

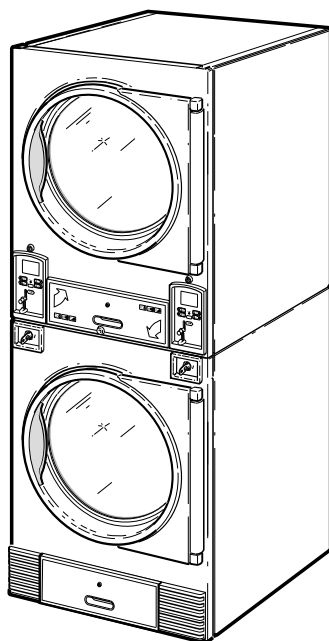
Drying Tumblers

Stacked 30 and 45 Pound Capacities **STT1**

Parts

Models Starting Serial No. 0602004144

Refer to Page 3 for Model Numbers



T477C_70304801

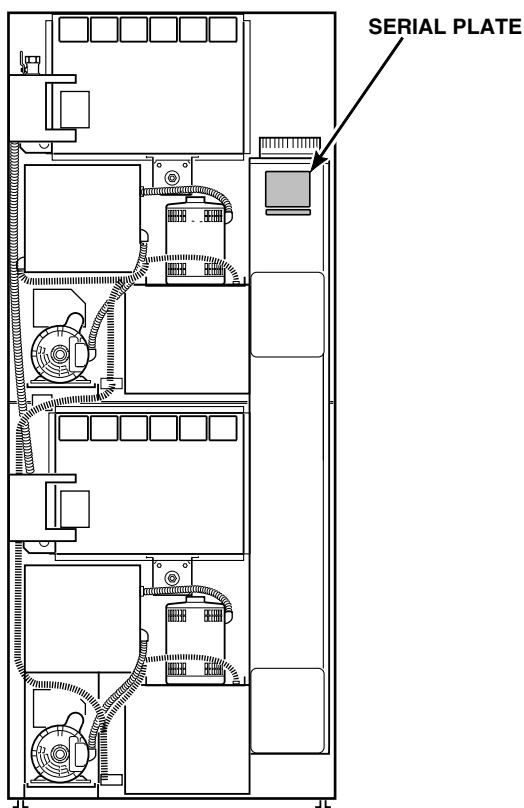
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



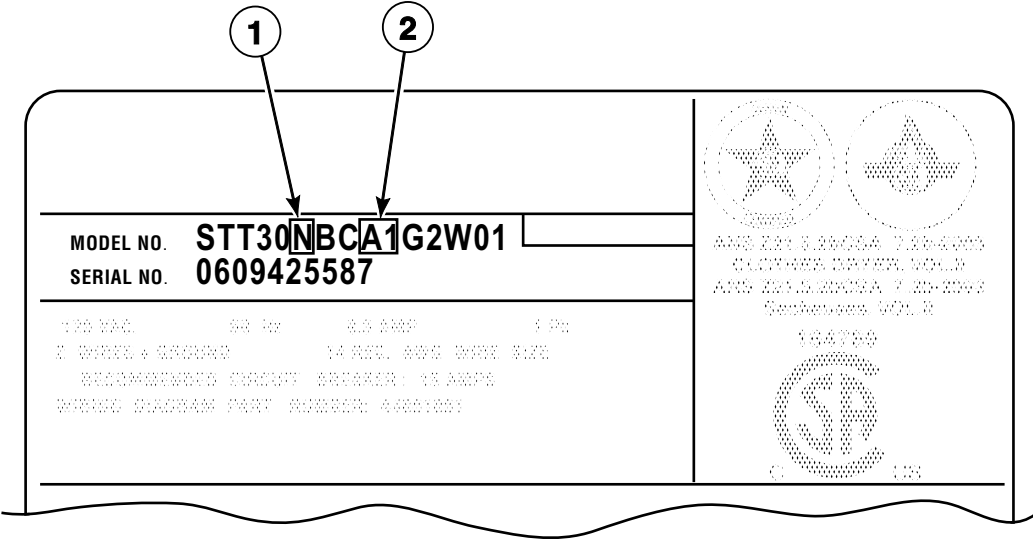
TMB1974N_70304801

Model Identification

Information in this manual is applicable to these tumbler models:

CHD30STE2-CTT30E	GAT30L	IPD30STE2	MTT30E	SUT30E
CHD30STE2-CUT30E	GAT30N	IPD30STG2	MTT30F	SUT30F
CHD30STG2-CAT30L	GAT45L	IPD30STS2	MTT30L	SUT30L
CHD30STG2-CAT30N	GAT45N	IPD45STG2	MTT30N	SUT30N
CHD30STG2-CTT30L	GKT30N	ITT30E	MTT30R	SUT30R
CHD30STG2-CTT30N	GKT45N	ITT30F	MTT30S	SUT30S
CHD30STG2-CUT30L	GTT30E	ITT30L	MTT45L	SUT45L
CHD30STG2-CUT30N	GTT30L	ITT30N	MTT45N	SUT45N
CHD30STS2-CTT30S	GTT30N	ITT30R	MTT45R	SUT45R
CHD30STS2-CUT30S	GTT30S	ITT30S	NTT30N	UAT30L
CKT30N	GTT45L	ITT45L	NTT45N	UAT30N
CKT45N	GTT45N	ITT45N	PAT30L	UAT45L
CTT45L	GUT30E	ITT45R	PAT30N	UAT45N
CTT45N	GUT30L	KAT30L	PKT30N	UKT30N
DR335	GUT30N	KAT30N	PKT45N	UKT30R
DR335E2-BTT30F	GUT30S	KAT45L	PTT30E	UKT45N
DR335E2-BUT30F	GUT45L	KAT45N	PTT30L	UKT45R
DR335G2-BKT30N	GUT45N	KKT30N	PTT30N	UTT30E
DR335G2-BKT30R	HAT30L	KKT45N	PTT30S	UTT30F
DR335G2-BTT30R	HAT30N	KTT30E	PUT30E	UTT30L
DR335G2-BUT30R	HAT45L	KTT30L	PUT30L	UTT30N
DR445G2-BAT45L	HAT45N	KTT30N	PUT30N	UTT30R
DR445G2-BAT45N	HKT30N	KTT30S	PUT30S	UTT30S
DR445G2-BKT45N	HKT30R	KTT45L	SAT30L	UTT45L
DR445G2-BKT45R	HKT45N	KTT45N	SAT30N	UTT45N
DR445G2-BTT45D	HKT45R	KUT30E	SAT45L	UTT45R
DR445G2-BTT45L	HTT30D	KUT30L	SAT45N	UUT30E
DR445G2-BTT45N	HTT30E	KUT30N	SKT30N	UUT30F
DR445G2-BTT45R	HTT30F	KUT30S	SKT30R	UUT30L
DR445G2-BUT45L	HTT30L	KUT45L	SKT45N	UUT30N
DR445G2-BUT45N	HTT30N	KUT45N	SKT45R	UUT30R
DR445G2-BUT45R	HTT30R	LAT30L	STT30D	UUT30S
DRST30E2-BTT30E	HTT30S	LAT30N	STT30E	UUT45L
DRST30E2-BUT30E	HTT45D	LKT30N	STT30F	UUT45N
DRST30G2-BAT30L	HTT45L	LKT45N	STT30L	UUT45R
DRST30G2-BAT30N	HTT45N	LTT30E	STT30N	
DRST30G2-BTT30D	HTT45R	LTT30L	STT30R	
DRST30G2-BTT30L	HUT30E	LTT30N	STT30S	
DRST30G2-BTT30N	HUT30F	LTT30S	STT45D	
DRST30G2-BUT30L	HUT30L	LUT30E	STT45L	
DRST30G2-BUT30N	HUT30N	LUT30L	STT45N	
DRST30S2-BTT30S	HUT30R	LUT30N	STT45R	
DRST30S2-BUT30S	HUT30S	LUT30S		
DRST45G2-BAT45L	HUT45L			
DRST45G2-BAT45N	HUT45N			
DRST45G2-BTT45D	HUT45R			
DRST45G2-BTT45L				
DRST45G2-BTT45N				
DRST45G2-BUT45L				
DRST45G2-BUT45N				

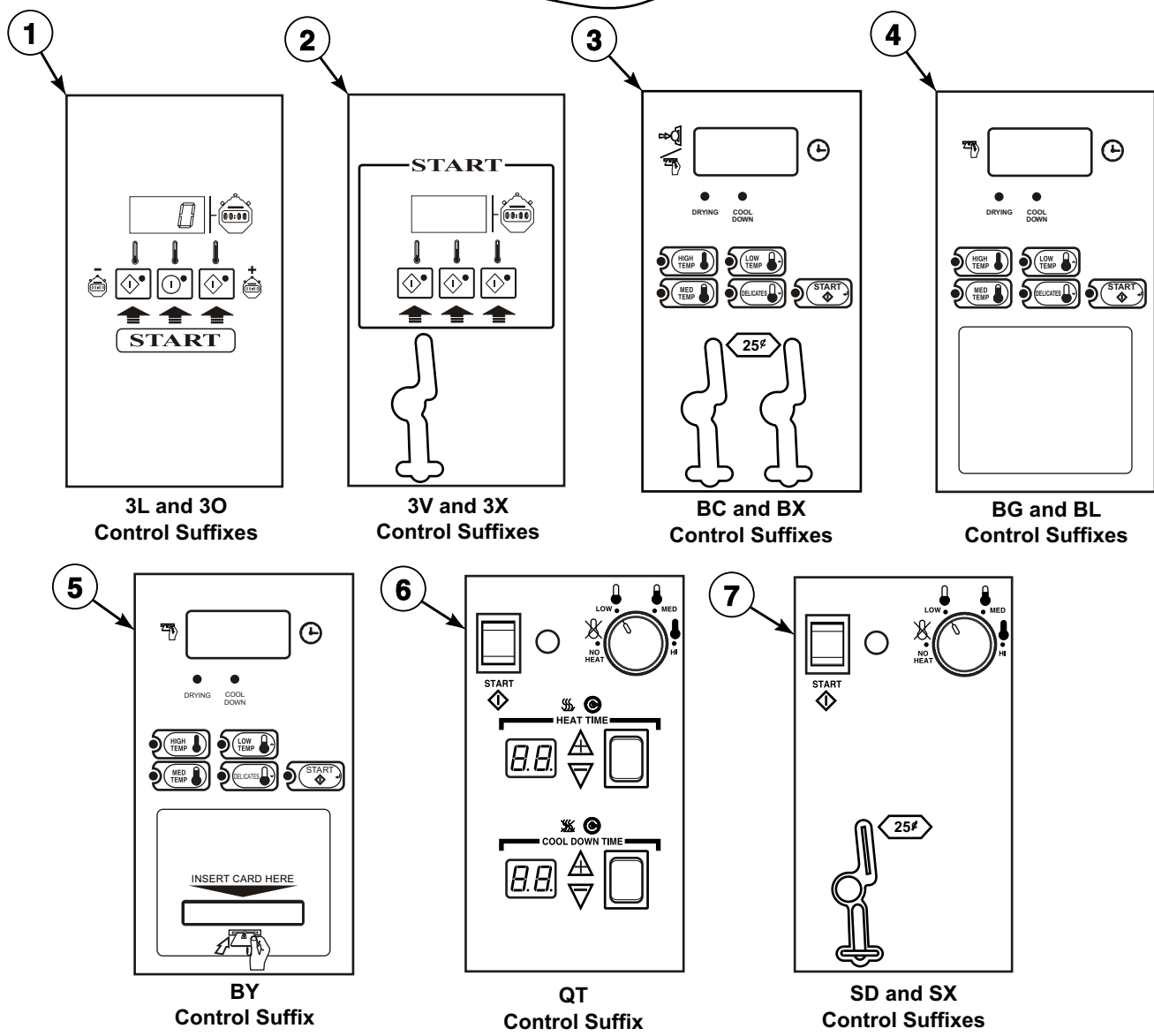
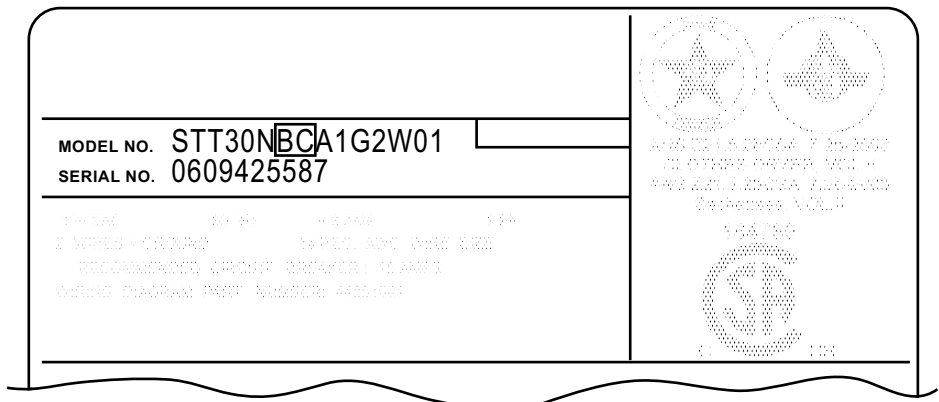
Product Overview - Heat Source and Voltage



TMB2736P_70304801

STT1 P1

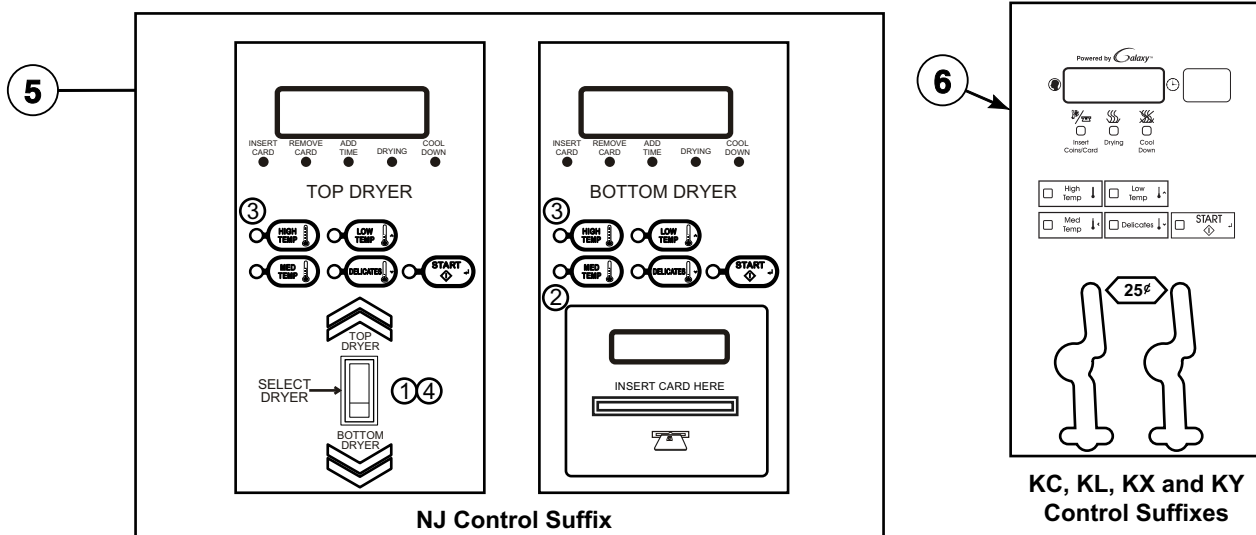
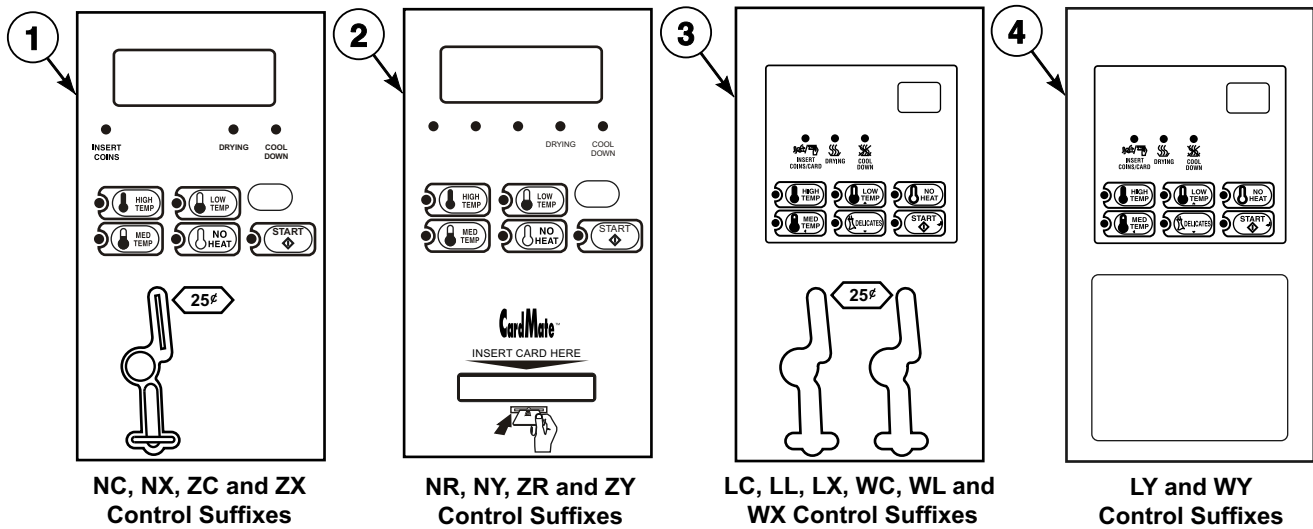
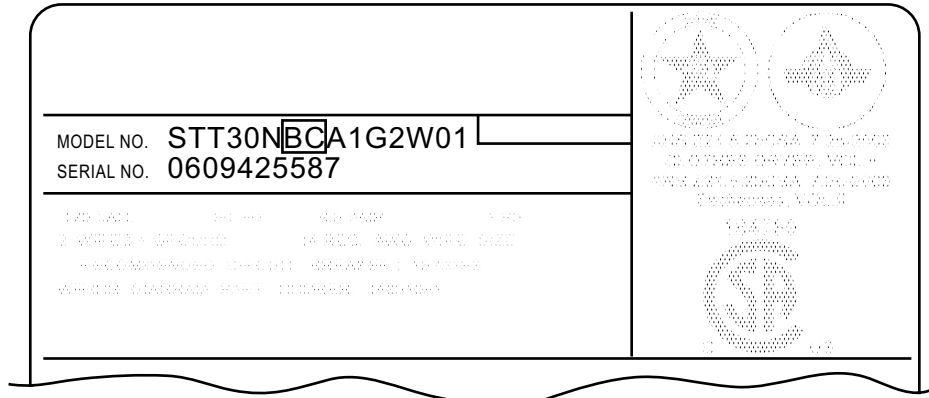
Product Overview - Control Suffixes (Drawing 1 of 3)



TMB3279P_70304801

STT1 P2

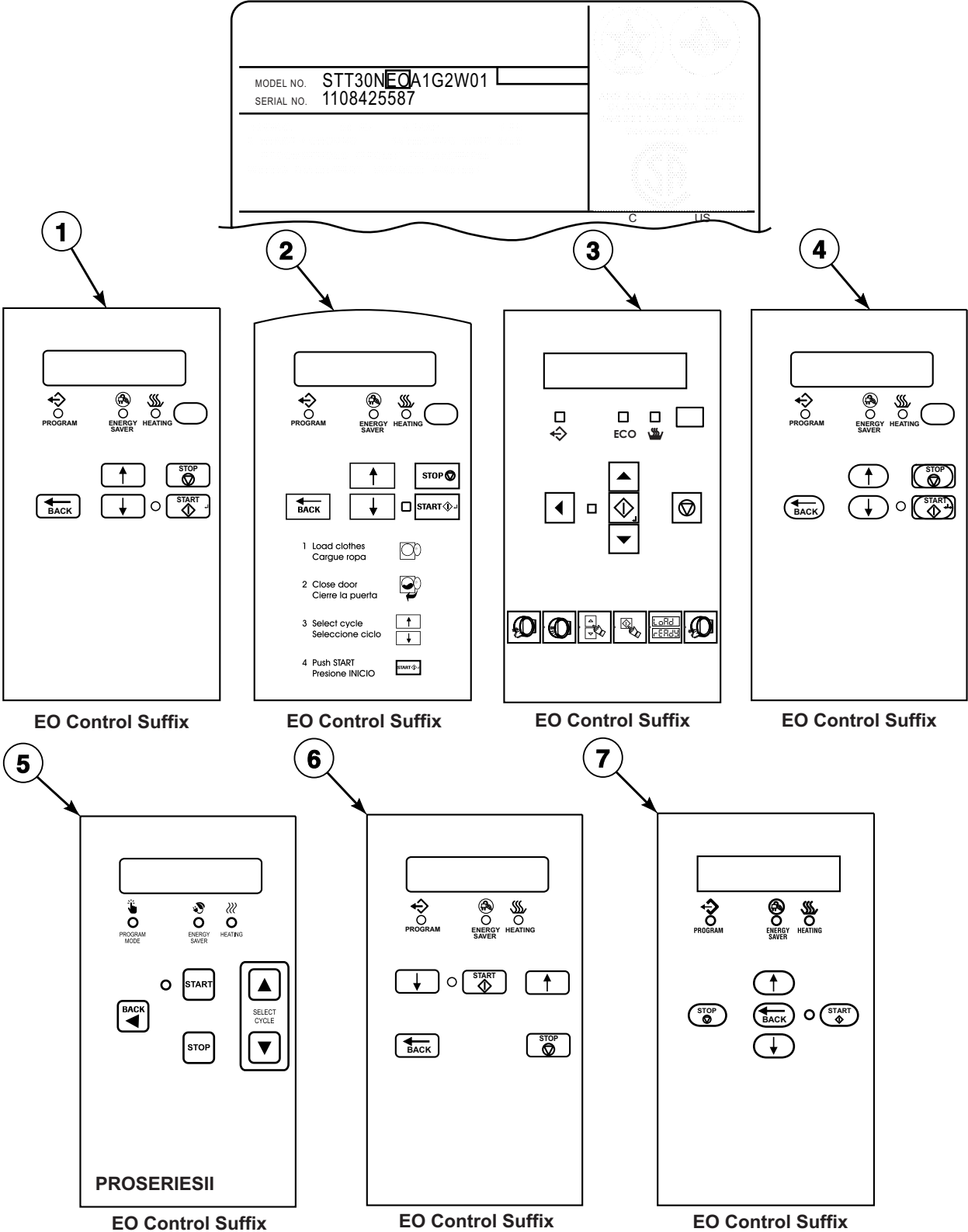
Product Overview - Control Suffixes (Drawing 2 of 3)



TMB3280P 70304801

STT1 P3

Product Overview - Control Suffixes (Drawing 3 of 3)

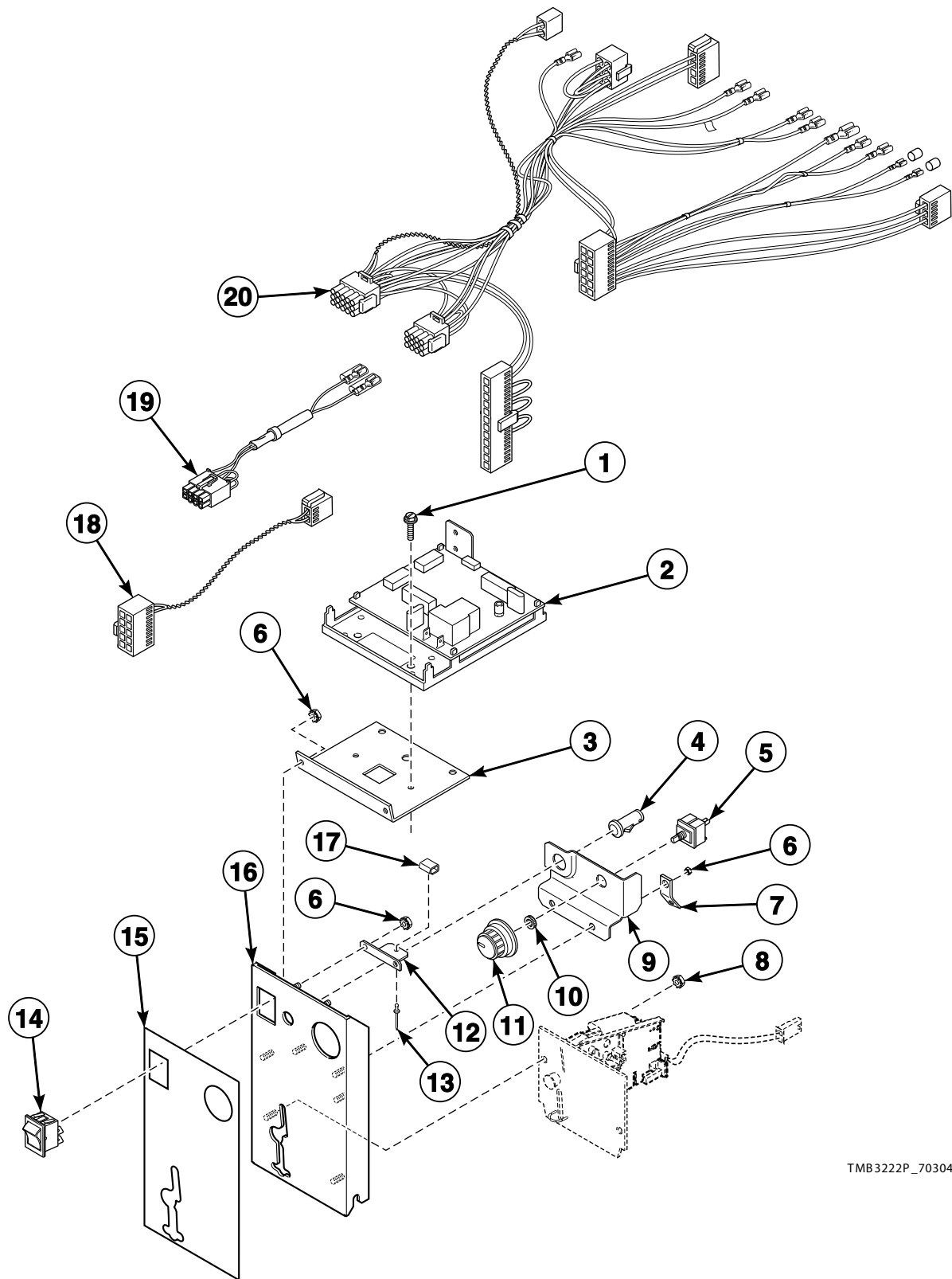


TMB3150P_70304801

STT1 P4

Single Drop Control Components

T30 C, H, I and S Models Through 3/31/10 with SD and SX Control Suffixes

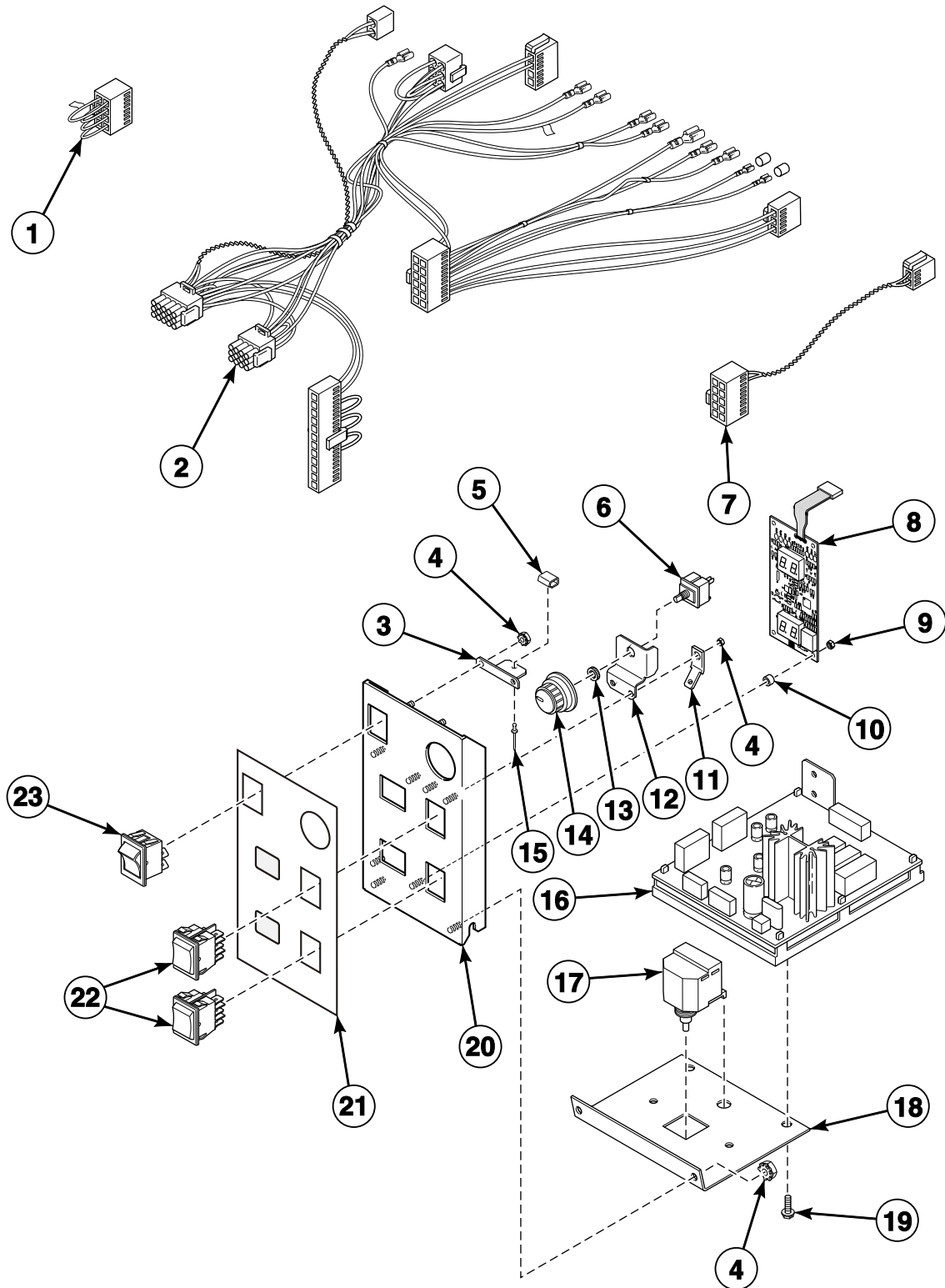


TMB3222P_70304801

STT1 P5

Dual Digital Timer Components

C, H, I, S and U Models
G and K Models Starting 1/16/12
Models with QT Control Suffix

