

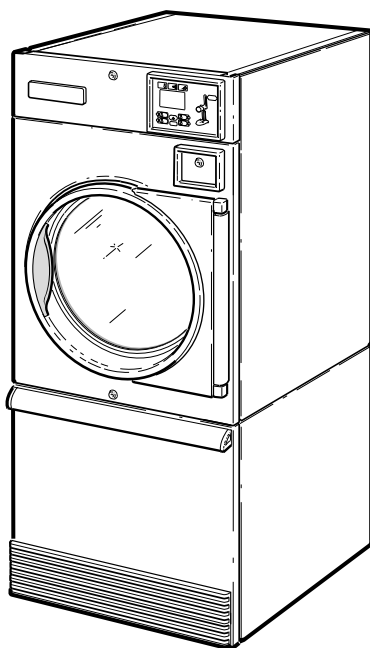
Drying Tumblers ST1

25 and 30 Pound Capacities

Models Starting Serial No. 0602004144

Refer to Page 3 for Model Numbers

Parts



T478C_70409401

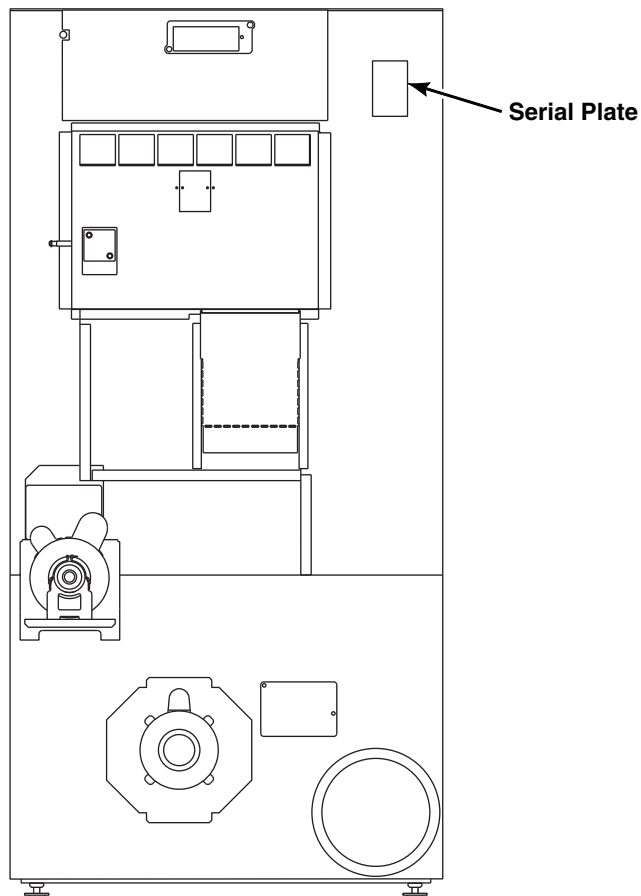
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



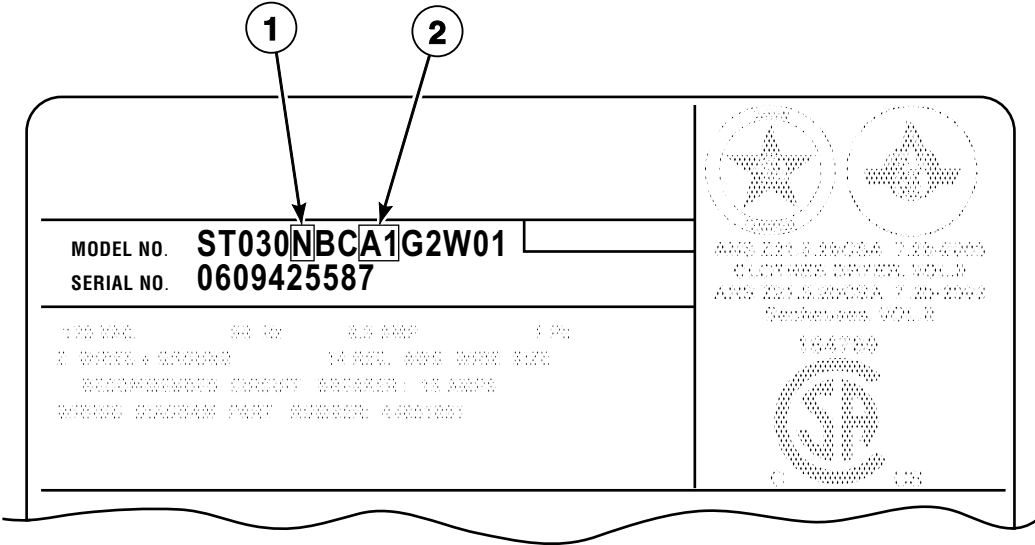
TMB2098N_70409401

Model Identification

Information in this manual is applicable to these tumbler models:

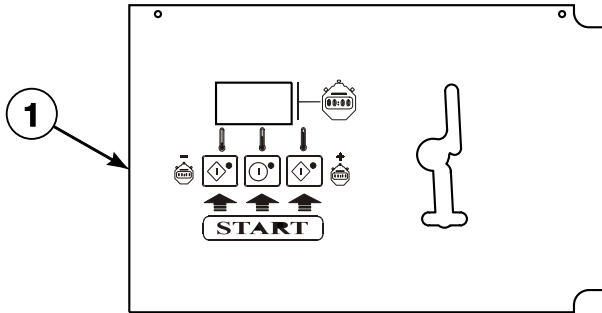
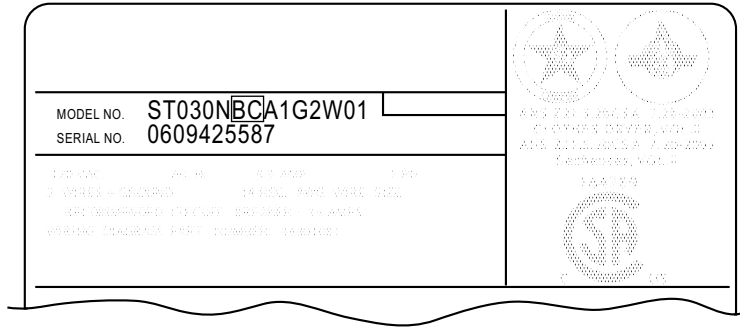
CHD25E2-CT025E	GA025L	IPD30E2	LU025E	SU030E
CHD25E2-CU025E	GA025N	IPD30G2	LU025L	SU030L
CHD25G2-CA025L	GA030L	IPD30S2	LU025N	SU030N
CHD25G2-CA025N	GA030N	IT025E	LU025S	SU030S
CHD25G2-CT025L	GK025N	IT025L	LU030E	UA025L
CHD25G2-CT025N	GK030N	IT025N	LU030L	UA025N
CHD25G2-CU025L	GT025E	IT025S	LU030N	UA030L
CHD25G2-CU025N	GT025L	IT030E	LU030S	UA030N
CHD25S2-CT025S	GT025N	IT030L	PA025L	UK025N
CHD25S2-CU025S	GT025S	IT030N	PA025N	UK030N
CHD30E2-CT030E	GT030E	IT030S	PA030L	UT025E
CHD30E2-CU030E	GT030L	KA025L	PA030N	UT025L
CHD30G2-CA030L	GT030N	KA025N	PK025N	UT025N
CHD30G2-CA030N	GT030S	KA030L	PK030N	UT025S
CHD30G2-CT030L	GU025E	KA030N	PT025E	UT030E
CHD30G2-CT030N	GU025L	KK025N	PT025L	UT030L
CHD30G2-CU030L	GU025N	KK030N	PT025N	UT030N
CHD30G2-CU030N	GU025S	KT025E	PT025S	UT030S
CHD30S2-CT030S	GU030E	KT025L	PT030E	UU025E
CHD30S2-CU030S	GU030L	KT025N	PT030L	UU025L
CK025N	GU030N	KT025S	PT030N	UU025N
CK030N	GU030S	KT030E	PT030S	UU025S
DR25E2-BT025E	HA025L	KT030L	PU025E	UU030E
DR25E2-BU025E	HA025N	KT030N	PU025L	UU030L
DR25G2-BA025L	HA030L	KT030S	PU025N	UU030N
DR25G2-BA025N	HA030N	KU025E	PU025S	UU030S
DR25G2-BK025N	HK025N	KU025L	PU030E	YT025E
DR25G2-BT025L	HK030N	KU025N	PU030L	YT025L
DR25G2-BT025N	HT025E	KU025S	PU030N	YT025N
DR25G2-BU025L	HT025L	KU030E	PU030S	YT025S
DR25G2-BU025N	HT025N	KU030L	SA025L	YT030E
DR25S2-BT025S	HT025S	KU030N	SA025N	YT030L
DR25S2-BU025S	HT030D	KU030S	SA030L	YT030N
DR30E2-BT030E	HT030E	LA025L	SA030N	YT030S
DR30E2-BU030E	HT030L	LA025N	SK025N	YU025E
DR30G2-BA030L	HT030N	LA030L	SK030N	YU025L
DR30G2-BA030N	HT030S	LA030N	ST025E	YU025N
DR30G2-BK030N	HU025E	LK025N	ST025L	YU025S
DR30G2-BT030D	HU025L	LK030N	ST025N	YU030E
DR30G2-BT030L	HU025N	LT025E	ST025S	YU030L
DR30G2-BT030N	HU025S	LT025L	ST030D	YU030N
DR30G2-BU030L	HU030E	LT025N	ST030E	YU030S
DR30G2-BU030N	HU030L	LT025S	ST030L	
DR30S2-BT030S	HU030N	LT030E	ST030N	
DR30S2-BU030S	HU030S	LT030L	ST030S	
	IPD25E2	LT030N	SU025E	
	IPD25G2	LT030S	SU025L	
	IPD25S2		SU025N	
			SU025S	

Product Overview - Heat Source and Voltage

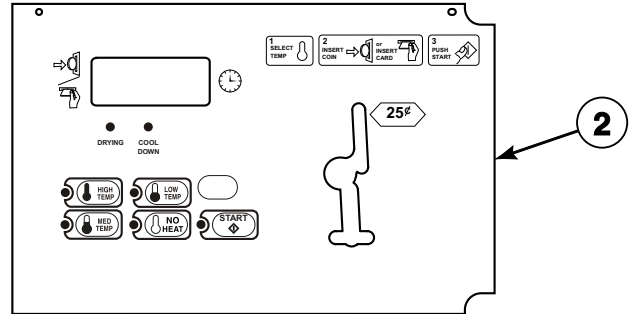


TMB2787P_70409401

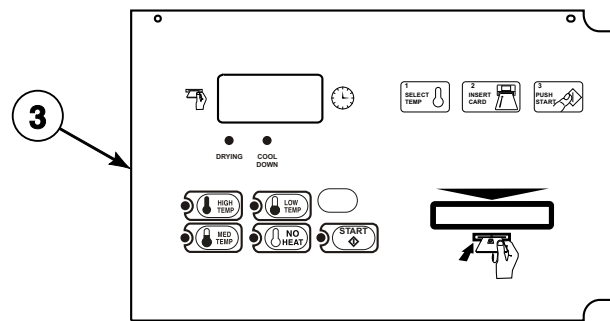
Product Overview - Control Suffixes (Drawing 1 of 3)



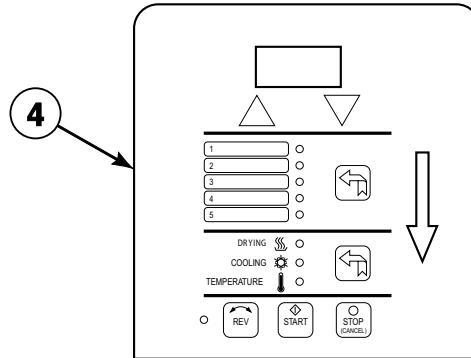
**3B, 3O, 3V, 3W, 3X and R3
Control Suffixes**



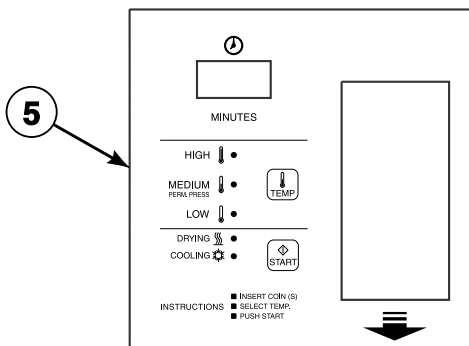
**BB, BC, BW and BX
Control Suffixes**



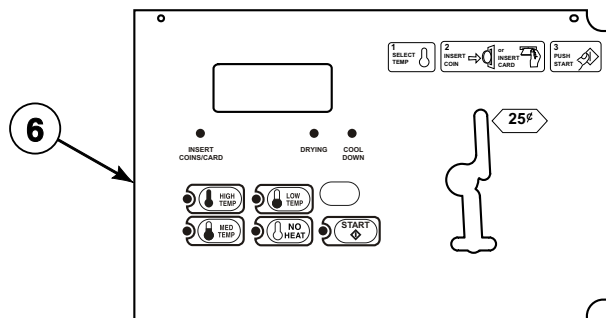
**BL, BY and BZ
Control Suffixes**



**DO
Control Suffix**



**DV and DX
Control Suffixes**

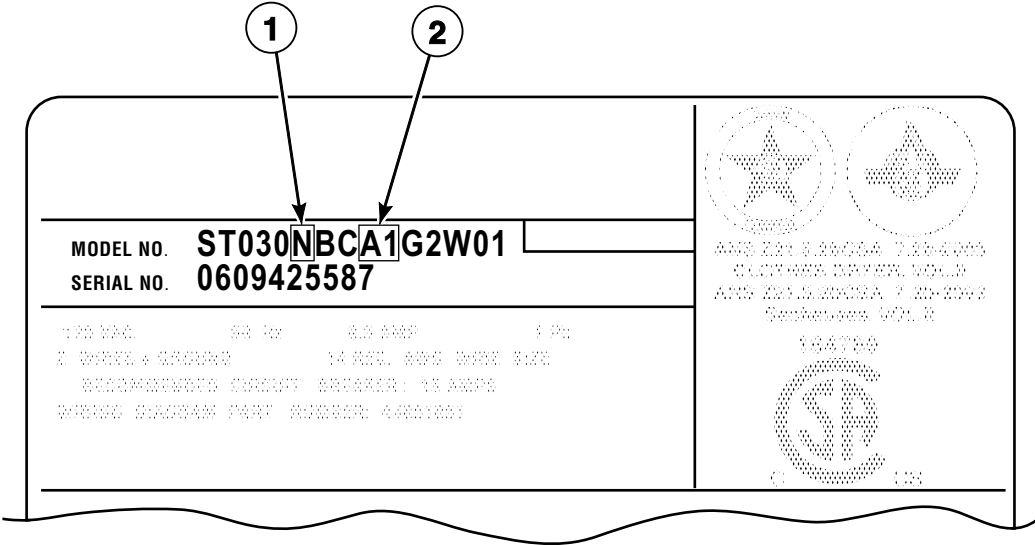


**NC, NX, ZC and ZX
Control Suffixes**

TMB3183P_70409401

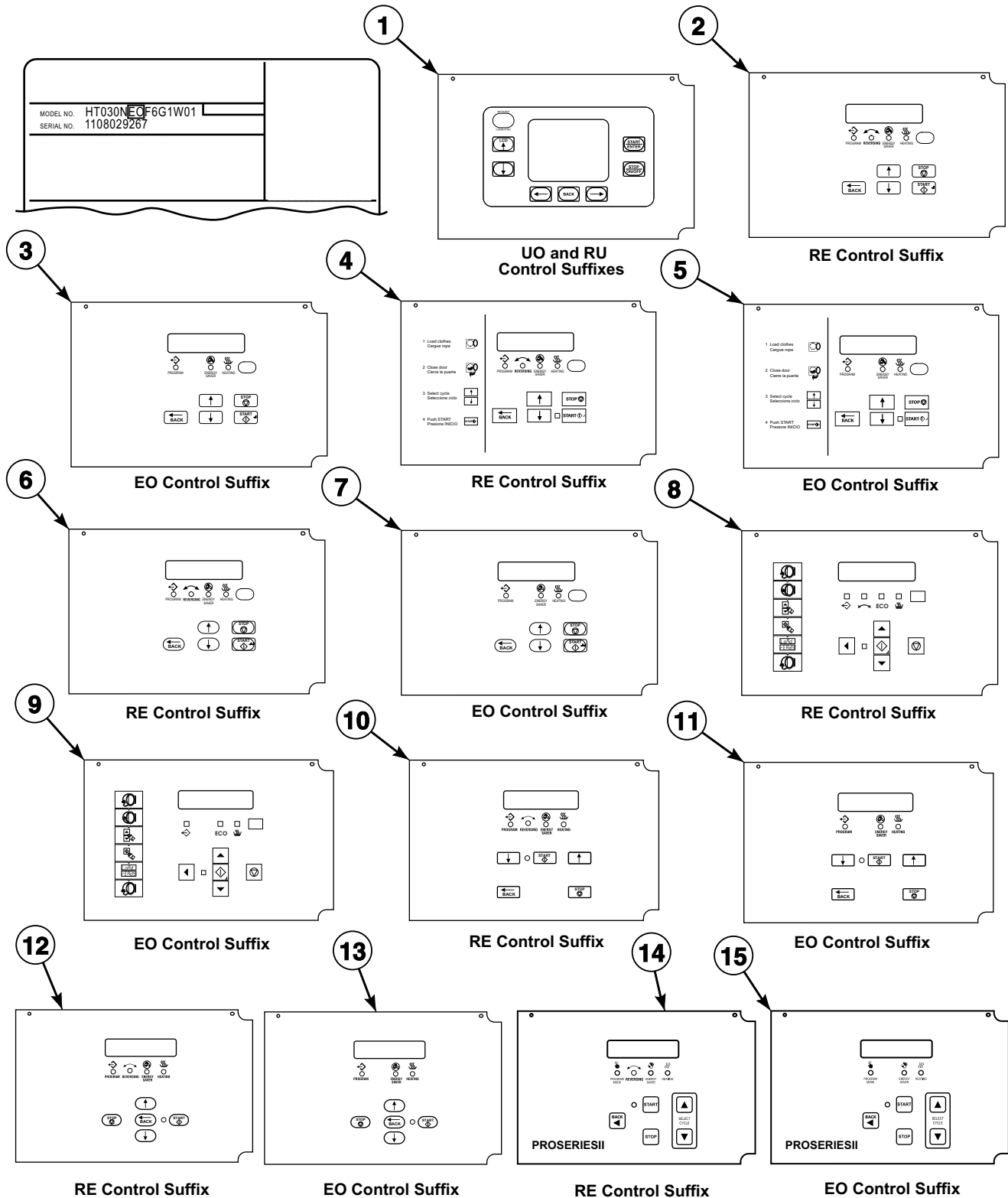
ST1 P1

Product Overview - Heat Source and Voltage



TMB2787P_70409401

Product Overview - Control Suffixes (Drawing 3 of 3)



TMB3182P_70409401

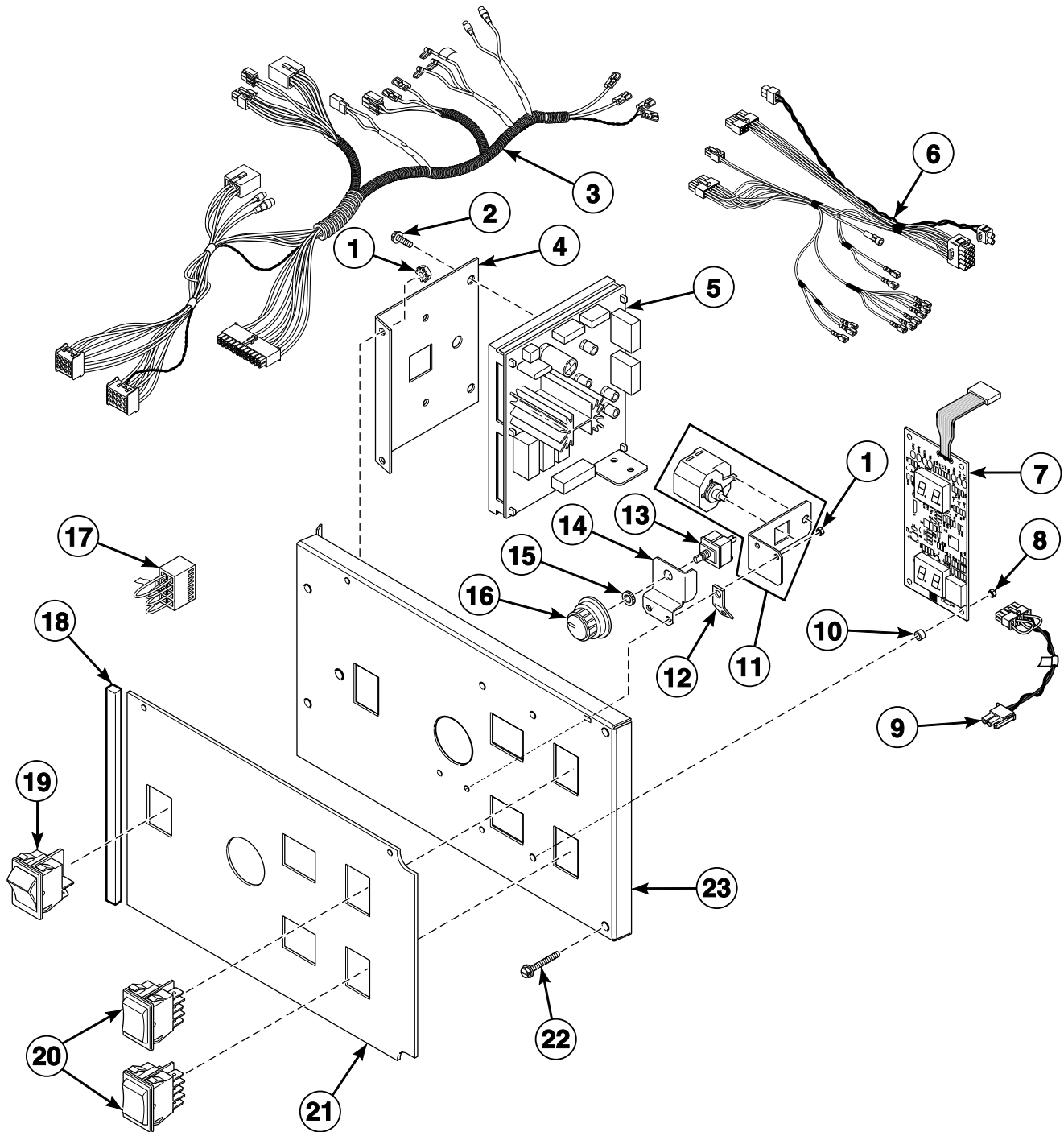
ST1 P3

C, H, I and S Models with SD and SX Control Suffixes

ST1 P4

Dual Digital Timer Control Components

C, H, I, L, P, S, U and Y Models
G and K Models Starting 1/16/12
Models with QT and RQ Control Suffixes

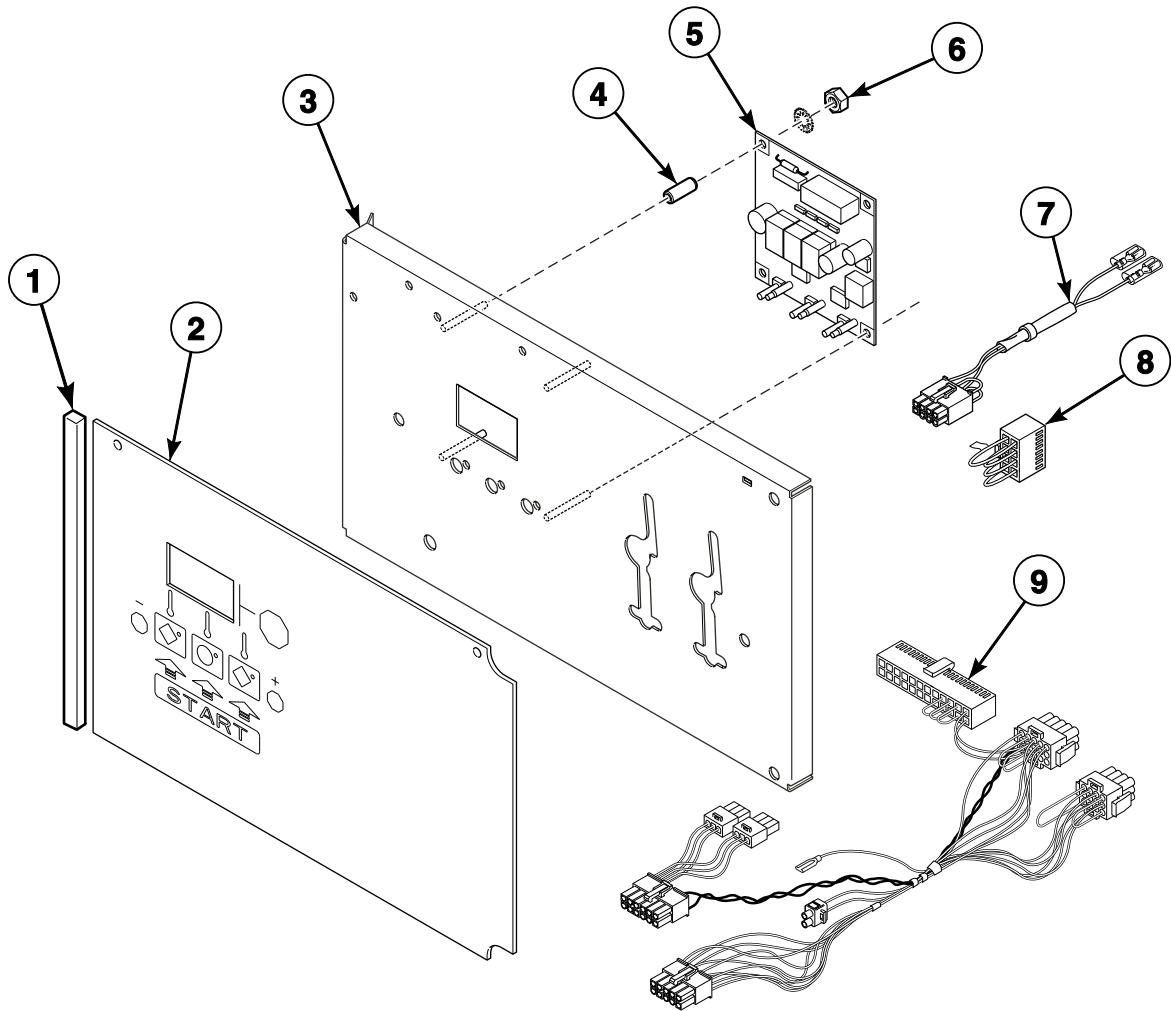


TMB3011P_70409401

ST1 P5

DX4 Control Components

D and I Models with 3B, 3O, 3V, 3W, 3X and R3 Control Suffixes

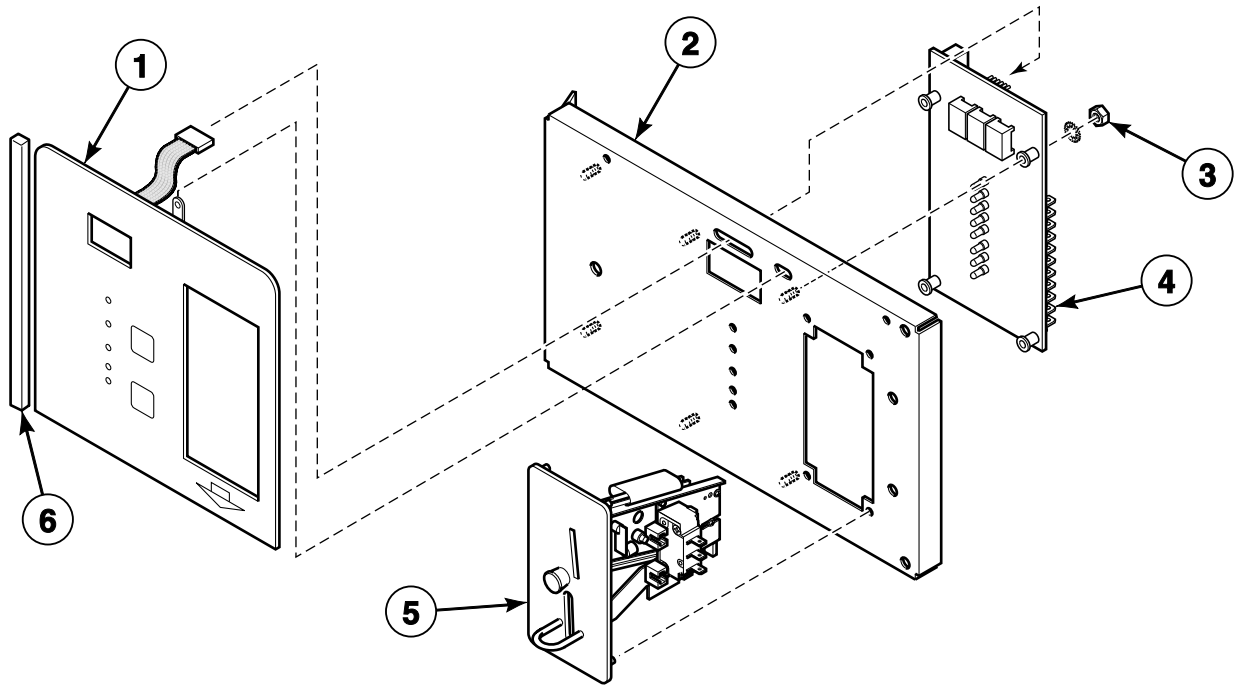


TMB3218P_70409401

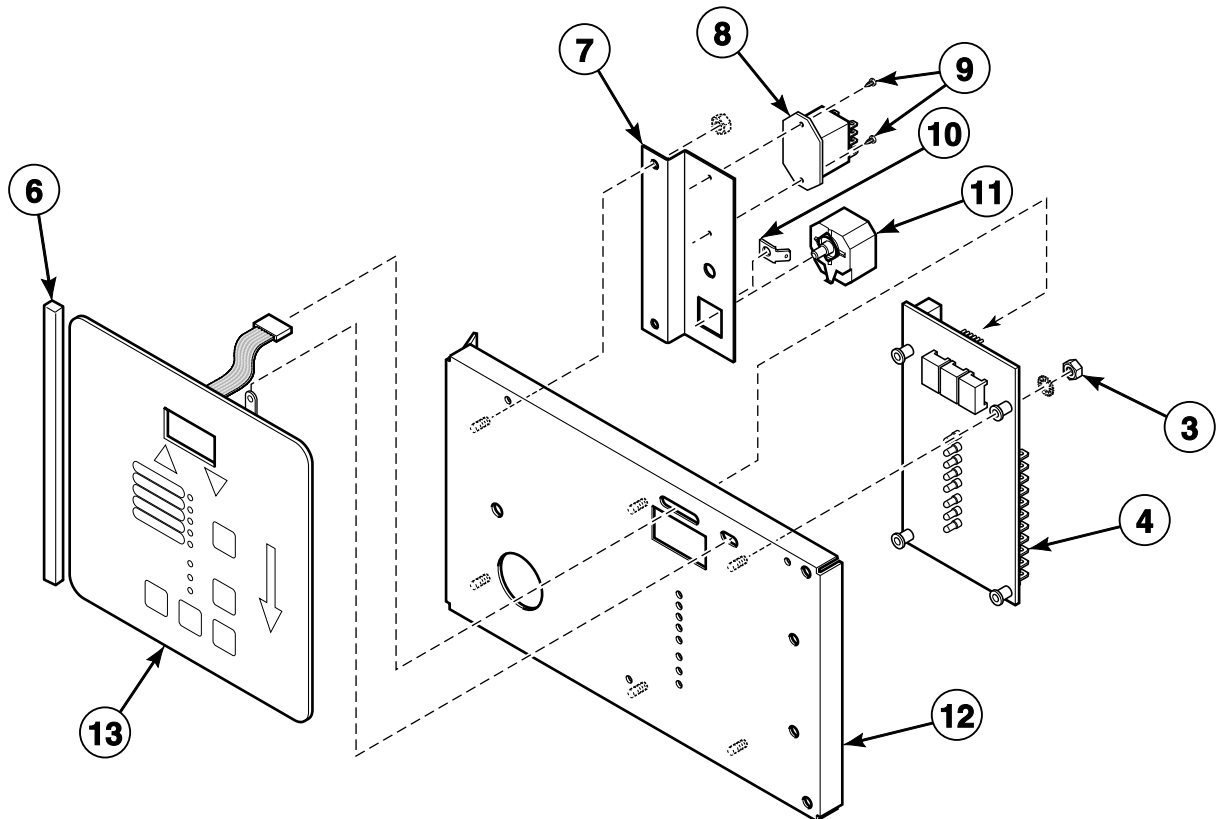
ST1 P6

DMP Control

C and I Models with DO, DV and DX Control Suffixes
Coin Models Through 4/1/10; OPL Models Through 7/31/11



Coin



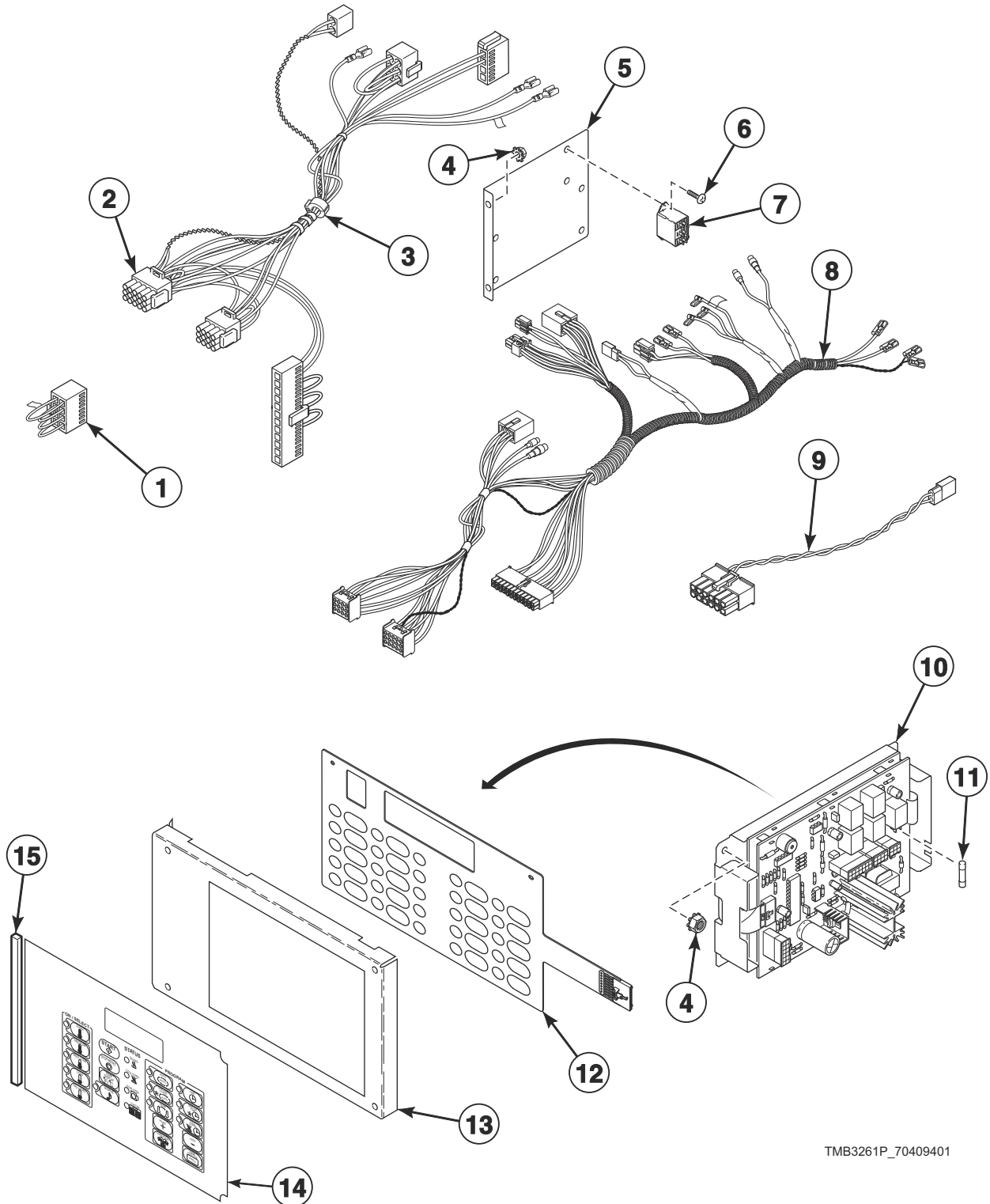
OPL

TMB3013P_70409401

ST1 P7

OPL Microprocessor Controls

G, L and P Models
H, S and U Models Through 7/31/11
25 Pound K Models
Models with OM Control Suffix

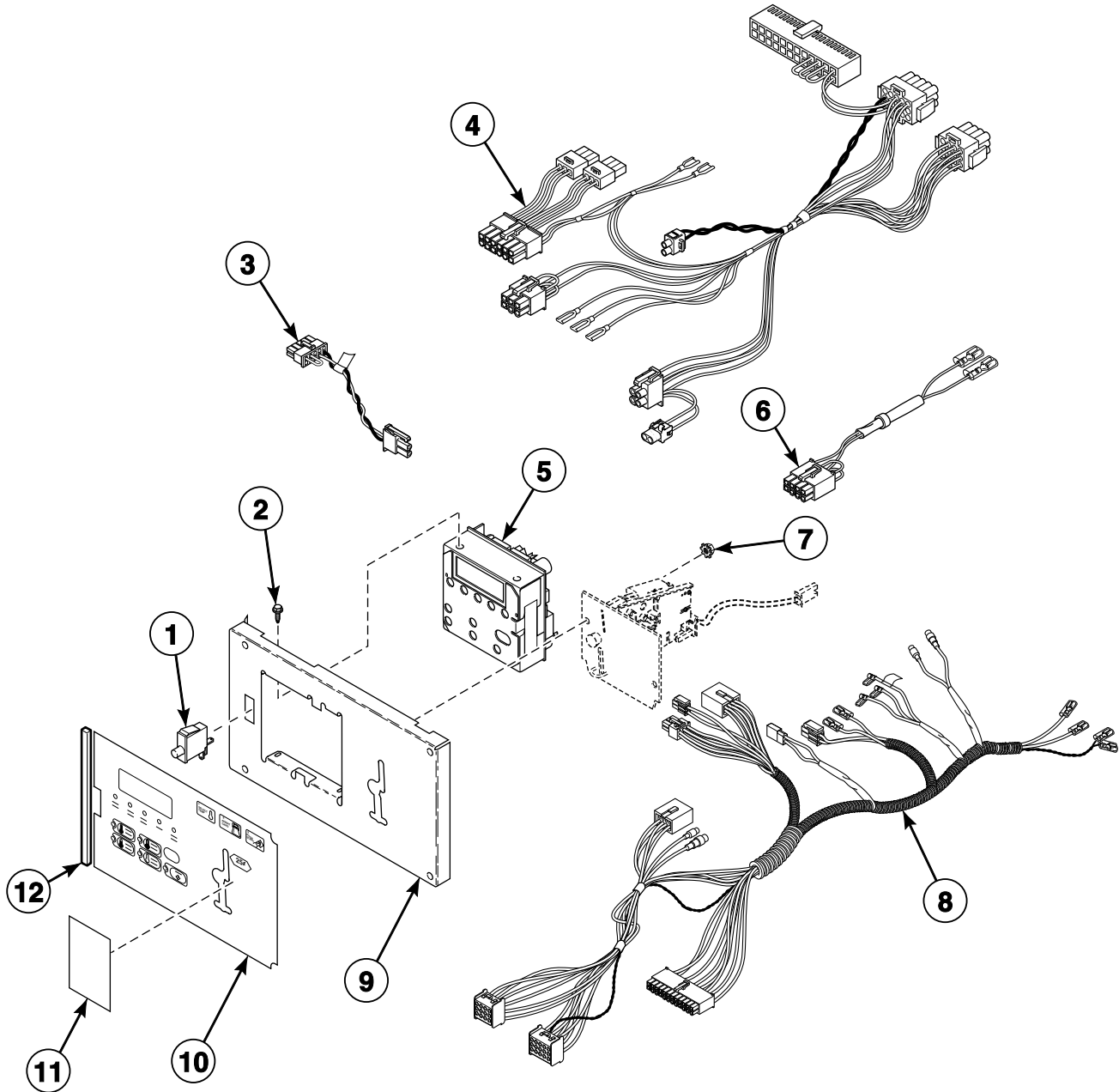


TMB3261P_70409401

ST1 P8

Coin Drop Components for MDC Models

G, H, K, L, P, and S Models with BB, BC, BL, BW and BX Control Suffixes

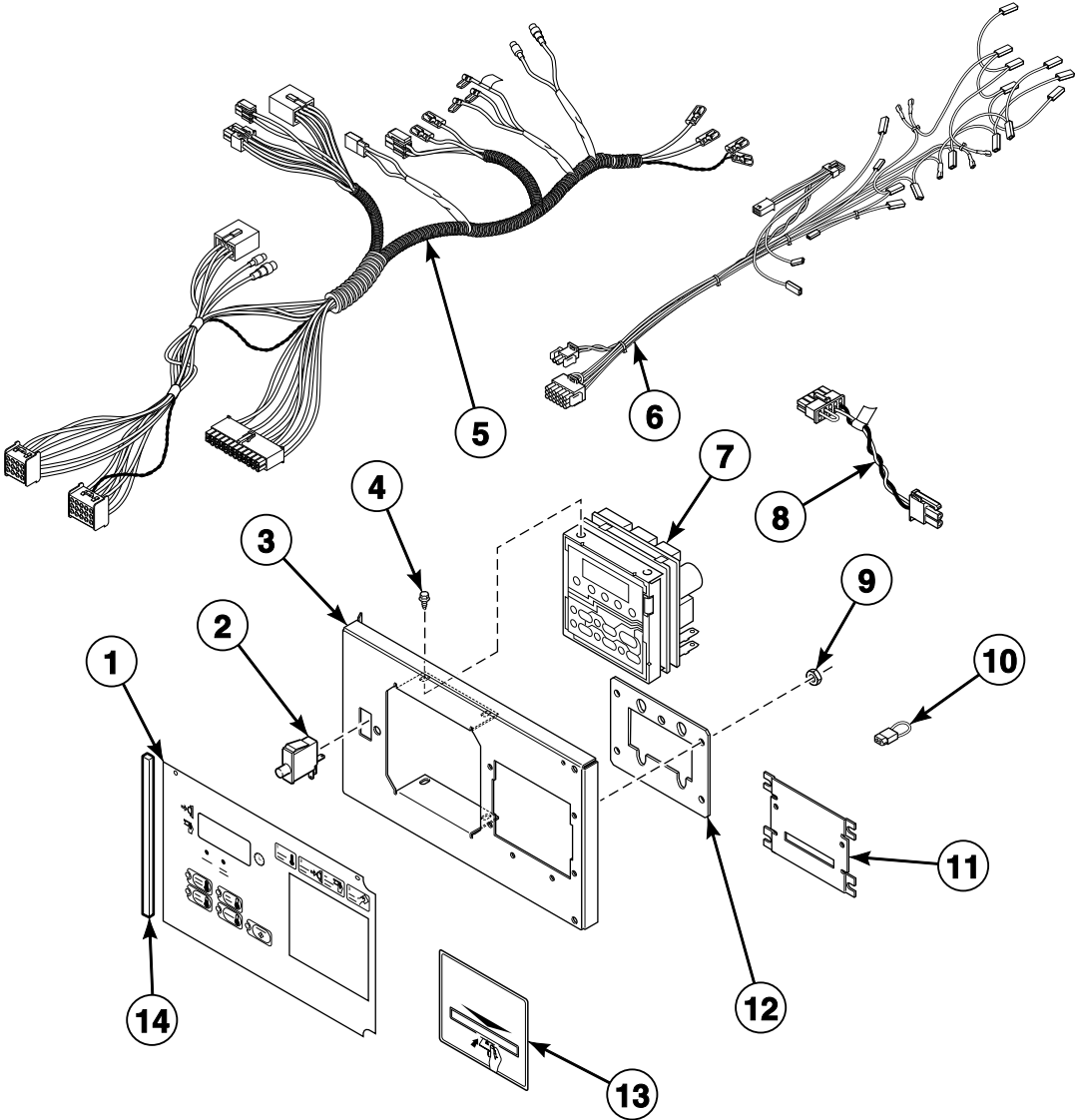


TMB3015P_70409401

ST1 P9

BY and BZ Control Option for MDC Models

H, K, L and S Models

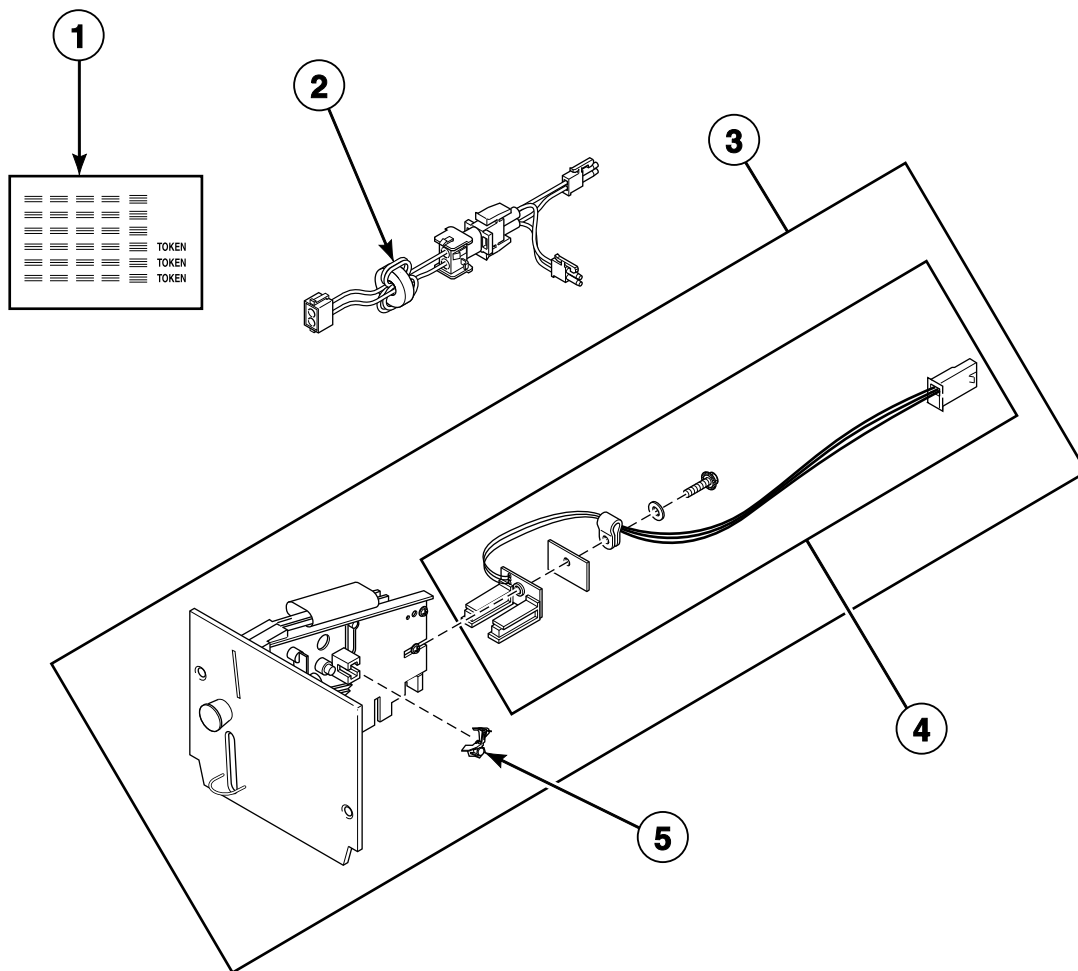


TMB3016P_70409401

ST1 P10

Coin Drops

All Models Except U Models

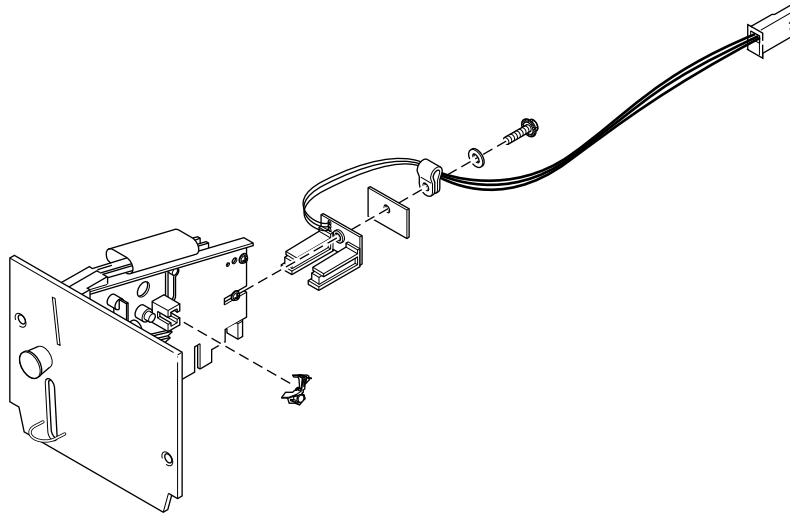
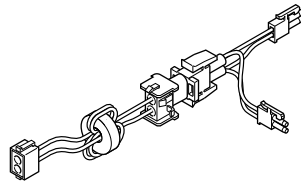
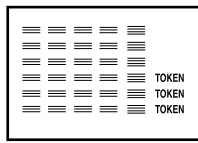


TMB2921P_70409401

ST1 P11

Coin Drop Kits

All Models Except U Models

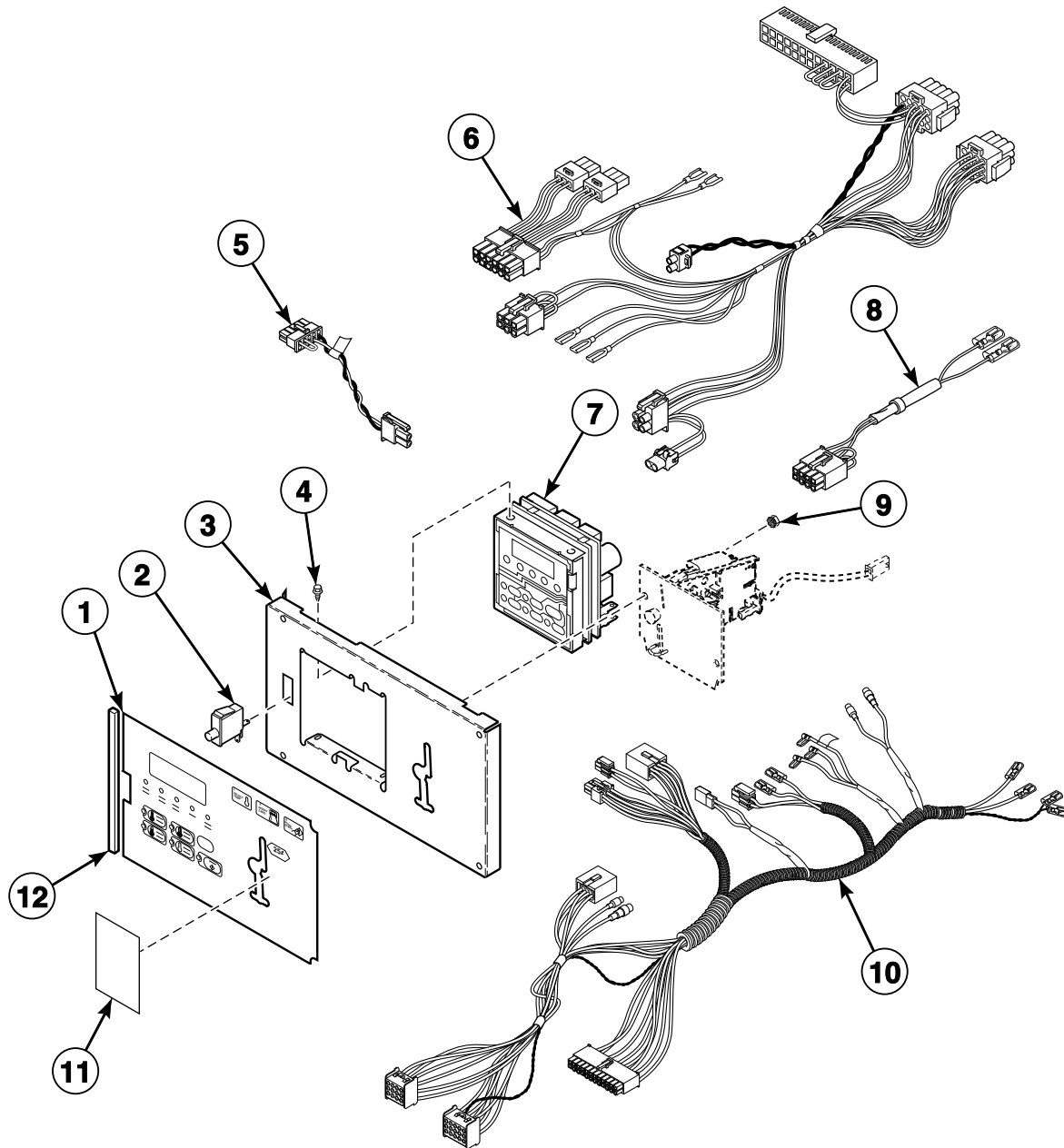


TMB2921PA_70409401

ST1 P12

Coin Drop Components for NetMaster Models

KT030 Models Through Serial No. 1101018349 and S Models Through Serial No. 0904002963
NC, NX, ZC and ZX Control Suffixes