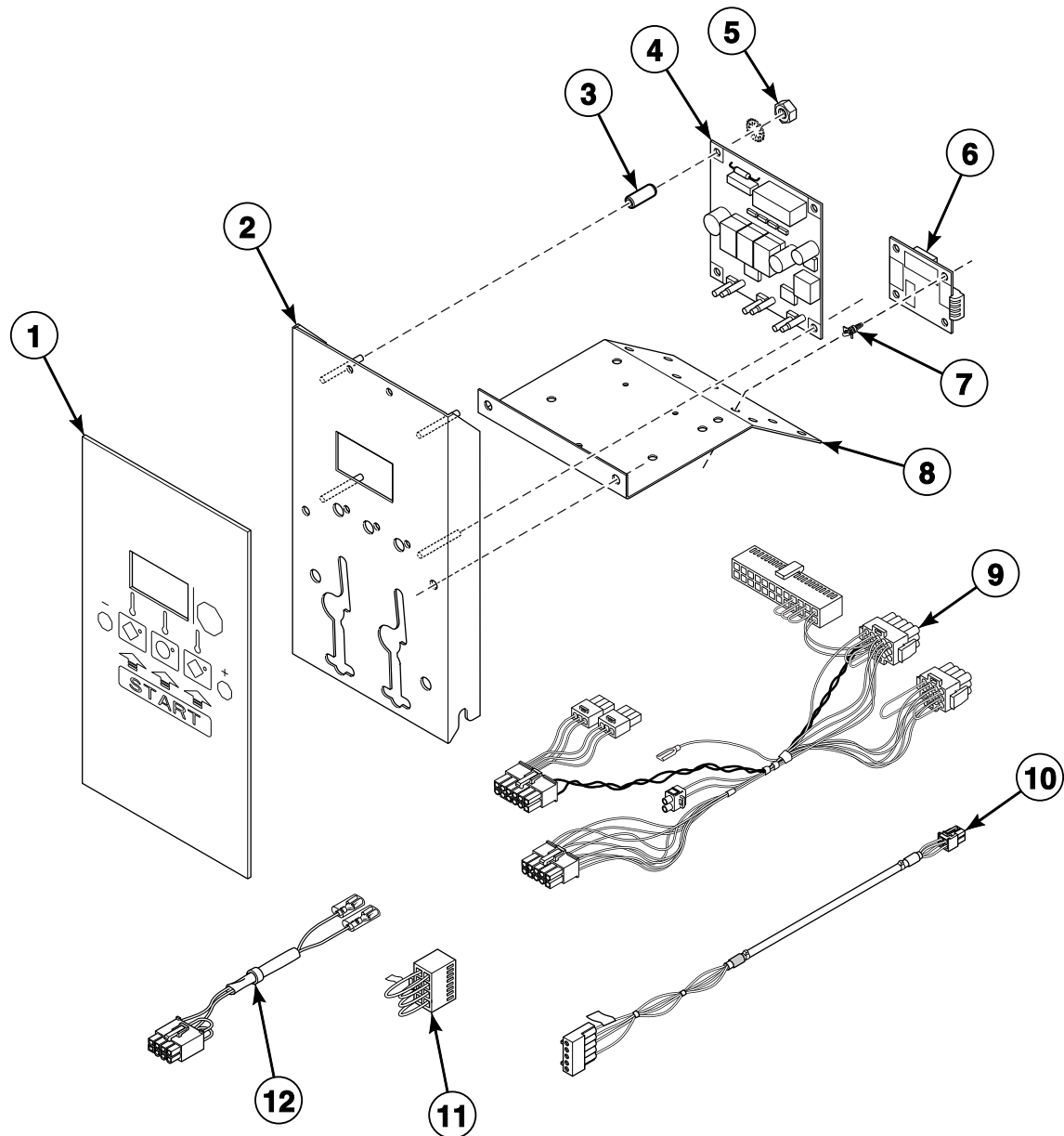


TMB2397P_70304801

STT1 P6

DX4 Control Components

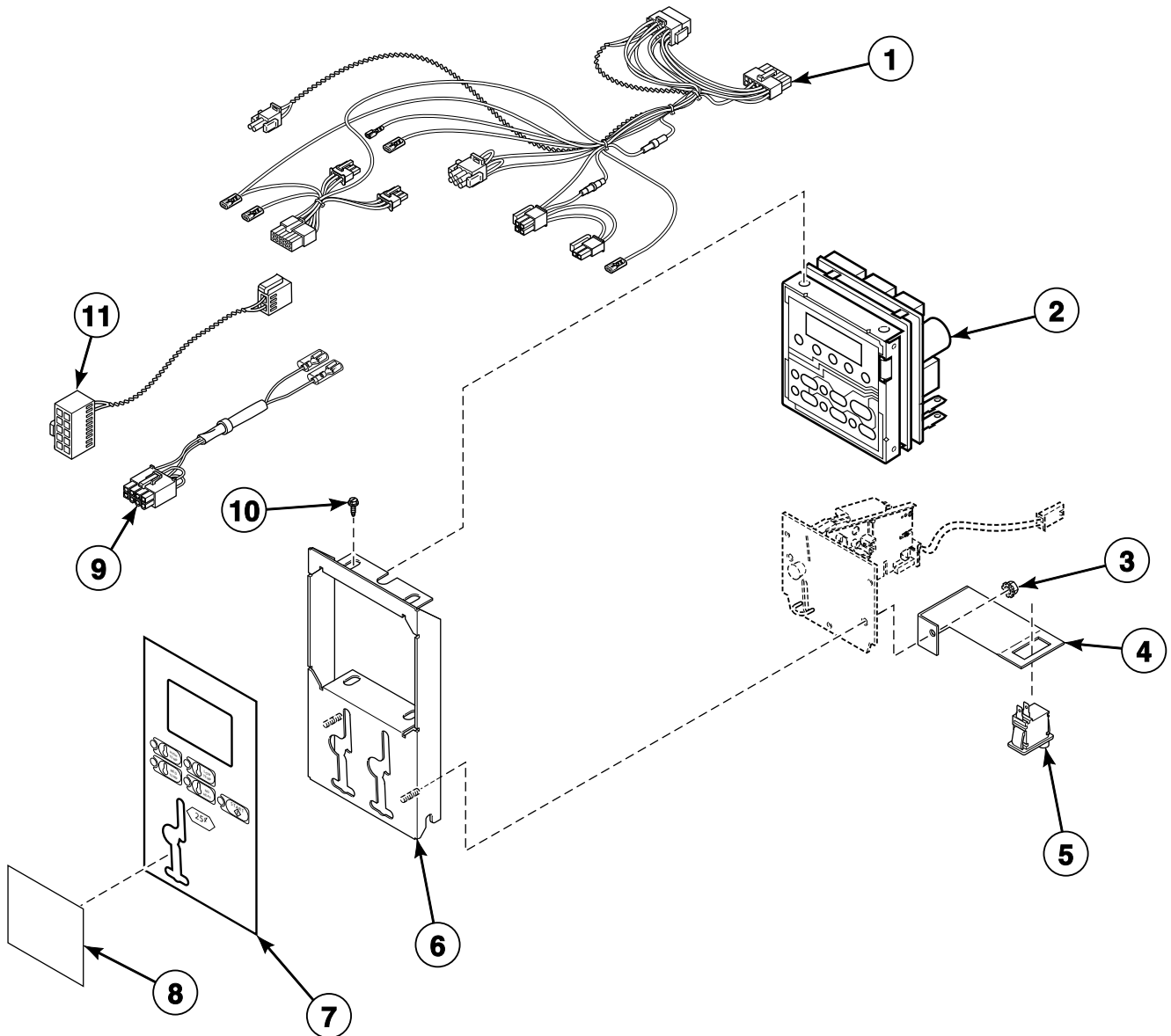
C, D and I Models with 3L, 3O, 3V and 3X Control Suffixes



TMB3281P_70304801

Coin Drop Components for MDC Models

G T30, H, I, K, L, P and S Models with BC and BX Control Suffixes

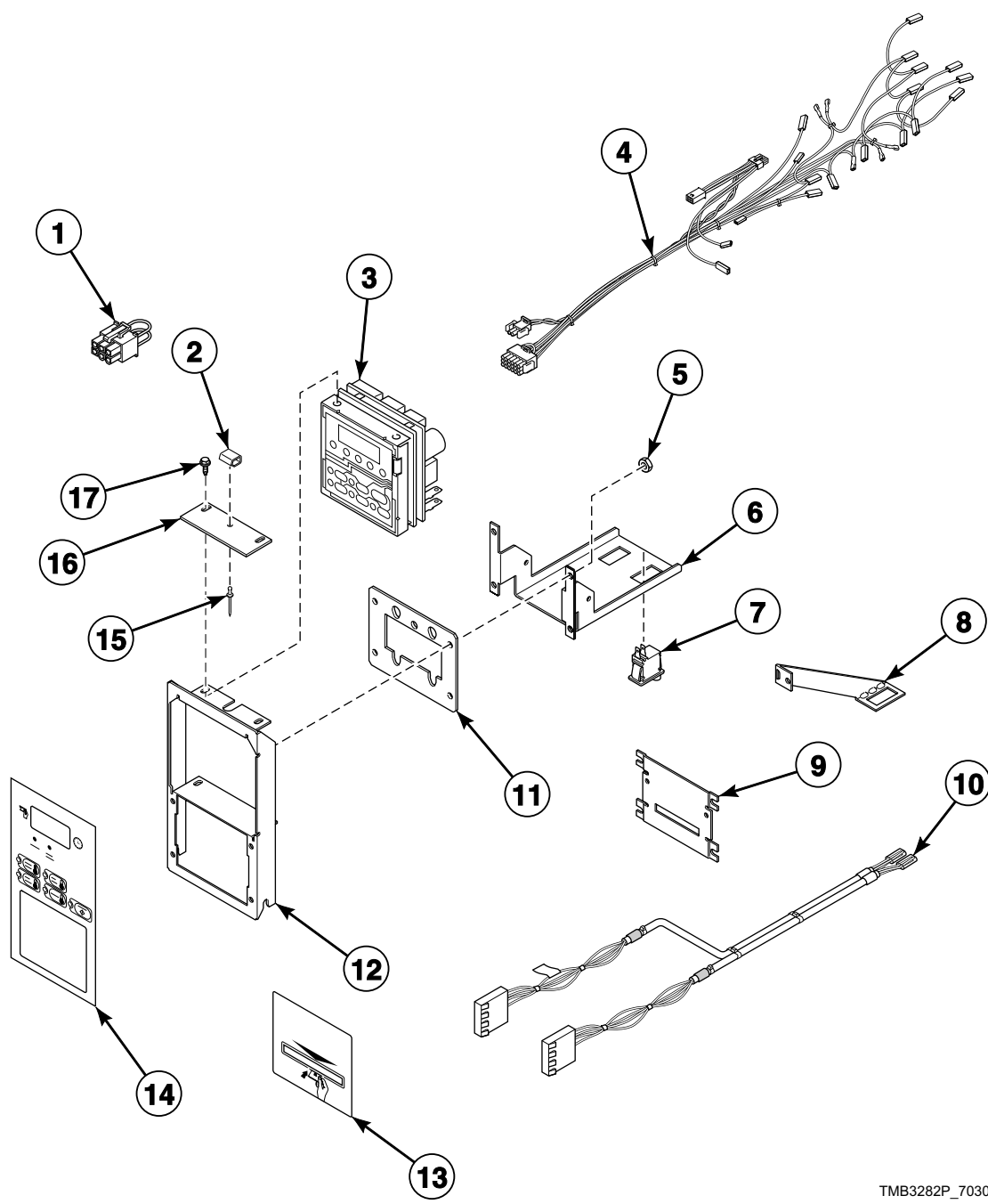


TMB3255P_70304801

STT1 P8

Card Reader Components for MDC Models

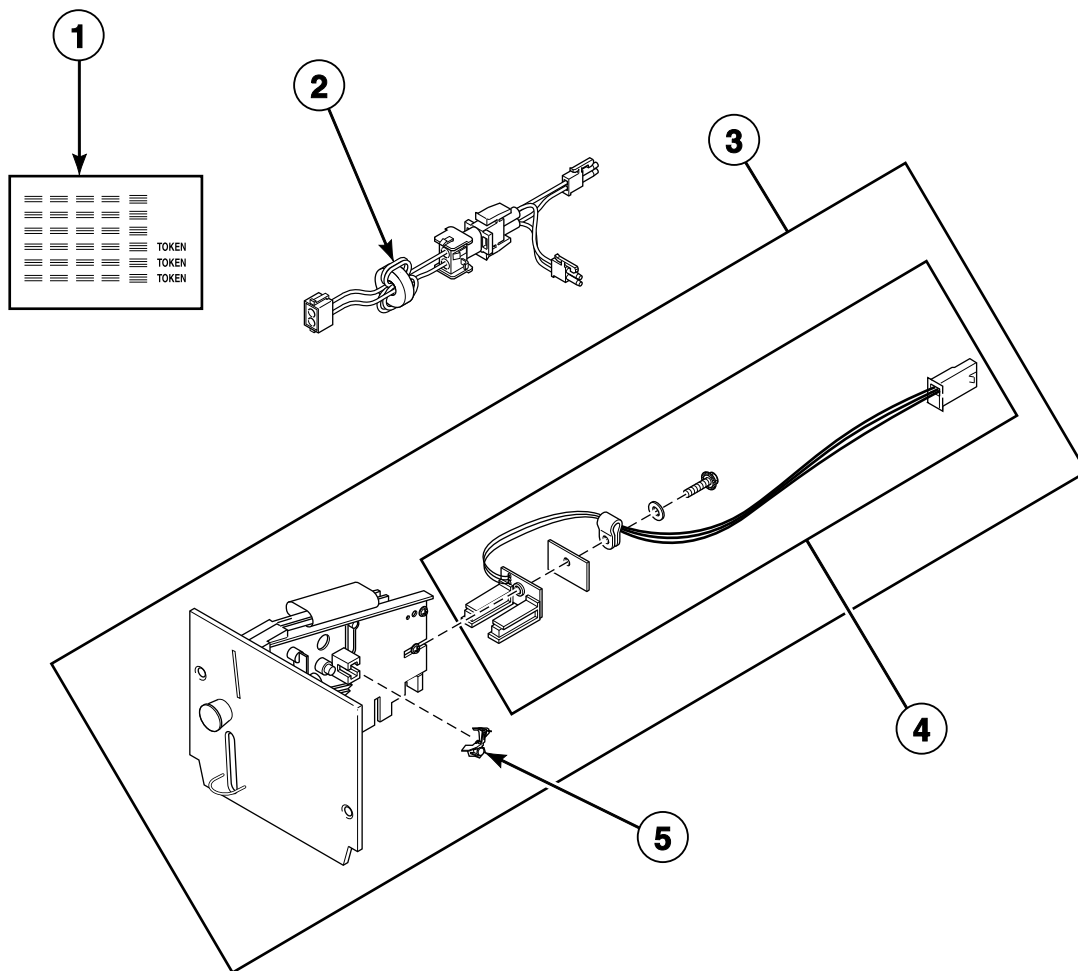
G, H, I, K, L, MTT30N, MTT45N, N, P and S Models with BG, BL and BY Control Suffixes



TMB3282P_70304801

Coin Drops

All Models Except U Models

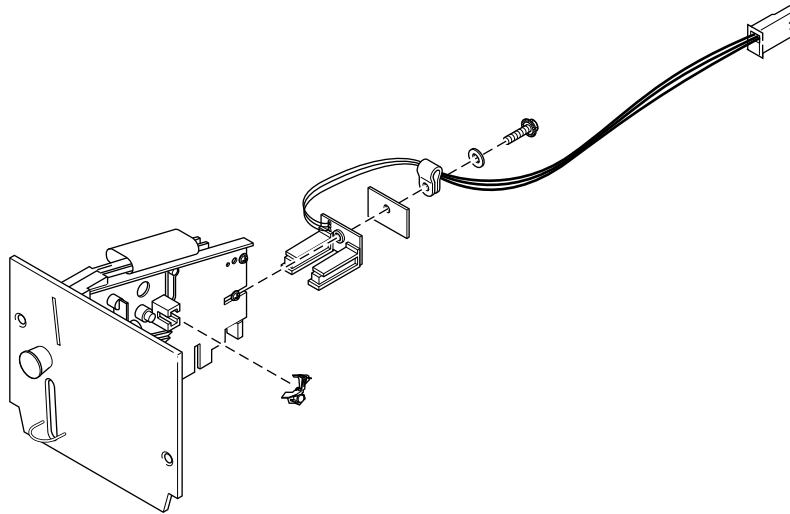
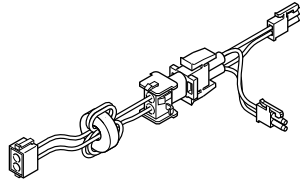
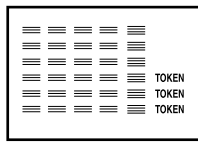


TMB2921P_70304801

STT1 P10

Coin Drop Kits

All Models Except U Models

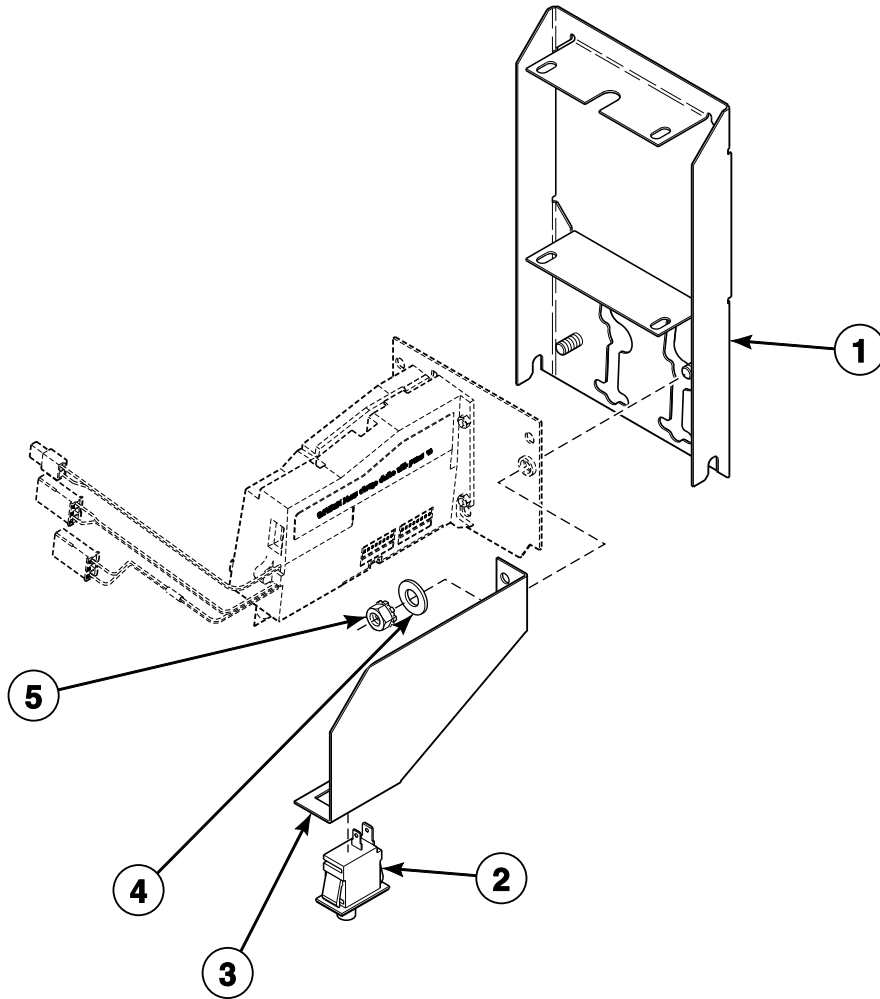


TMB2921PA_70304801

STT1 P11

Electronic Coin Drop Components

C, D, G, H, I, K, L, P and S Models with 3V, BC, KC, LC, NC, WC and ZC Control Suffixes

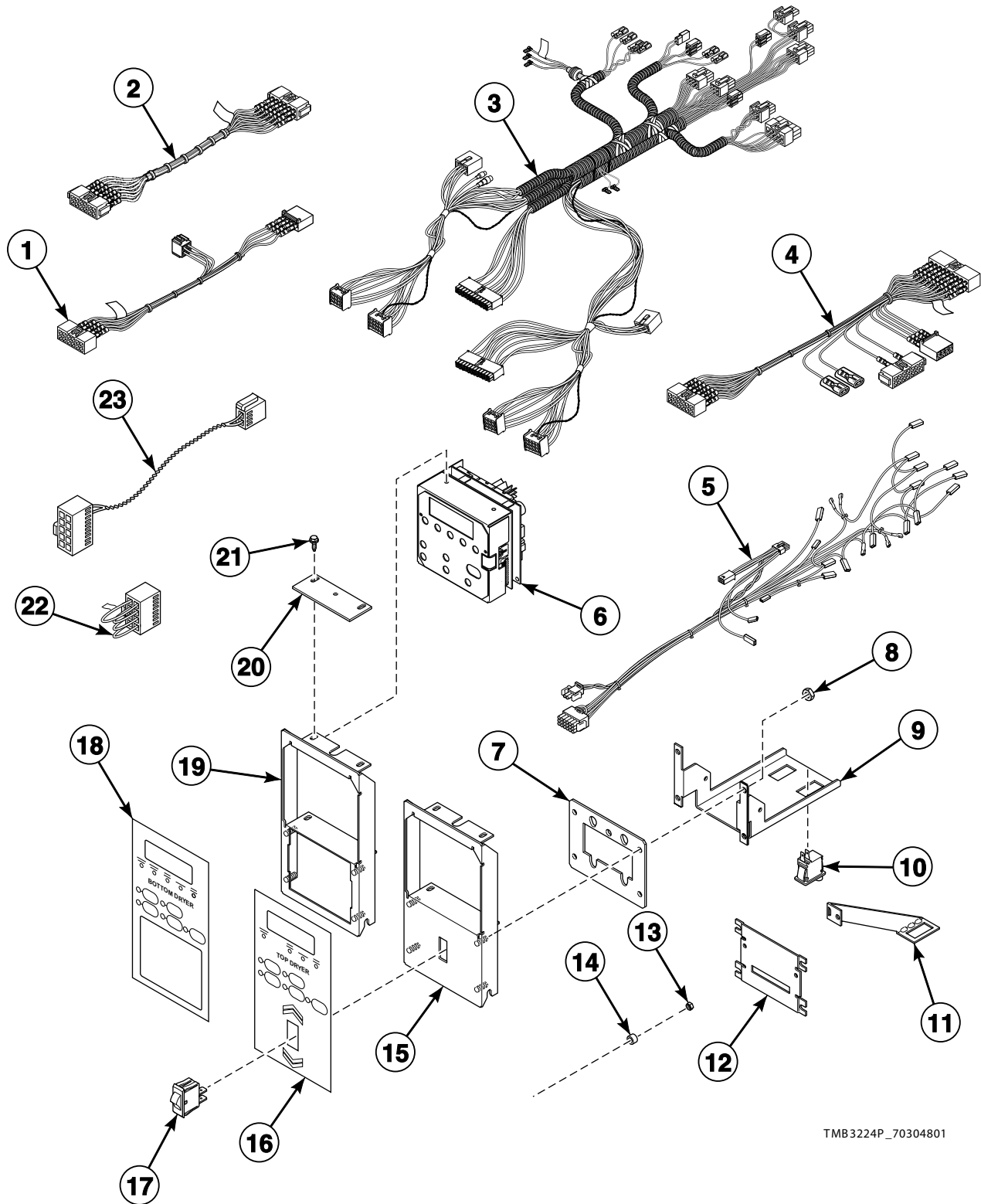


TMB1984K_70304801

STT1 P12

Card Reader Components for Micro Models

K Models Through Serial No. 1101018349 with NJ Control Suffix

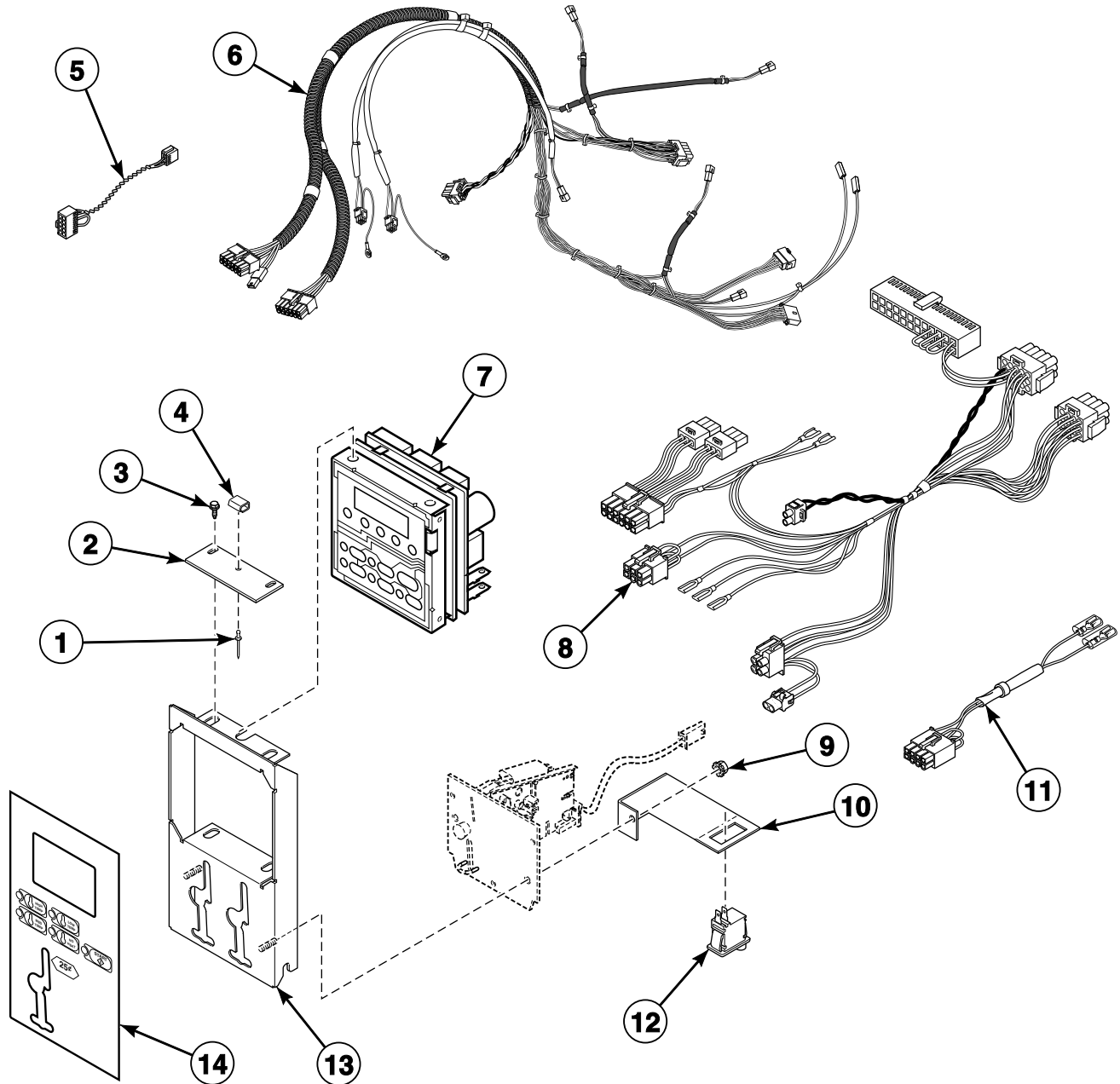


TMB3224P_70304801

STT1 P13

Coin Drop Components for NetMaster Models

KT Models Through Serial No. 1101018349 and ST Models Through Serial No. 0904004427
NC, NX, ZC and ZX Control Suffixes