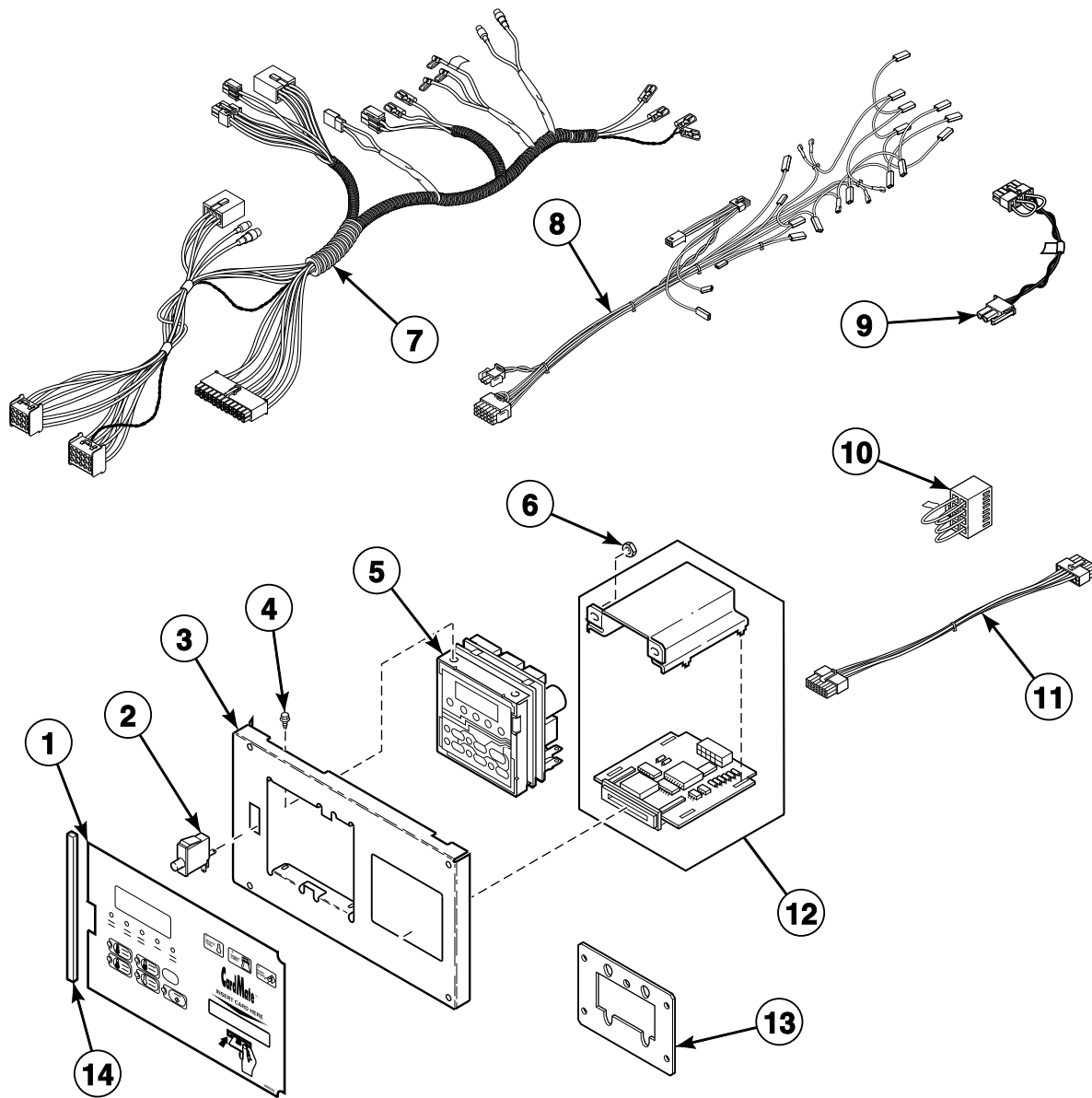


TMB3017P_70409401

ST1 P13

Card Reader Components for NetMaster Models

KT030 Models Through Serial No. 1101018349 and S Models Through Serial No. 0904002963
NR, NY, ZR and ZY Control Suffixes

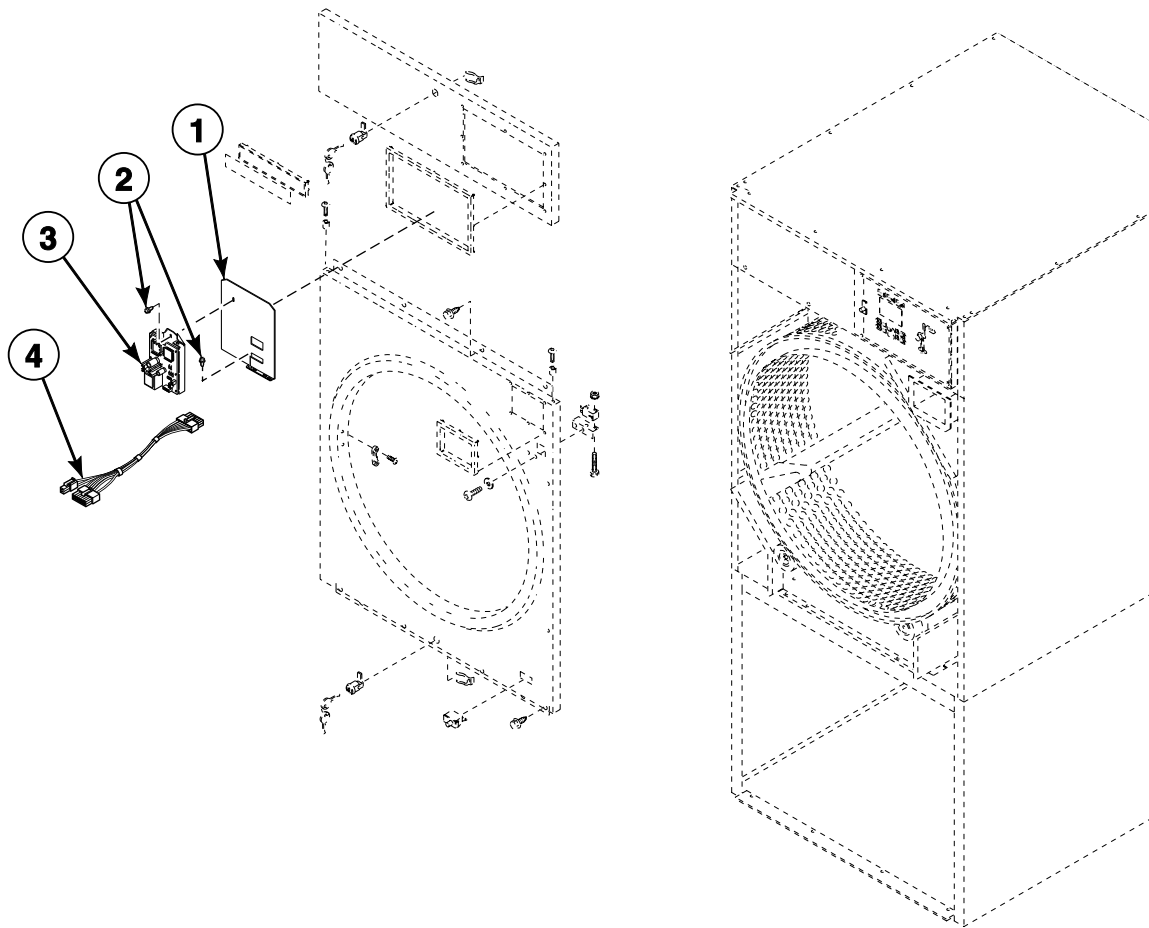


TMB3018P_70409401

ST1 P14

Network Board for NetMaster Models

SA and ST Models Through Serial No. 0904002963 with ZC, ZR, ZX and ZY Control Suffixes

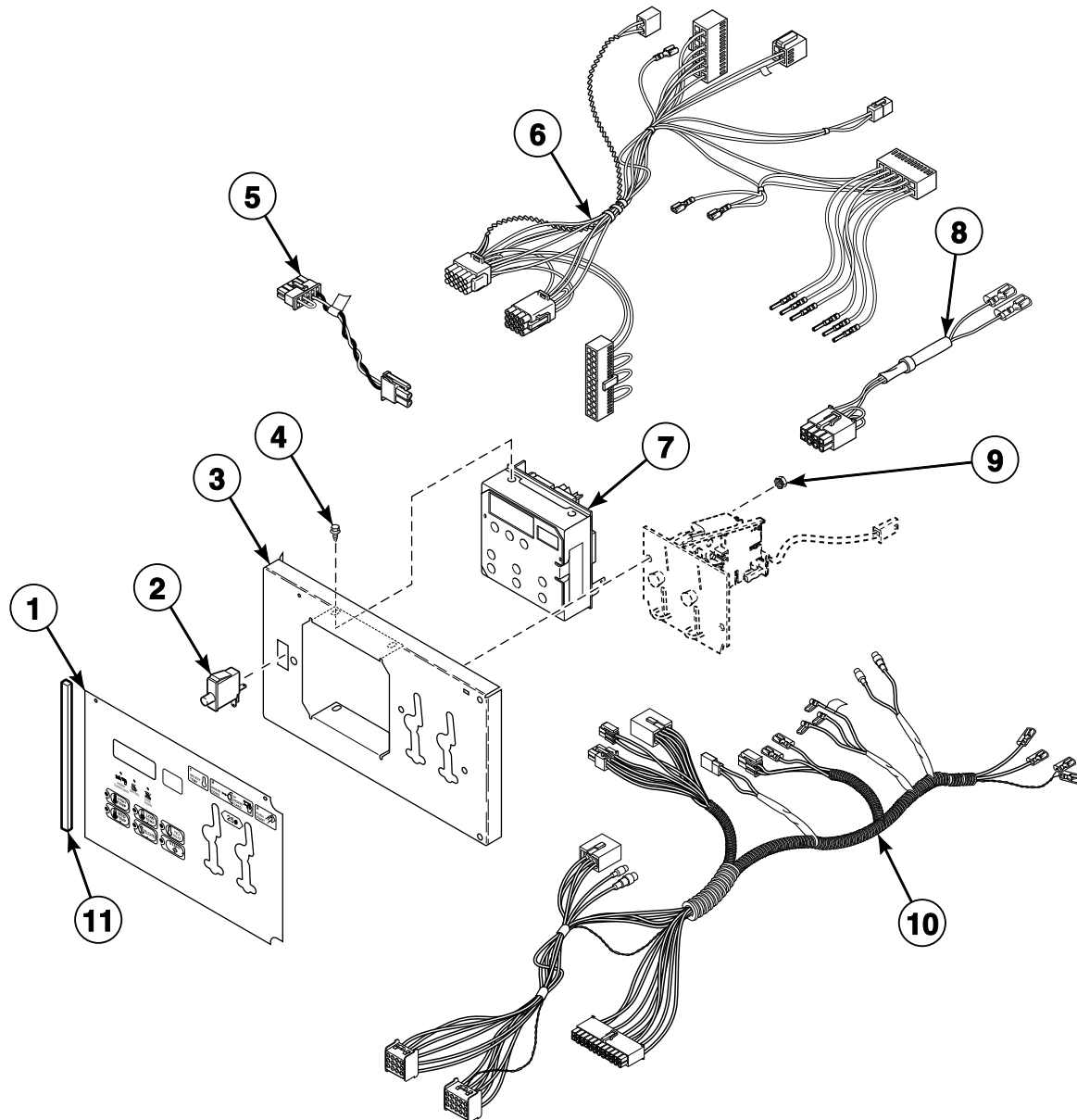


TMB2387P_70409401

ST1 P15

Coin Drop Components for Quantum Control

S Models with LB, LC, LW, LX, WB, WC, WW and WX Control Suffixes

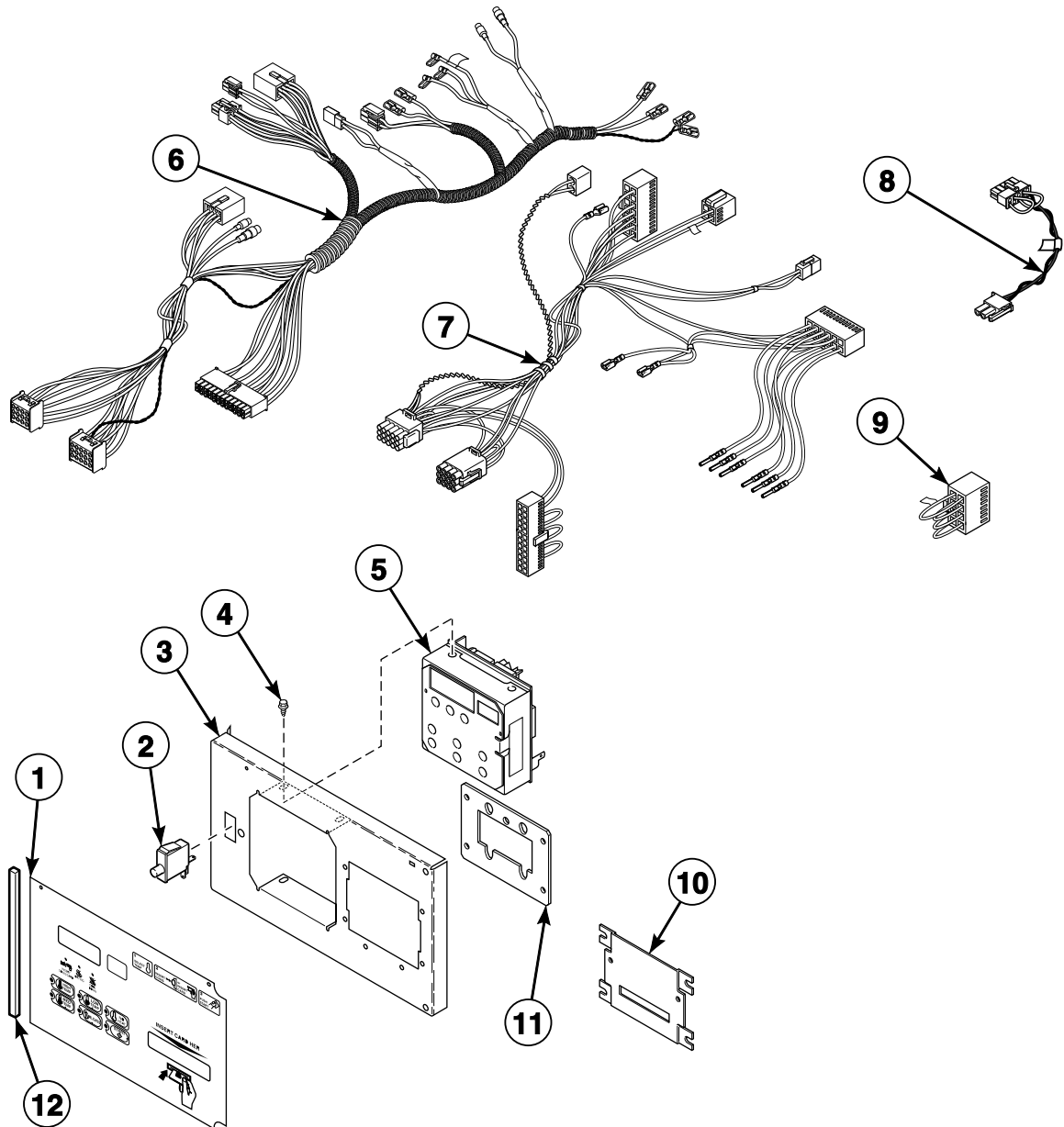


TMB3019P_70409401

ST1 P16

Card Reader Components for Quantum Control

S Models with LY, LZ, WY and WZ Control Suffixes

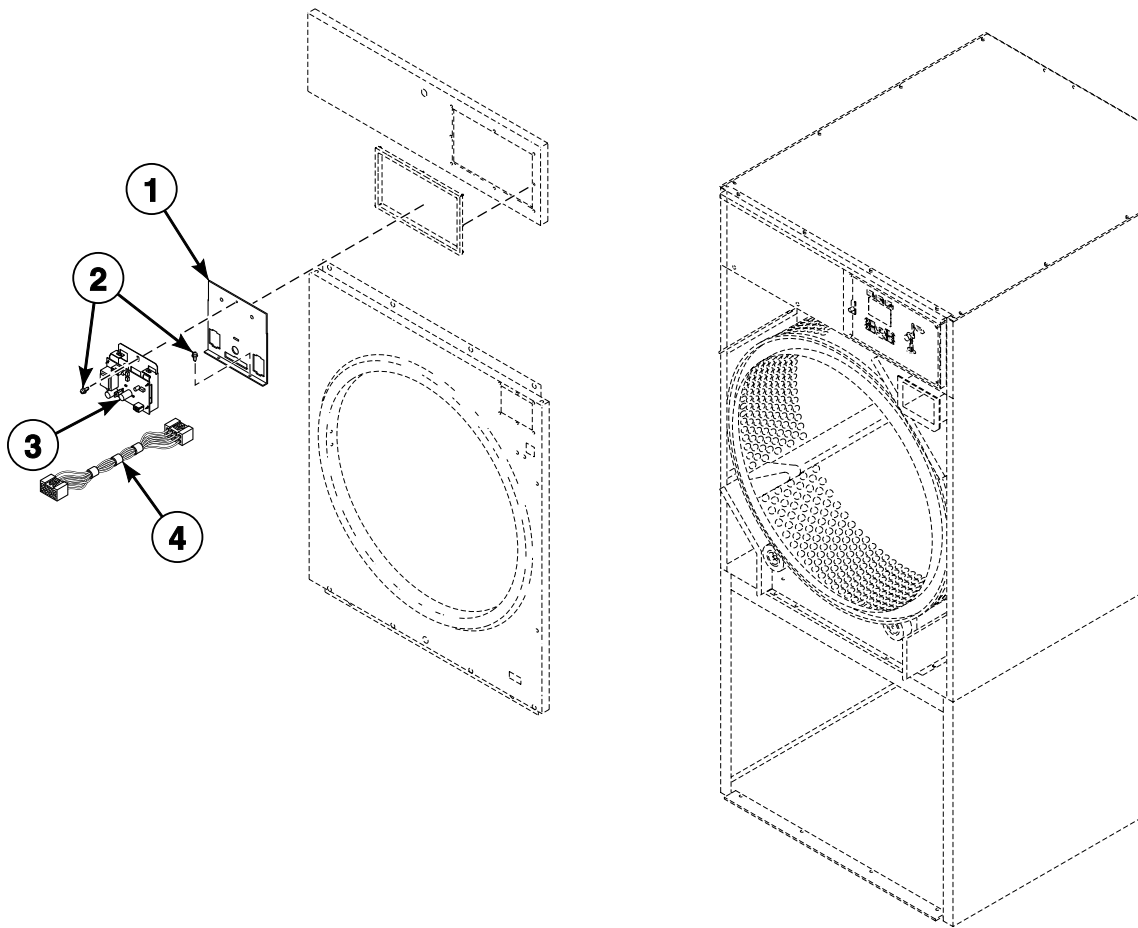


TMB3020P_70409401

ST1 P17

Network Board for Quantum Control

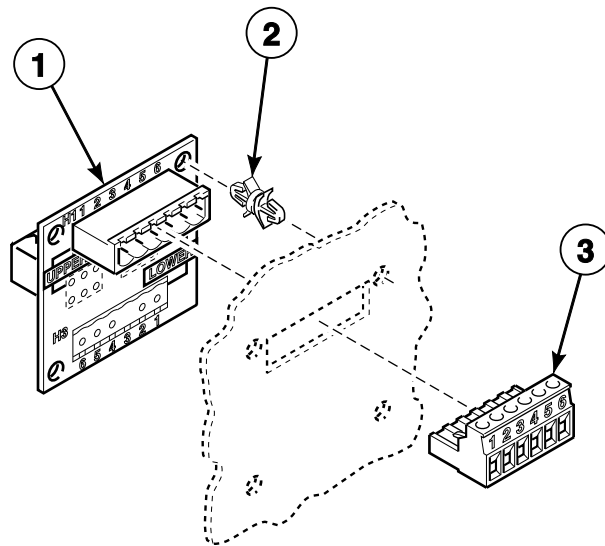
S Models with WB, WC, WW, WX, WY and WZ Control Suffixes



TMB2928P_70409401

Communication Board

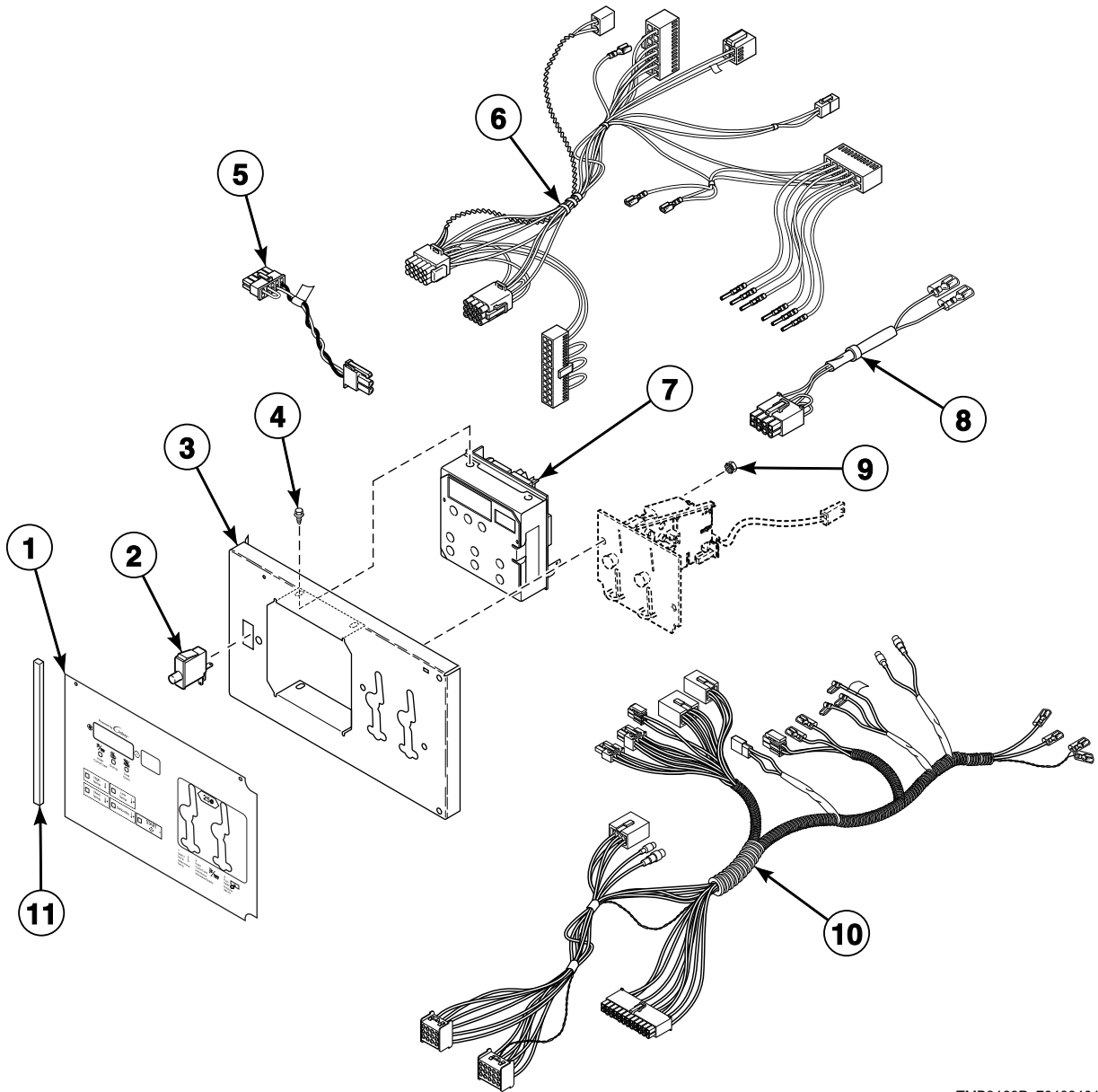
S Models Through Serial No. 0904002963 with ZC and ZR Control Suffixes
S Models with WB and WC Control Suffixes