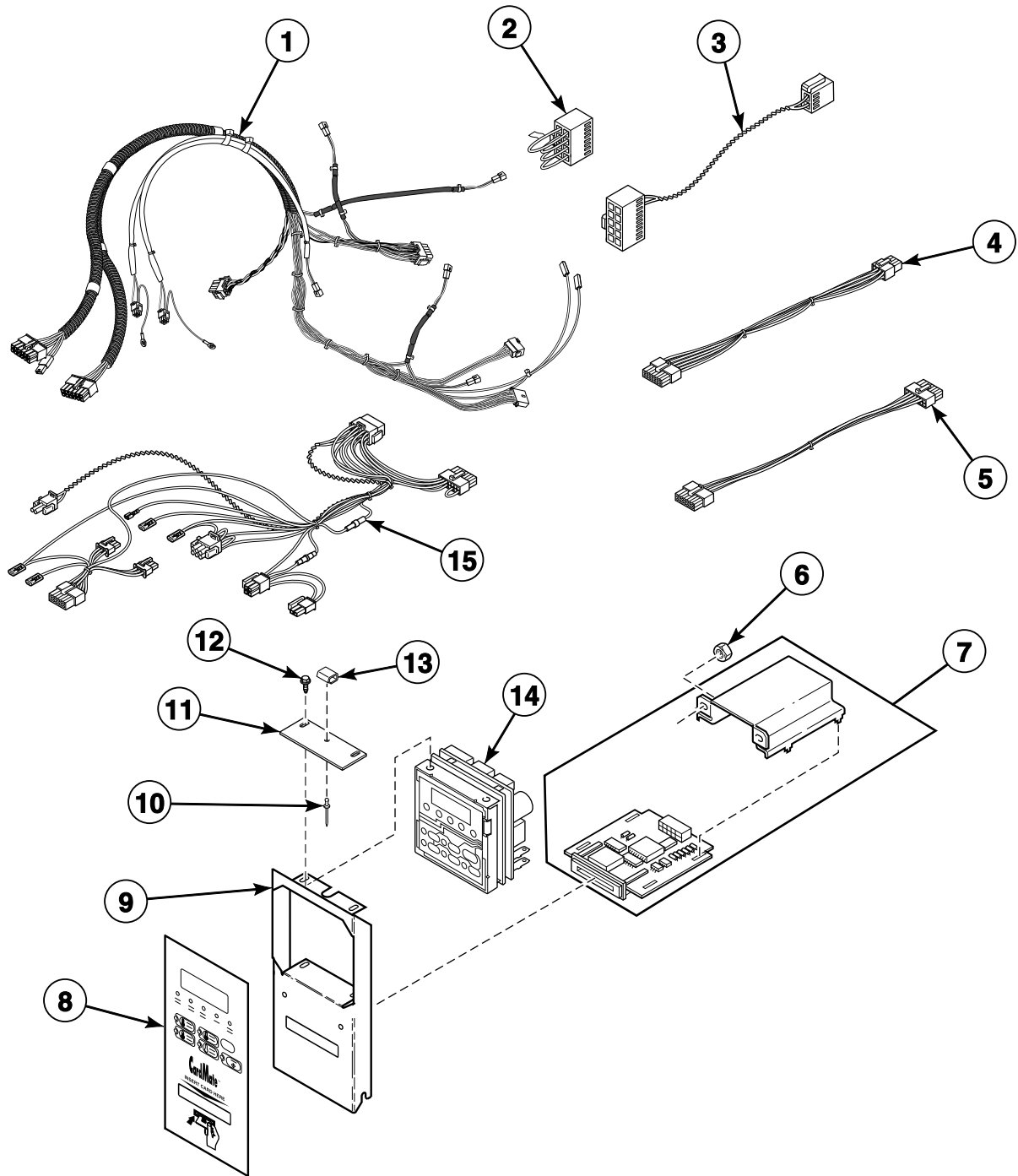


TMB2782P_70304801

STT1 P14

Card Reader Components for NetMaster Models

KT Models Through Serial No. 1101018349 and SA and ST Models Through Serial No. 0904004427
NR, NY, ZR and ZY Control Suffixes

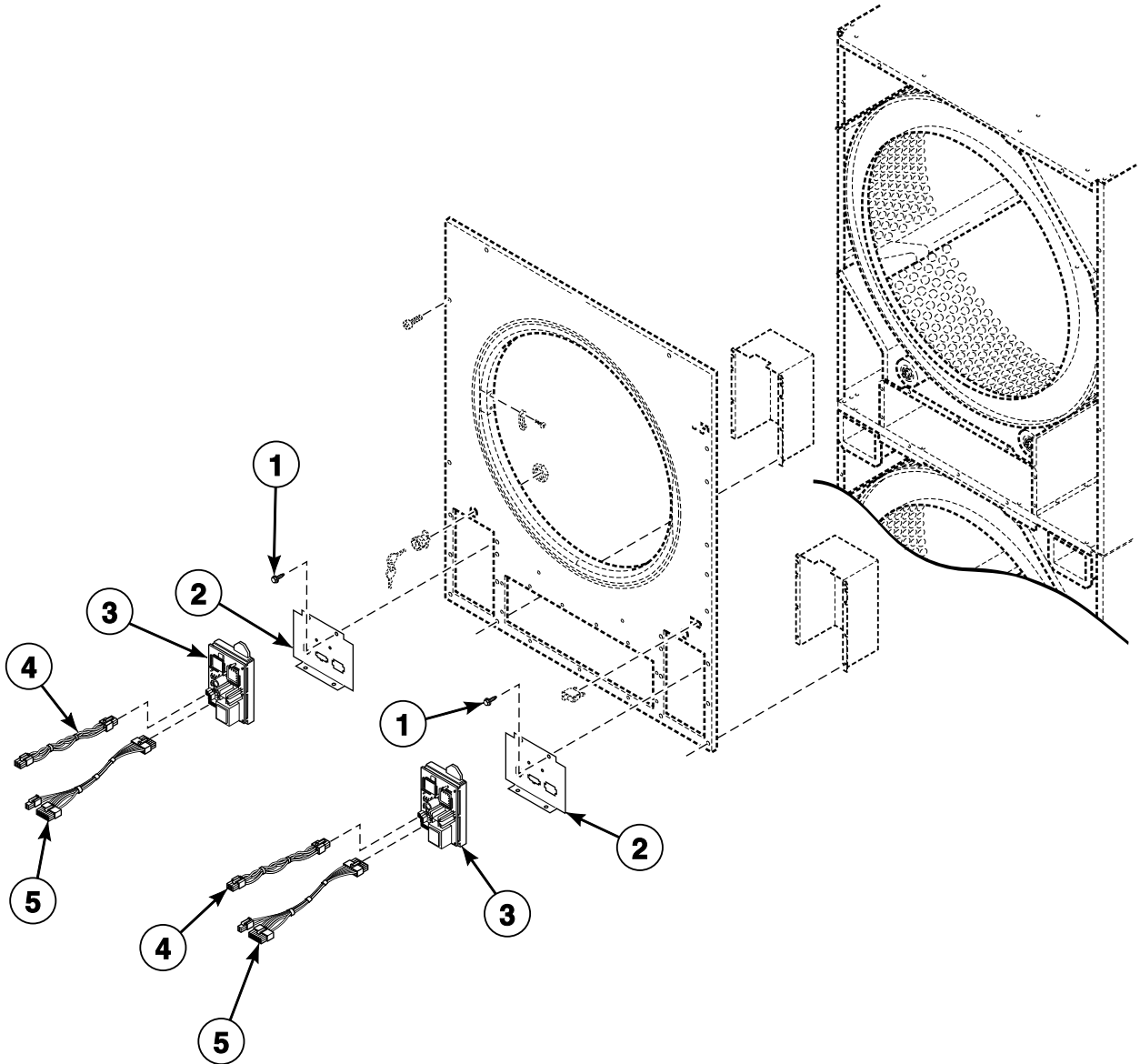


TMB2783P_70304801

STT1 P15

Network Board for NetMaster Models

SA and ST Models Through Serial No. 0904004427 with ZC, ZR, ZX and ZY Control Suffixes

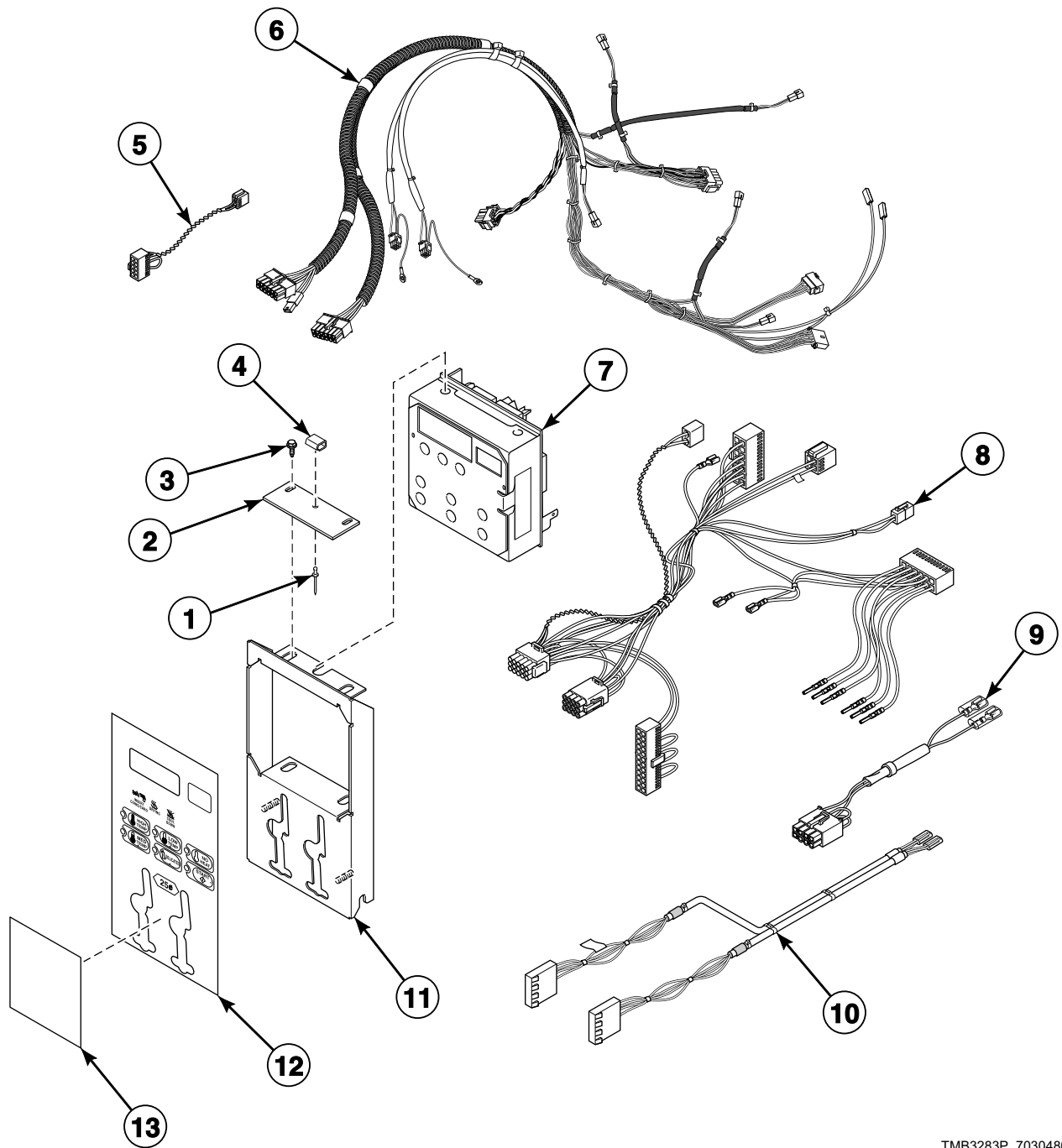


TMB2308P_70304801

STT1 P16

Coin Drop Components for Quantum Models

M and S Models with LC, LL, LX, WC, WL and WX Control Suffixes

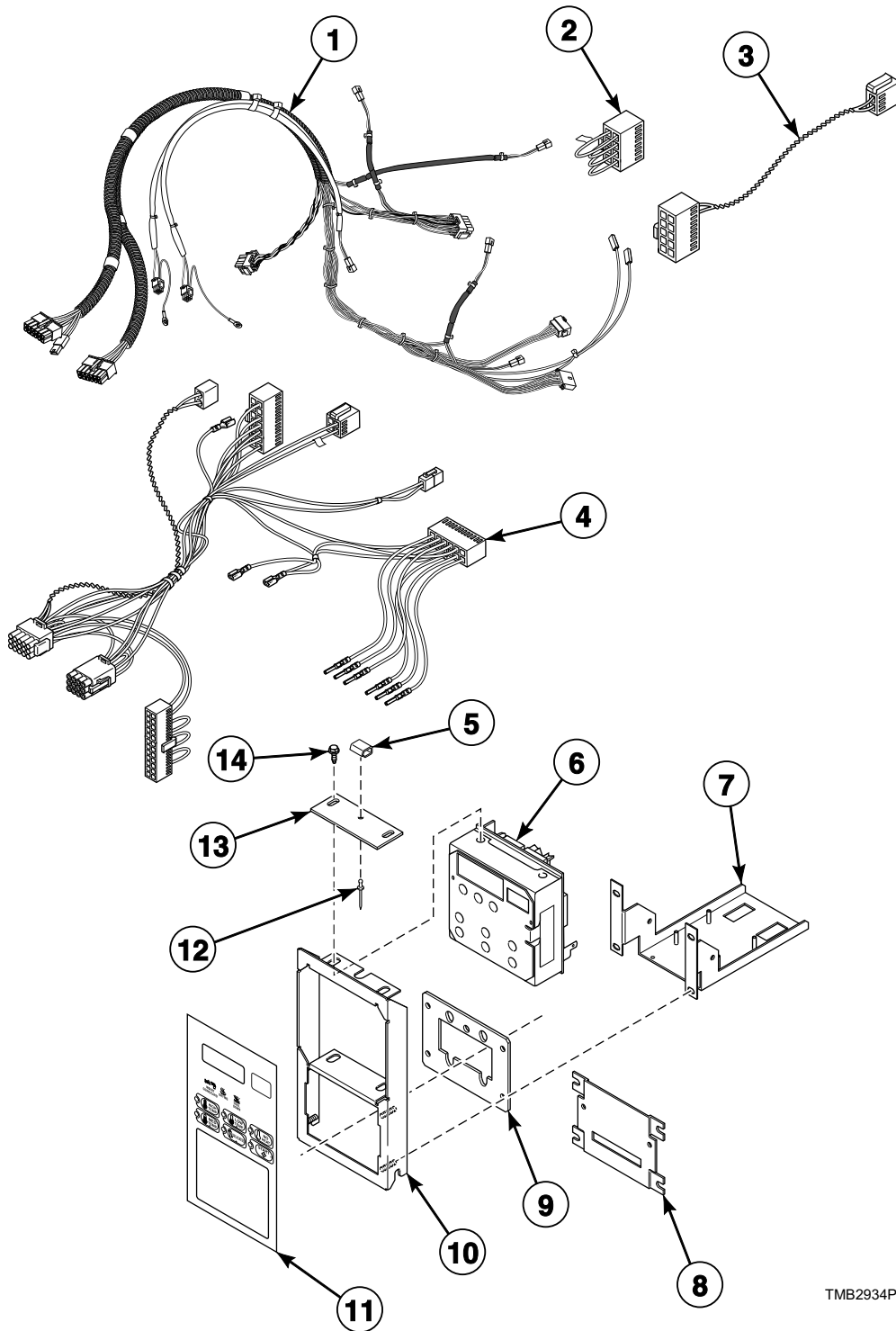


TMB3283P_70304801

STT1 P17

Card Reader Components for Quantum Models

M and S Models with LY and WY Control Suffixes

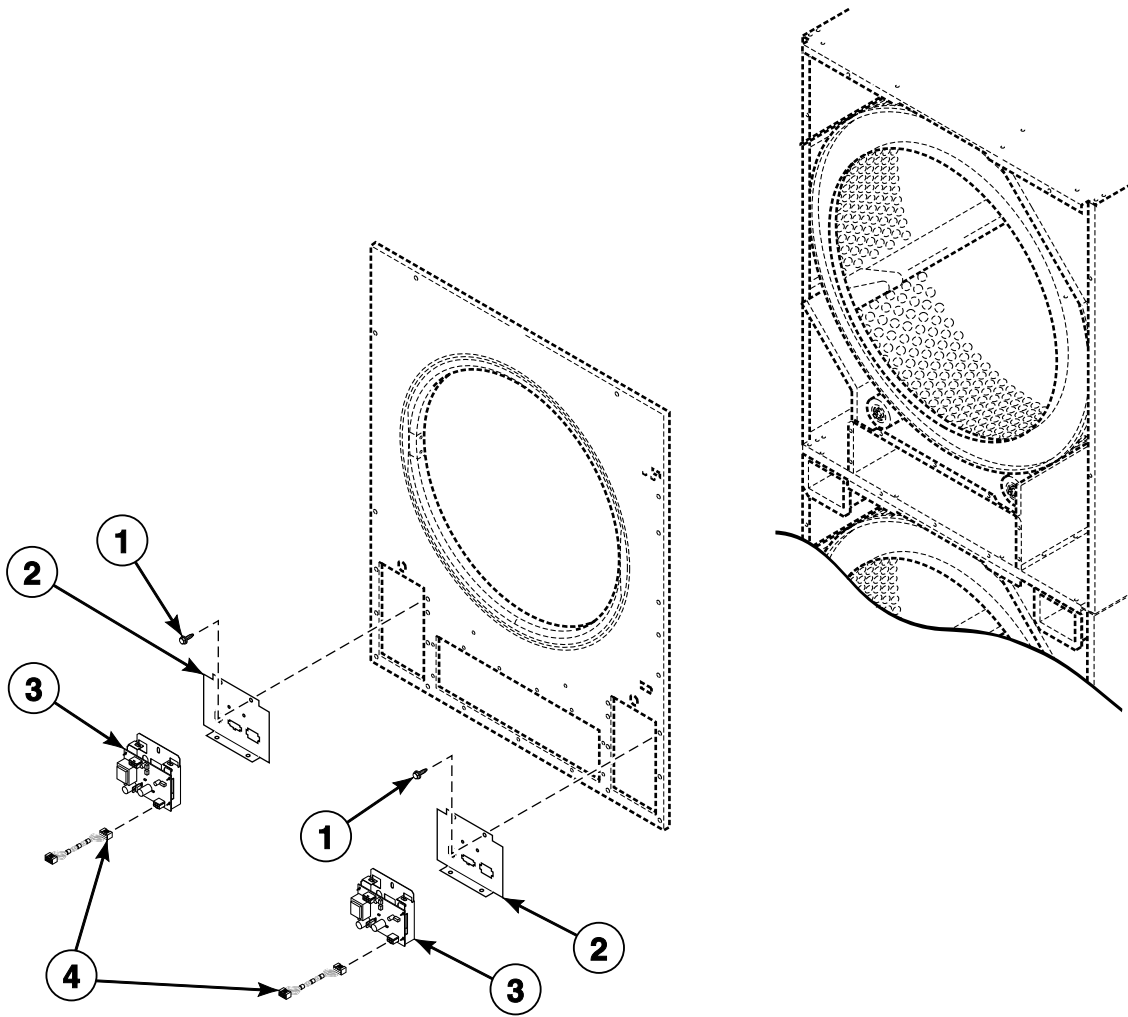


TMB2934P_70304801

STT1 P18

Network Board for Quantum Models

M and S Models with WC, WX and WY Control Suffixes

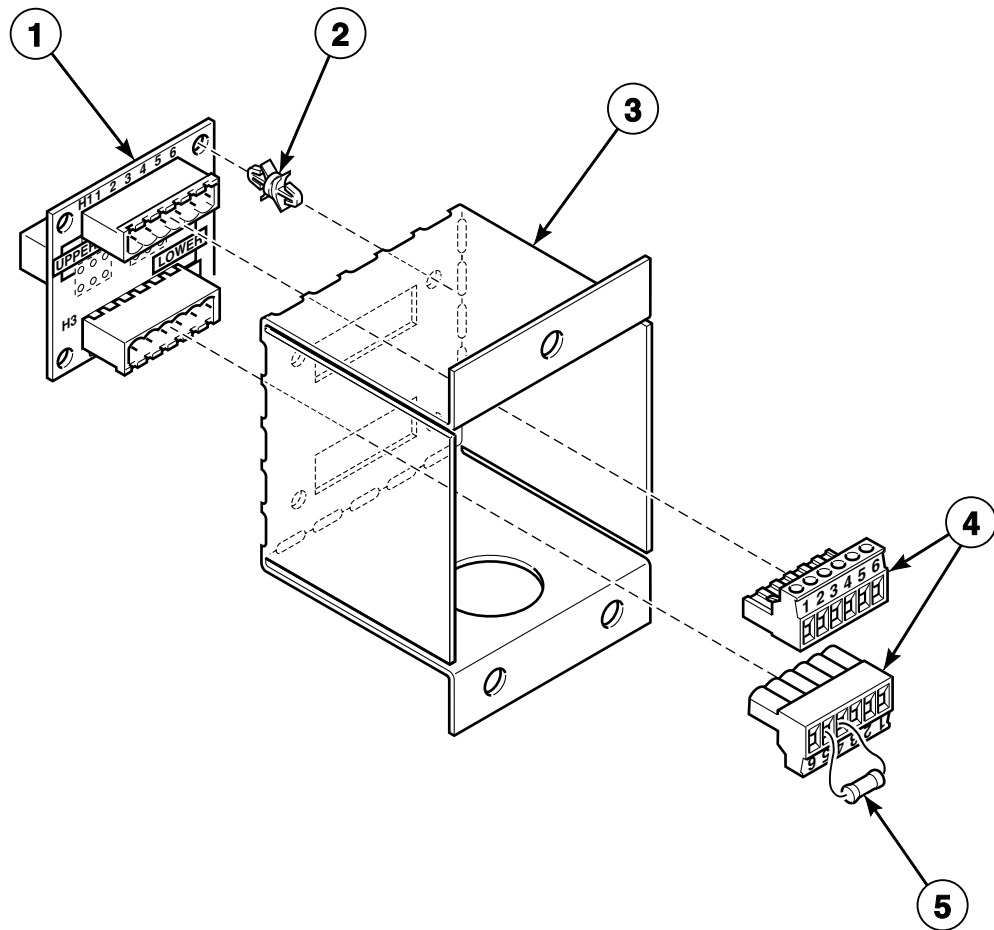


TMB2935P_70304801

STT1 P19

Communication Board

M and S Models with WC, ZC and ZR Control Suffixes

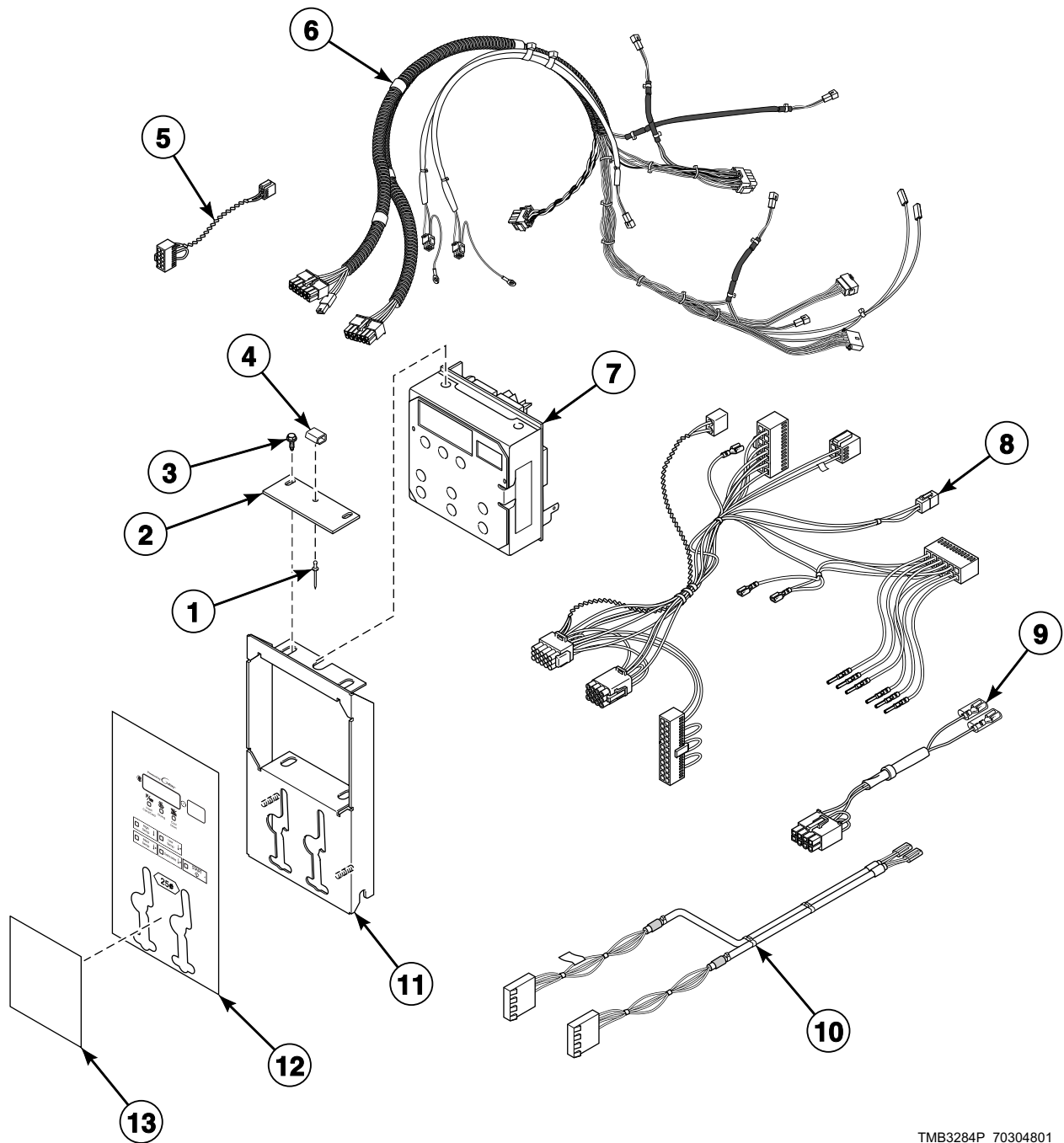


TMB2351P_70304801

STT1 P20

Coin Drop Components for Galaxy 600 Models

H Models with KC, KL and KX Control Suffixes

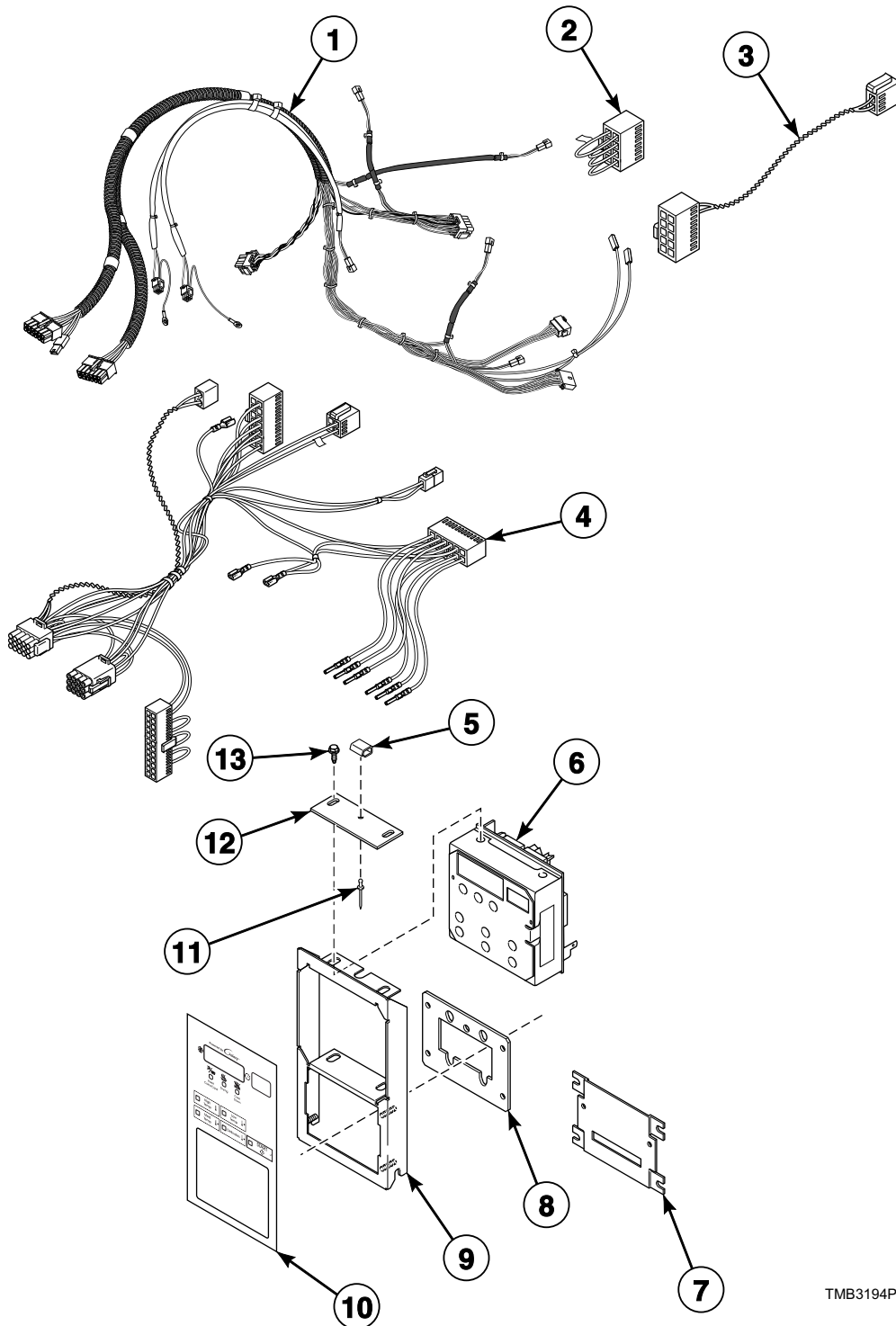


TMB3284P_70304801

STT1 P21

Card Reader Components for Galaxy 600 Models

H Models with KY Control Suffix

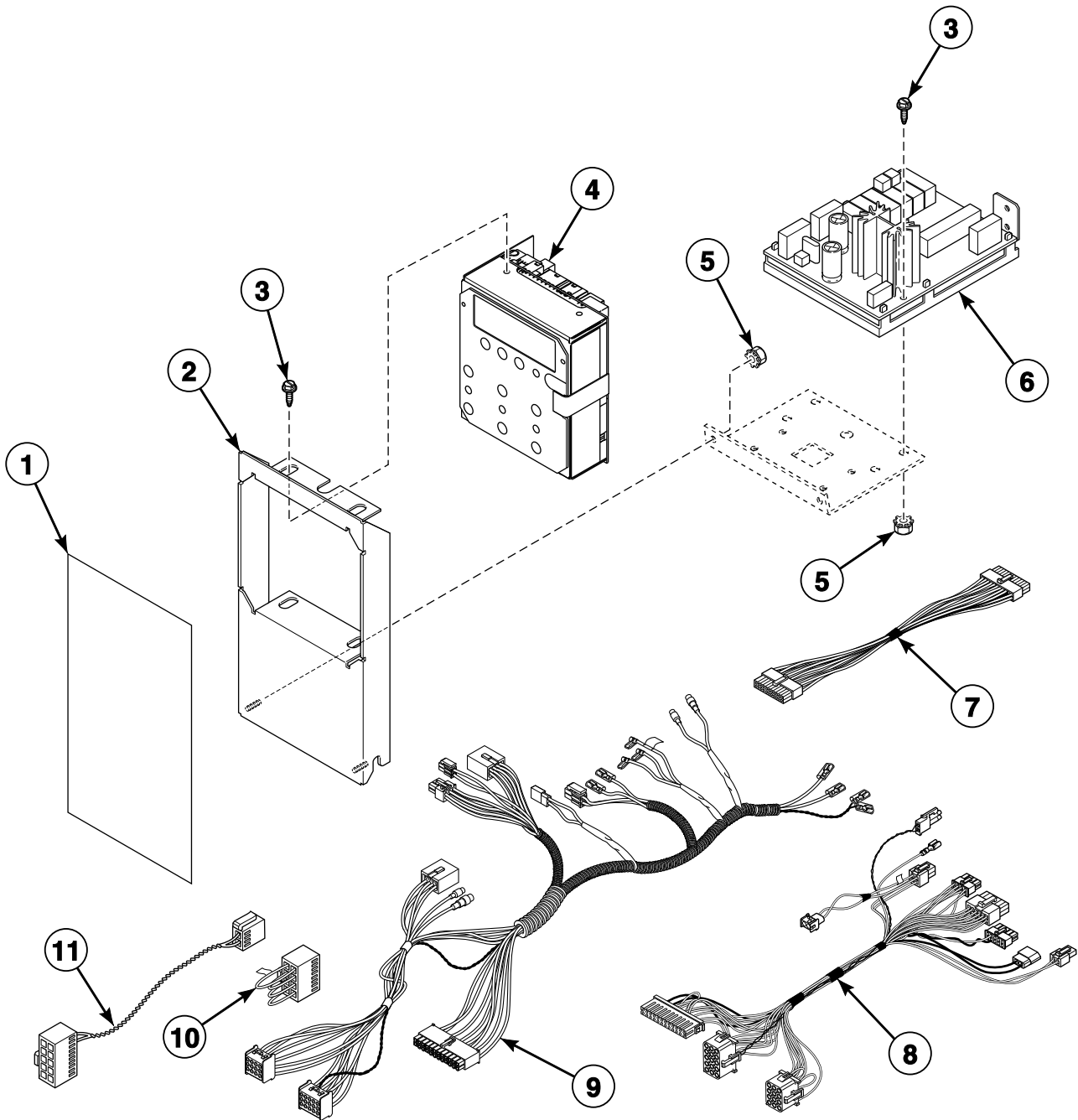


TMB3194P_70304801

STT1 P22

LED OPL Control

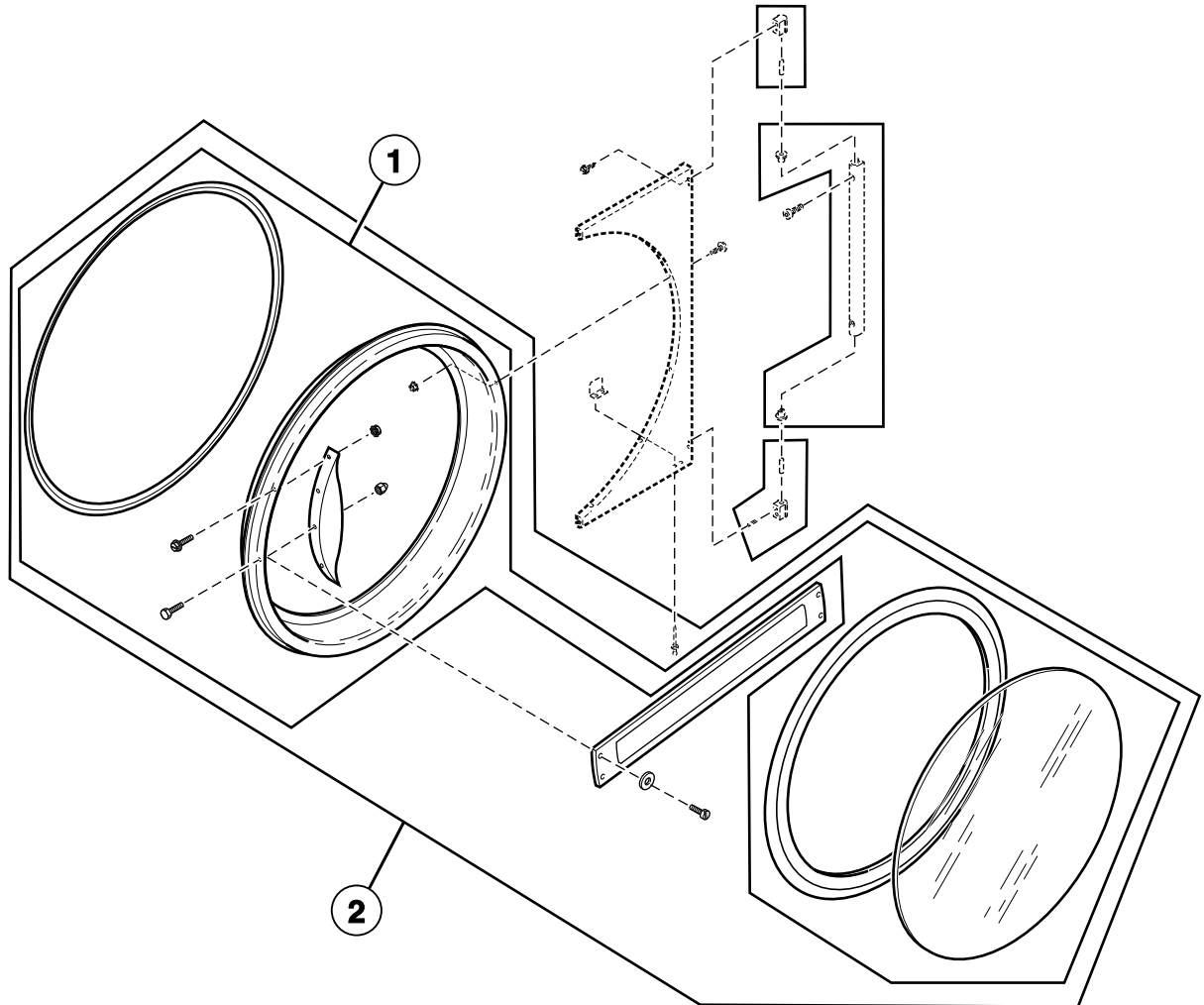
C, D, H, I, S and U Models
G, K, L and P Models Starting 1/16/12
Models with EO Control Suffix