TMB1935P_70409401

Coin Drop Components for Galaxy 600 Control

H Models with KB, KC, KW and KX Control Suffixes

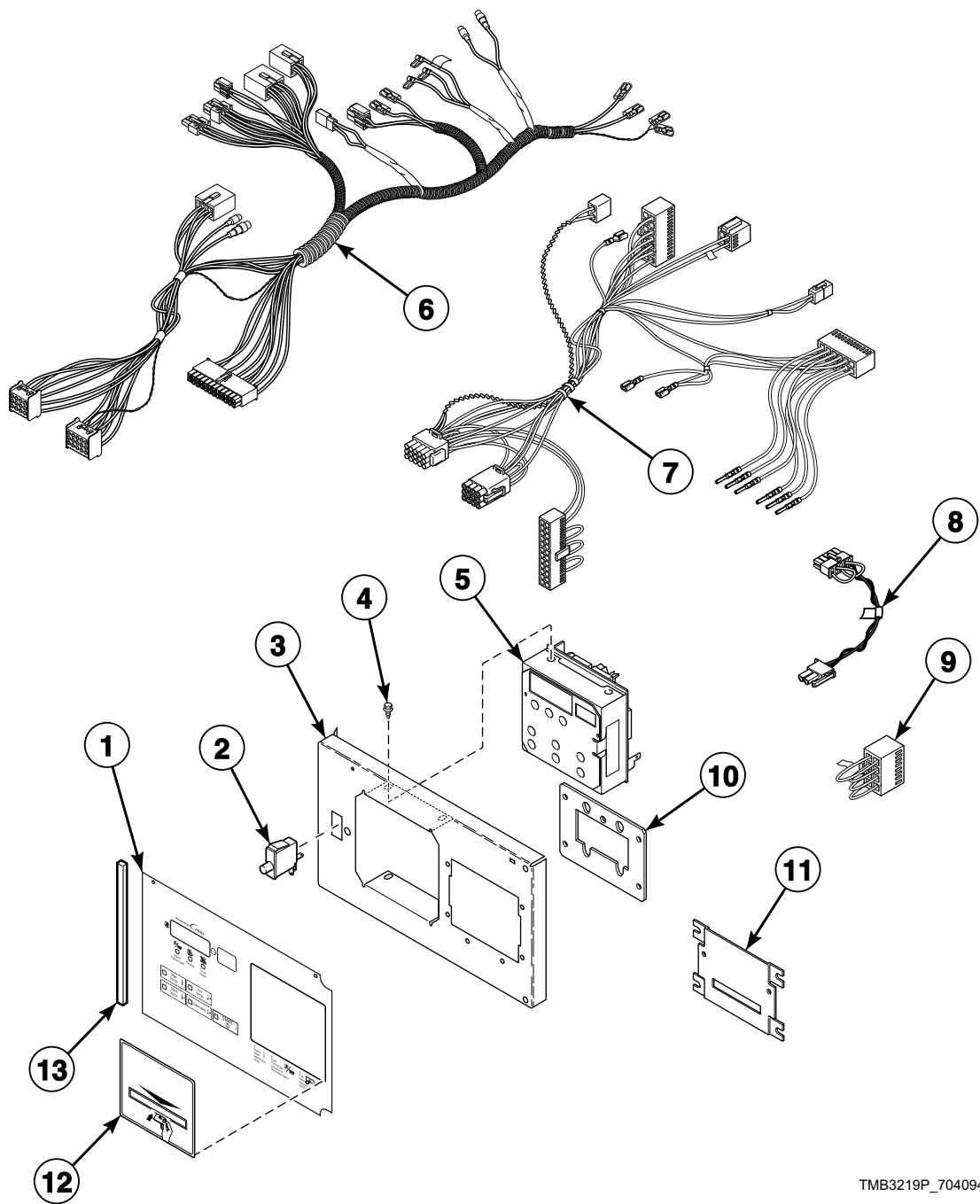


TMB3169P_70409401

ST1 P20

Card Reader Components for Galaxy 600 Control

H Models with KY and KZ Control Suffixes

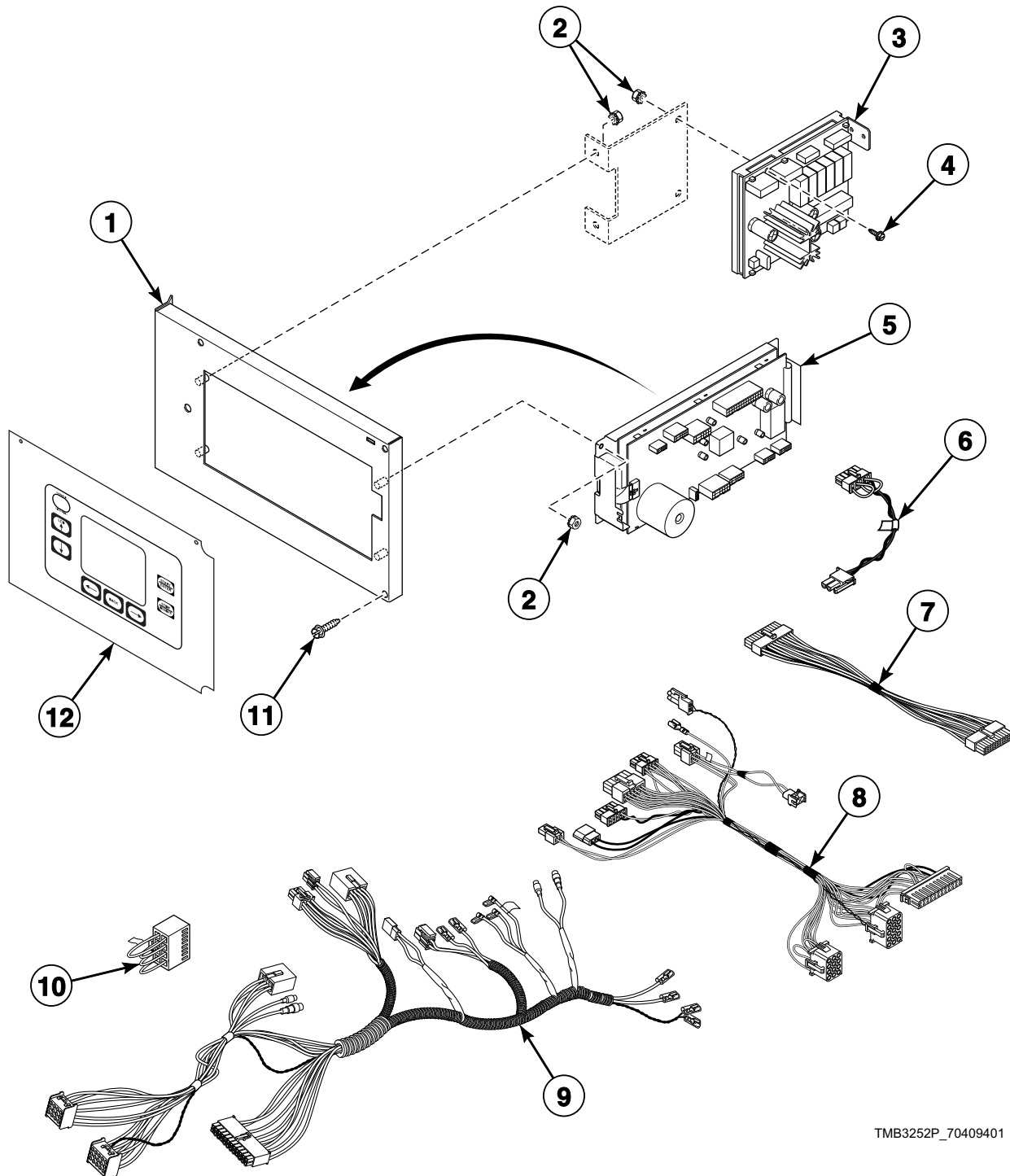


TMB3219P_70409401

ST1 P21

UniLine Control

U Models with RU and UO Control Suffixes

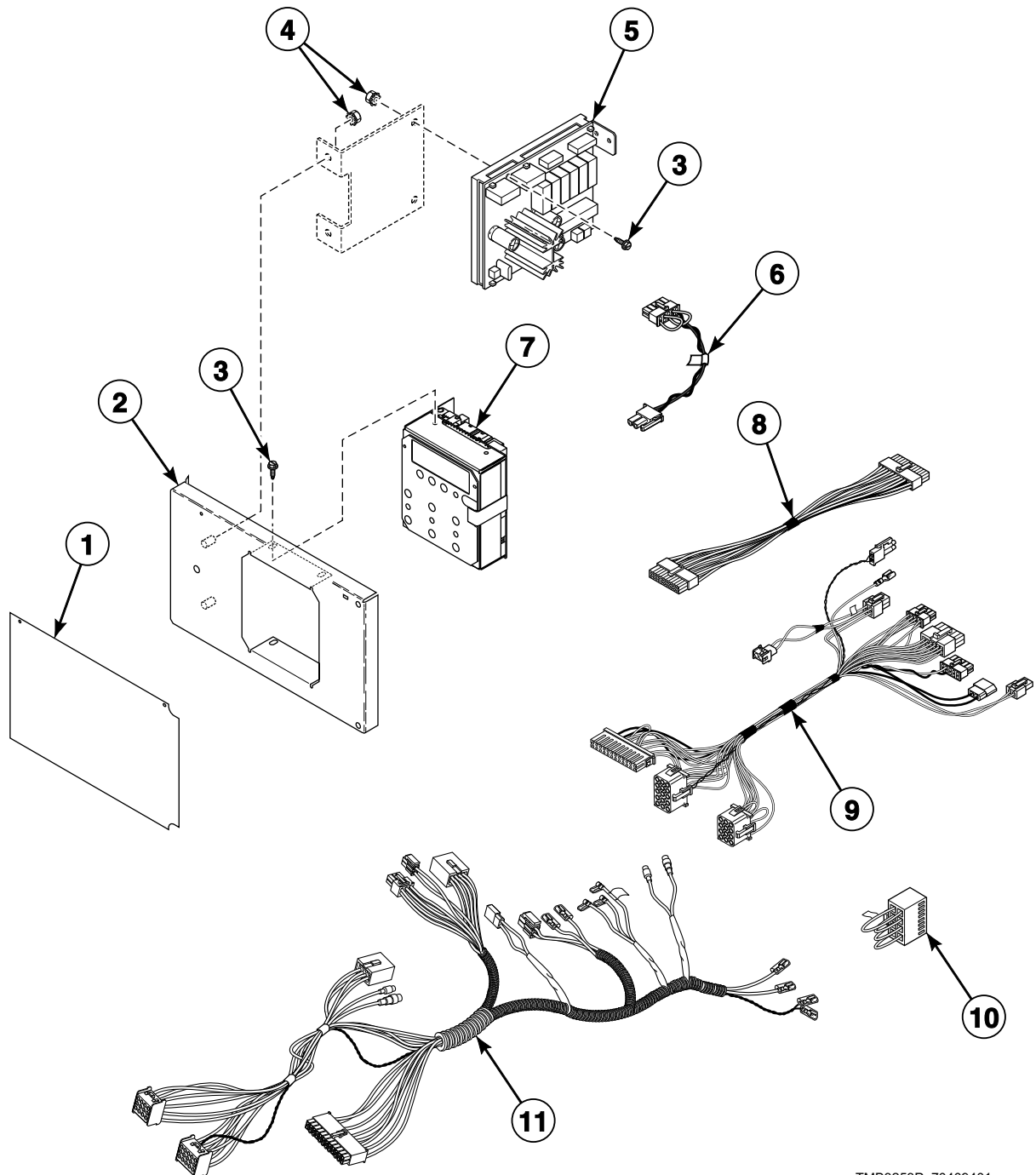


TMB3252P_70409401

ST1 P22

LED OPL Control

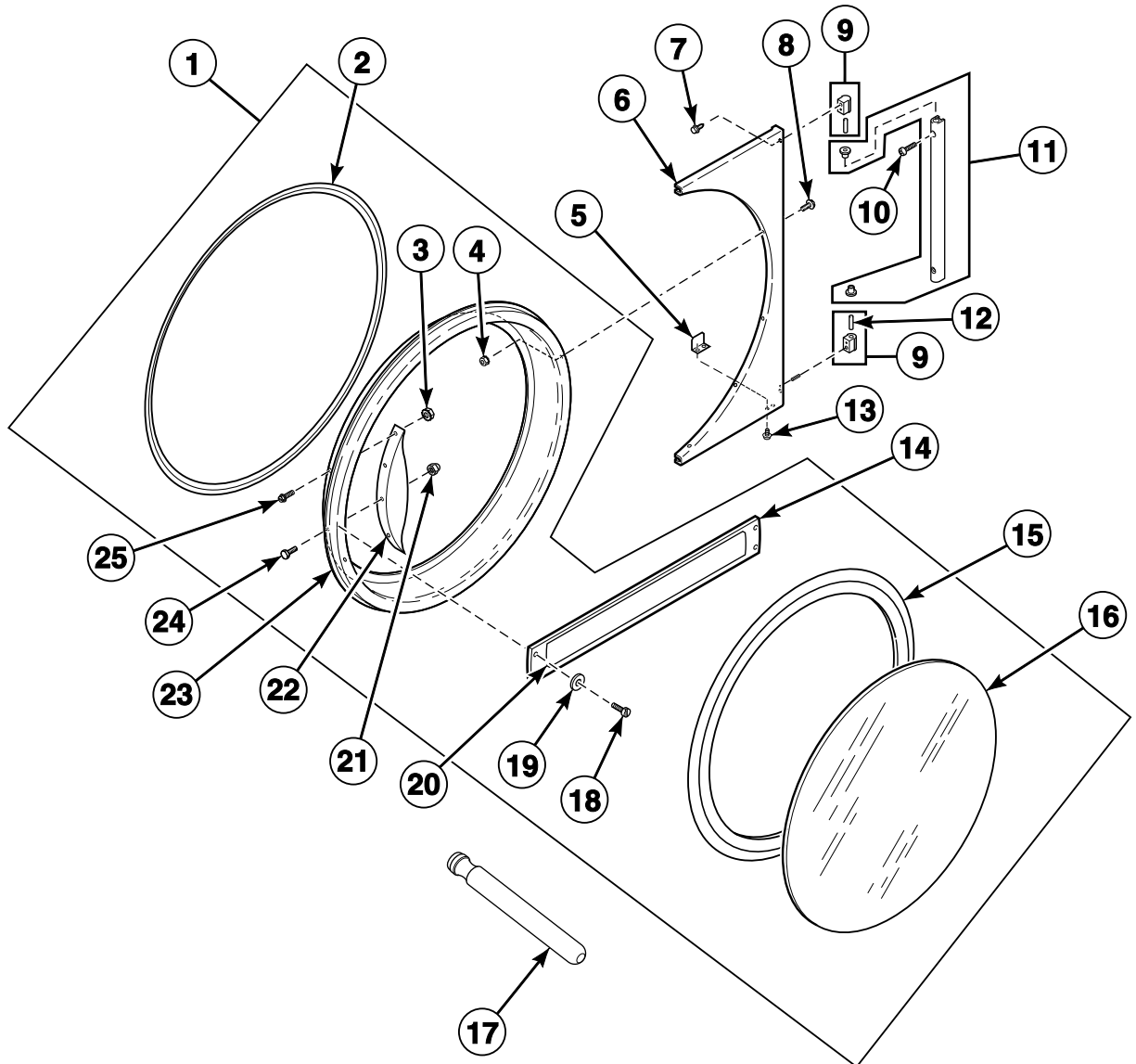
C, D, H, I, S and U Models
G, K, L, P and Y Models Starting 1/16/12
Models with EO and RE Control Suffixes