TMB3258P_70304801

STT1 P23

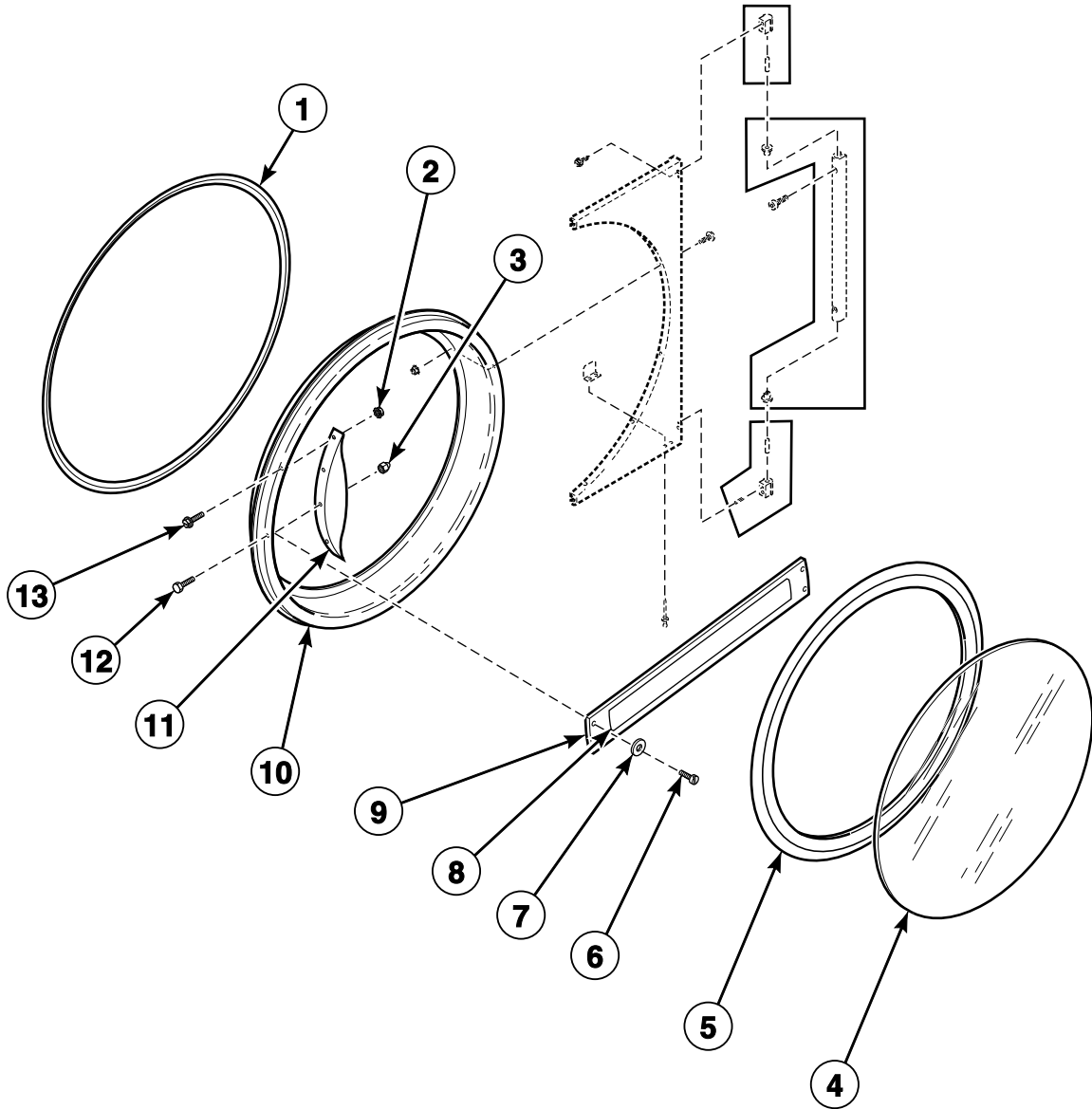
Door Assemblies



TMB3086PA_70304801

STT1 P24

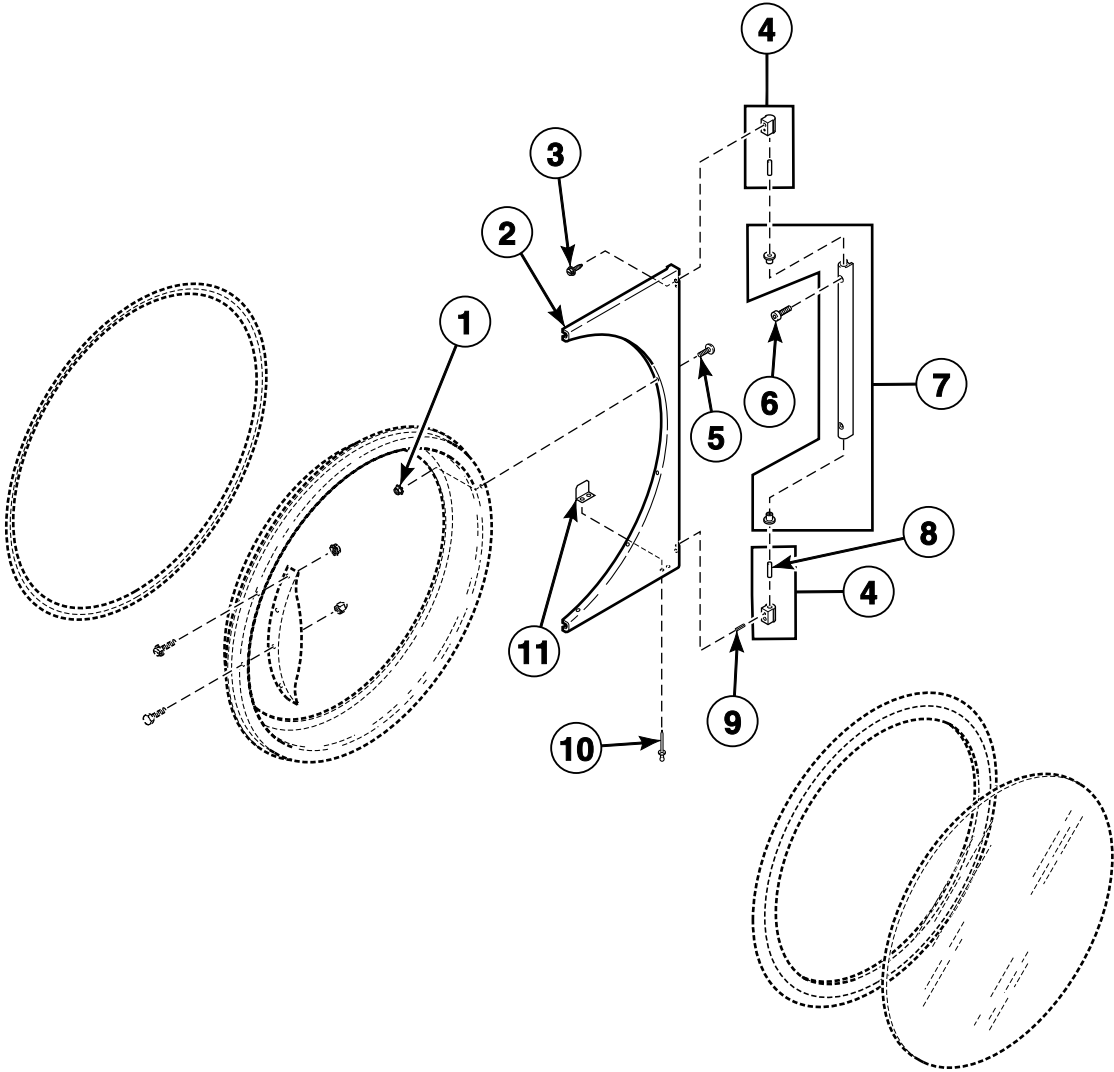
Door Components



TMB3086P_70304801

STT1 P25

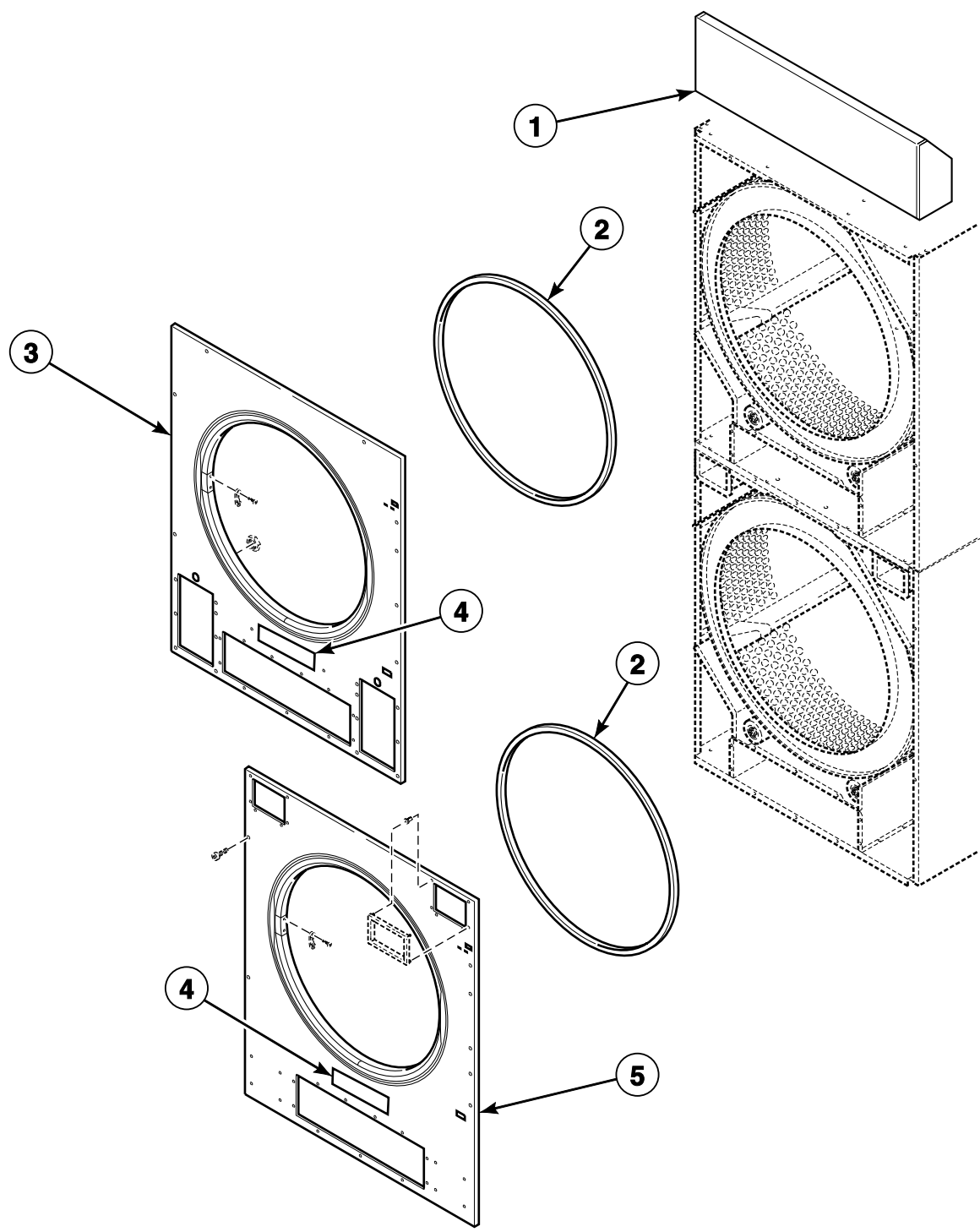
Door Hinge Components



TMB2310PA_70304801

STT1 P26

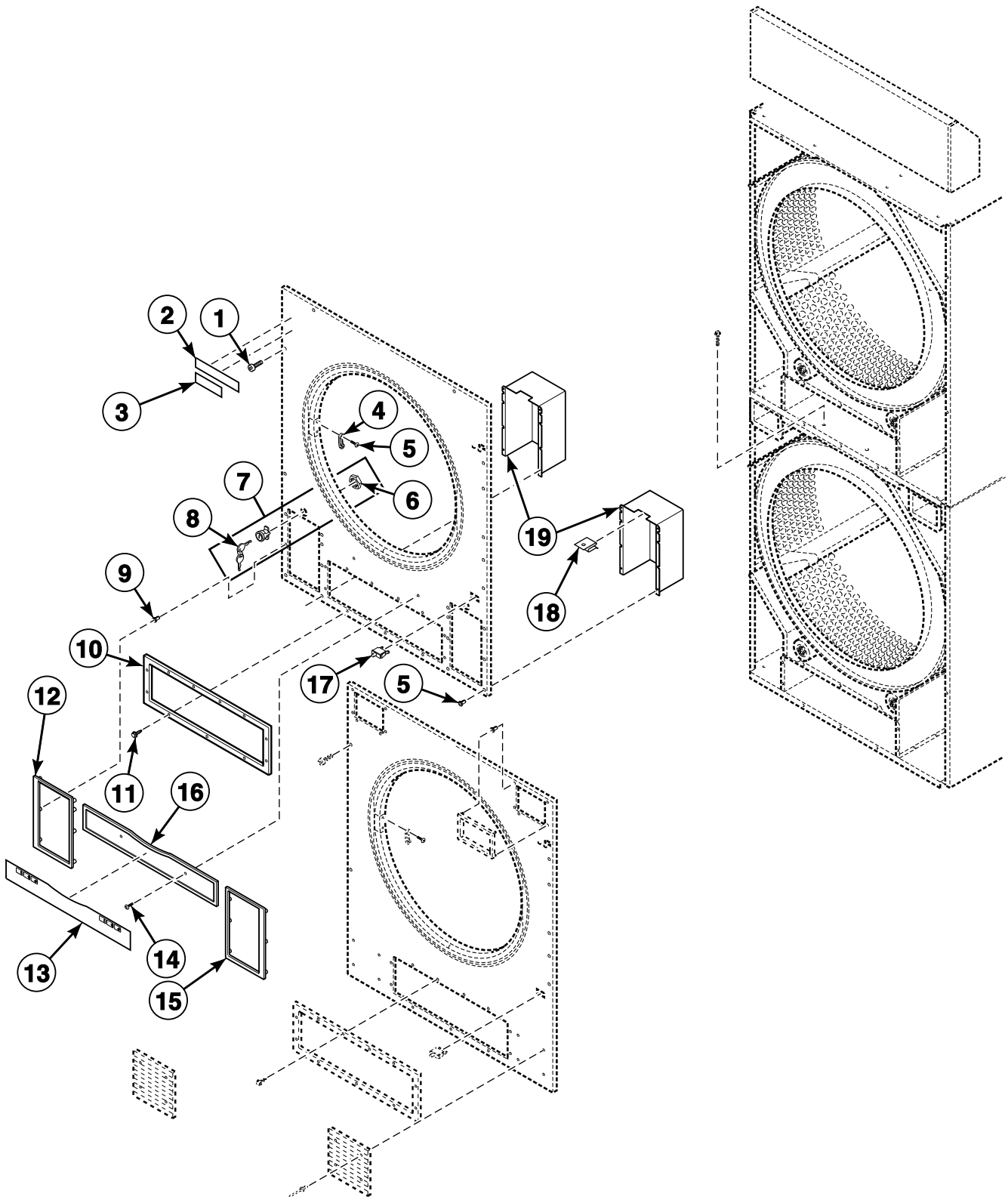
Front Panel Assemblies and False Fronts



TMB3161P_70304801

STT1 P27

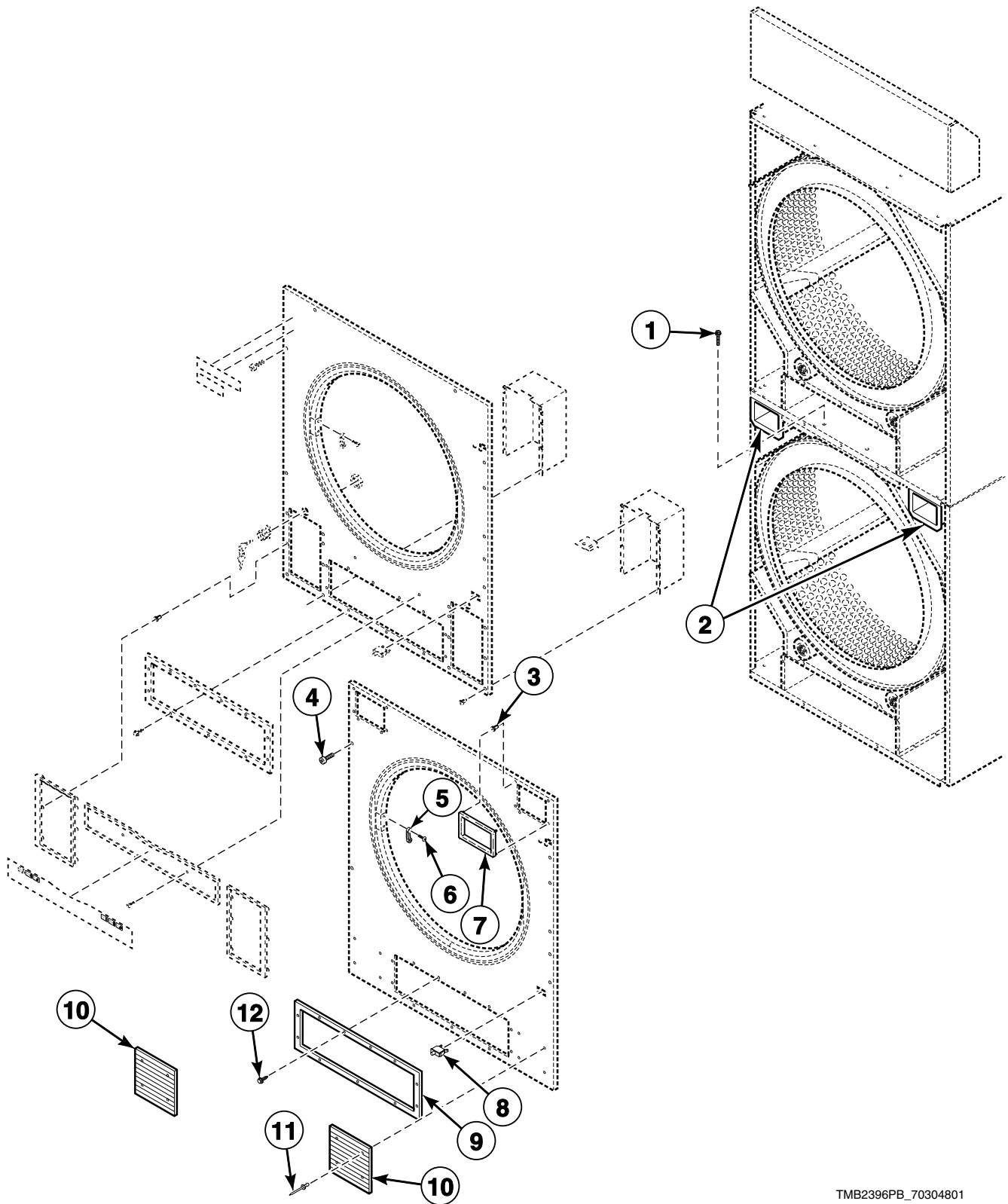
Upper Cabinet Front Components



TMB2396PA_70304801

STT1 P28

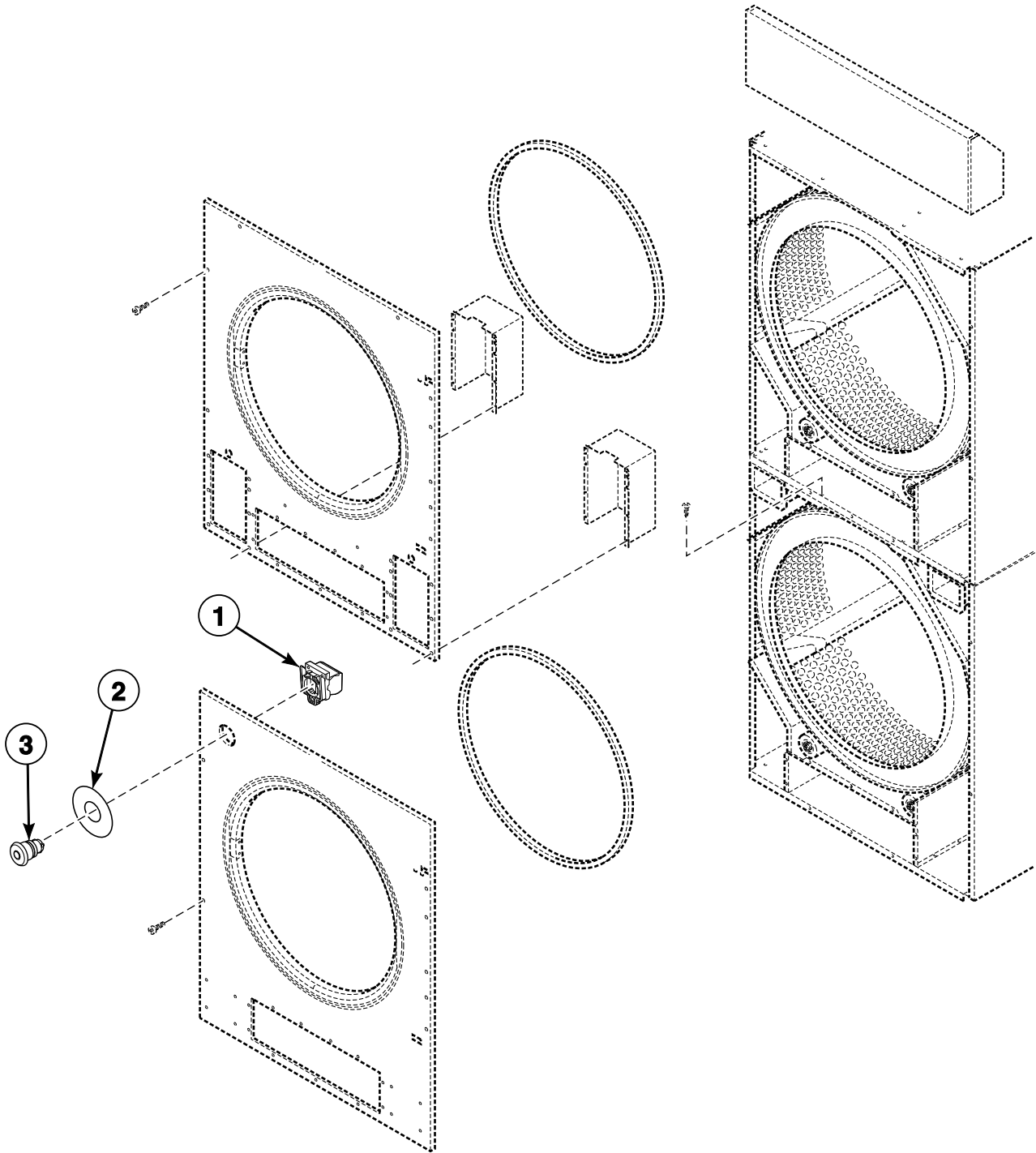
Lower Cabinet Front Components



TMB2396PB_70304801

STT1 P29

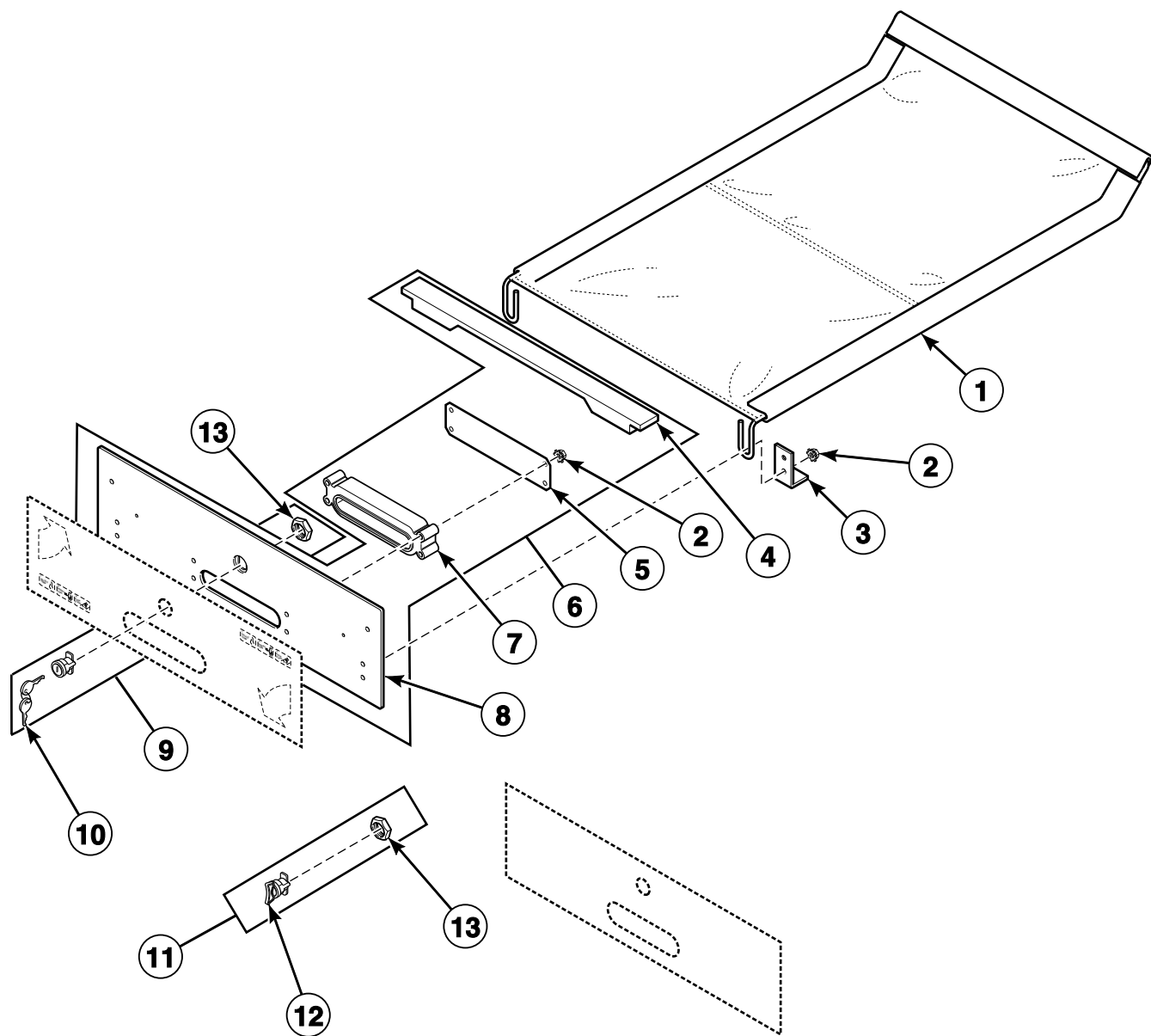
Emergency Stop Button for CE Models



TMB2347P_70304801

STT1 P30

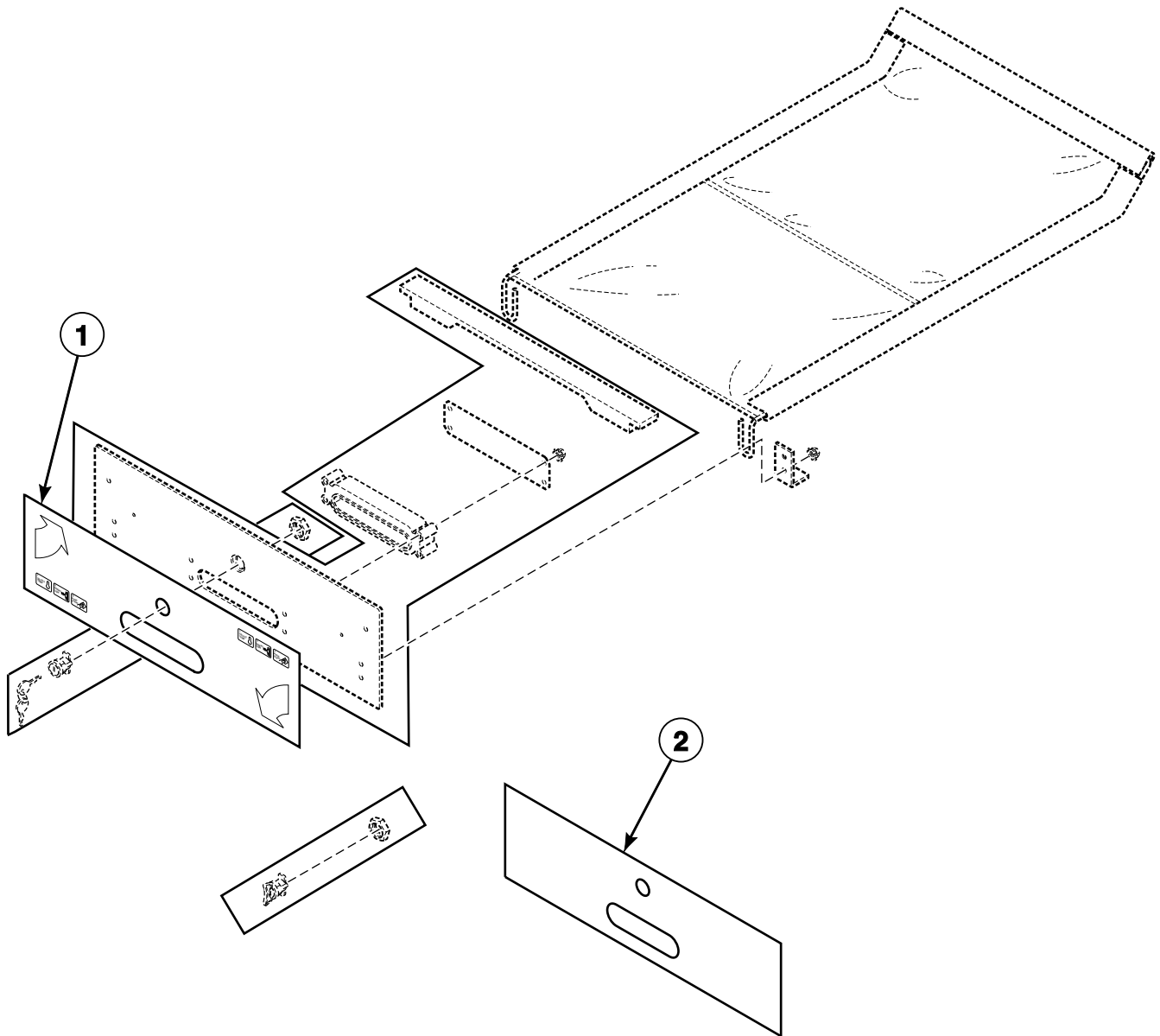
Lint Drawer Components



TMB2735P_70304801

STT1 P31

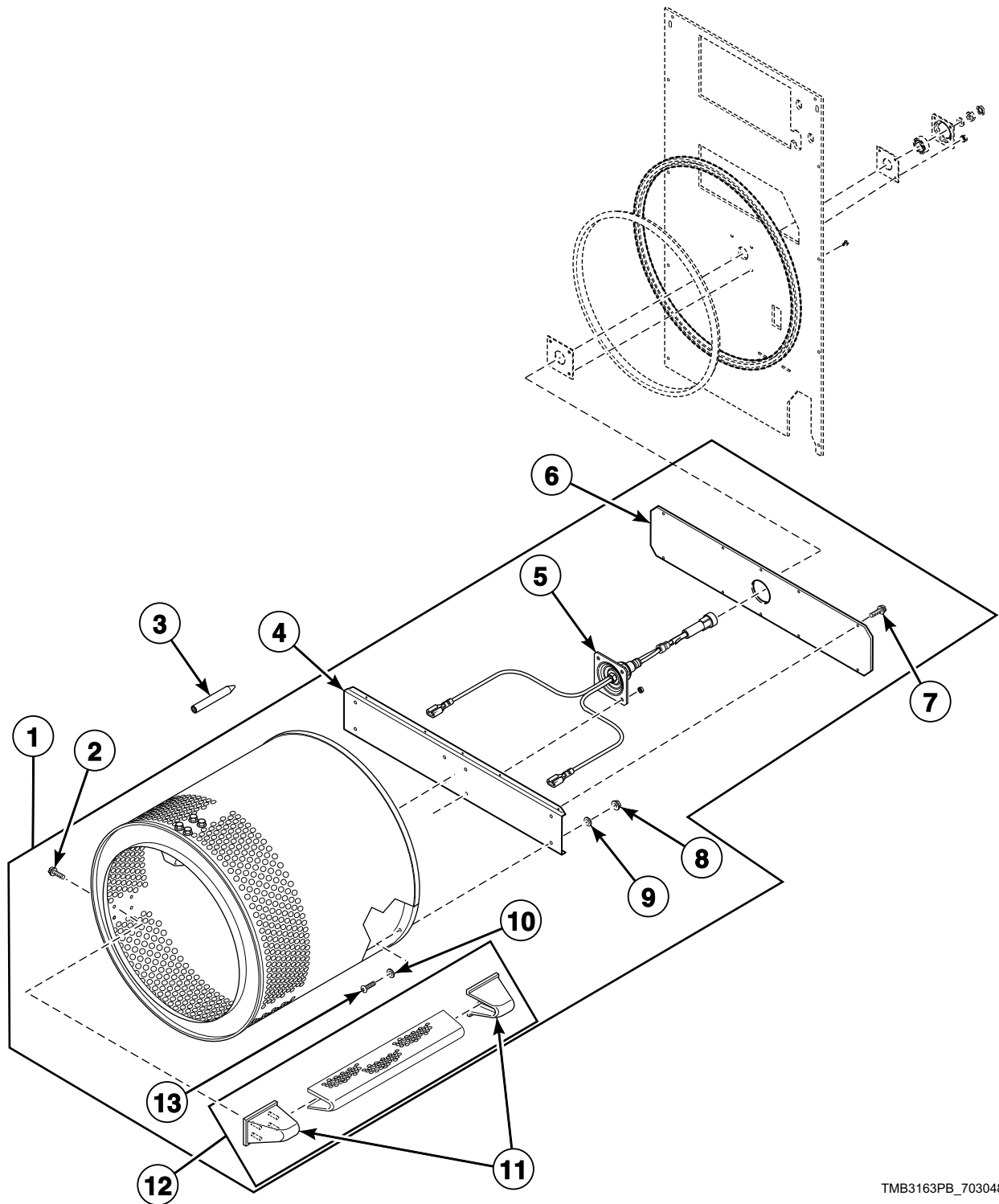
Lint Drawer Overlays



TMB2735PA_70304801

STT1 P32

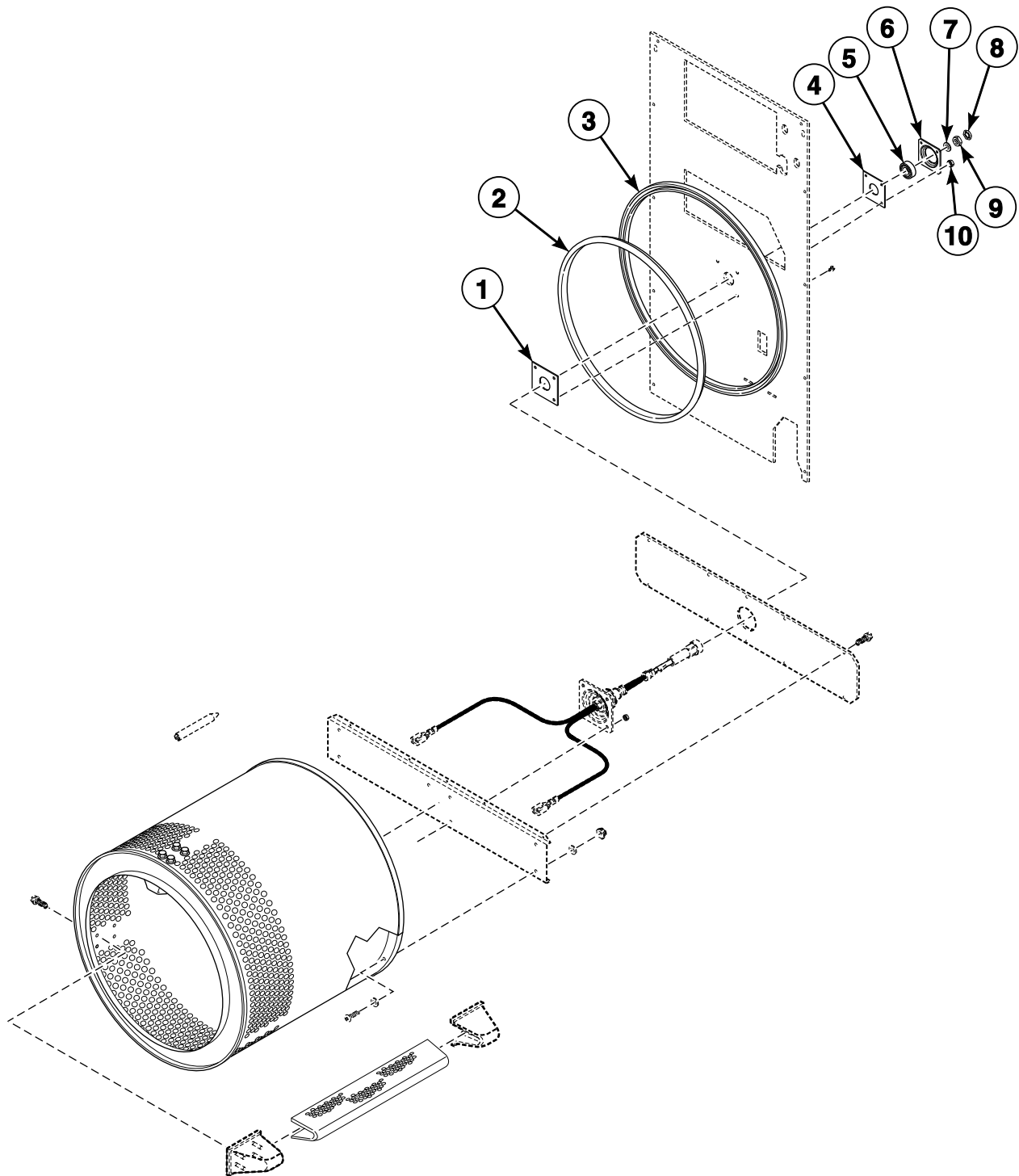
Cylinder and Trunnion Components



TMB3163PB_70304801

STT1 P33

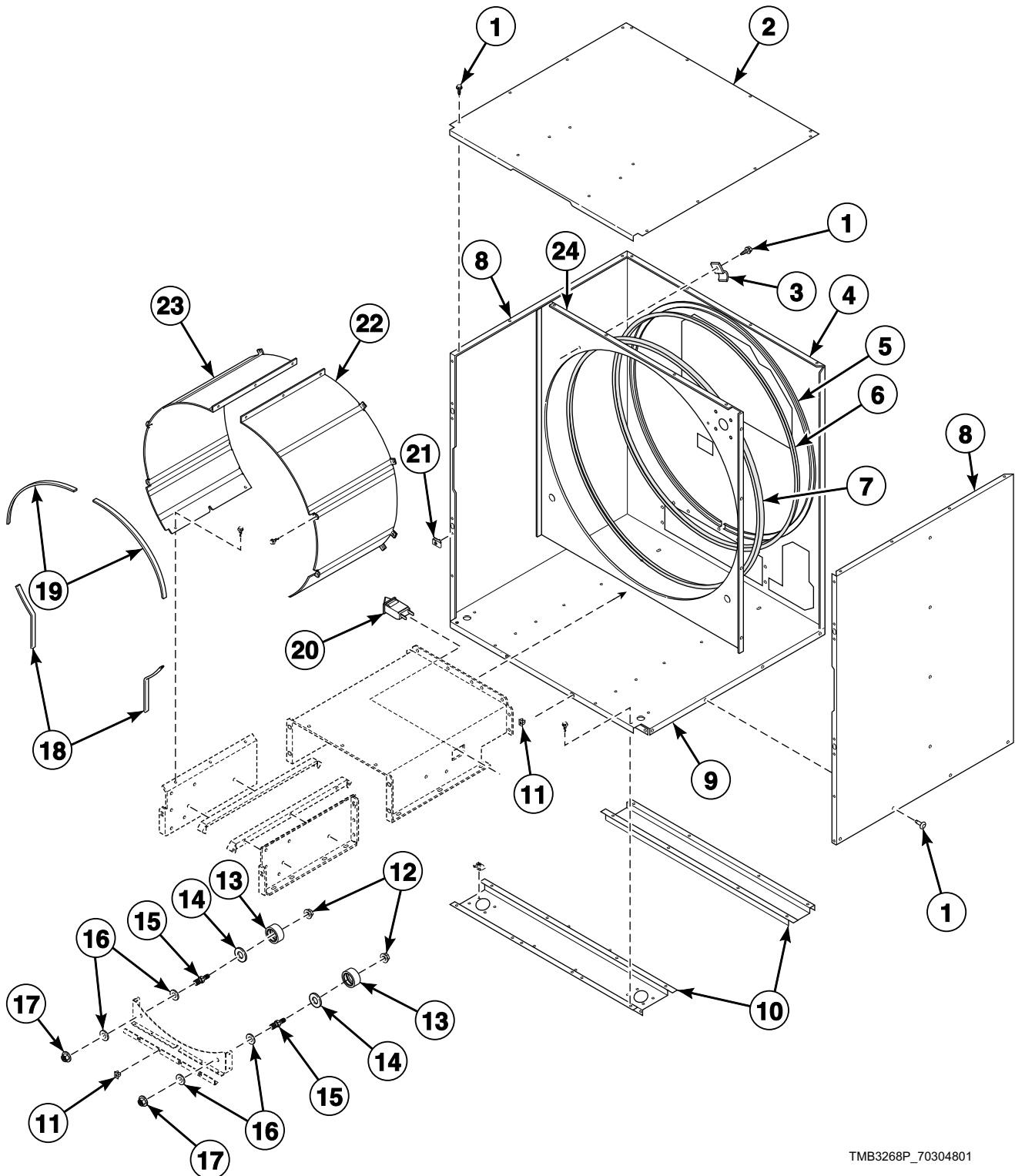
Bearing Components



TMB3163PA_70304801

STT1 P34

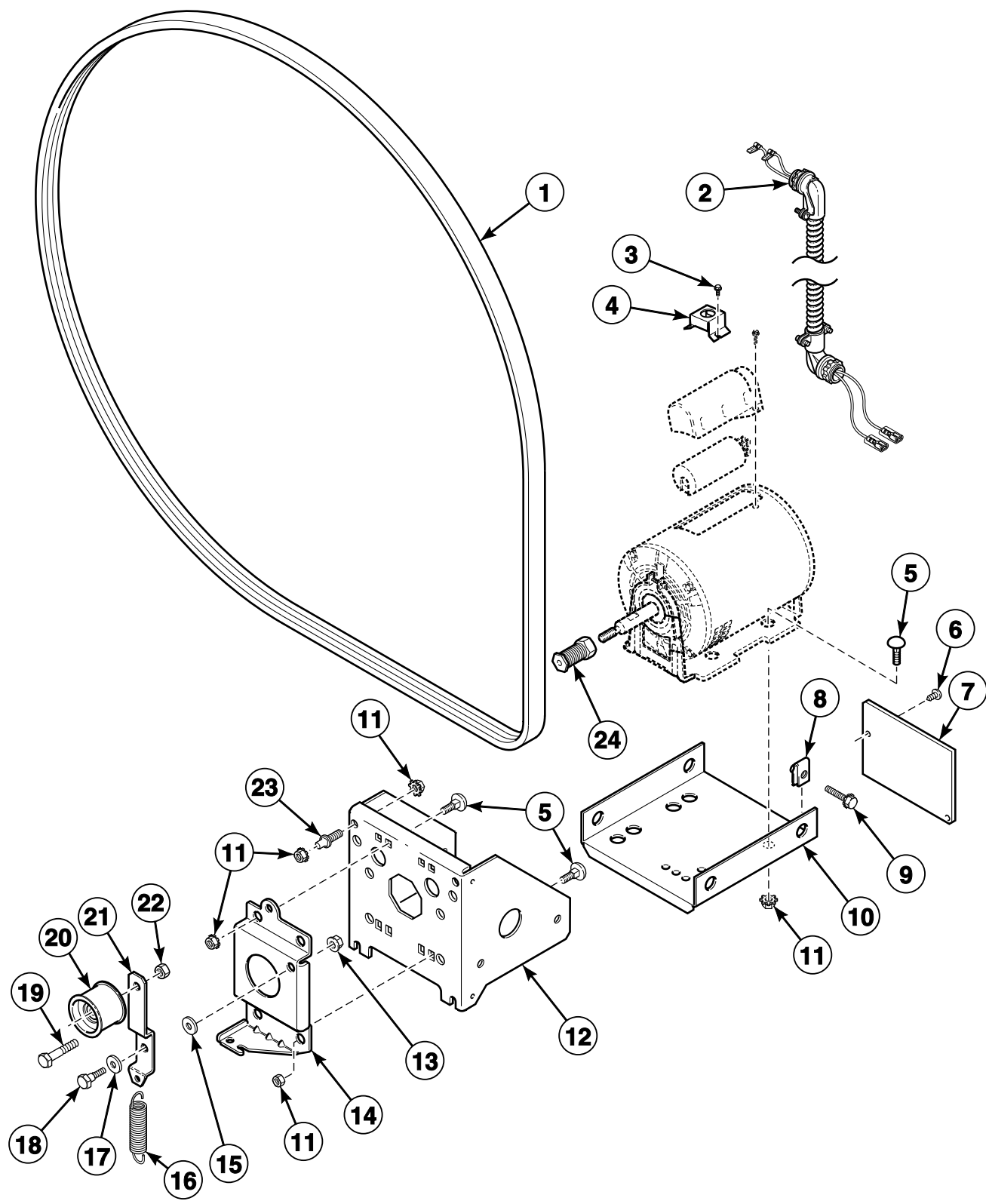
Cabinet Components



TMB3268P_70304801

STT1 P35

Drive Motor Components



TMB3085P_70304801

STT1 P36

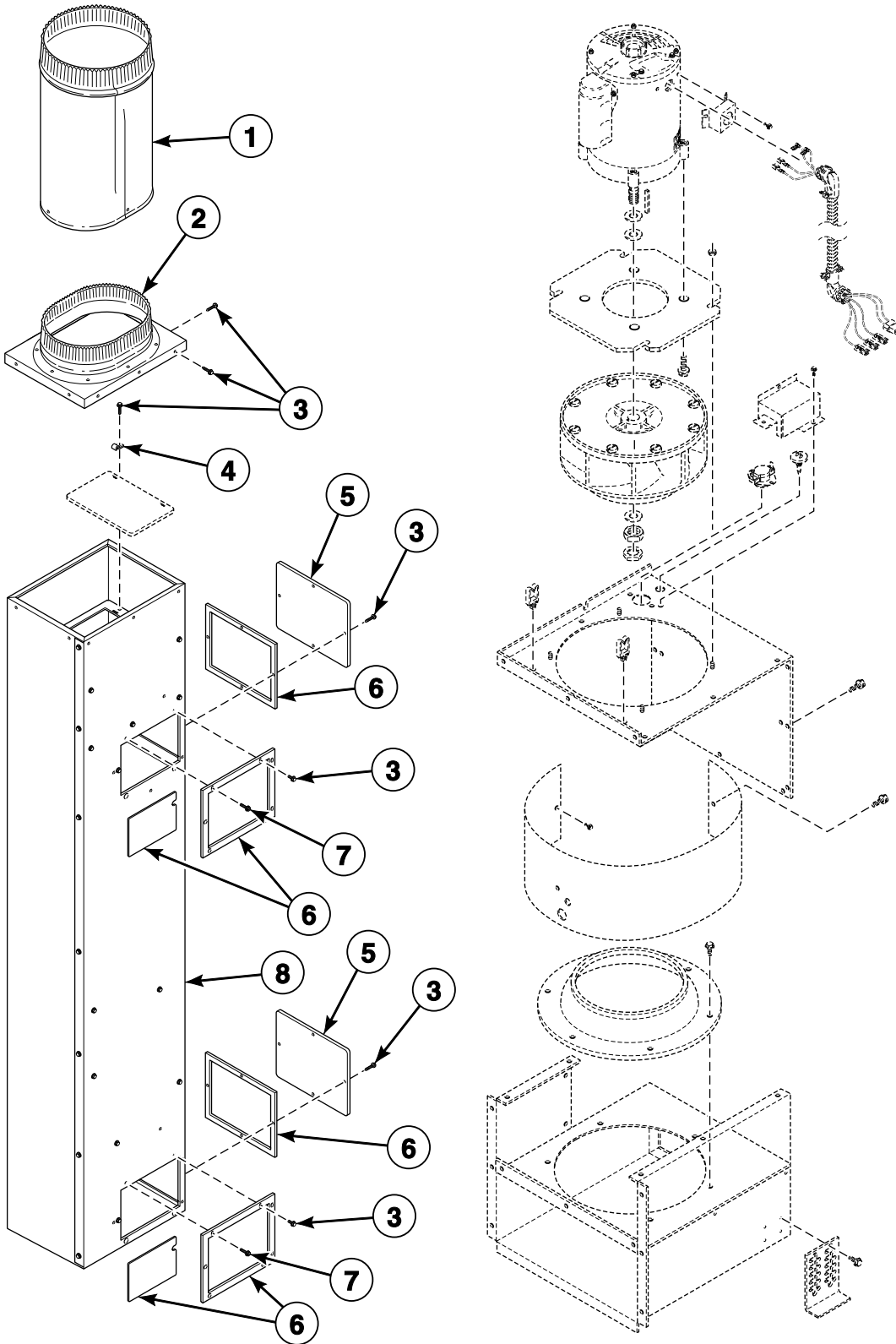
This exploded view diagram illustrates the assembly of the TMB2313PB 70304801 device. The main components shown are:

- Main Housing:** A large, curved, semi-circular component that forms the outer shell of the device.
- Motor Assembly:** A central component featuring a motor with a shaft and a fan. It is labeled with a circled '1' and a circled '2'.
- Internal Components:** Various smaller parts, including a fan, a motor, and a control unit, are shown in their relative positions within the housing.
- Mounting Hardware:** Numerous screws, bolts, and nuts are shown, indicating the assembly points for the various components.
- Wiring:** A cable with multiple wires is shown, likely for power or control signals.

The diagram uses dashed lines to show the alignment and assembly sequence of the parts. The components are labeled with circled numbers 1 and 2, and various screws and bolts are shown in their respective positions.

STT1 P37

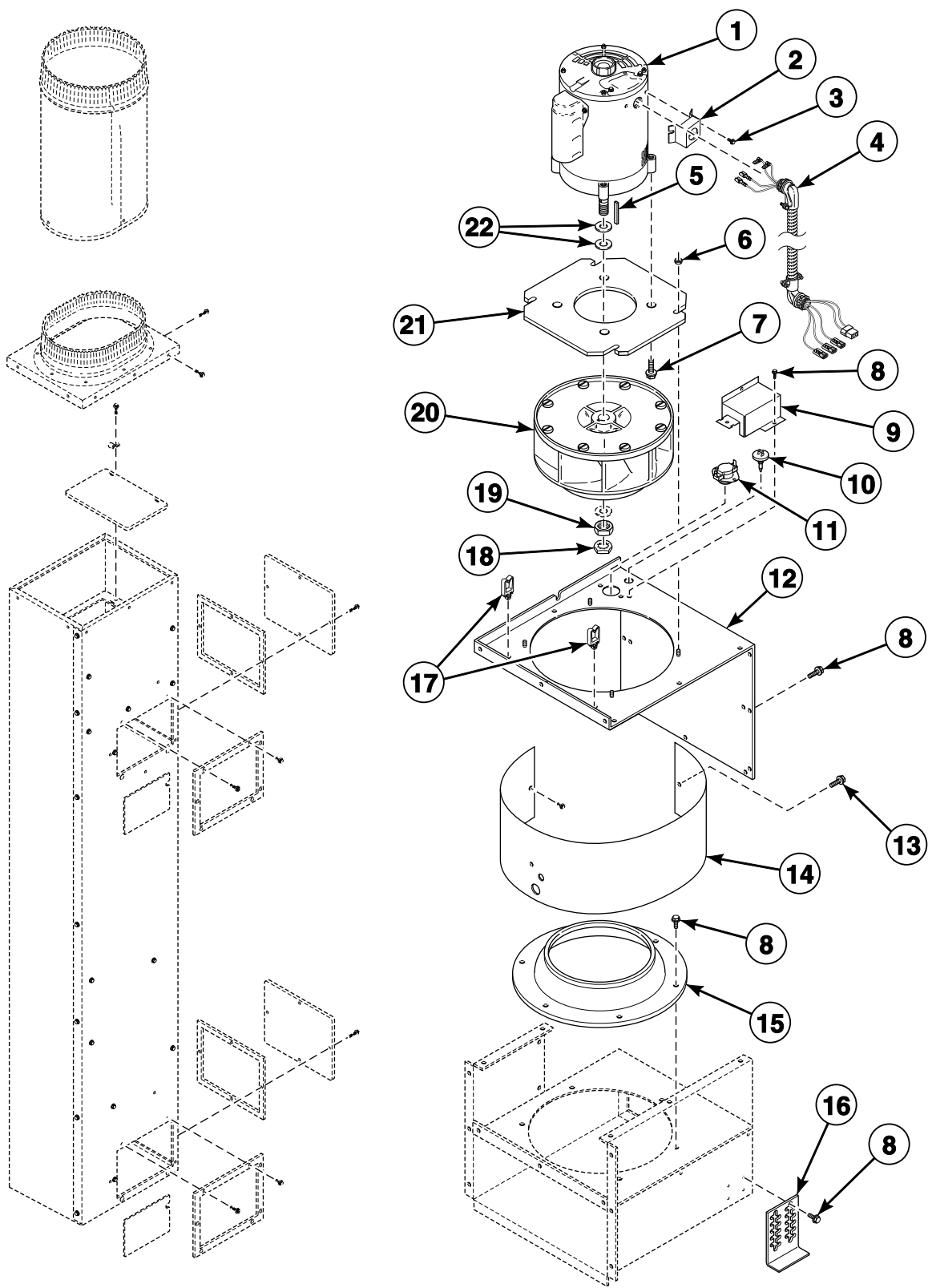
Exhaust Components



TMB2733P_70304801

STT1 P38

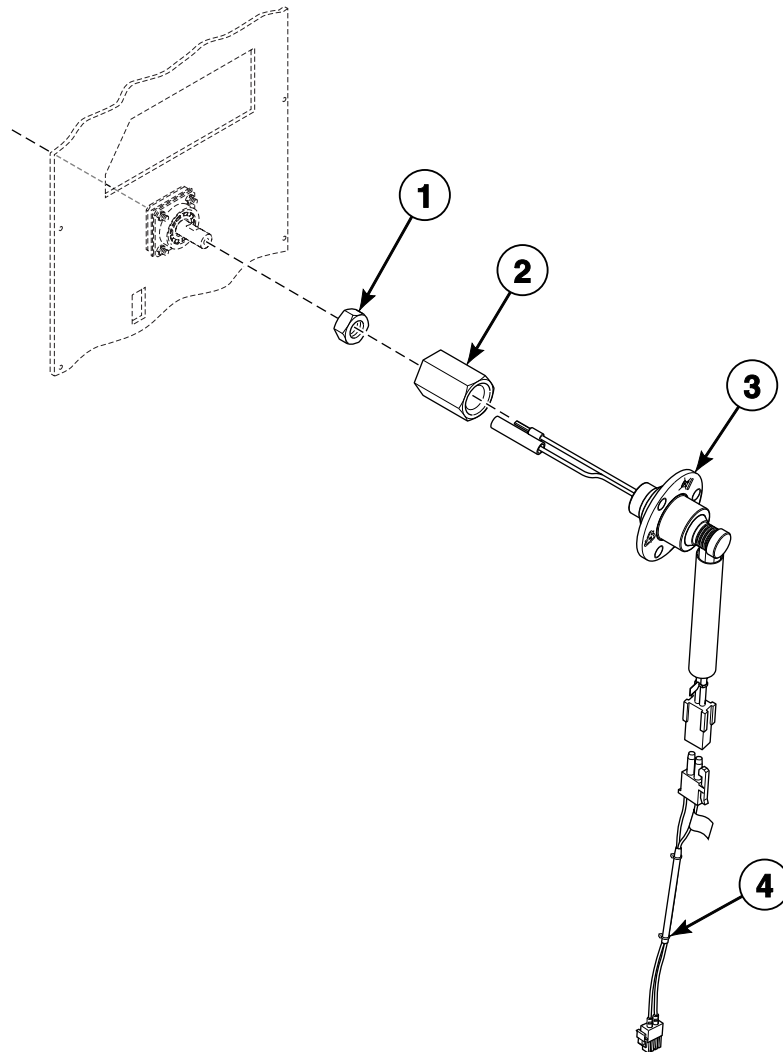
Blower Components



TMB2733PA_70304801

STT1 P39

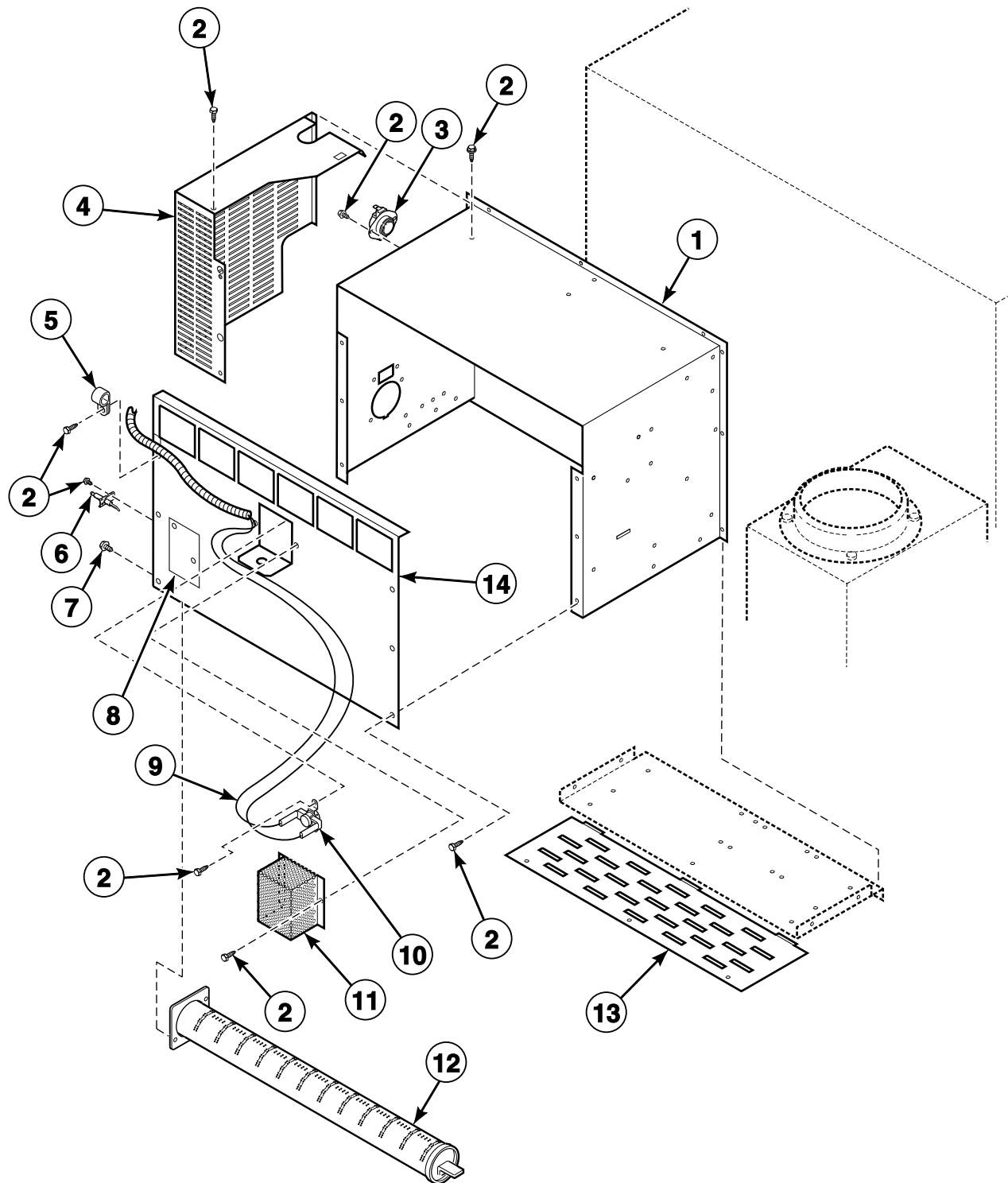
Moisture Sensing Components



TMB3147P_70304801

STT1 P40

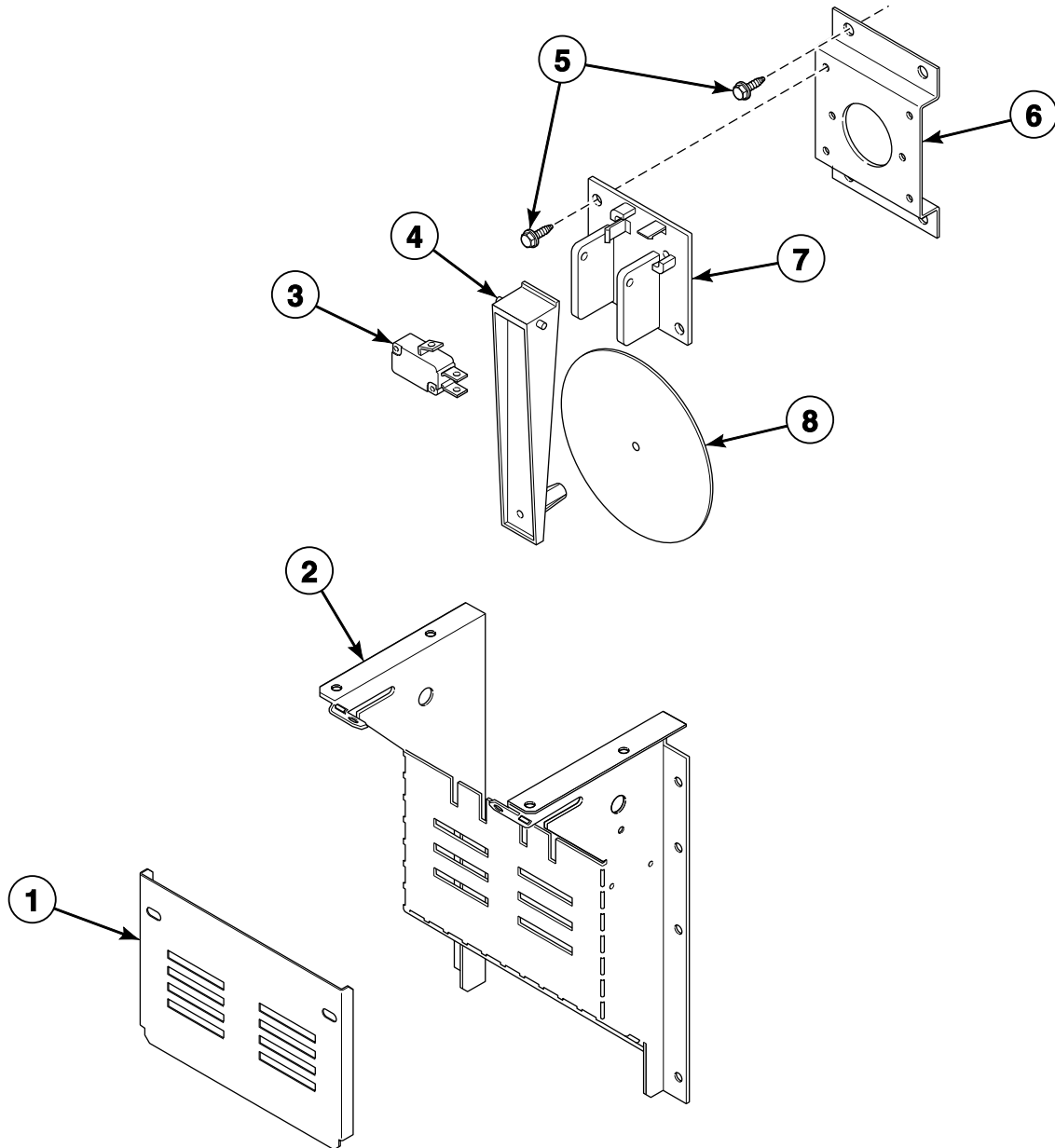
Gas Burner Housing and Secondary Stove Limit



TMB2315P_70304801

STT1 P41

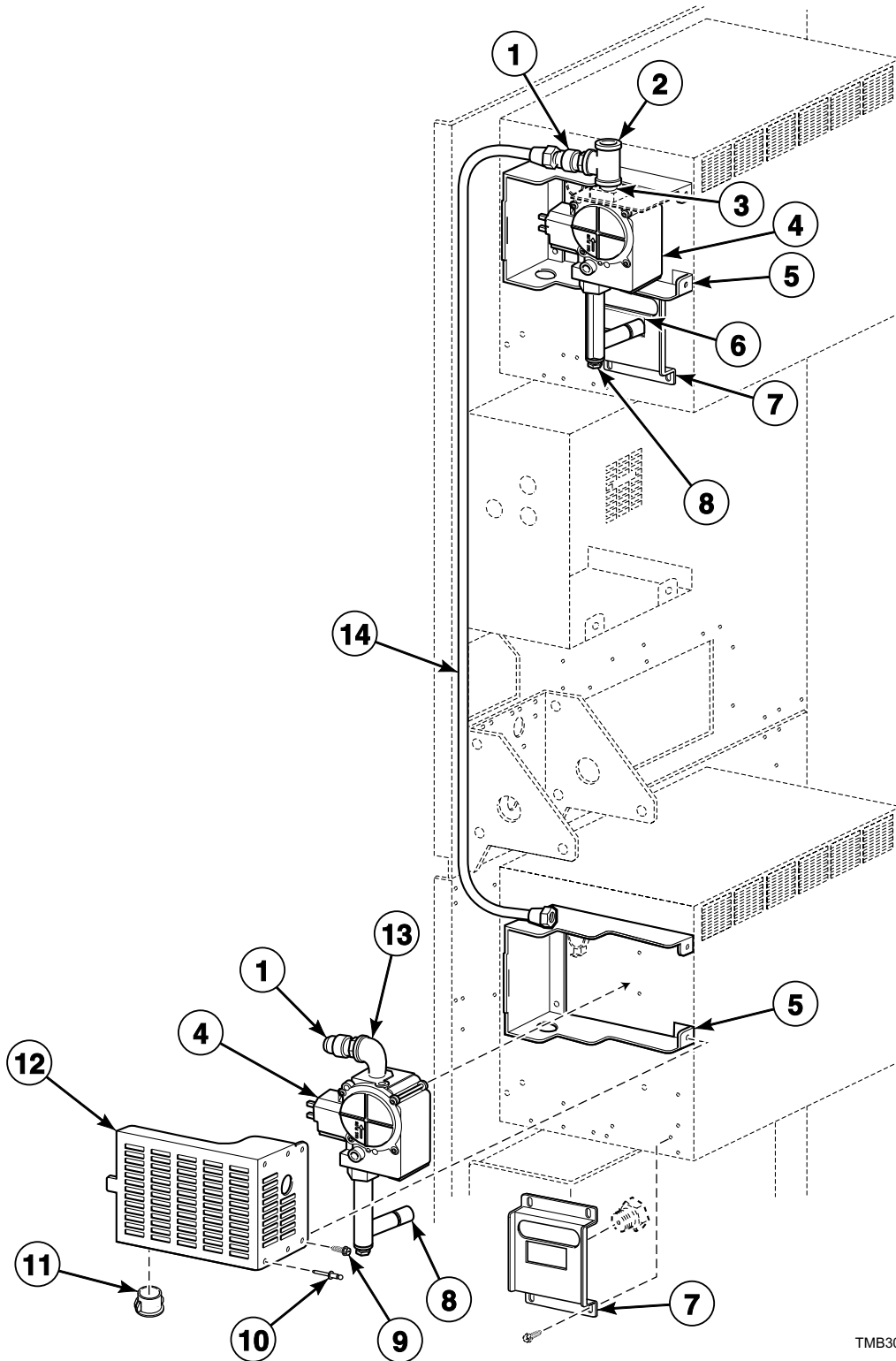
Airflow Switch



TMB3126P_70304801

STT1 P42

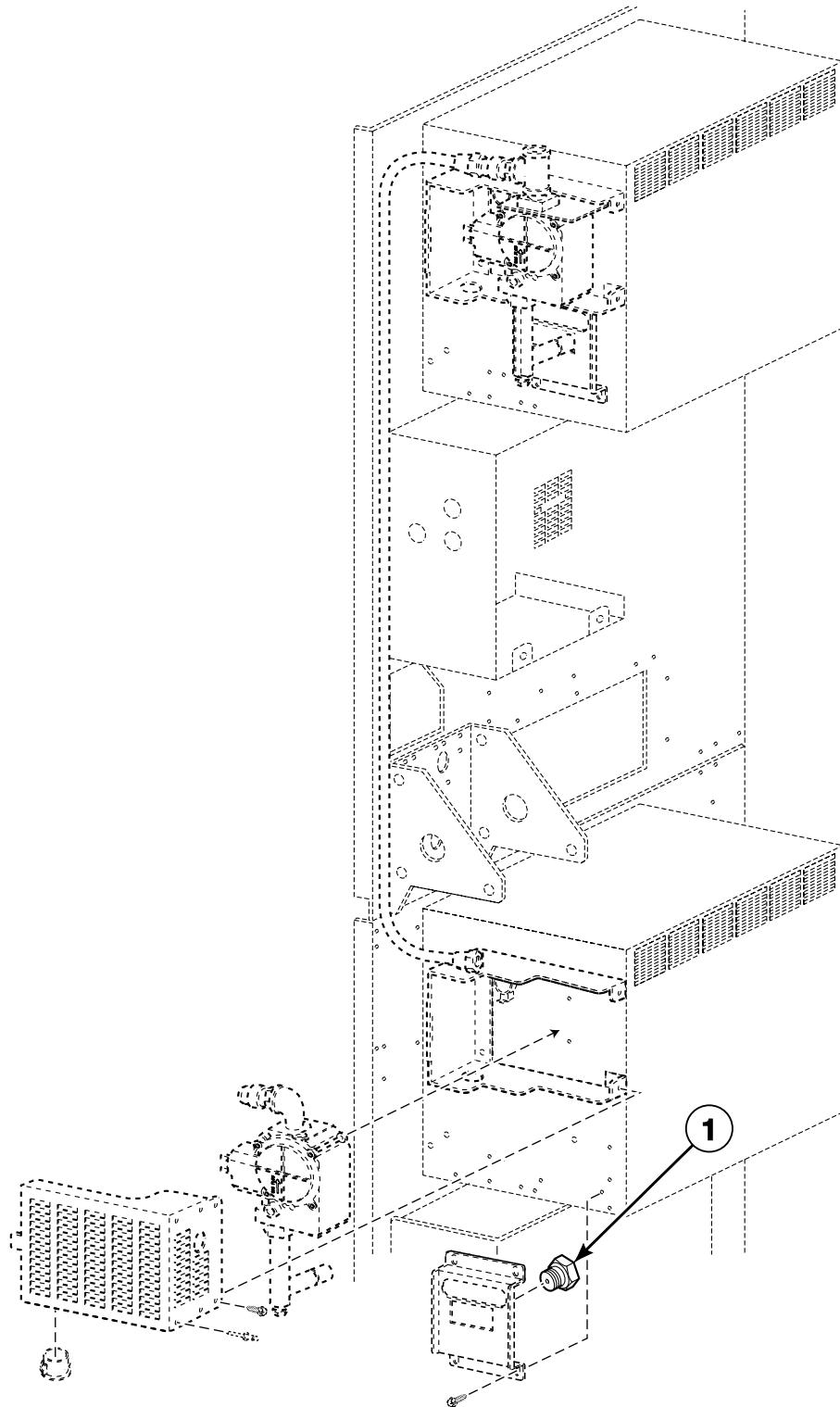
Gas Valve and Piping - Non-CE and Non-Australian Gas Models



TMB3029P_70304801

STT1 P43

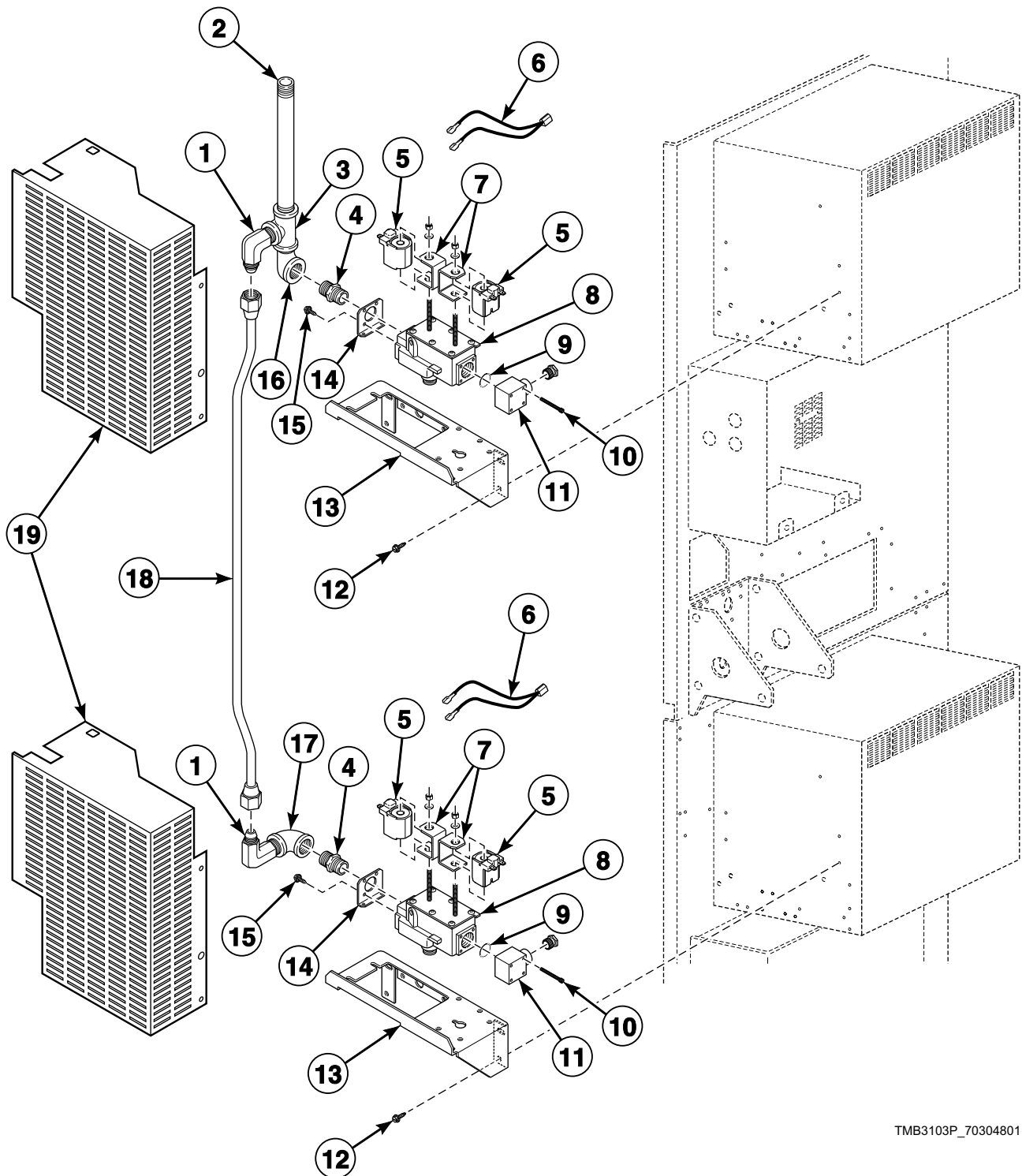
Burner Orifices - Non-CE and Non-Australian Gas Models



TMB3029PA_70304801

STT1 P44

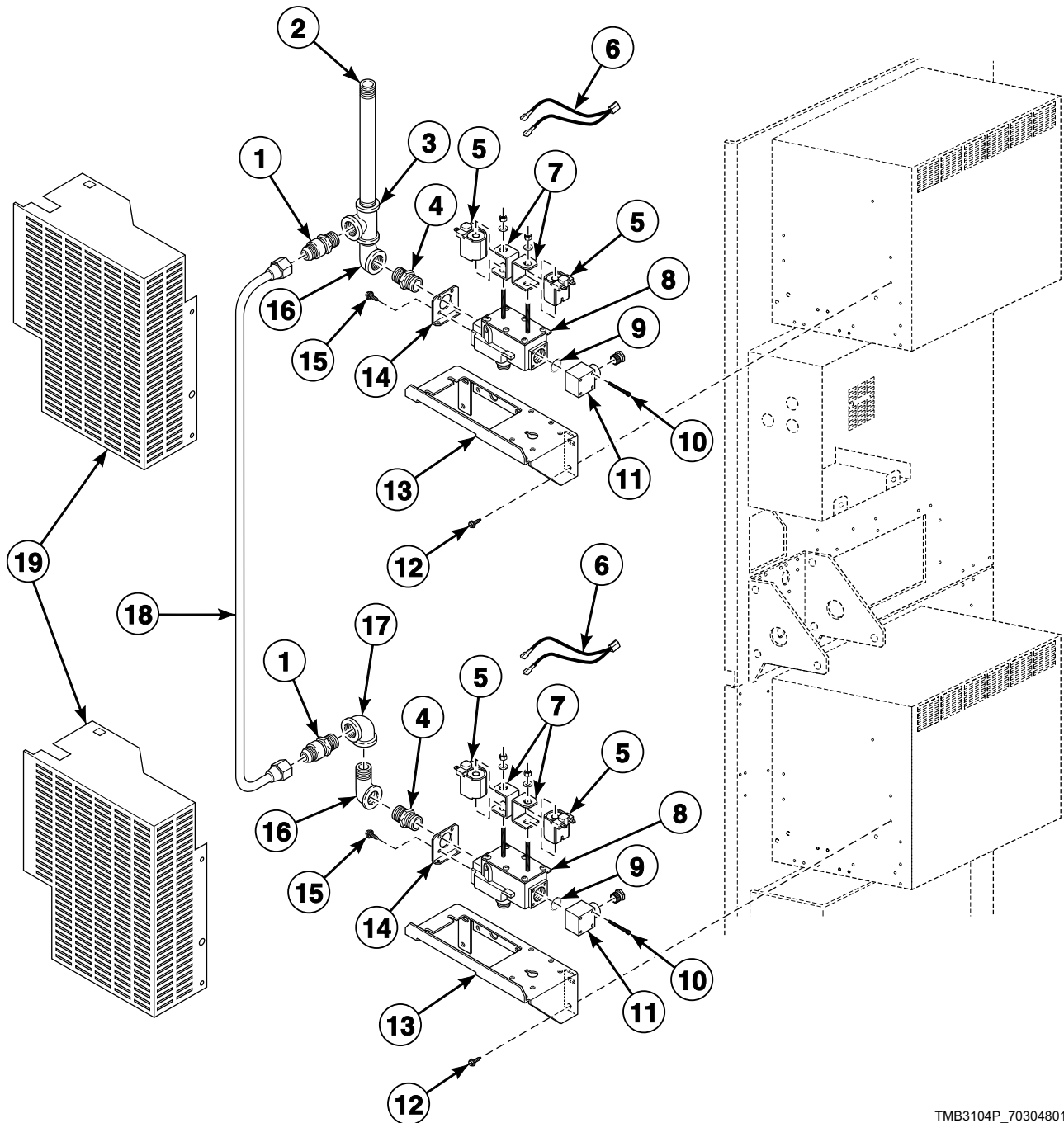
Gas Valve and Piping - T30 CE and Australian Gas Models



TMB3103P_70304801

STT1 P45

Gas Valve and Piping - T45 CE and Australian Gas Models

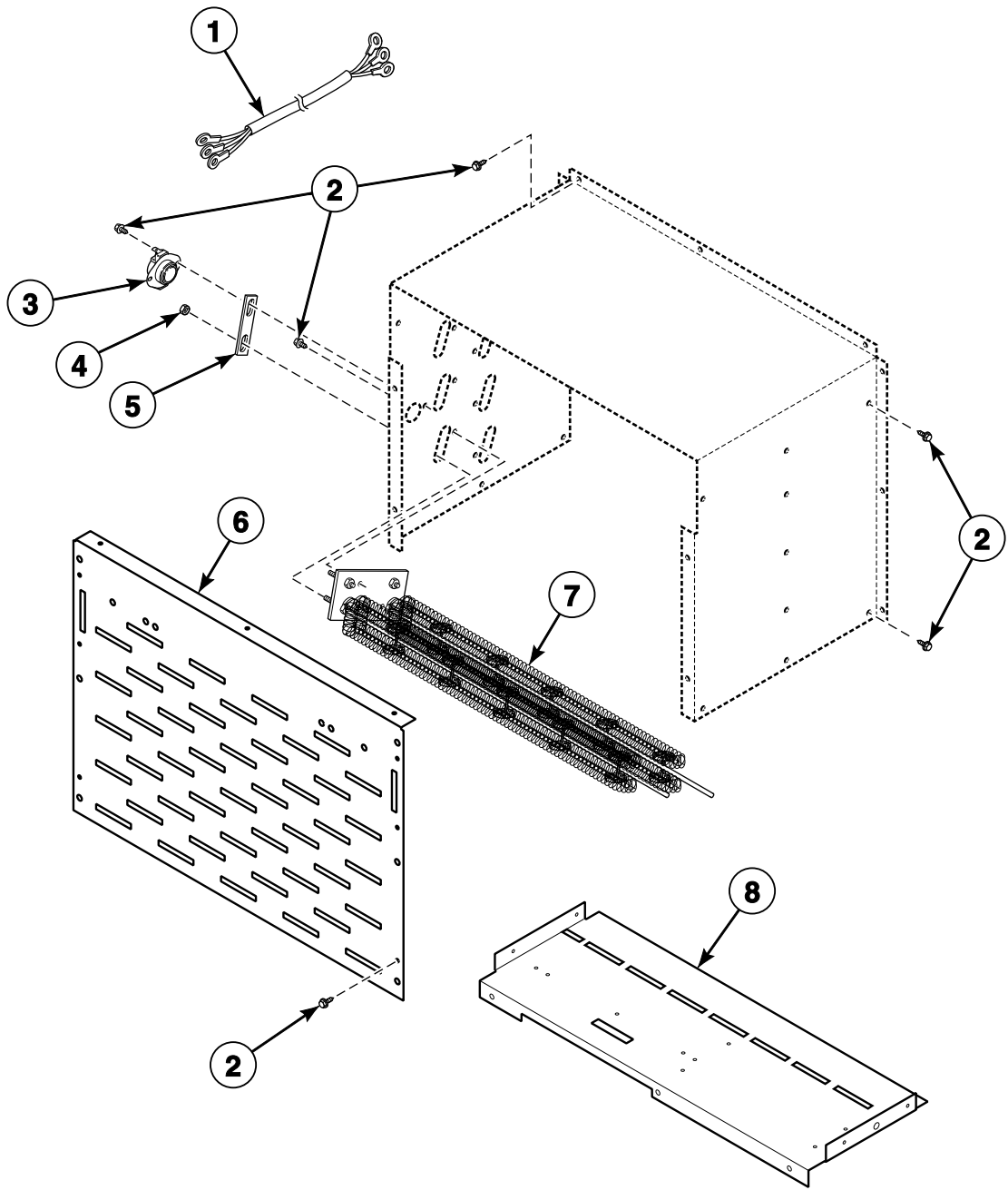


TMB3104P_70304801

STT1 P46

Electric Heater Components

T30 Electric Models

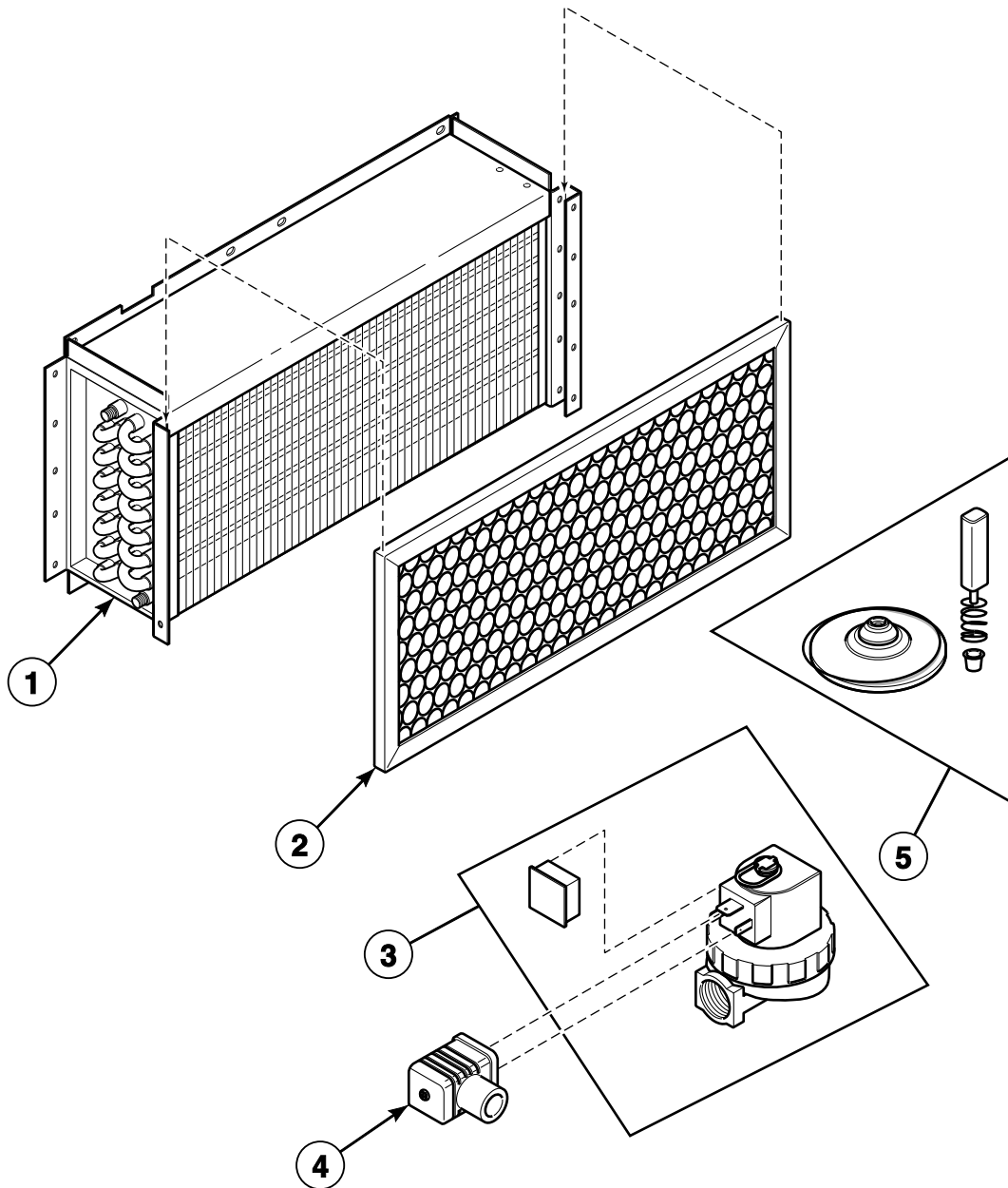


TMB3151P_70304801

STT1 P47

Steam Heater Components

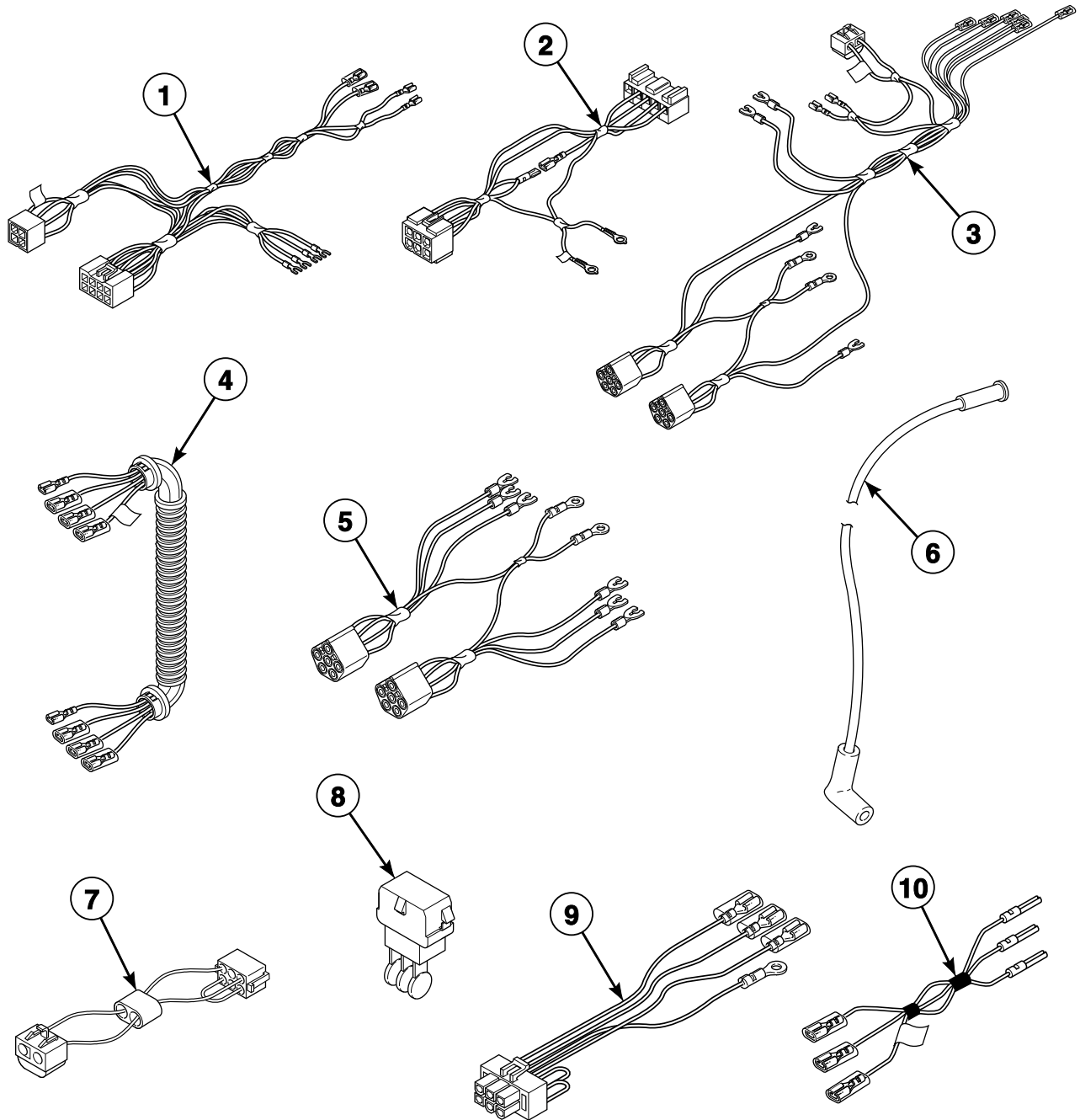
T30 Steam Models



TMB3138P_70304801

STT1 P48

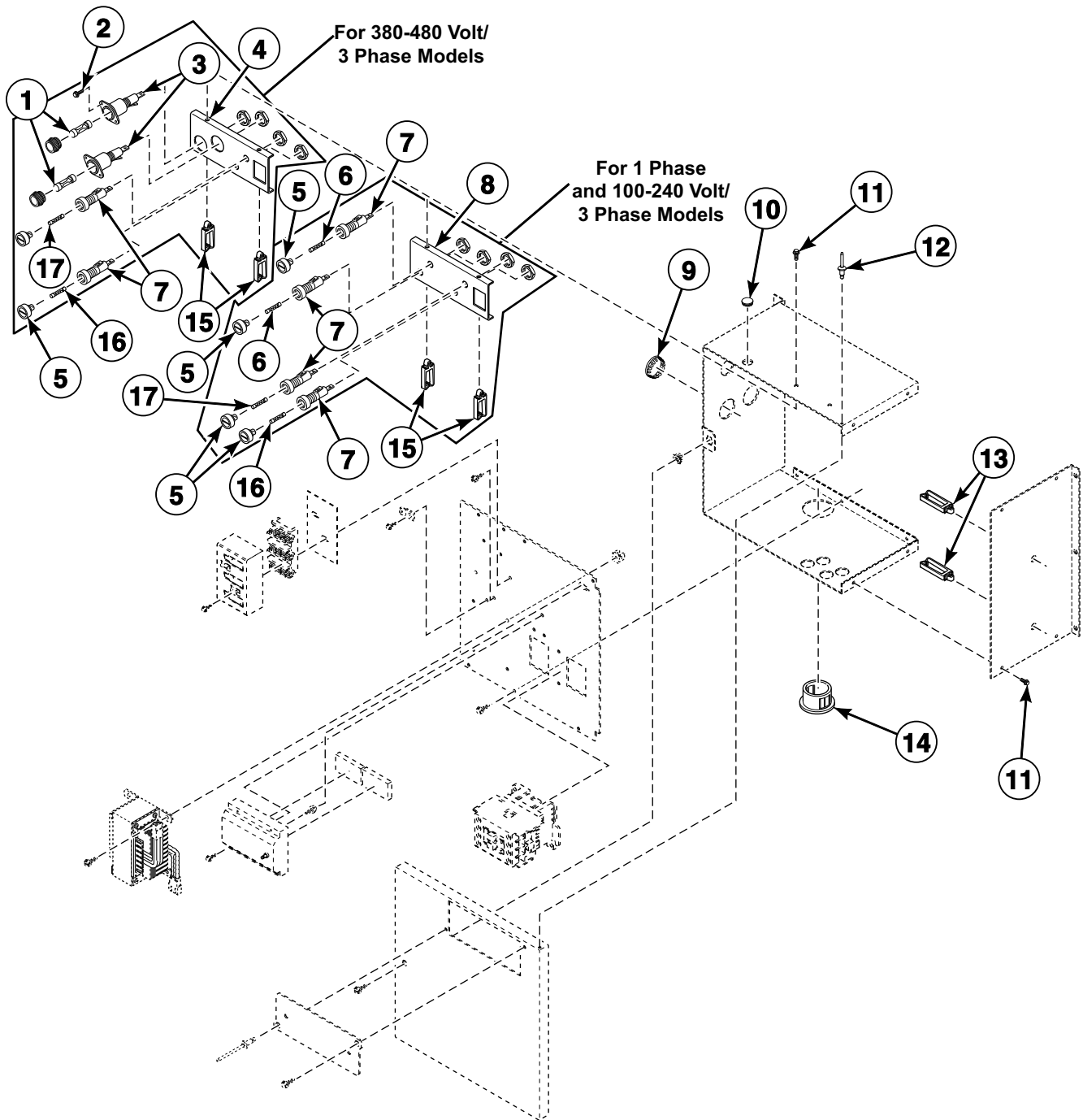
Control Tray Harness - Gas Models



TMB3102P_70304801

STT1 P49

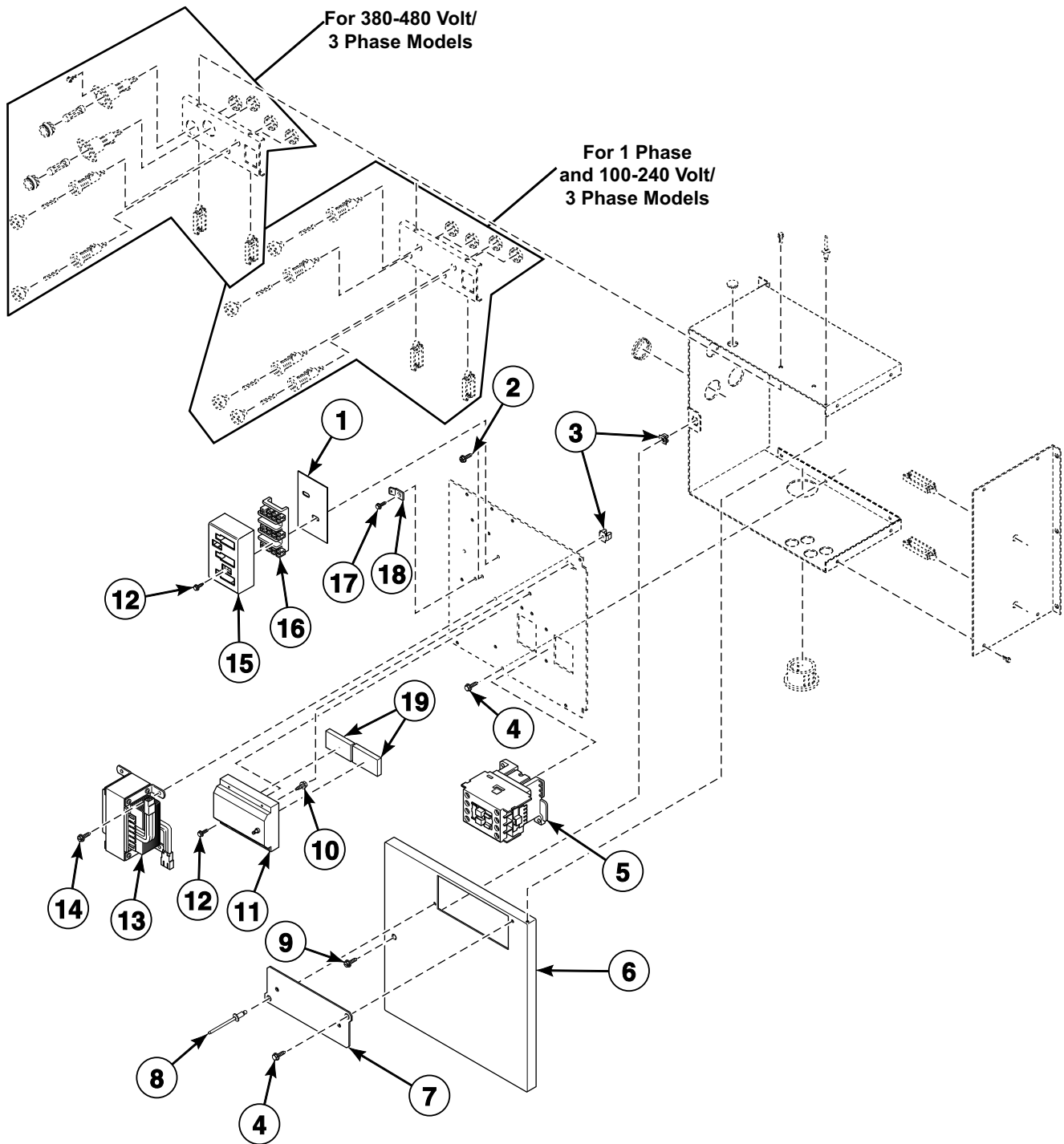
Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 1 of 2)



TMB2674P_70304801

STT1 P50

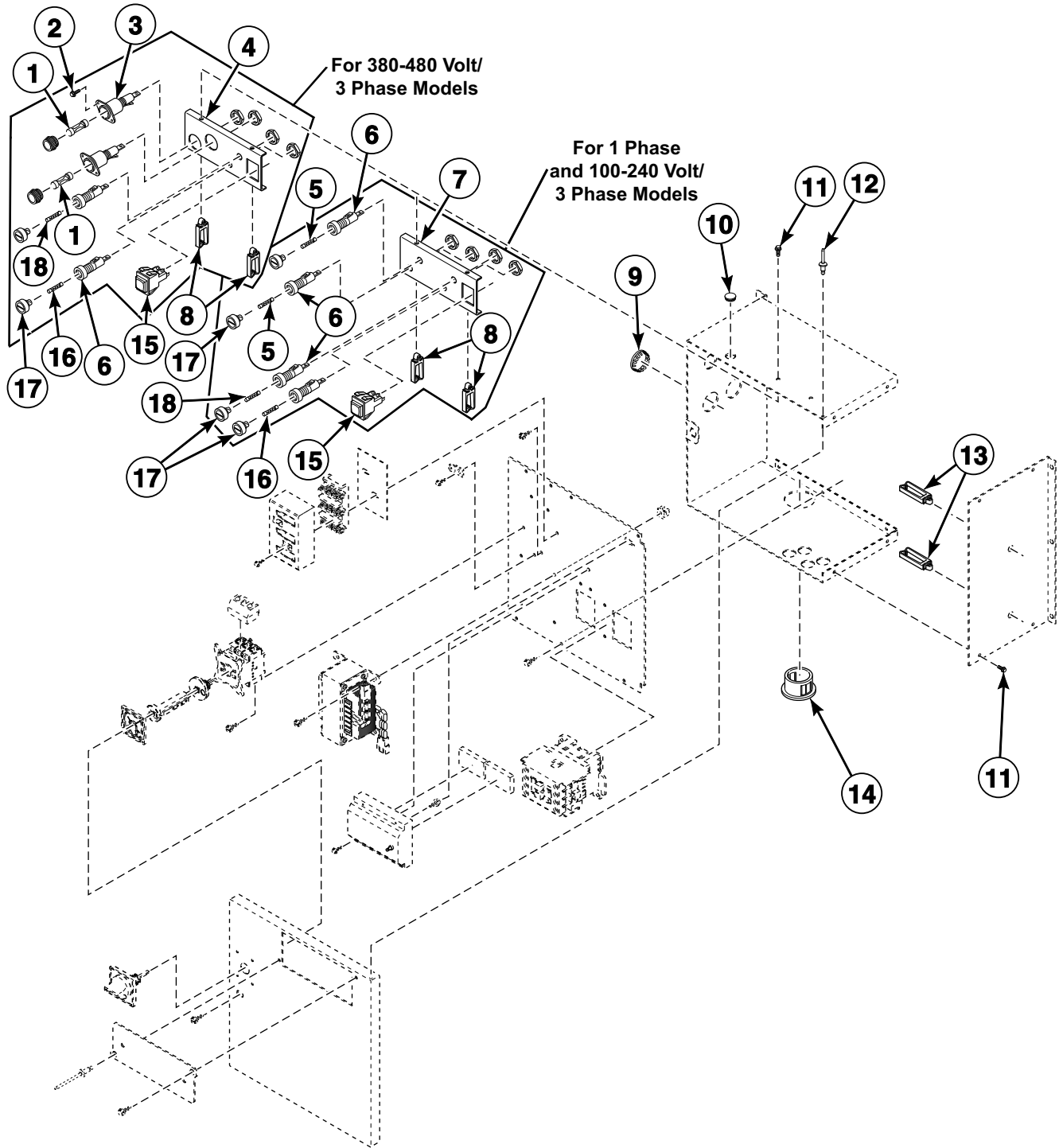
Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 2 of 2)