TMB3253P_70409401

ST1 P23

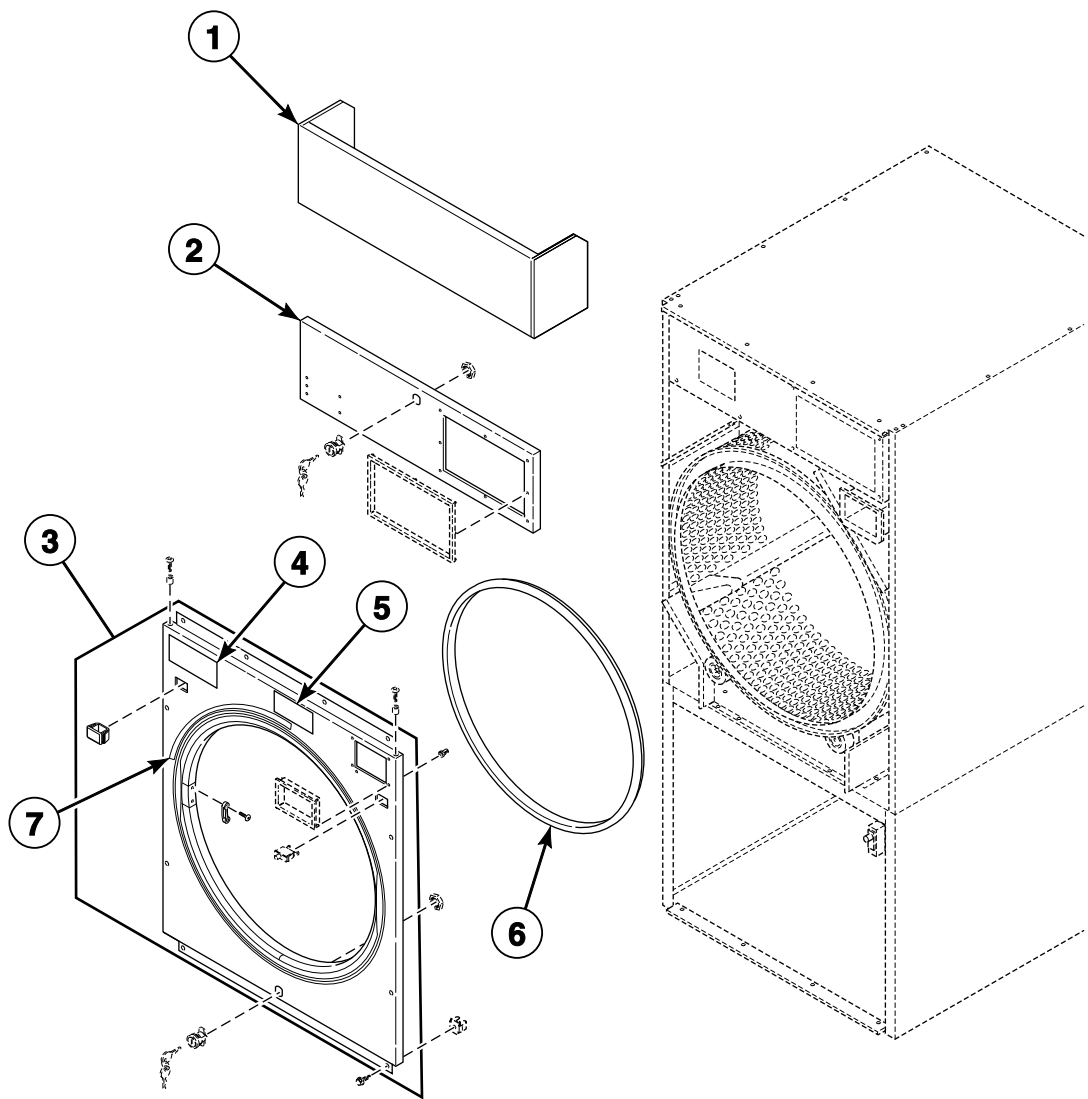
Door and Hinge Components



TMB3152P_70409401

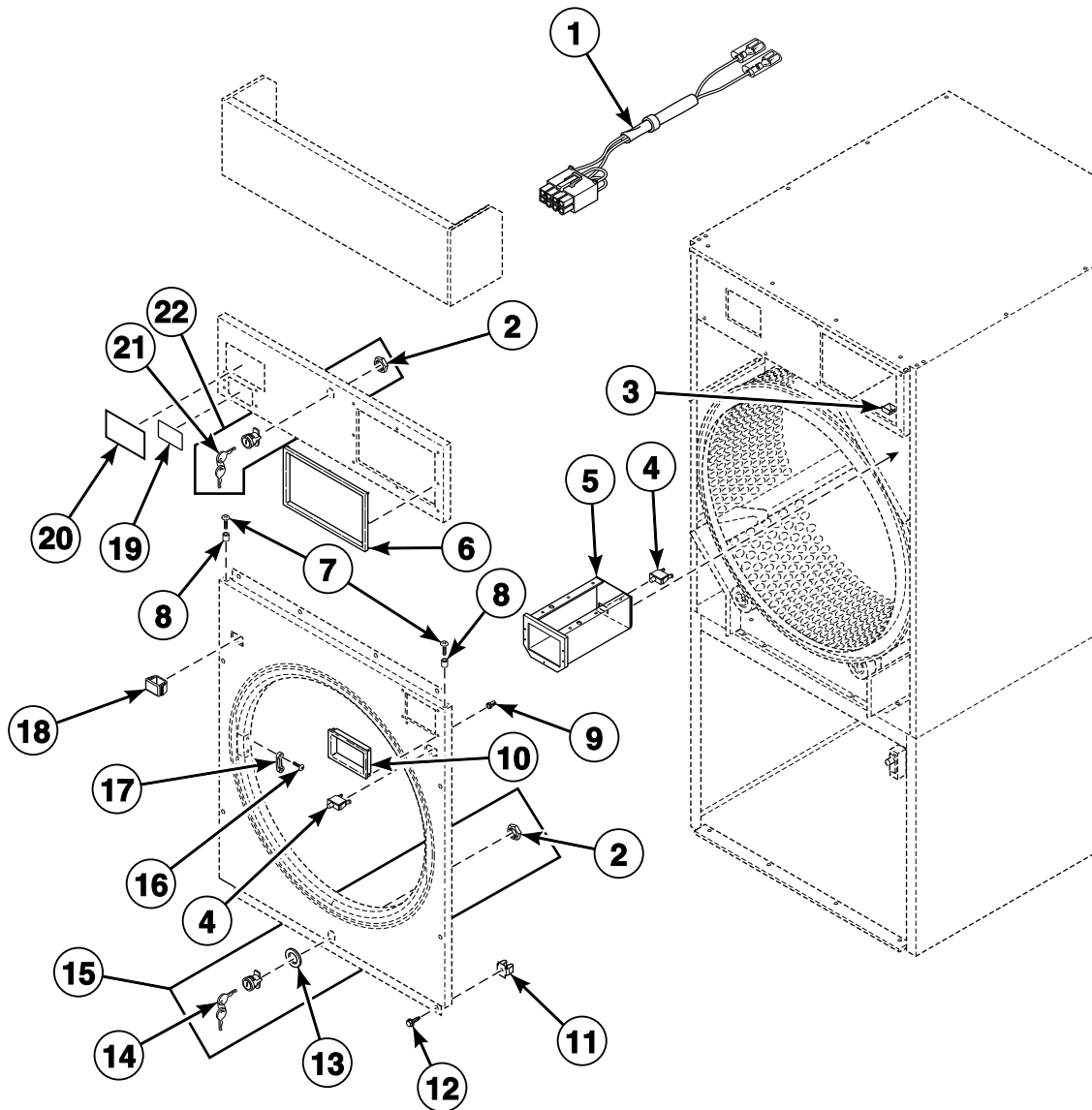
ST1 P24

Front Panel Assemblies and False Fronts



TMB3200P_70409401

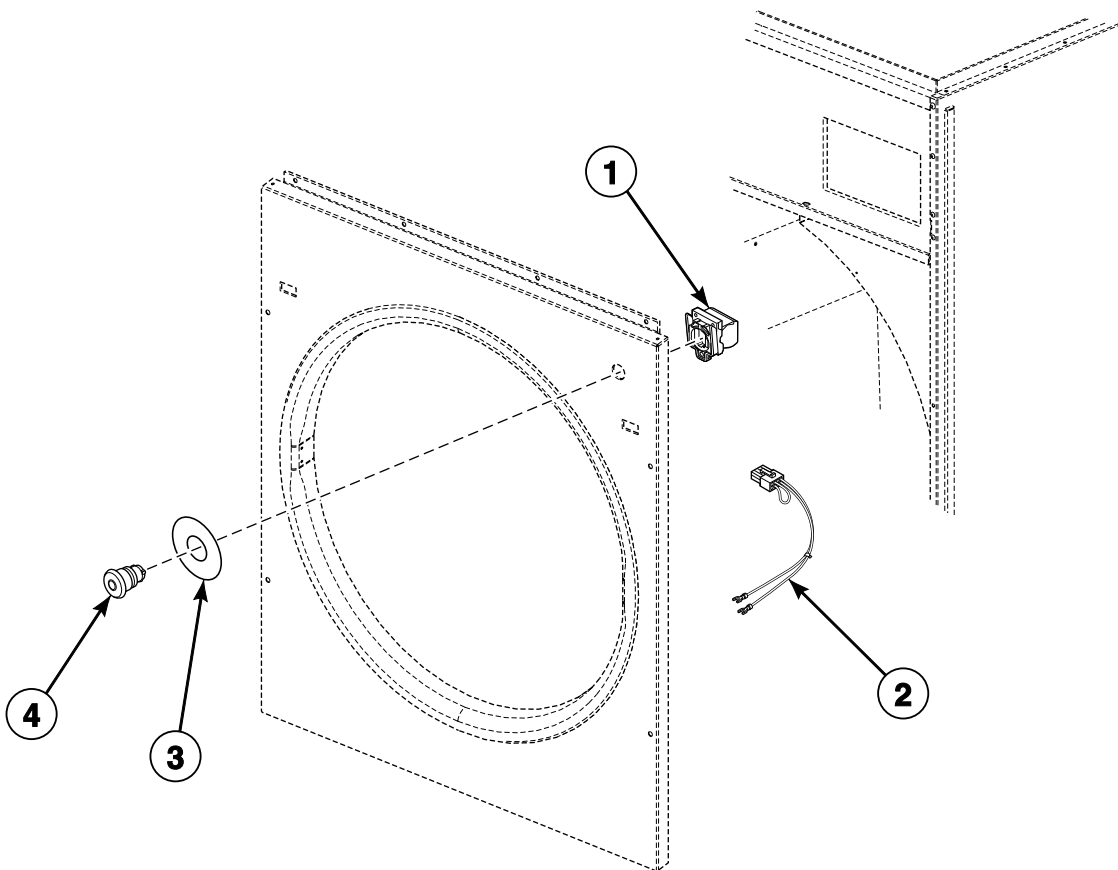
Cabinet Front Components



TMB3186P_70409401

ST1 P26

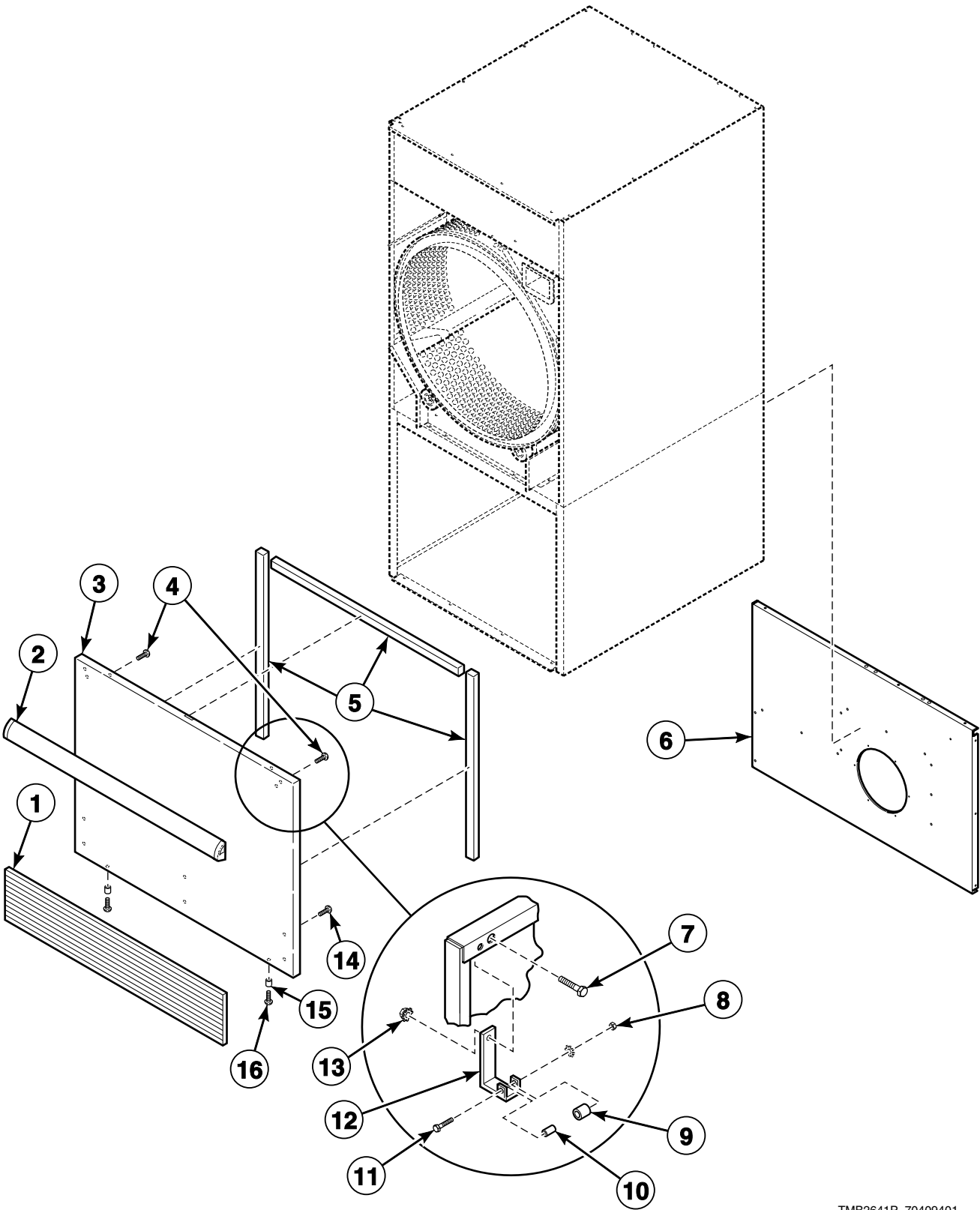
Emergency Stop Button for CE Models



TMB2375P_70409401

ST1 P27

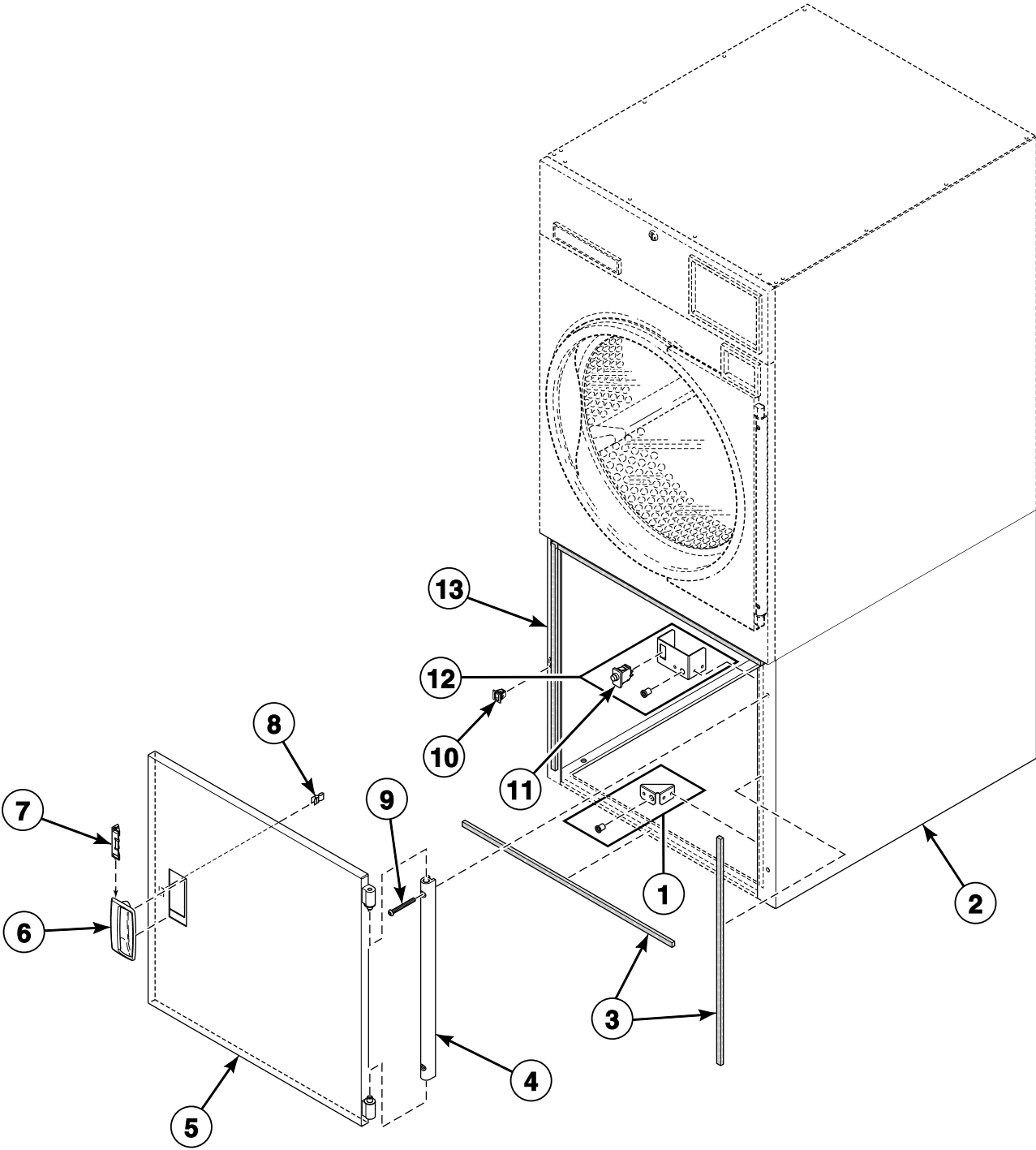
Lower Cabinet Components



TMB2641P_70409401

ST1 P28

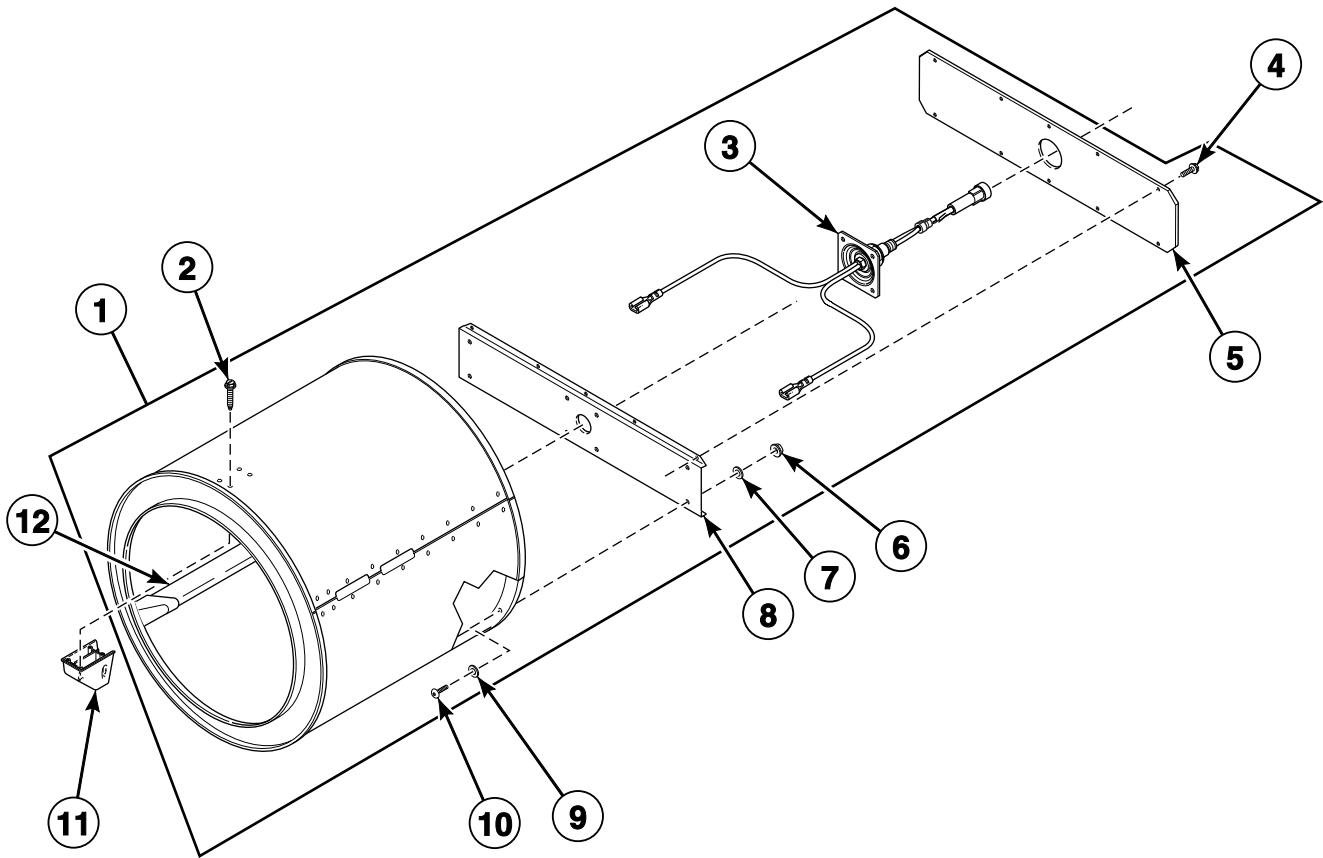
Lower Cabinet Components - 25 Pound S Models with Hinged Lint Door



TMB1836B_70409401

ST1 P29

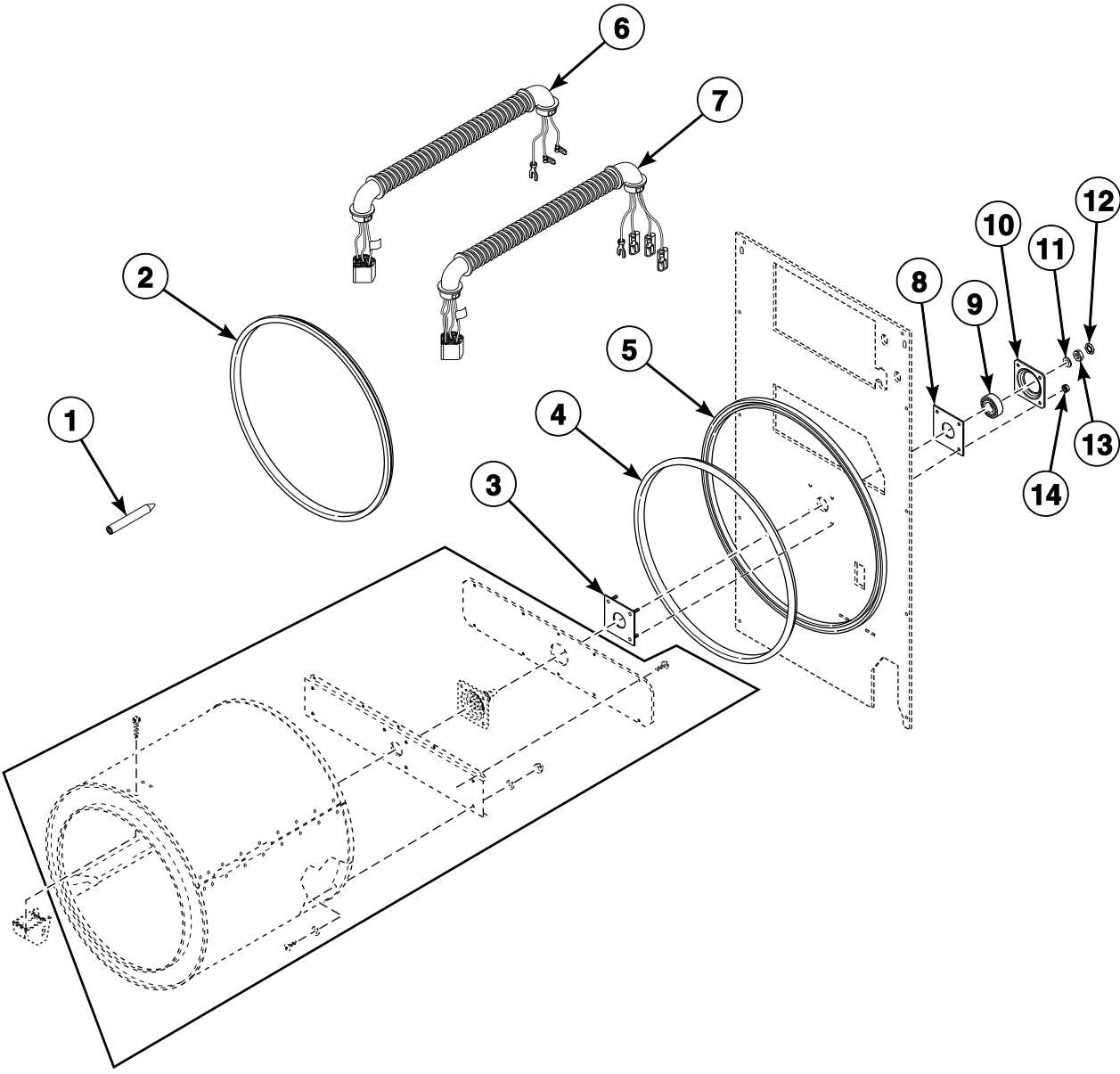
Cylinder and Trunnion Assembly



TMB3160P_70409401

ST1 P30

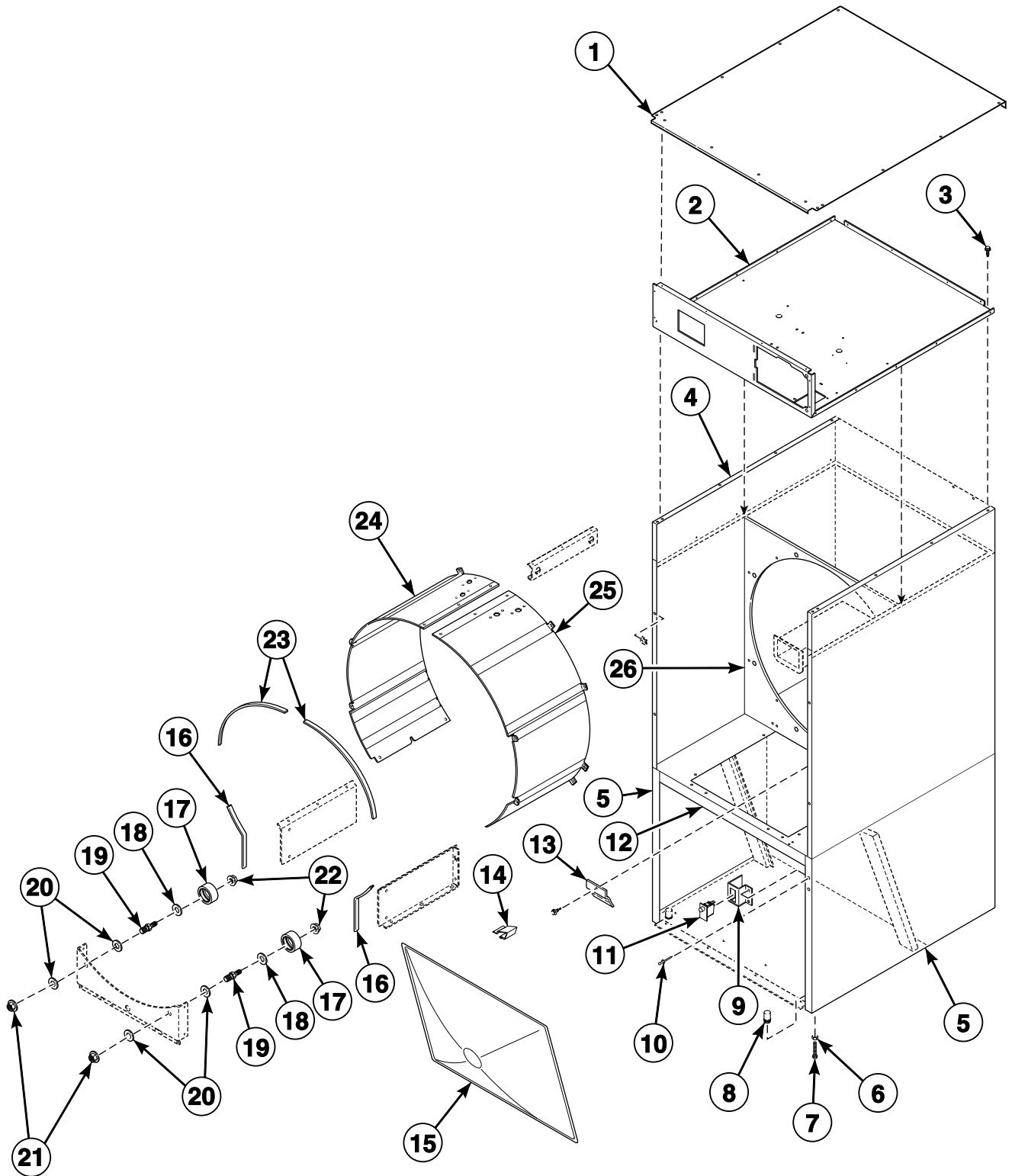
Cylinder Components



TMB2908PA_70409401

ST1 P31

Cabinet Components

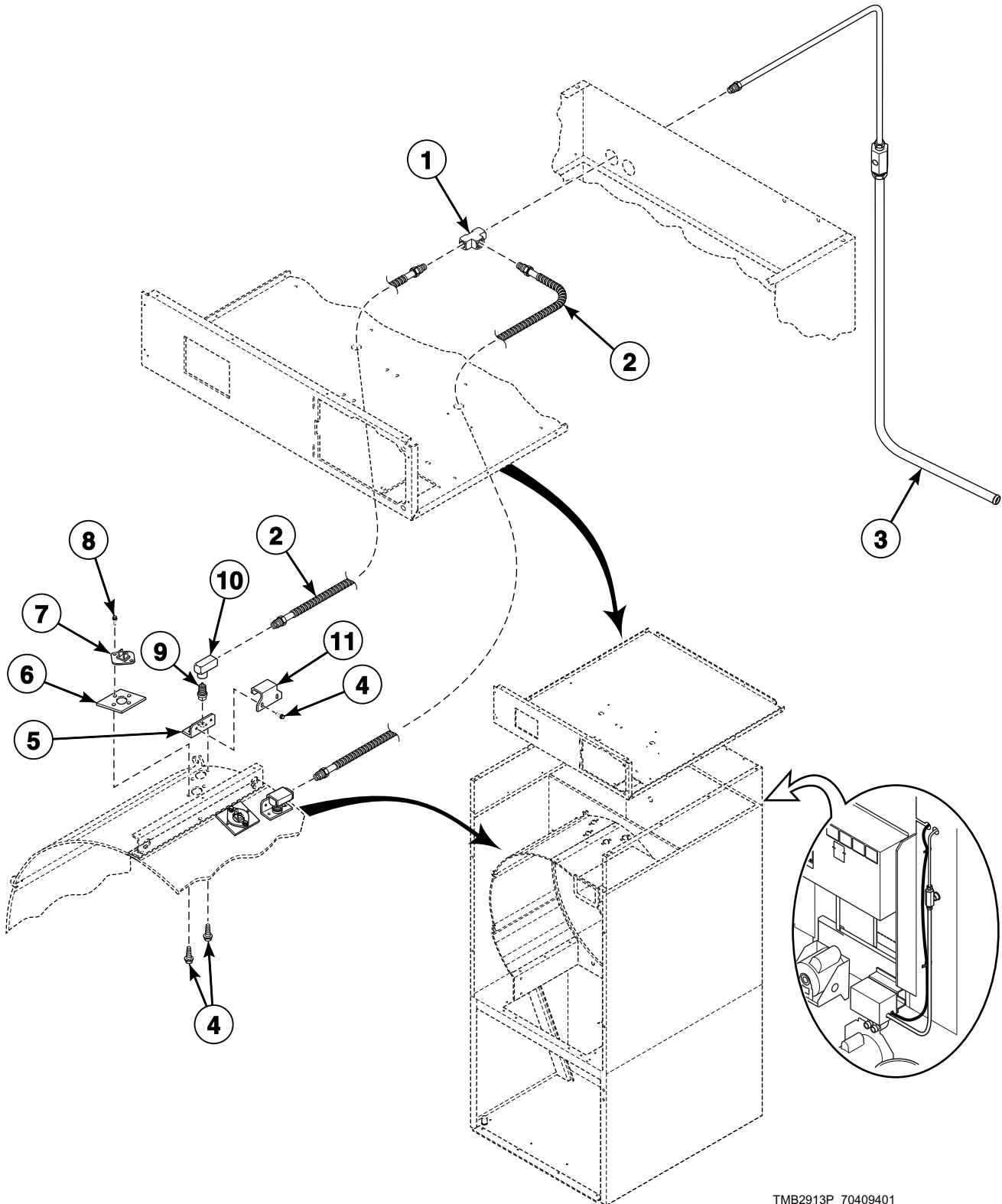


TMB3009P_70409401

ST1 P32

Fire Suppression System Components

C, D, G, H, I, K, L, P, S, and U Models

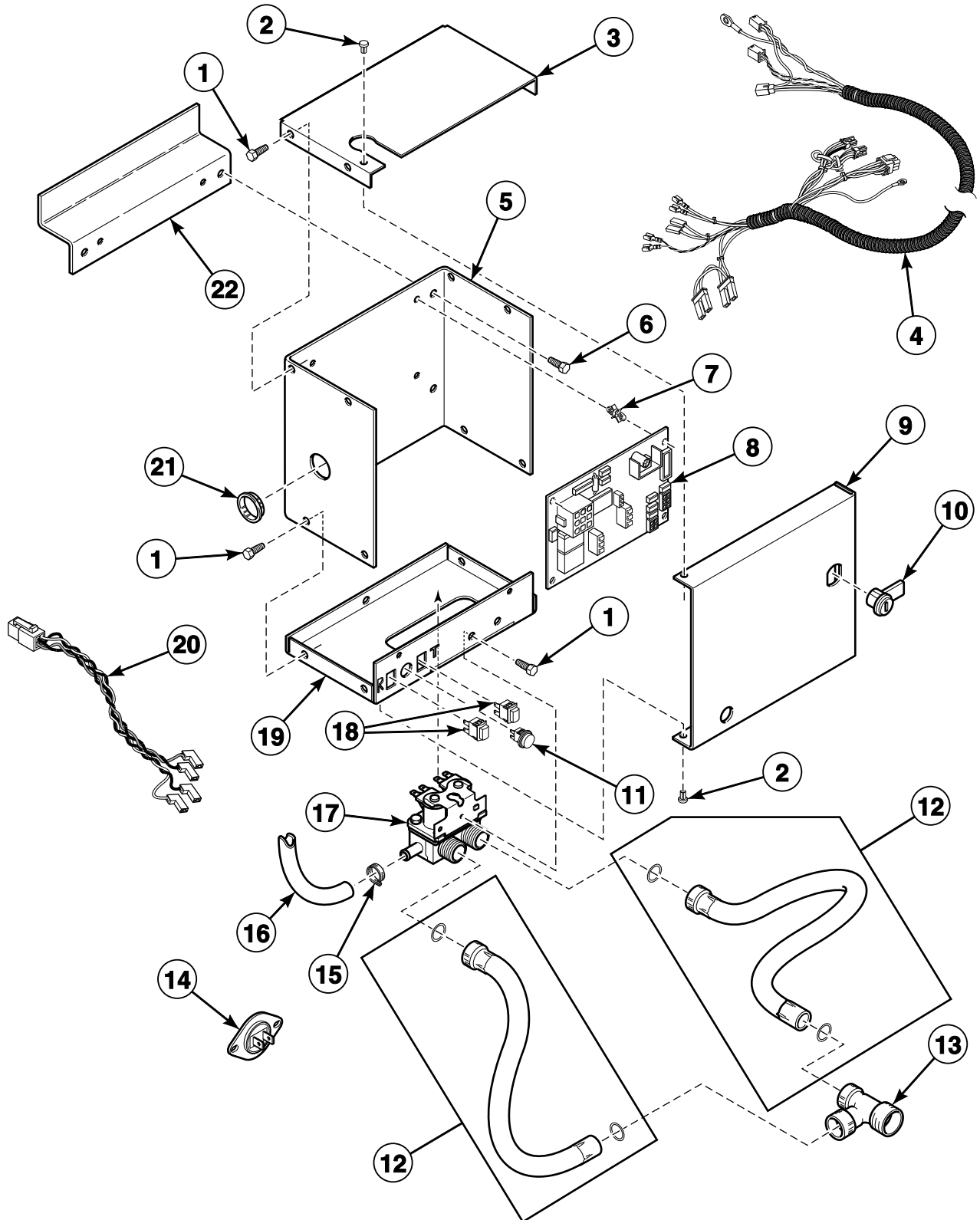


TMB2913P_70409401

ST1 P33

Fire Suppression System Control Box

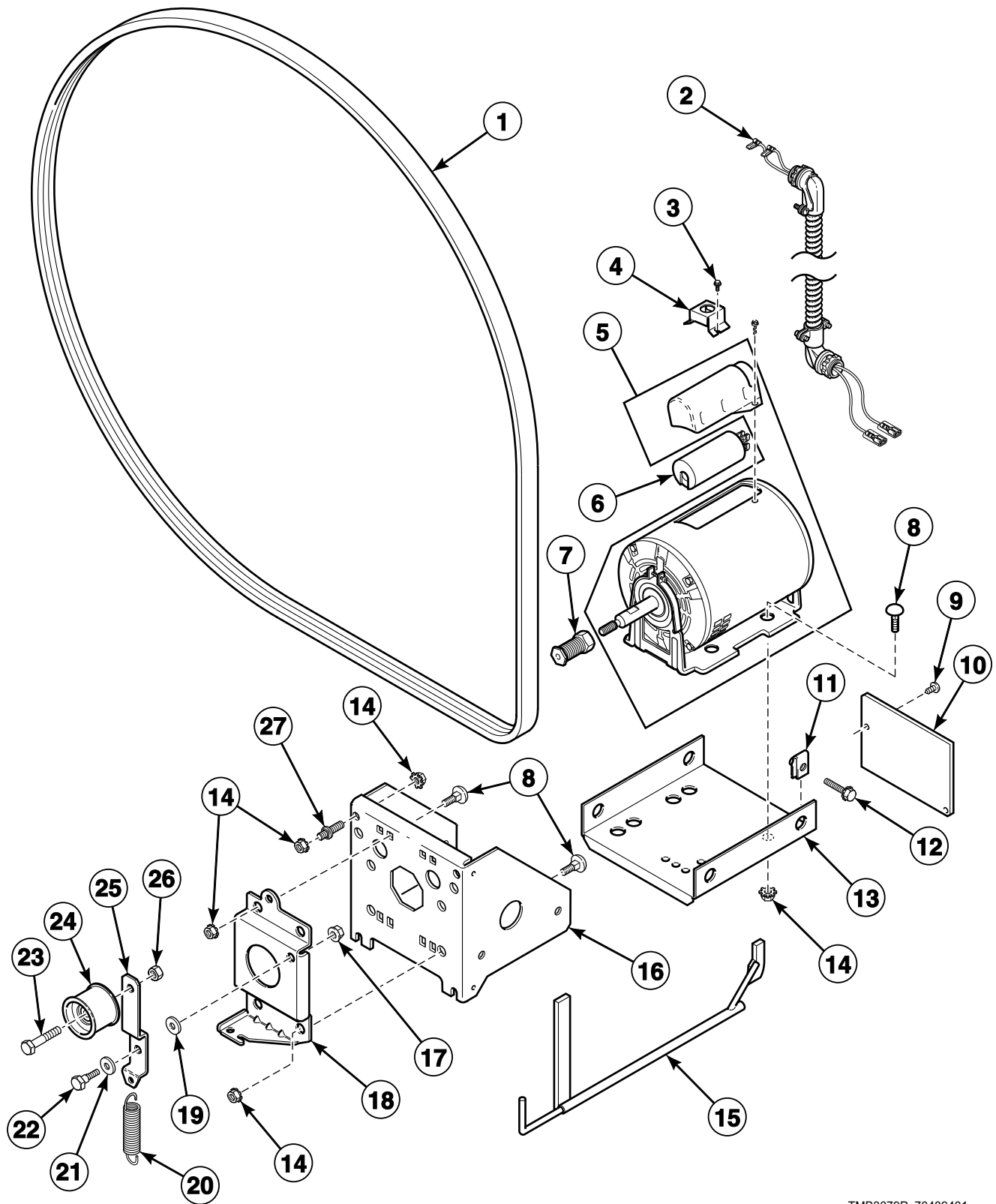
C, D, G, H, I, K, L, P, S, and U Models



TMB2912P_70409401

ST1 P34

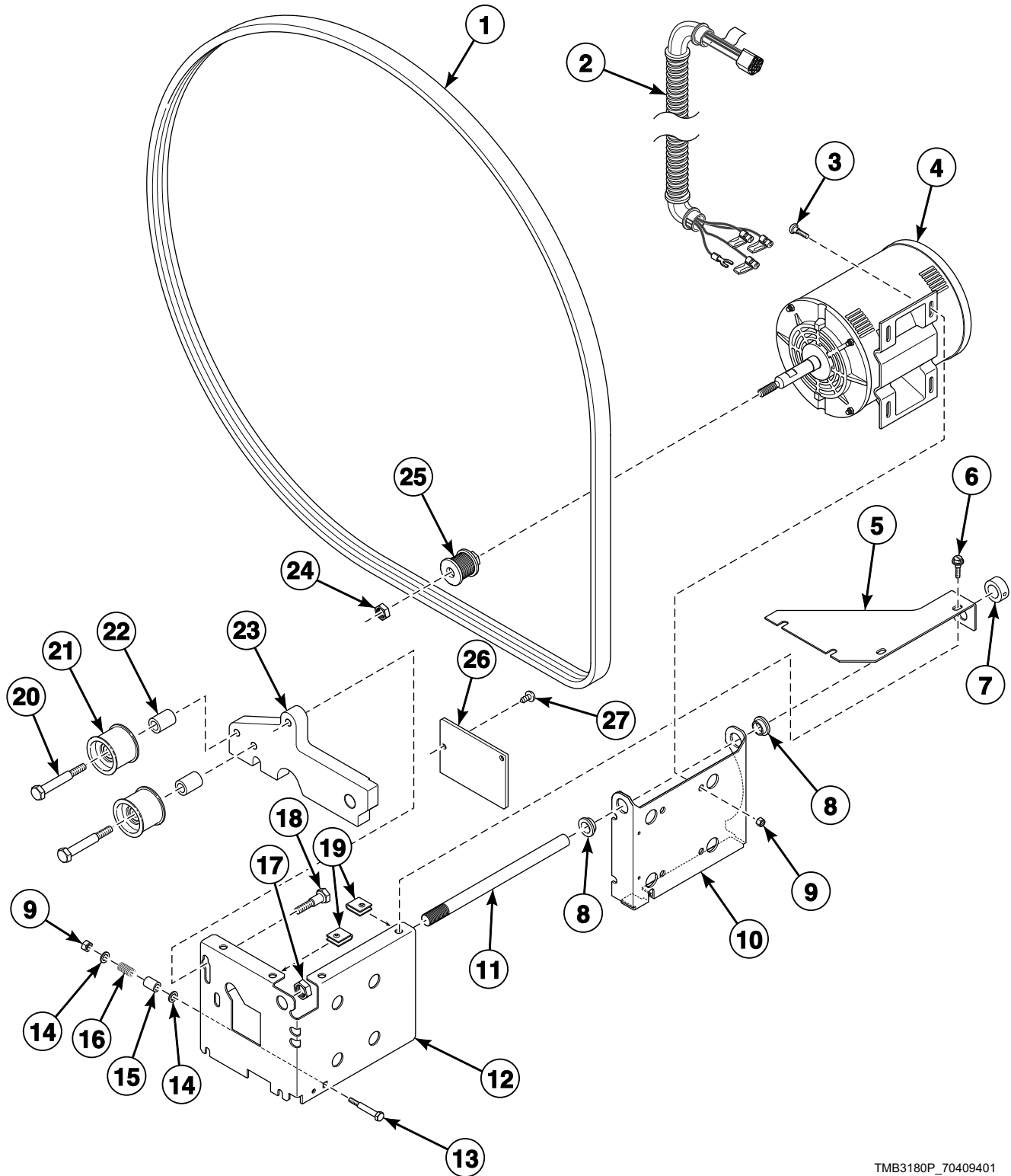
Drive Motor Components for Nonreversing Models