TMB2674PA_70304801

STT1 P51

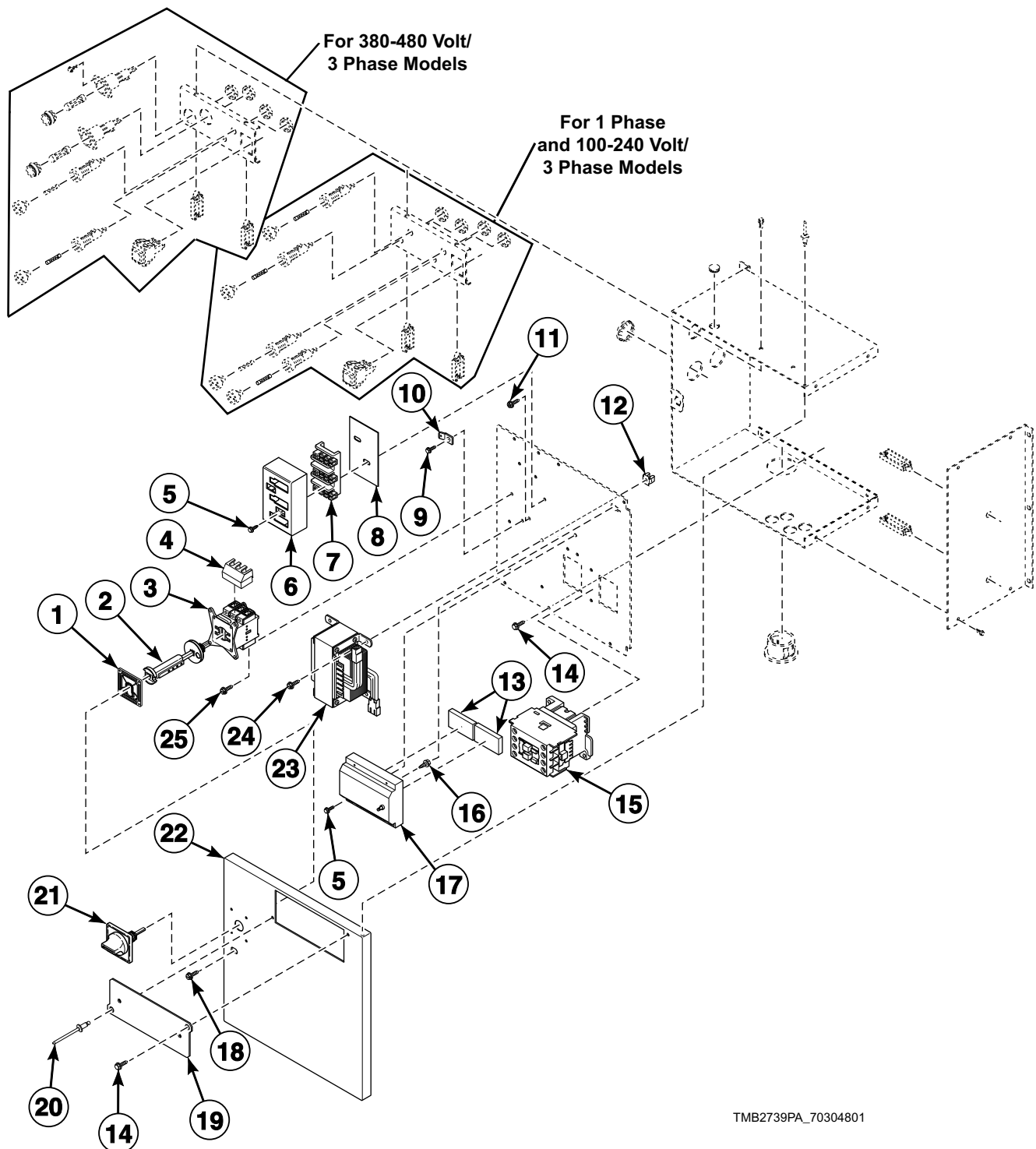
Control Tray Components - CE and Australian Gas Models (Drawing 1 of 2)



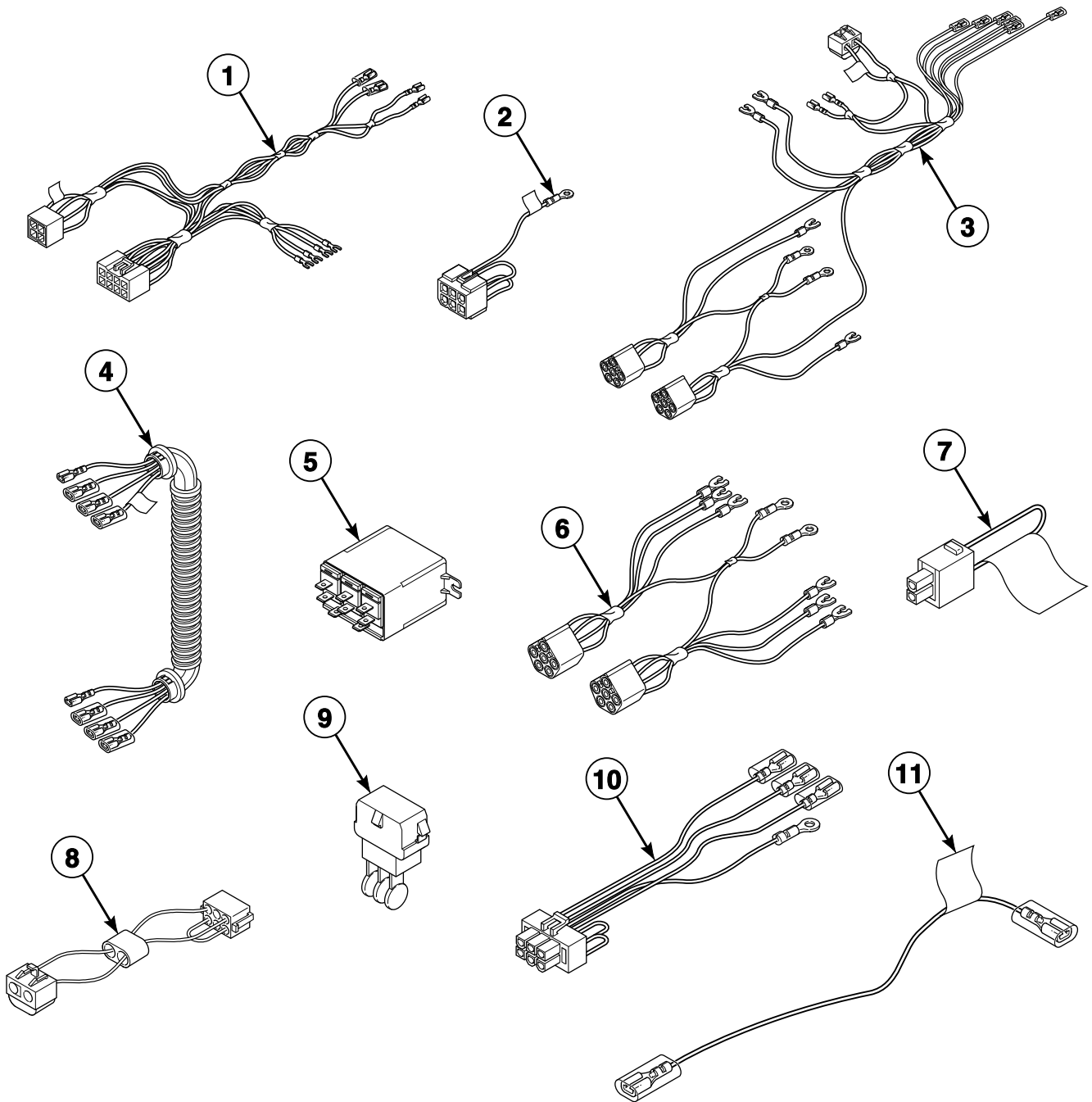
TMB2739P_70304801

STT1 P52

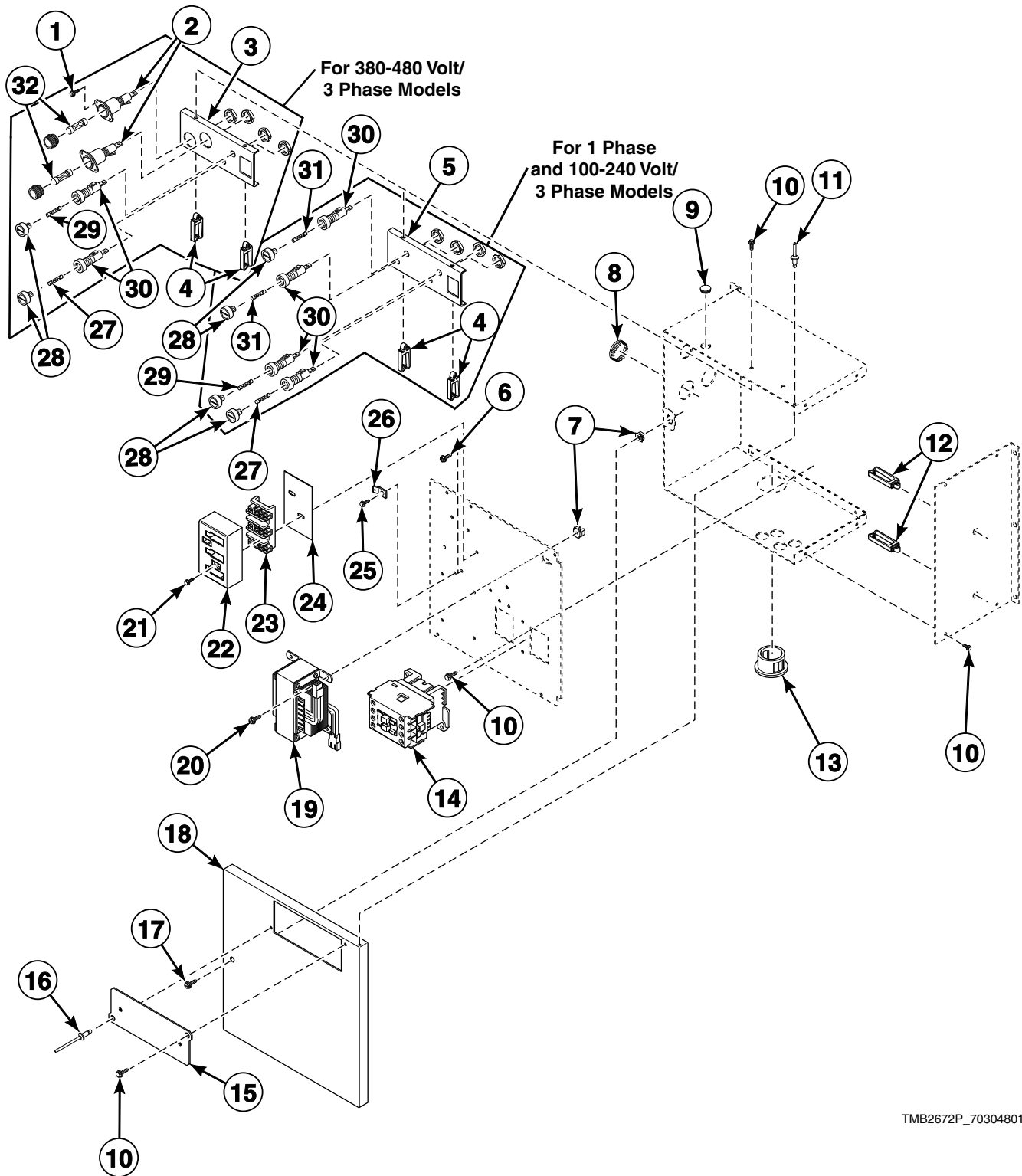
Control Tray Components - CE and Australian Gas Models (Drawing 2 of 2)



STT1 P53



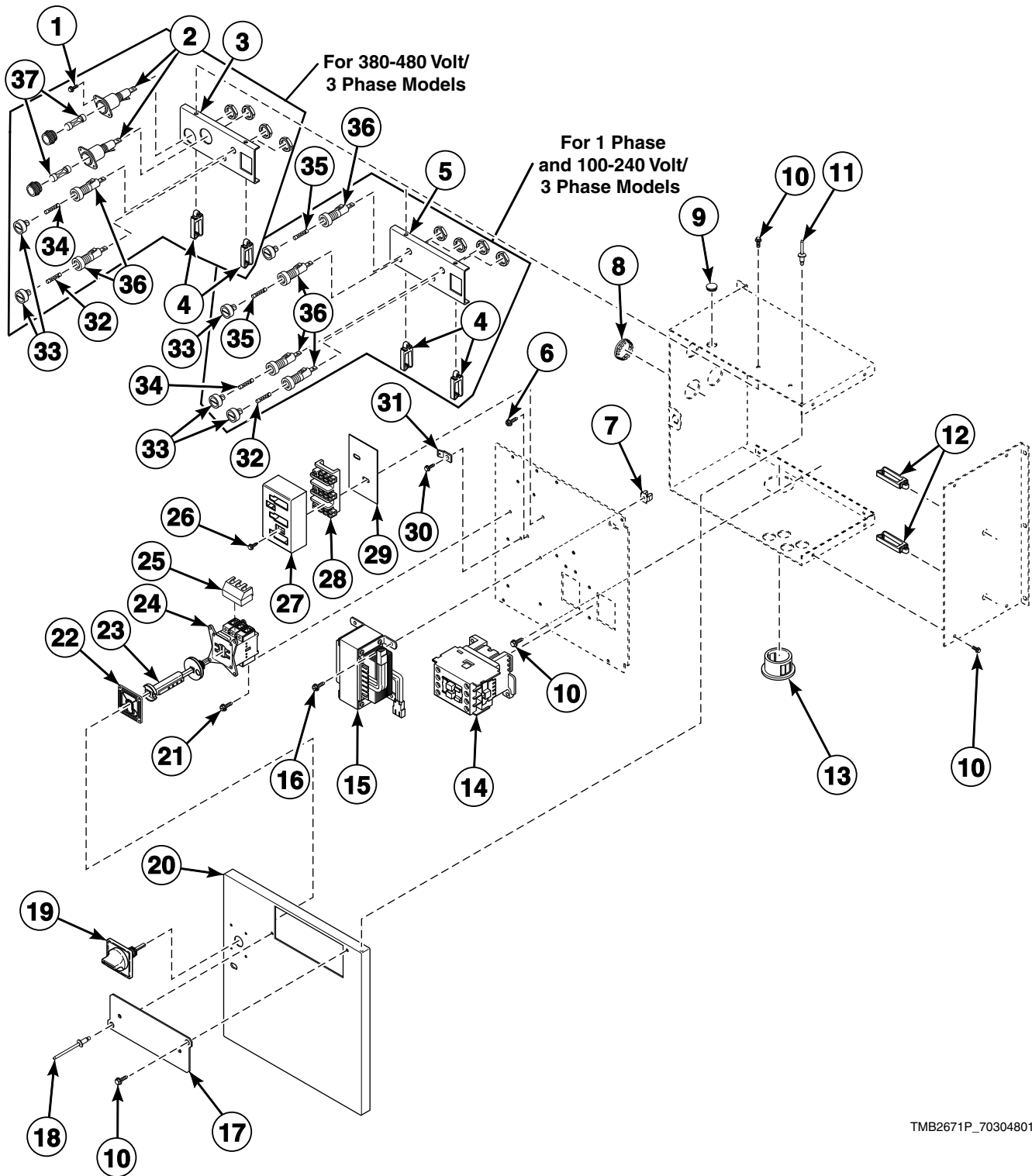
Control Tray Components - Non-CE Steam Models



TMB2672P_70304801

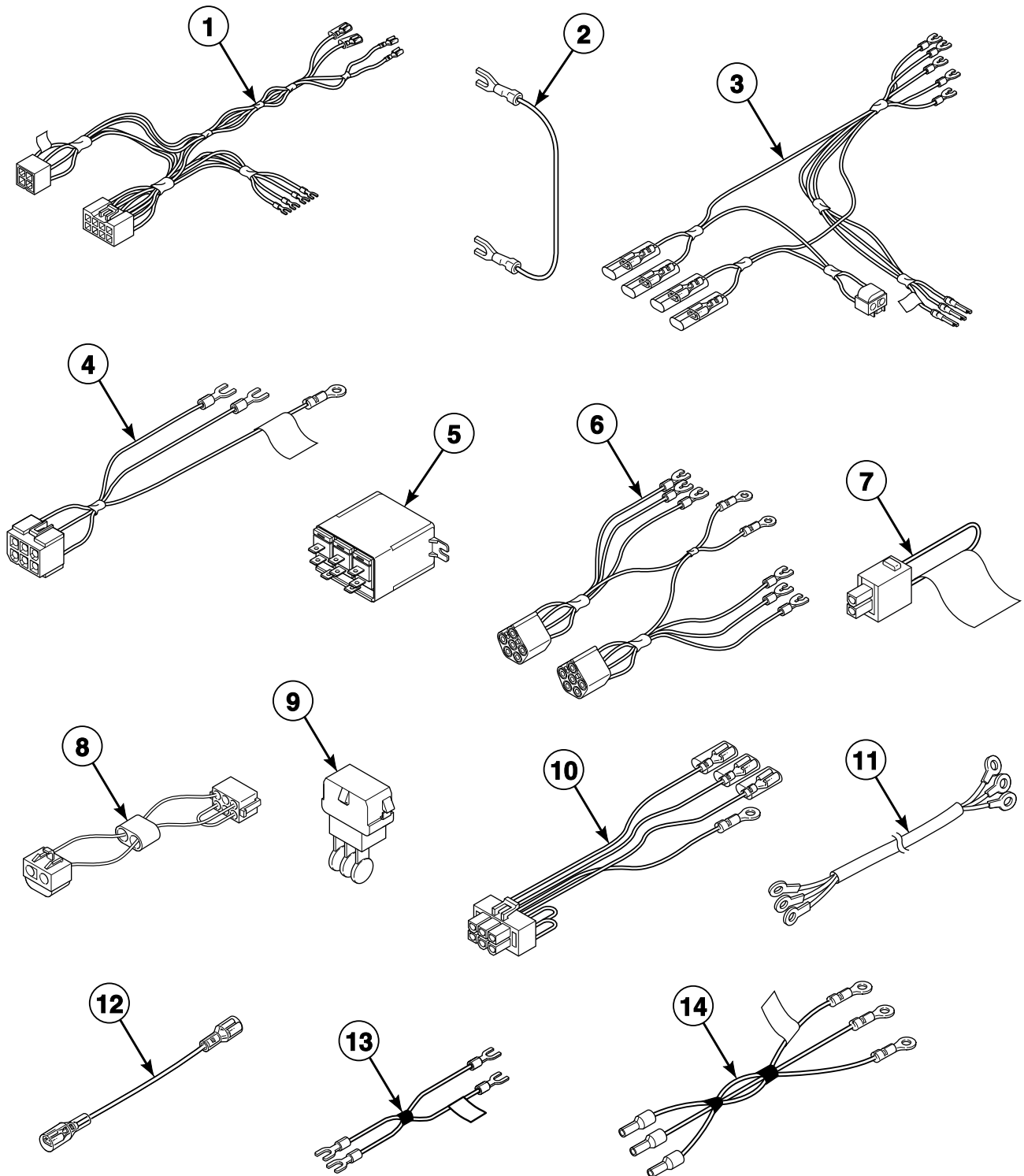
STT1 P55

Control Tray Components - CE Steam Models

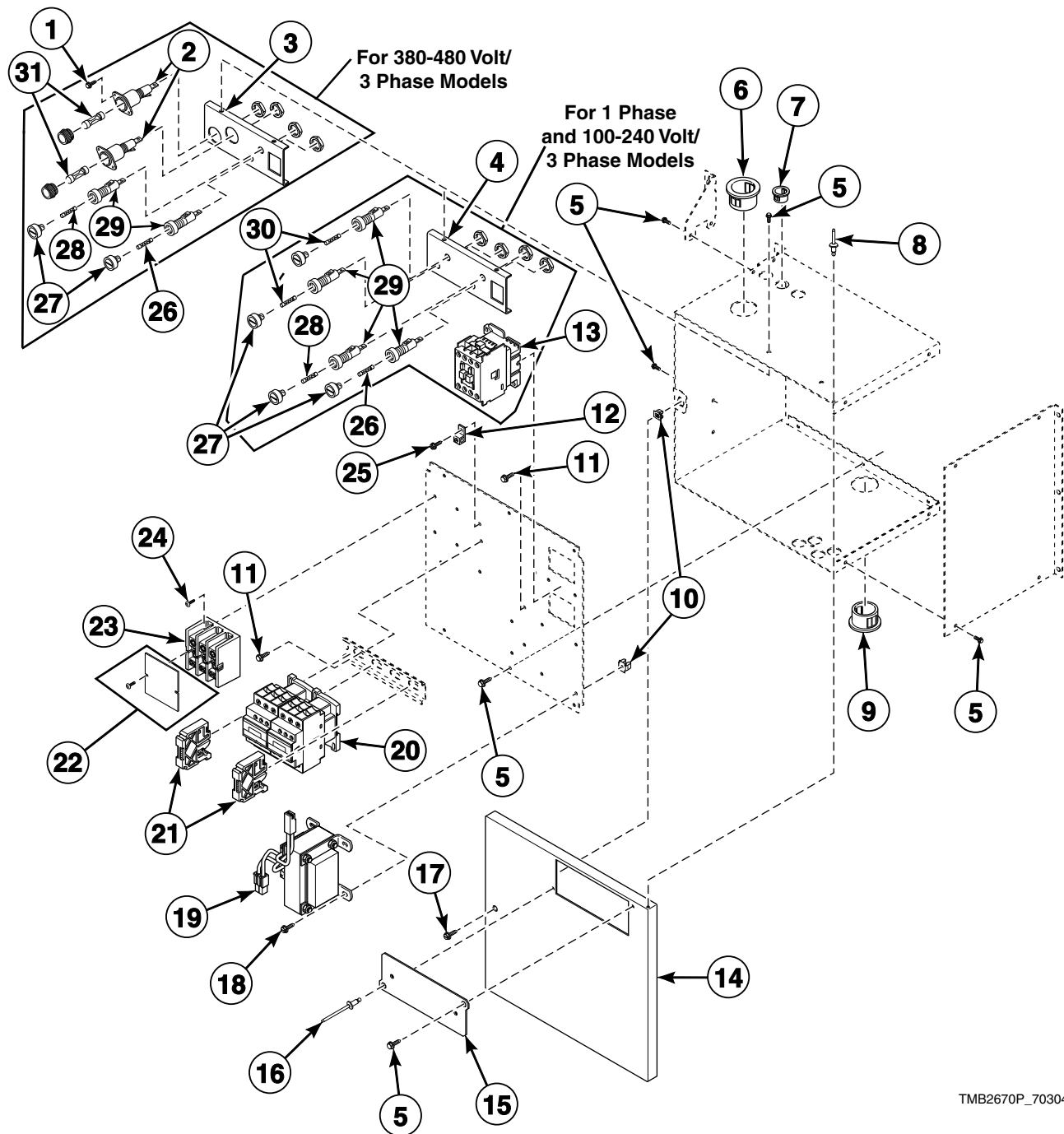


TMB2671P_70304801

STT1 P56



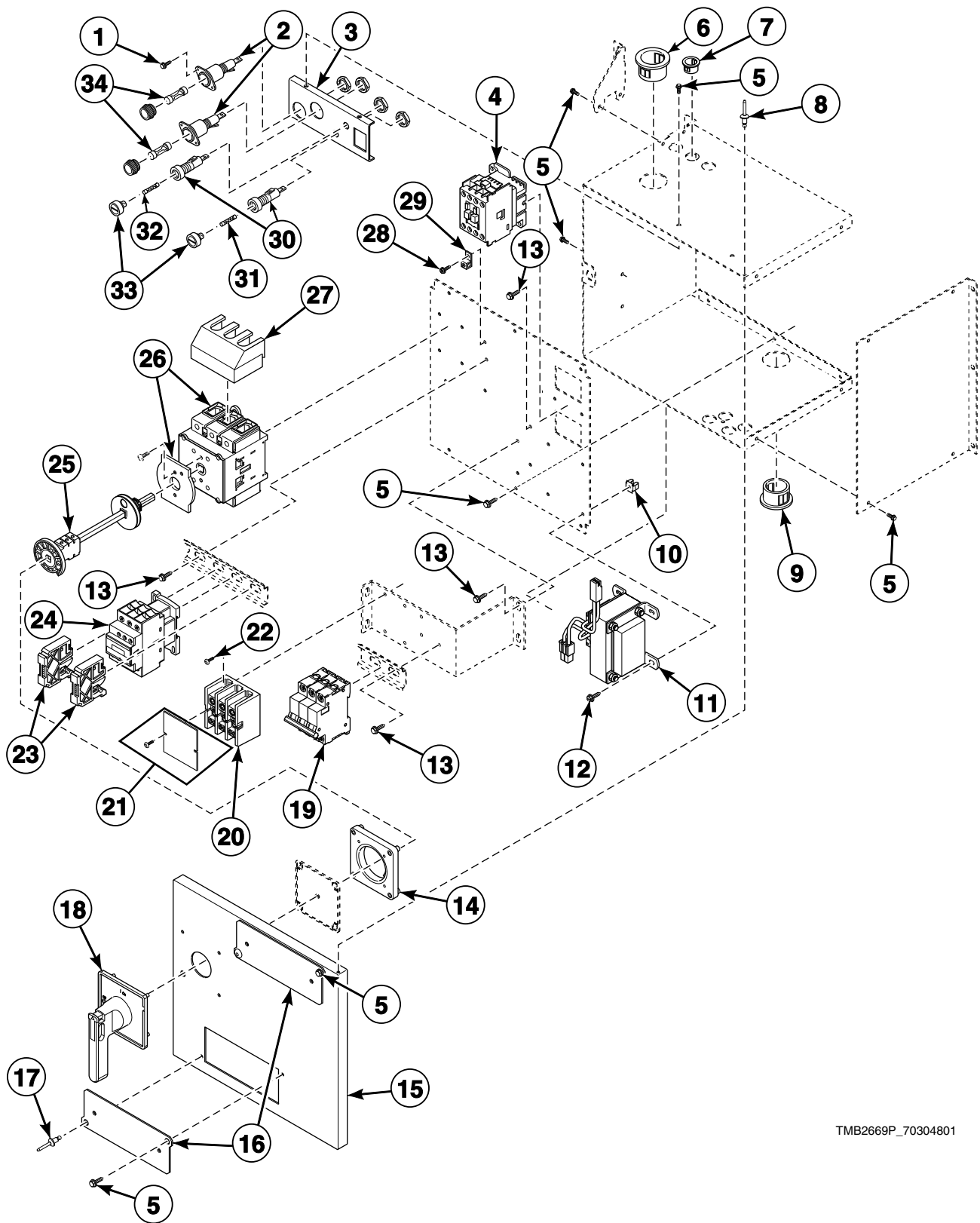
Accessory Box Components - Non-CE Electric Models



TMB2670P_70304801

STT1 P58

Accessory Box Components - CE Electric Models



TMB2669P_70304801

STT1 P59