TMB3079P_70409401

ST1 P35

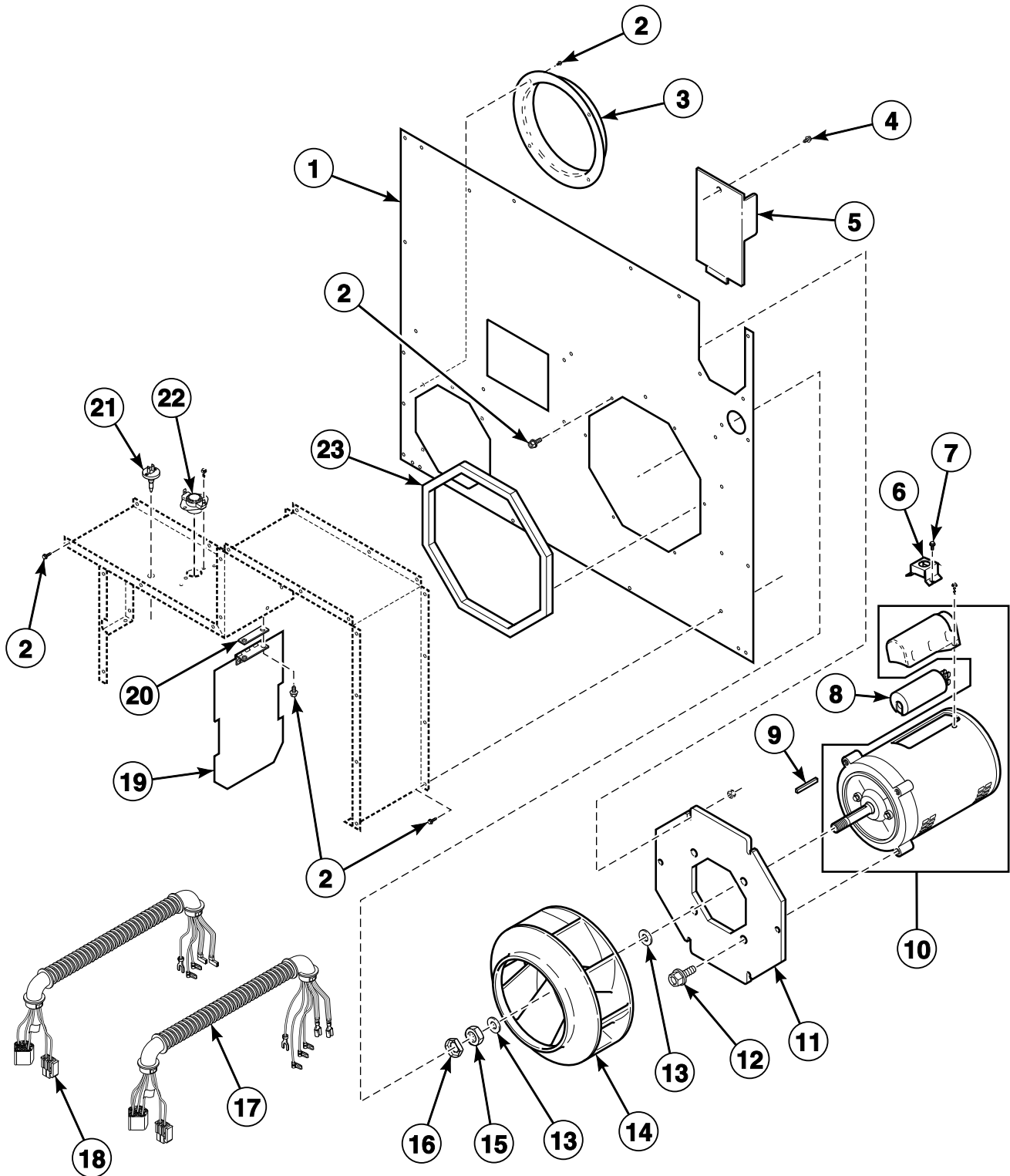
Drive Motor Components for Reversing Models



TMB3180P_70409401

ST1 P36

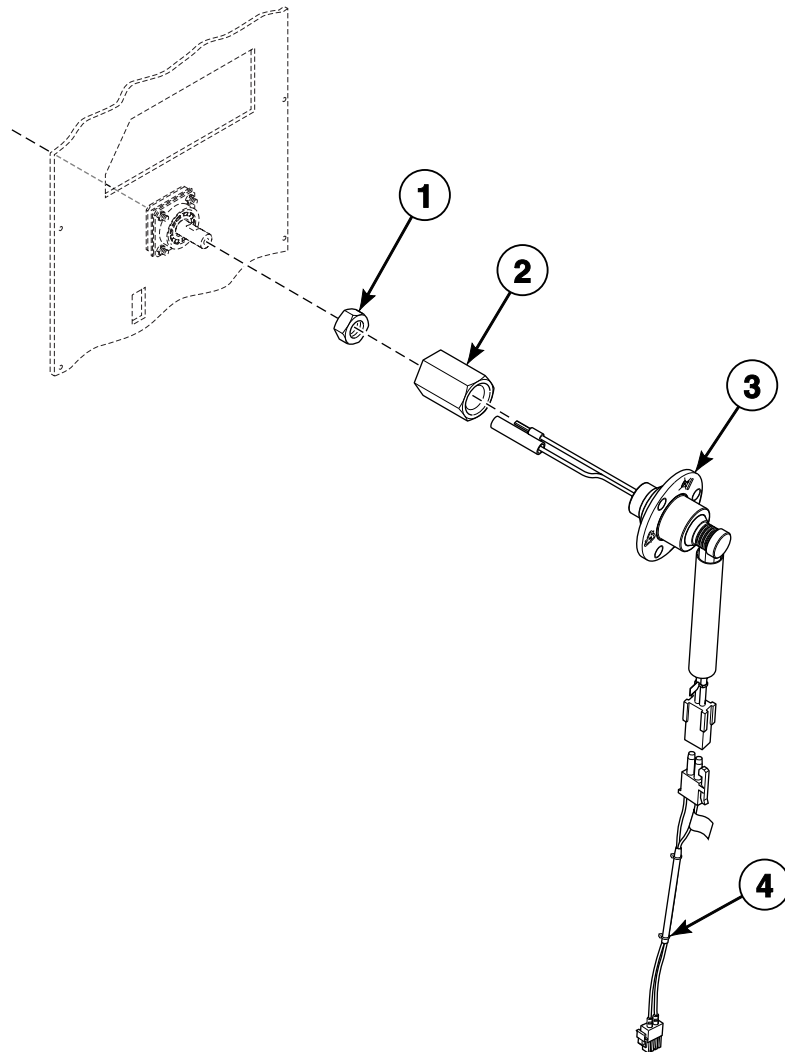
Blower Components



TMB2652P_70409401

ST1 P37

Moisture Sensing Components

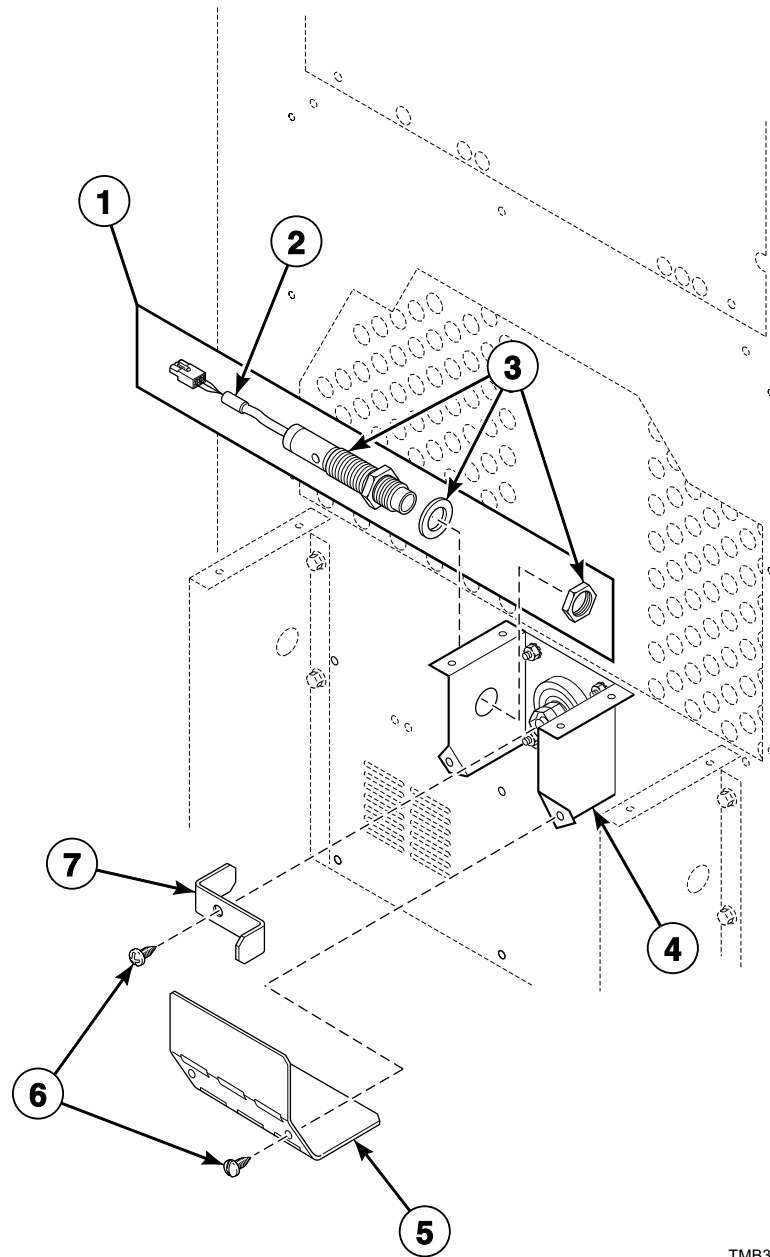


TMB3147P_70409401

ST1 P38

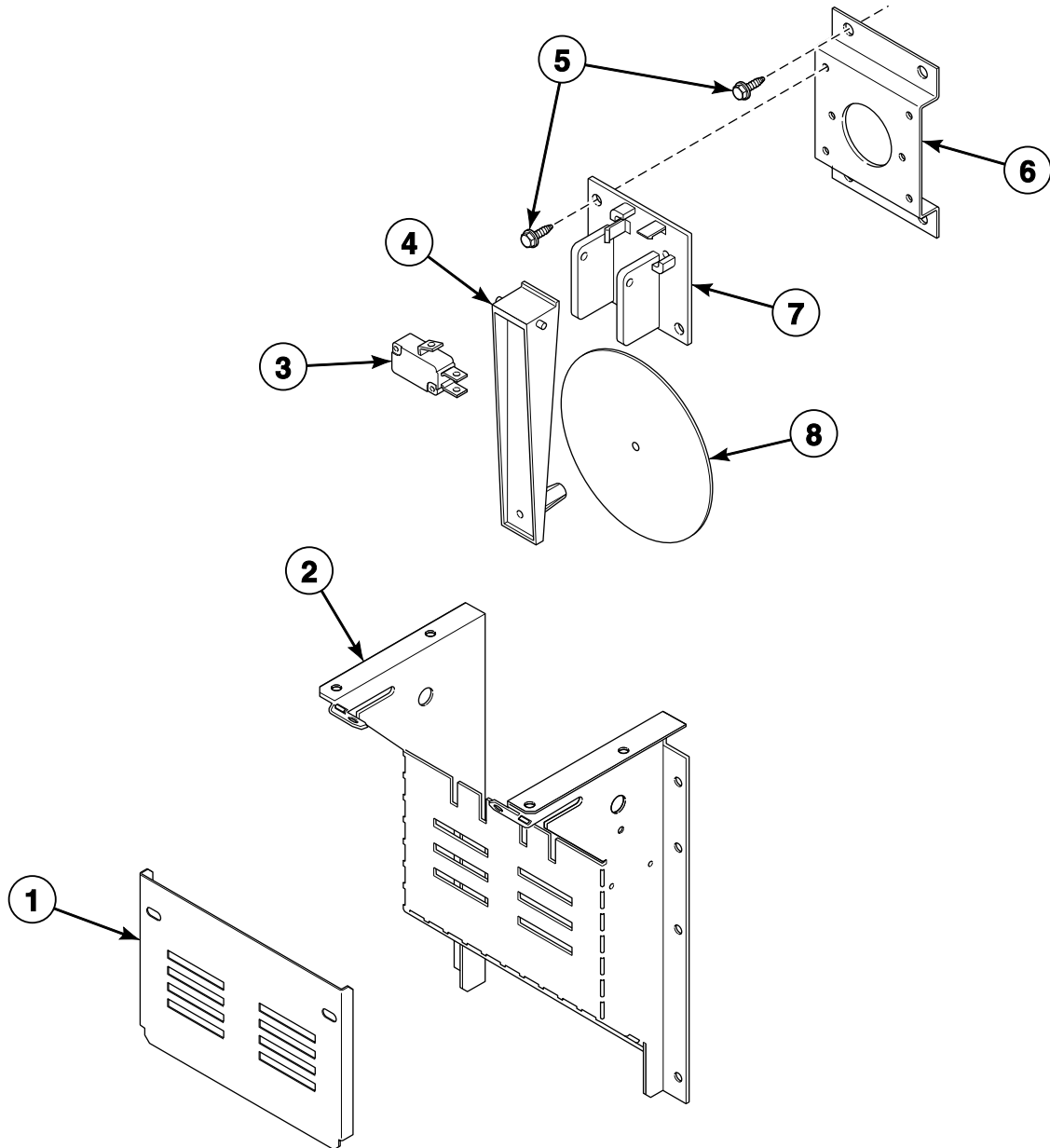
Rotation Sensor

C, D, H, I, S and U Models



TMB3172P_70409401

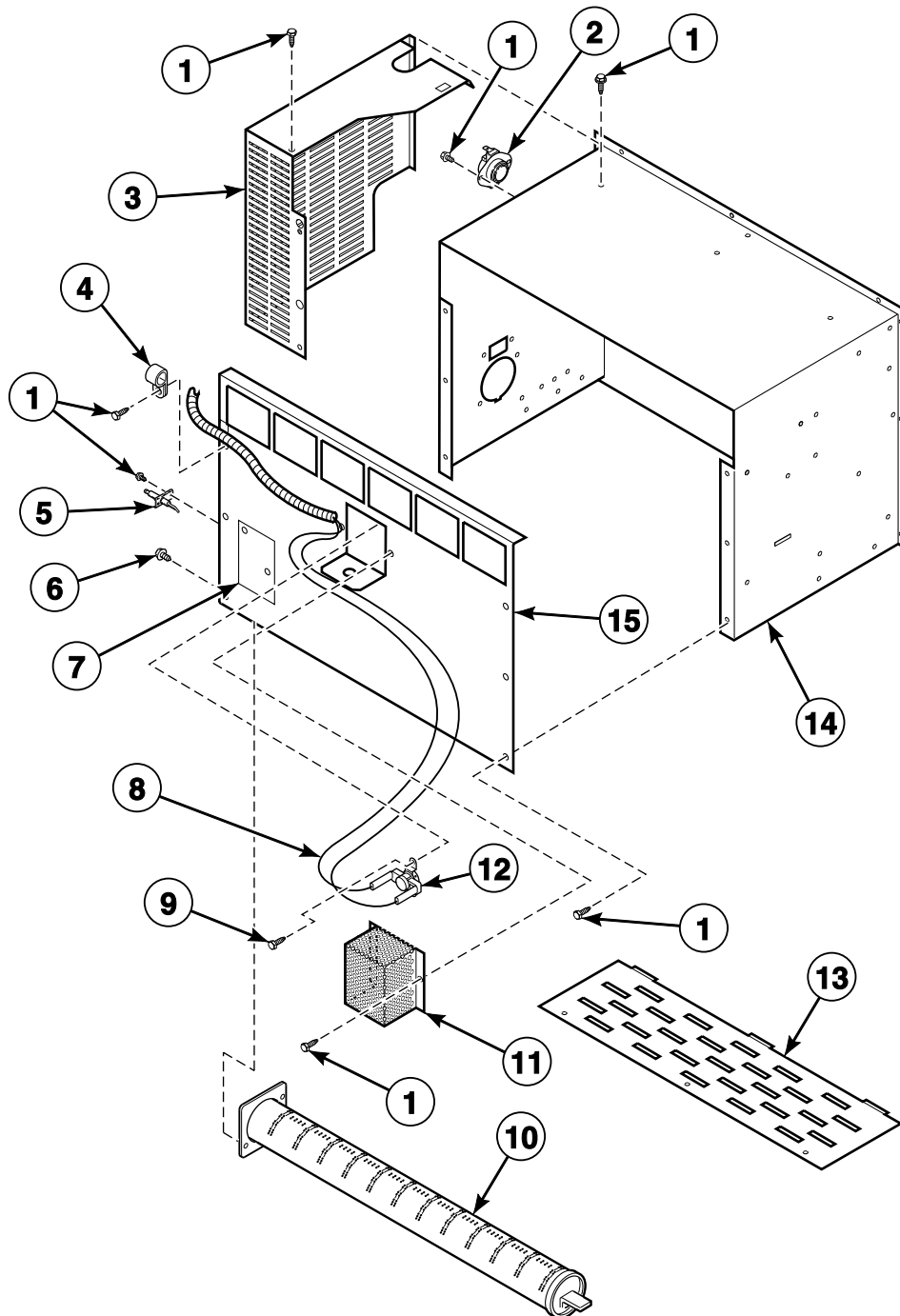
Airflow Switch



TMB3126P_70409401

ST1 P40

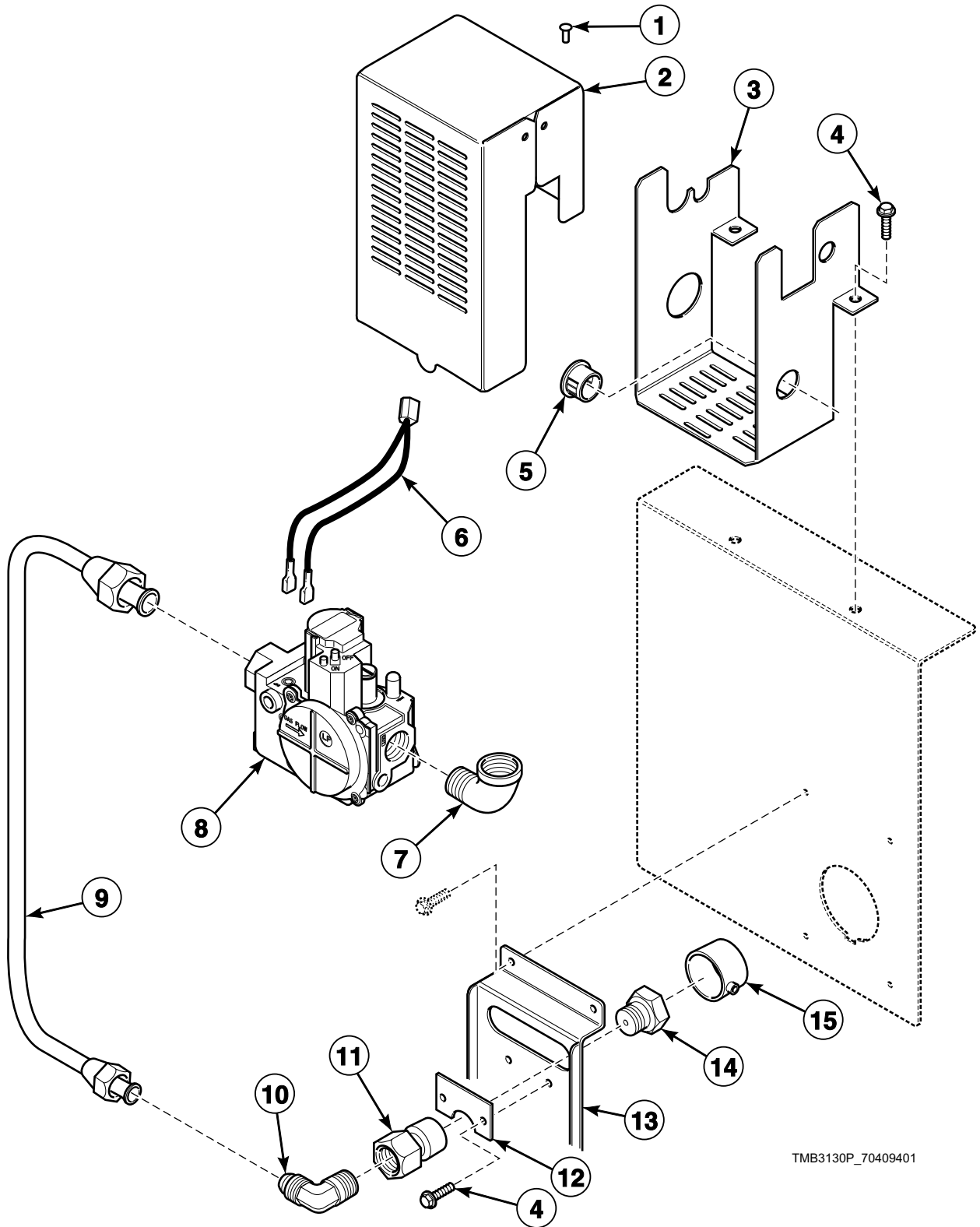
Gas Burner Housing and Secondary Stove Limit



TMB2367P_70409401

ST1 P41

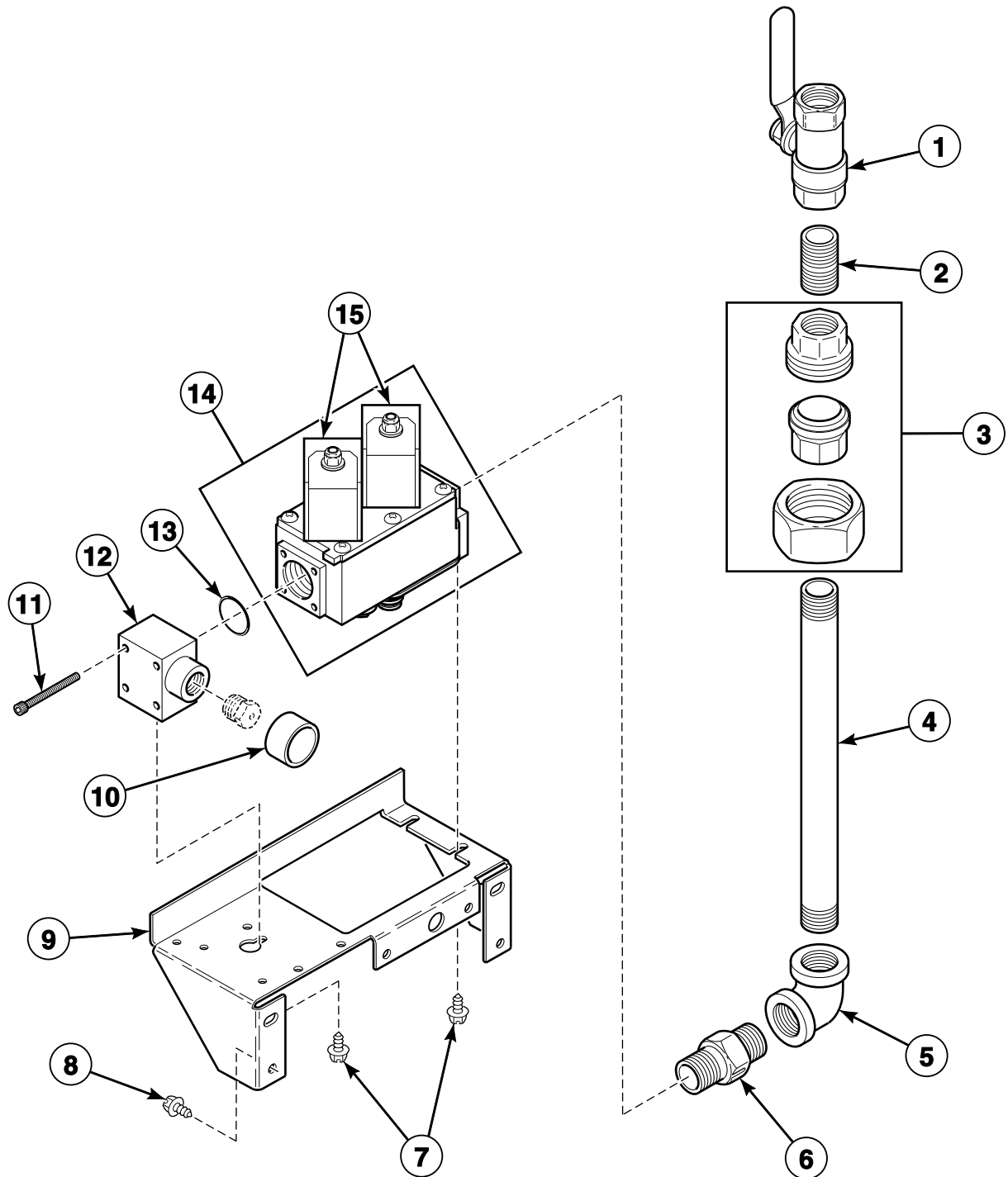
Gas Valve Assembly - Non-CE and Non-Australian Gas Models



TMB3130P_70409401

ST1 P42

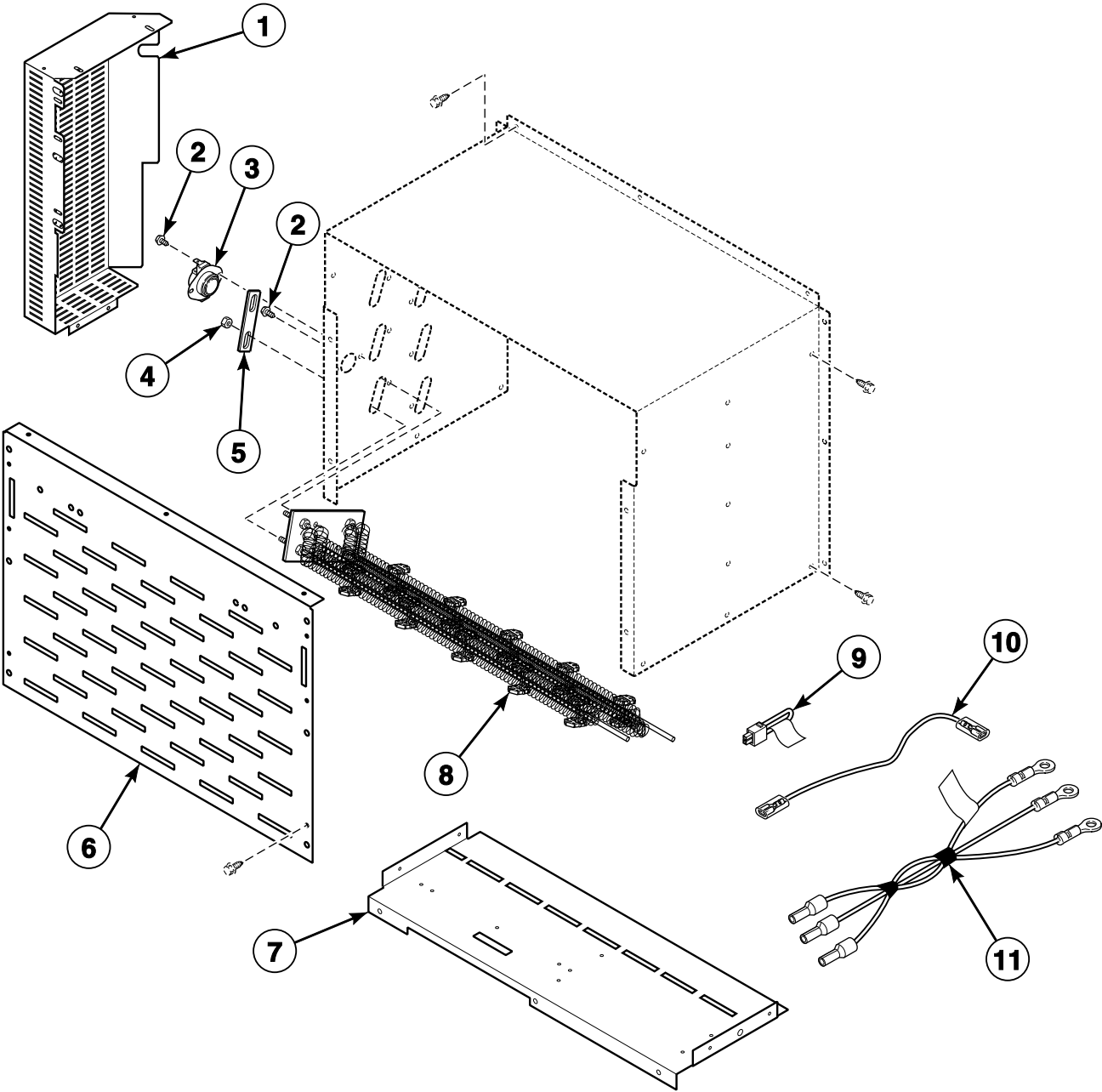
Gas Valve and Piping - CE and Australian Gas Models



TMB3122P_70409401

ST1 P43

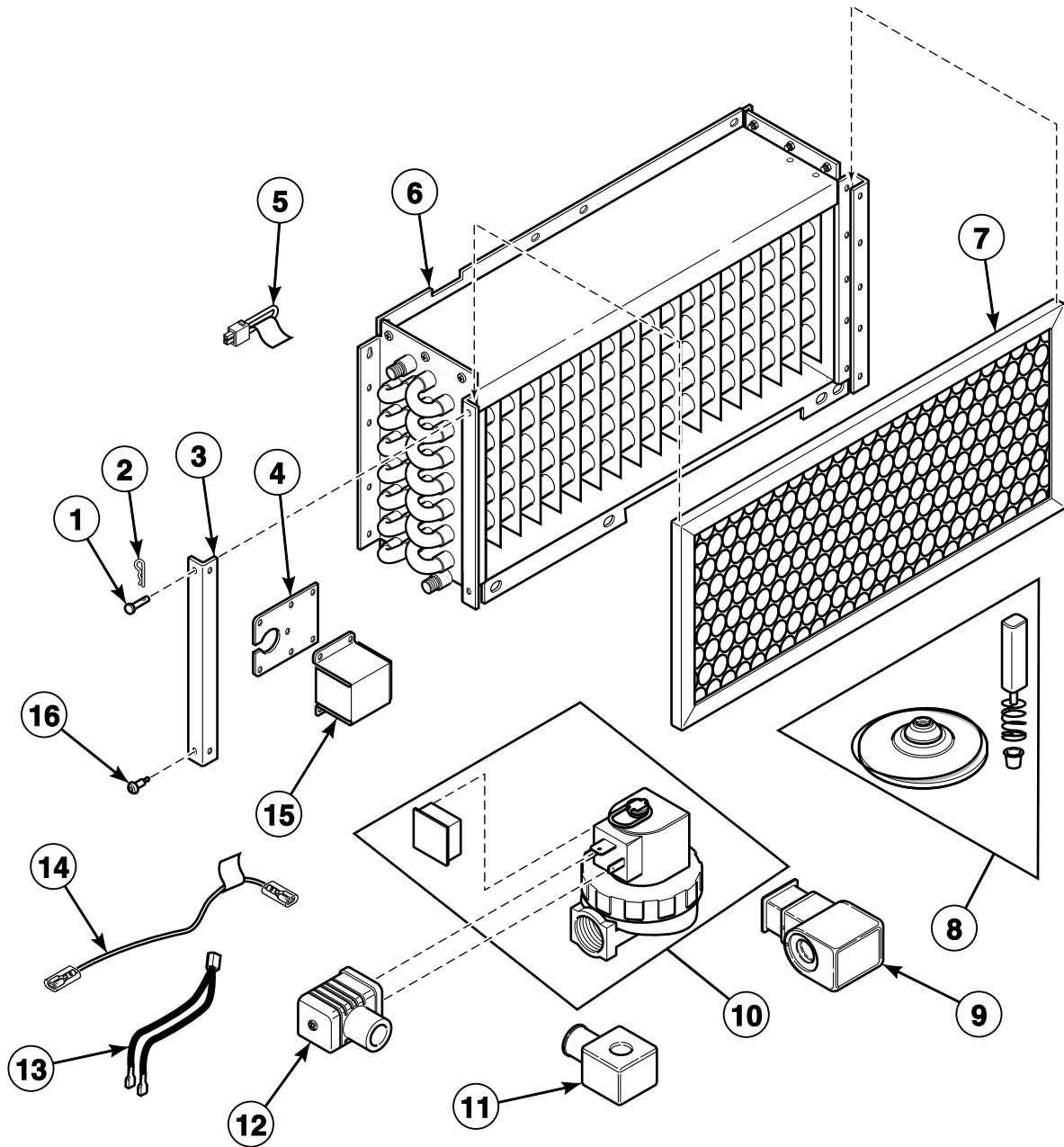
Electric Heater Components



TMB3148P_70409401

ST1 P44

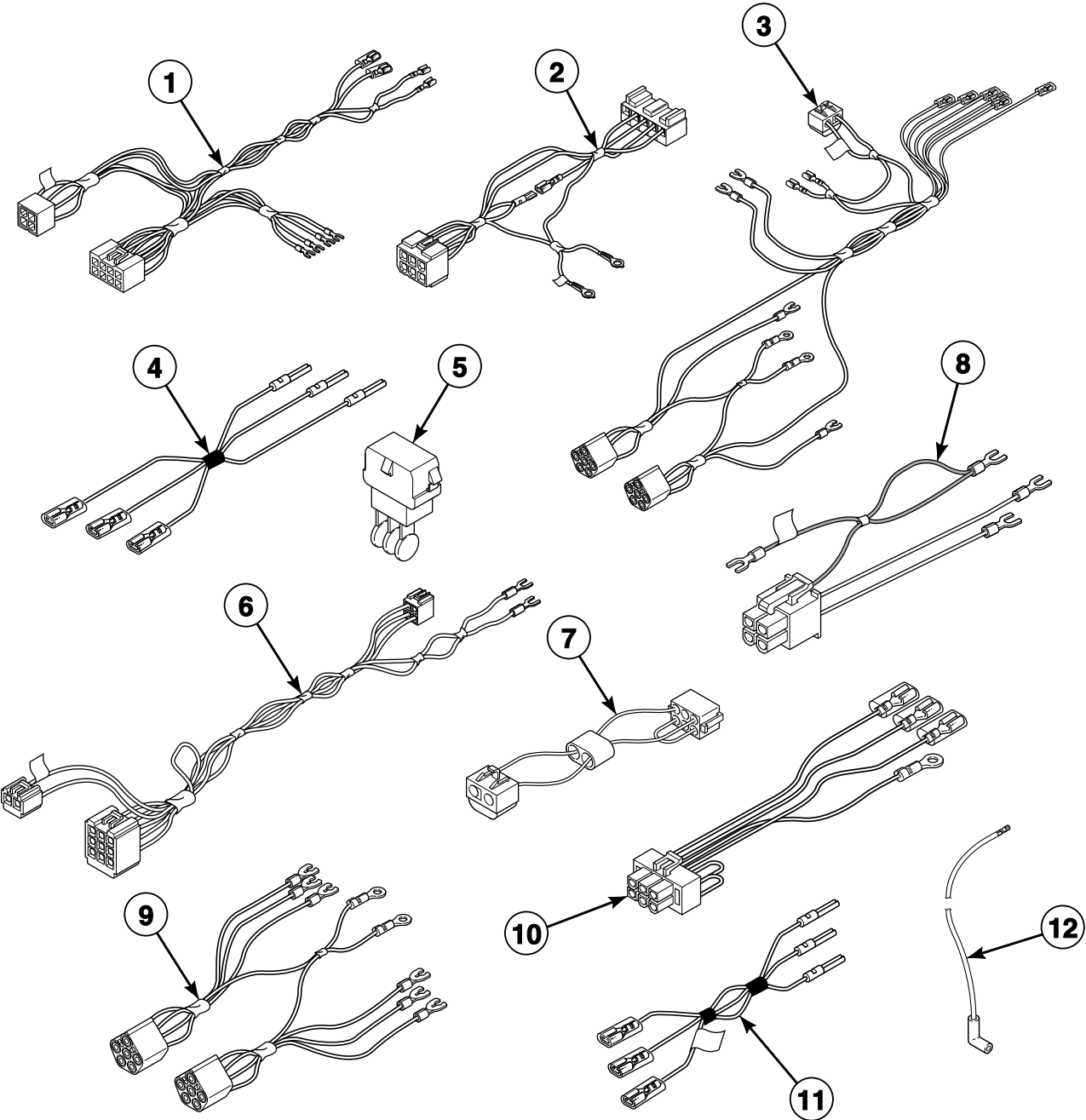
Steam Heater Components



TMB3080P_70409401

ST1 P45

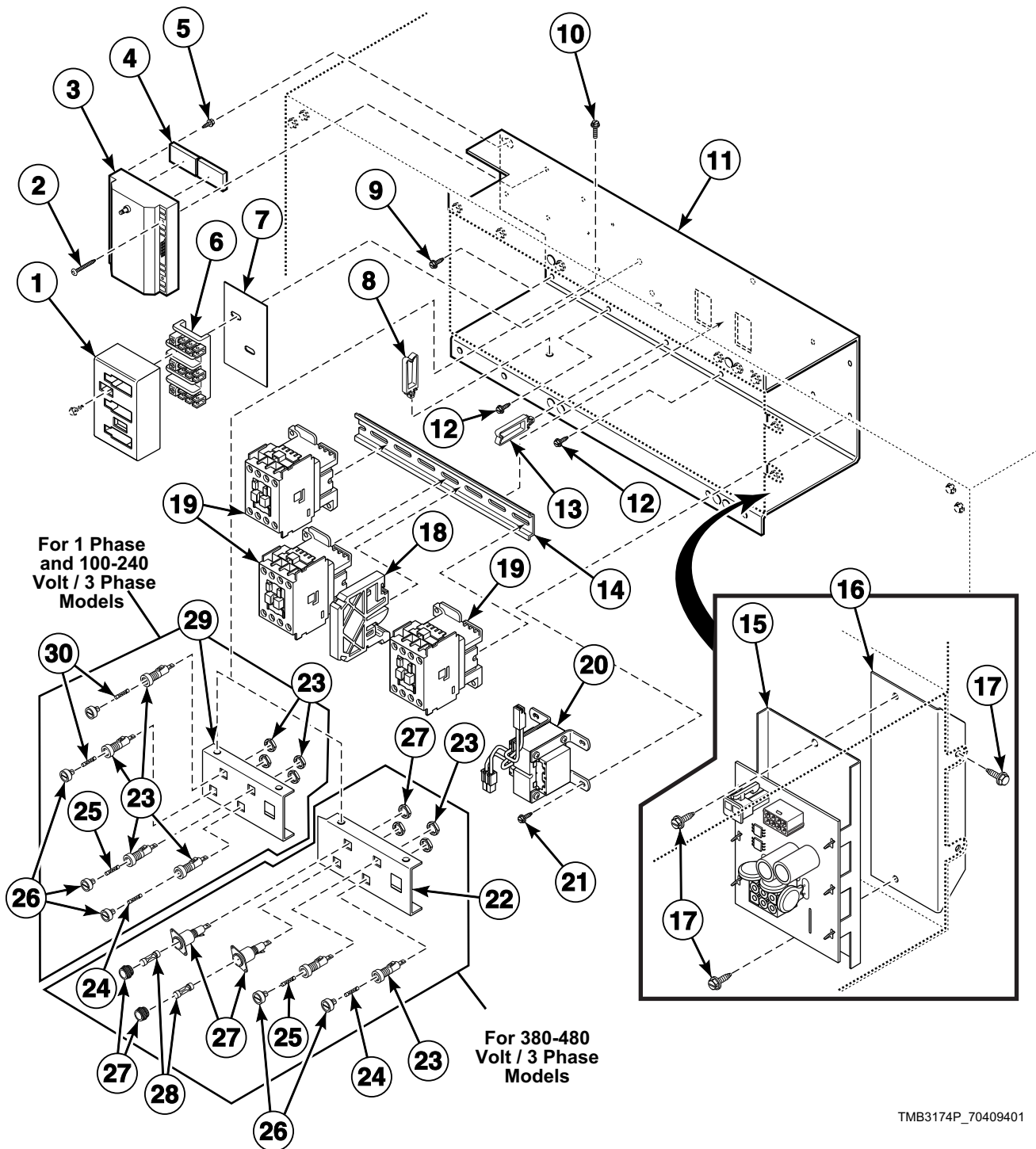
Control Tray Harnesses for Gas Models



TMB3173P_70409401

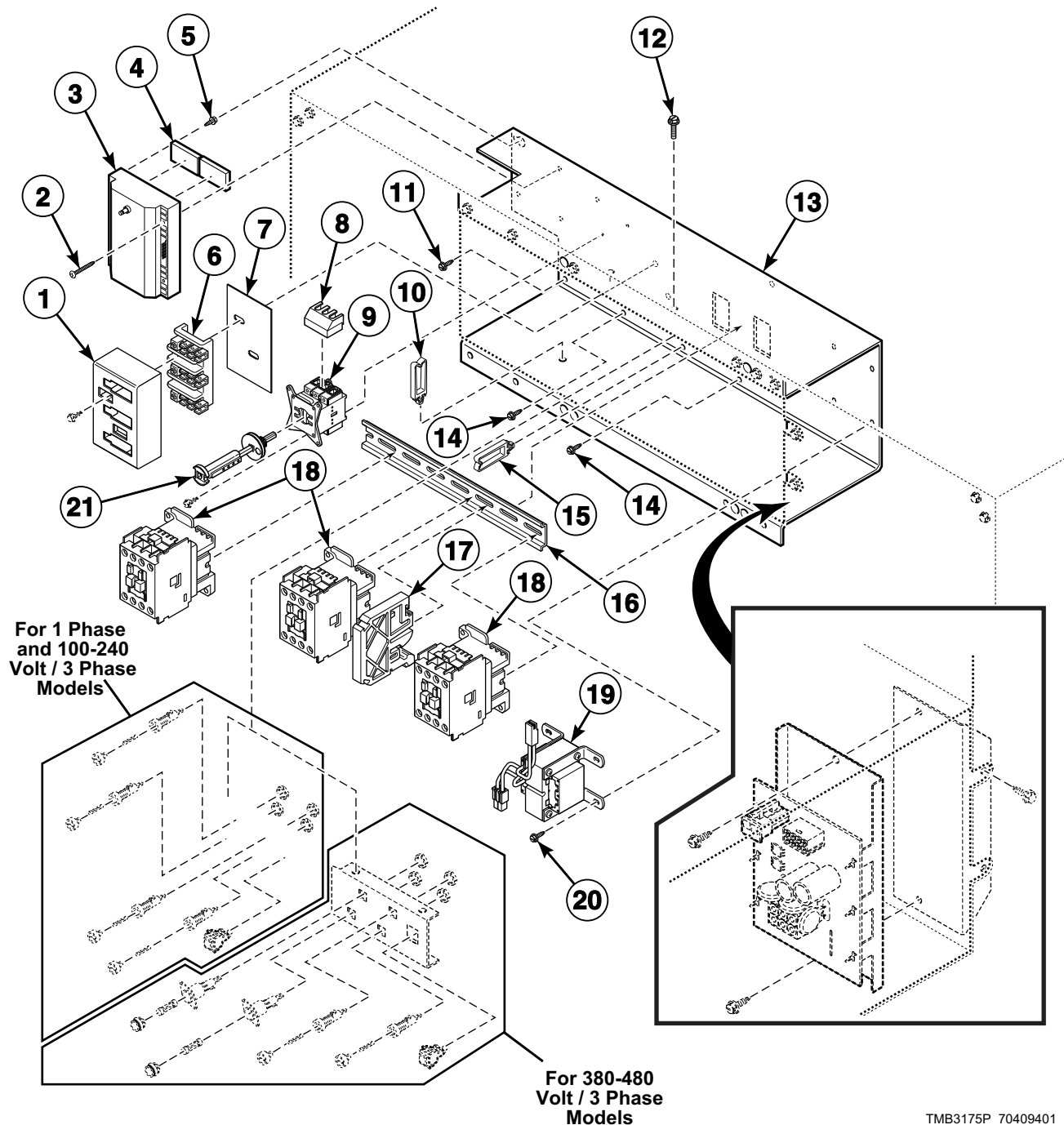
ST1 P46

Control Tray for Non-CE and Non-Australian Gas Models



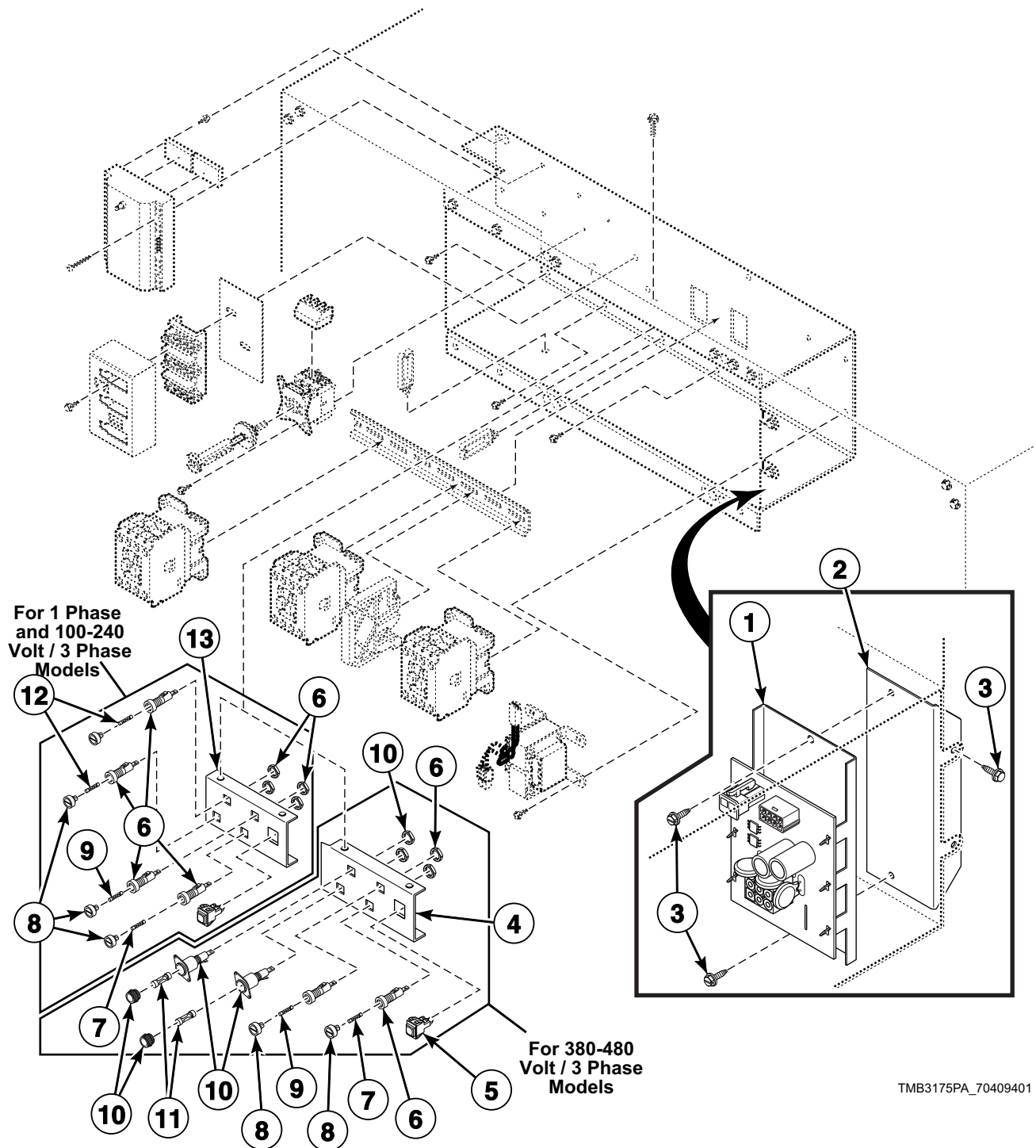
ST1 P47

Control Tray Components for CE and Australian Gas Models - (Drawing 1 of 2)



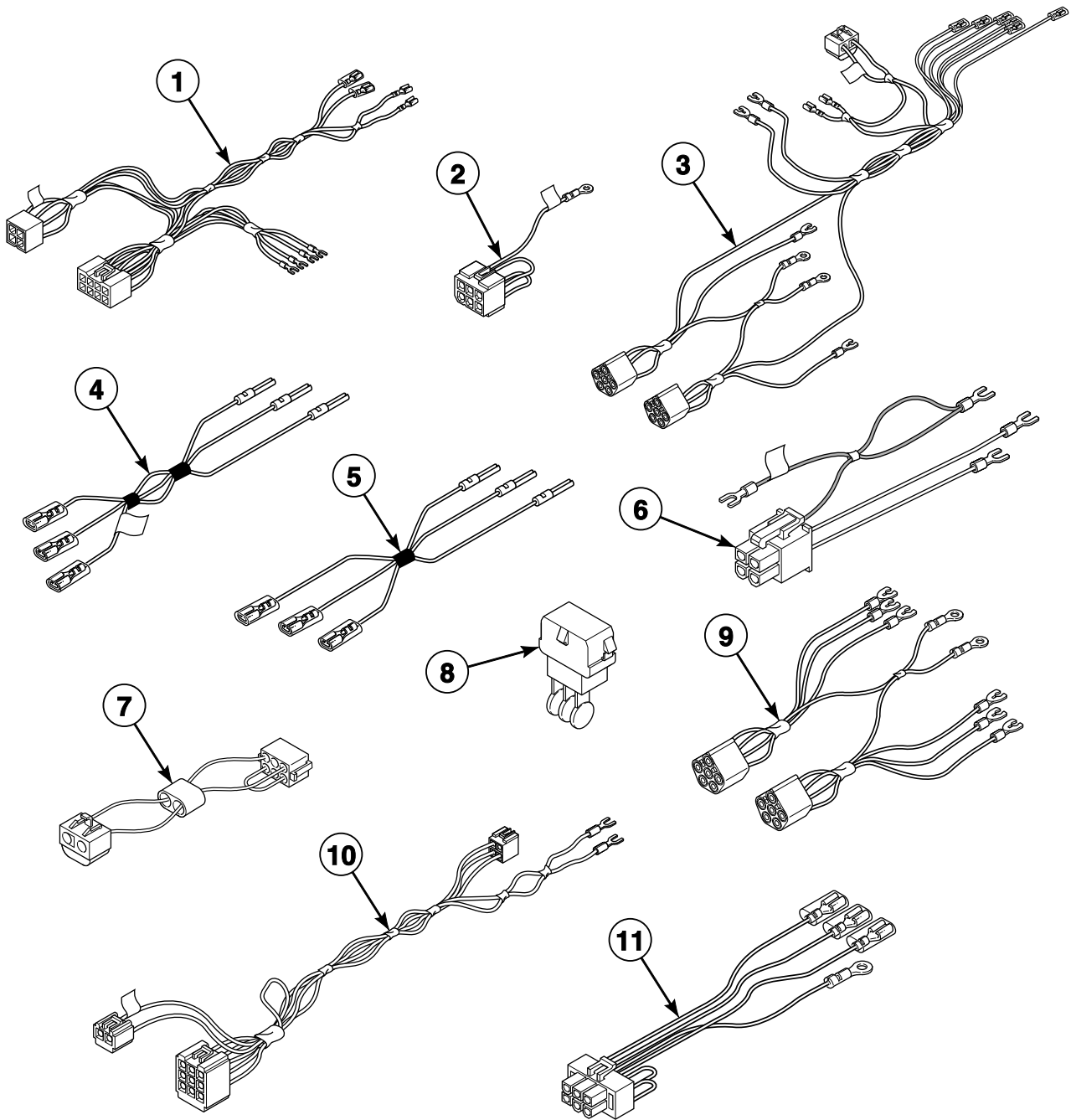
ST1 P48

Control Tray Components for CE and Australian Gas Models - (Drawing 2 of 2)



ST1 P49

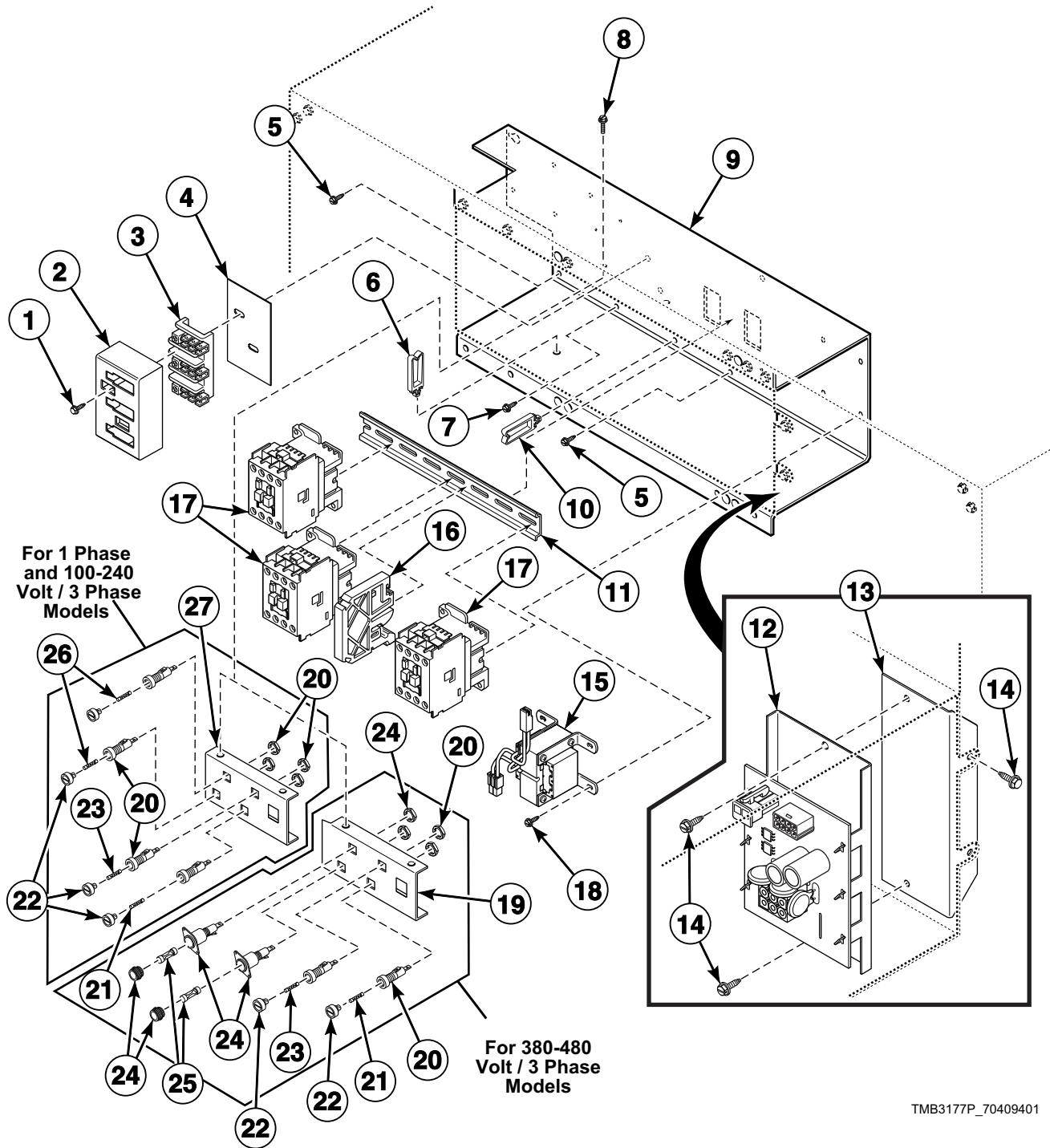
Control Tray Harnesses for Steam Models



TMB3176P_70409401

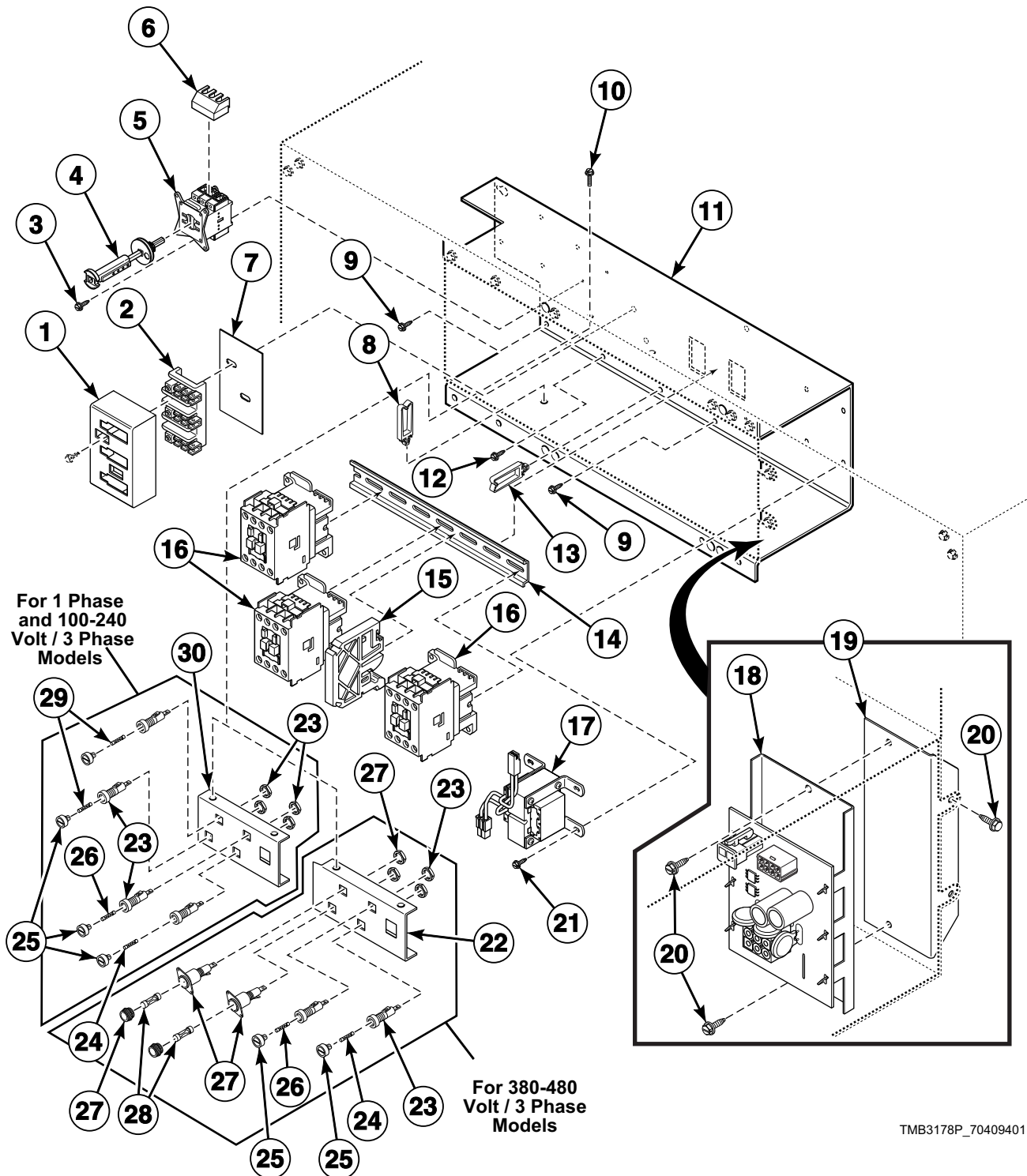
ST1 P50

Control Tray for Non-CE Steam Models



ST1 P51

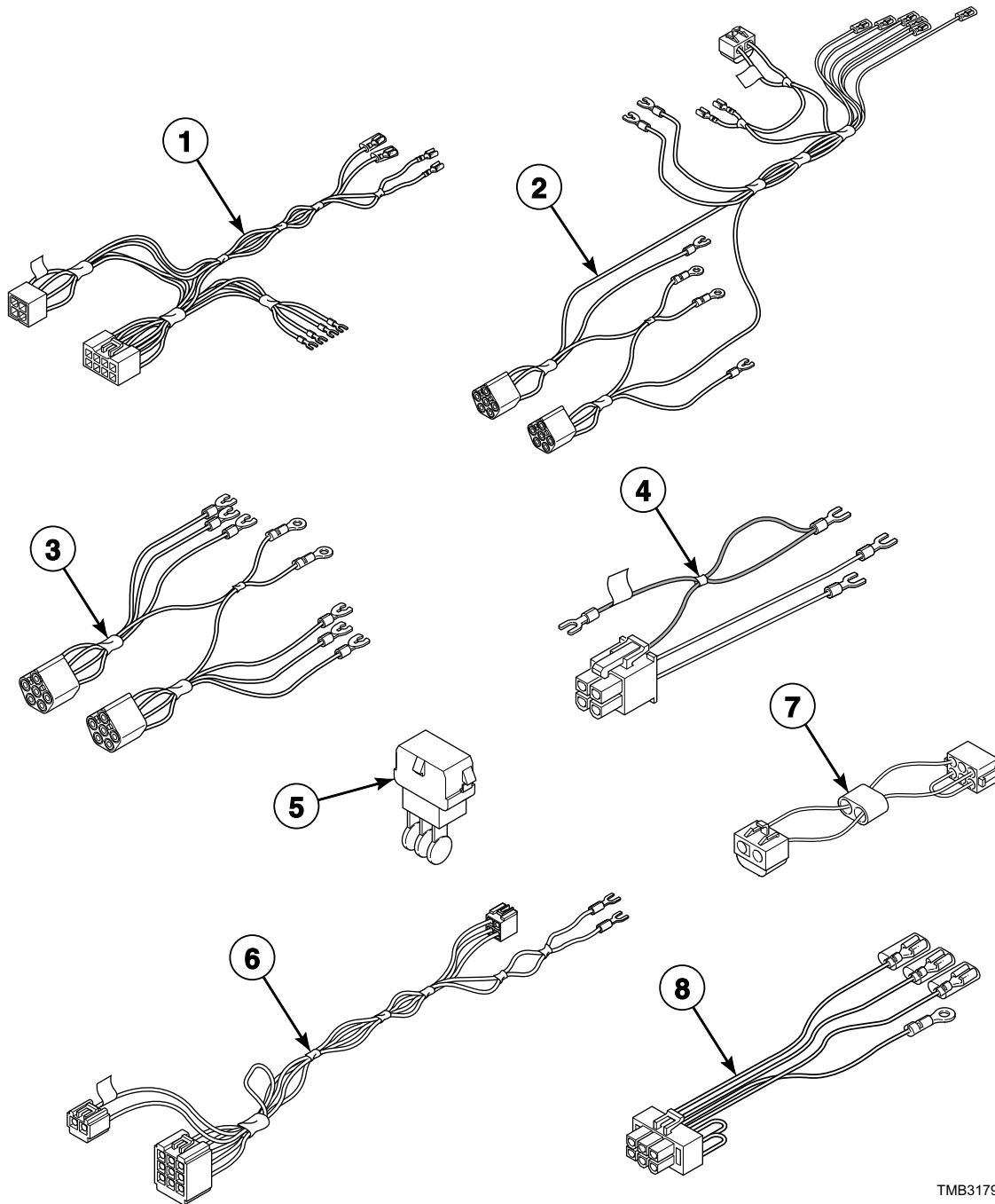
Control Tray for CE Steam Models



TMB3178P_70409401

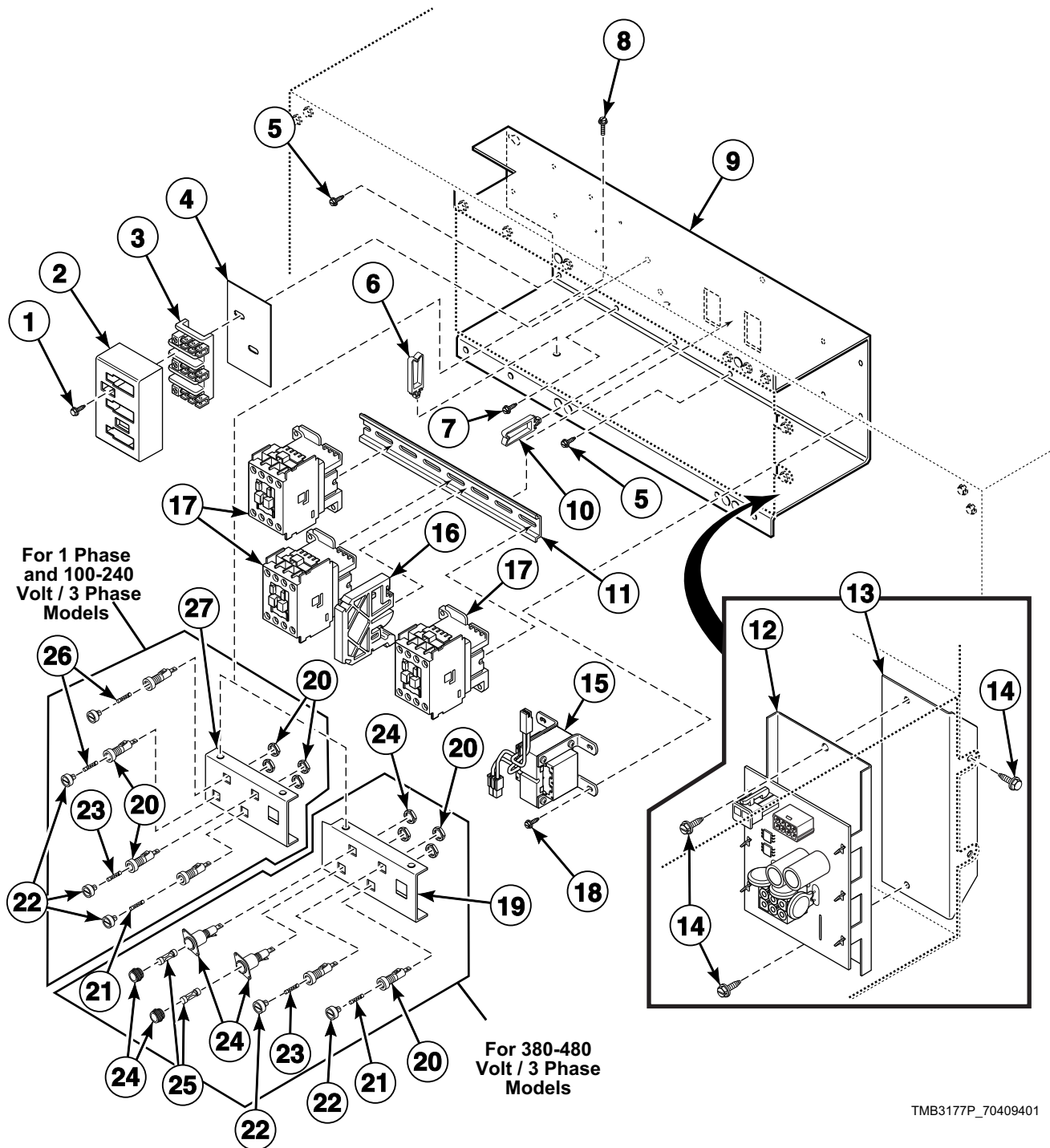
ST1 P52

Control Tray Harnesses for Electric Models



TMB3179P_70409401

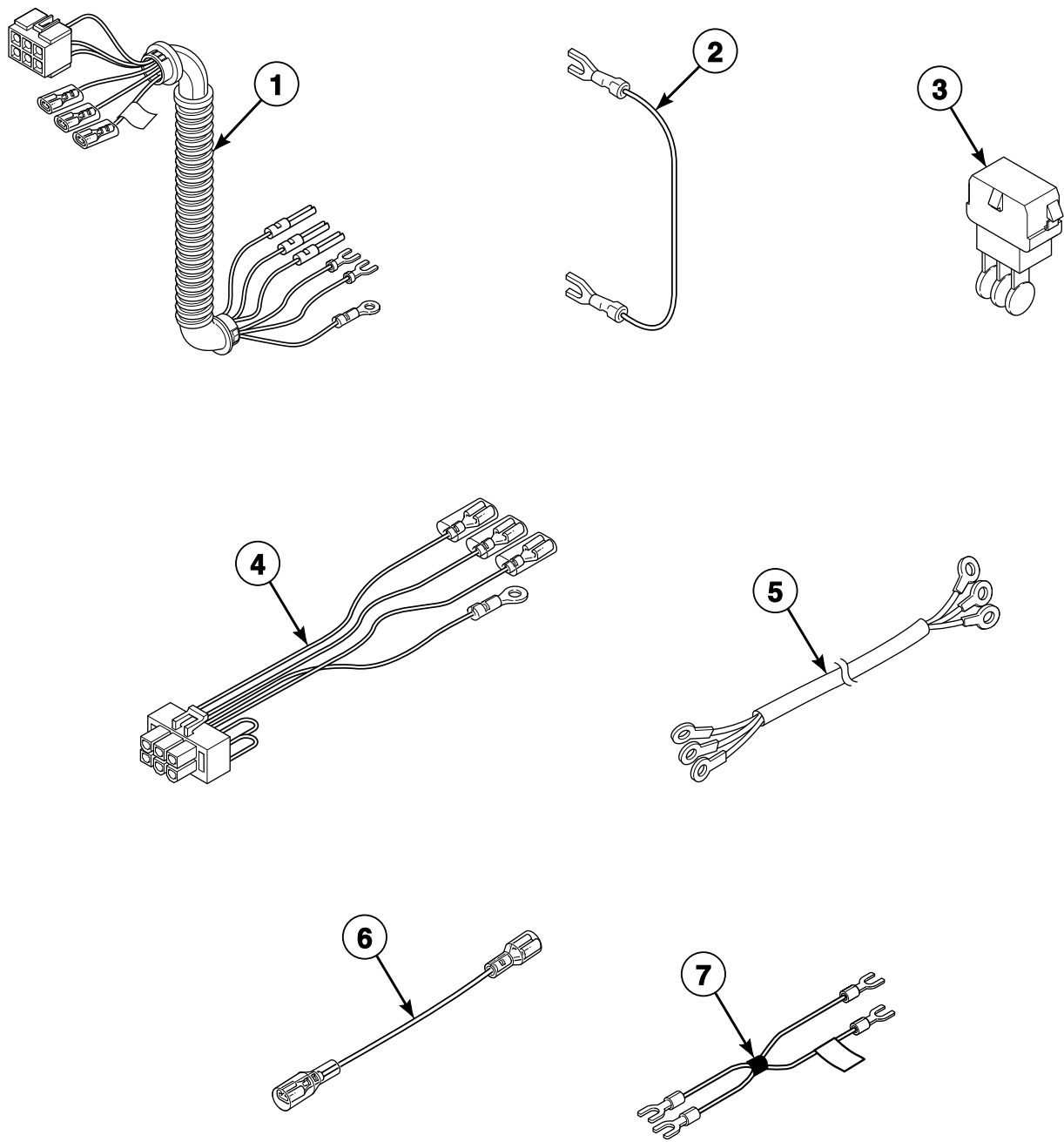
Control Tray for Electric Models



TMB3177P_70409401

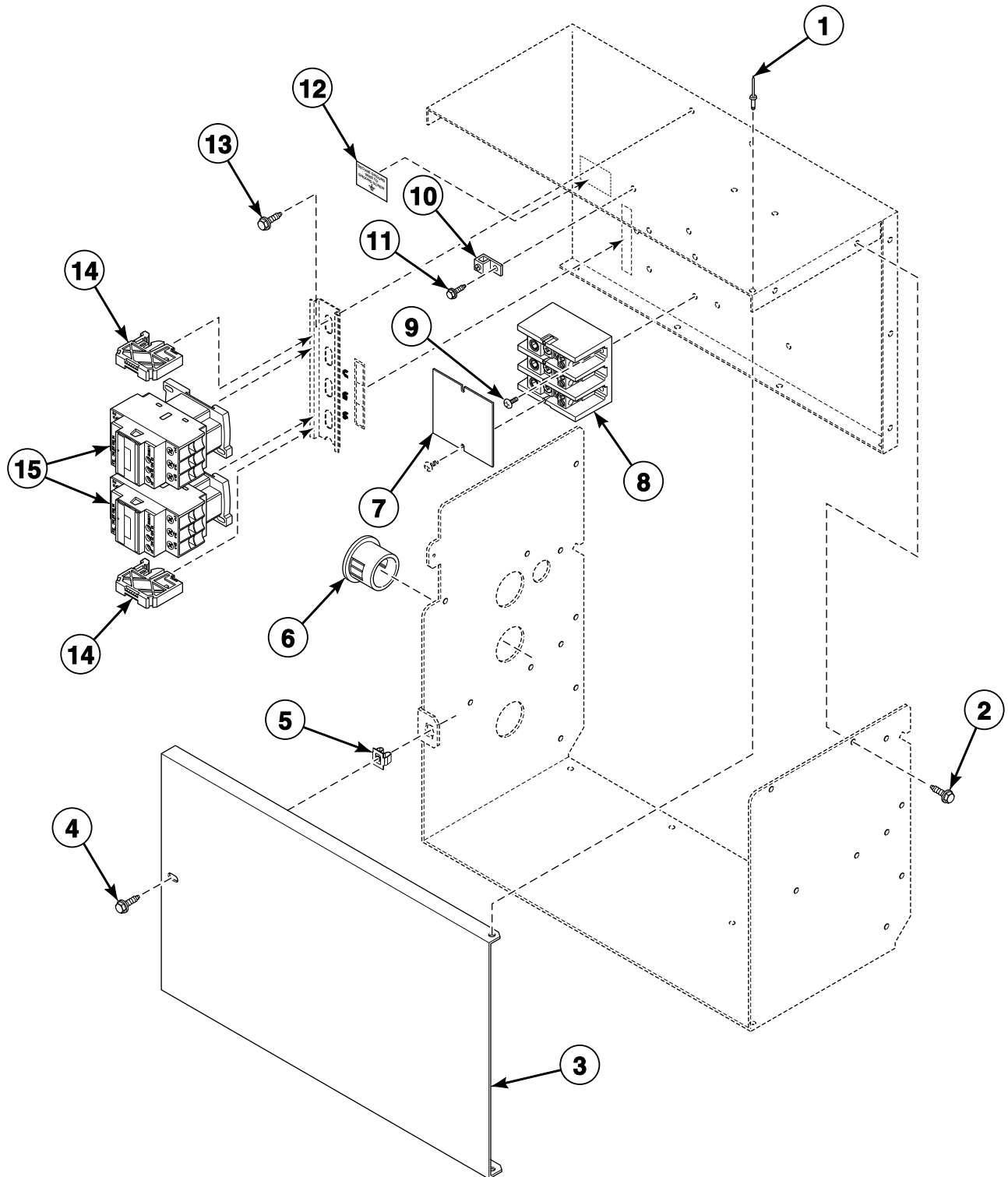
ST1 P54

Accessory Box Harnesses for Electric Models



TMB2801P_70409401

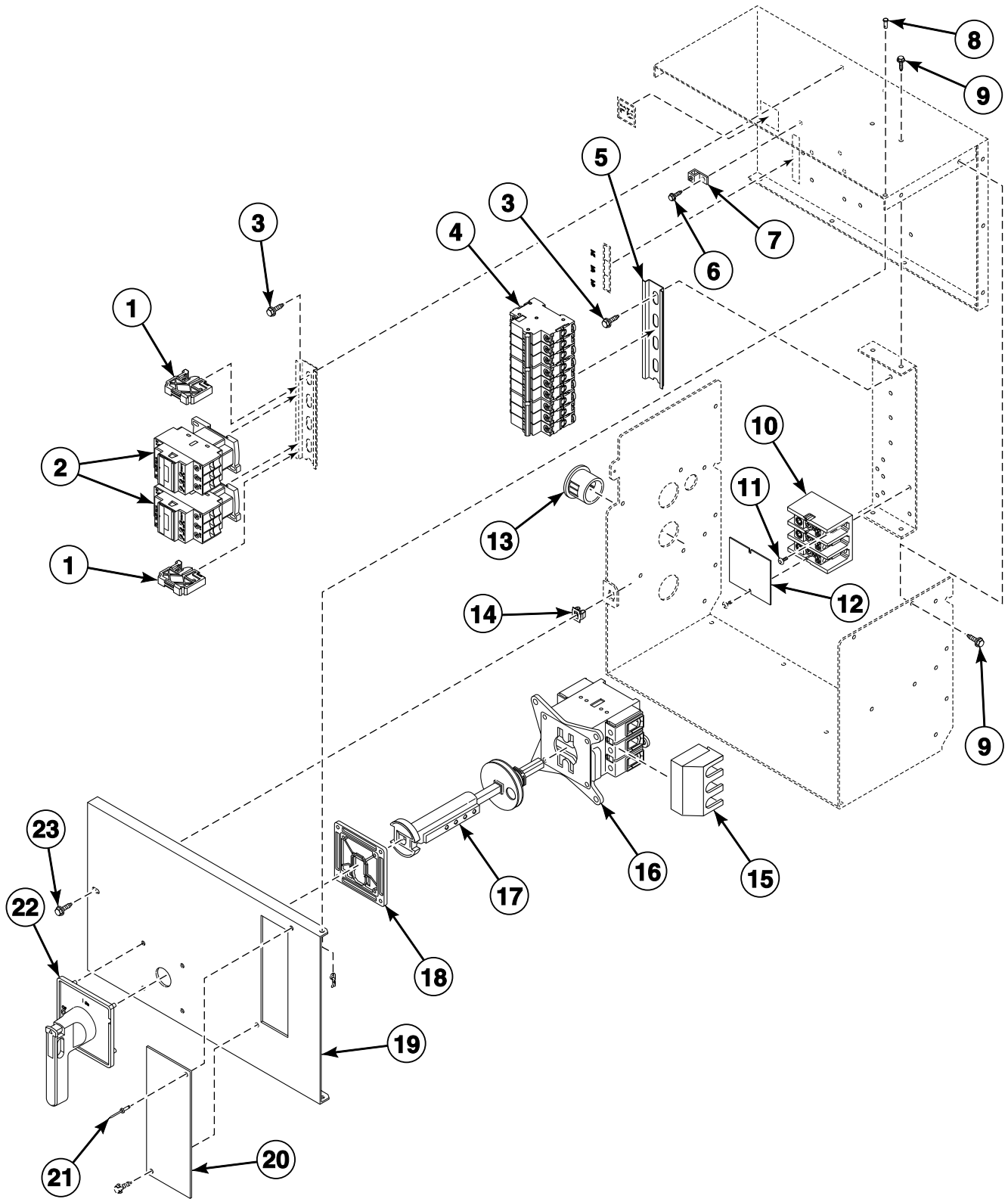
Accessory Box for Non-CE Electric Models



TMB2538P_70409401

ST1 P56

Accessory Box for CE Electric Models



TMB2539P_70409401

ST1 P57