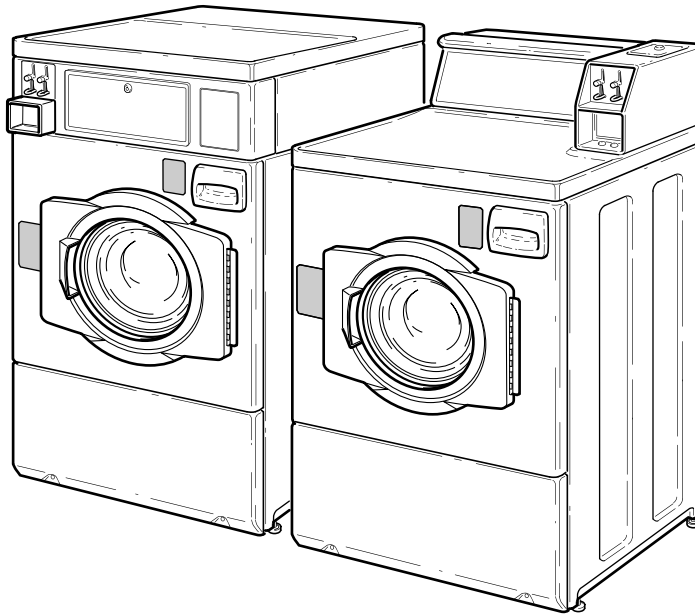


Commercial Frontload Washers **SWF 2**

Parts

Refer to Page 3 for Model Numbers



FLW1521C_801682

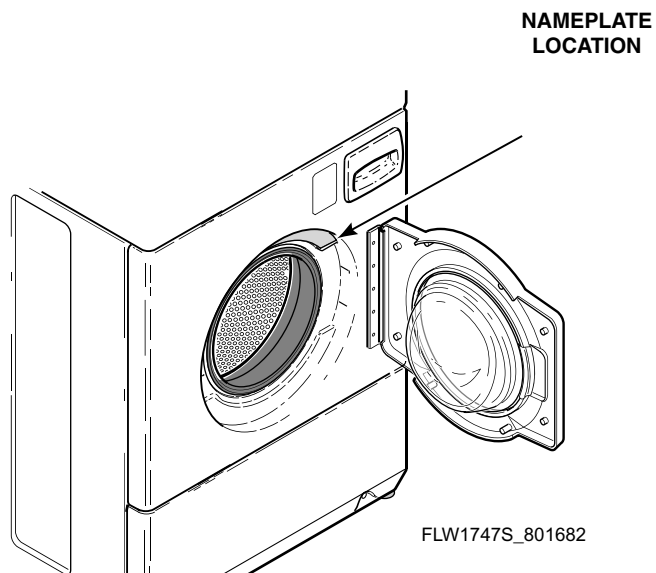
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



Model Identification

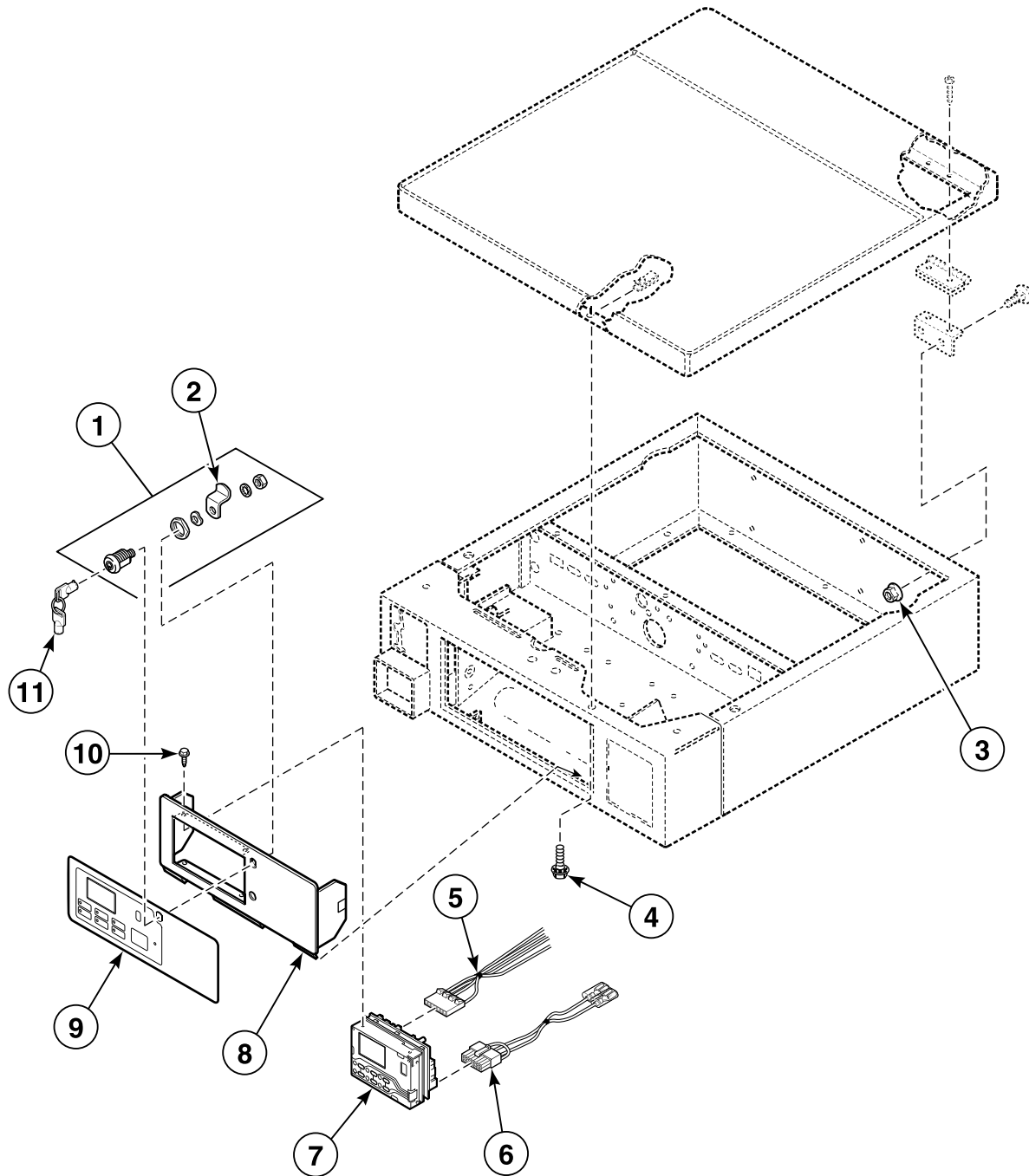
Information in this manual is applicable to these washer models:

BWFLE4*N4000	HWFY63*N1102	HWRX61*N1102	SWFA61*N3069
BWFLE5*N4000	HWFY64*N4000	HWRXE1*N1102	SWFA61*N3300
BWFXE4*N4000	HWFY65*N4000	HWRY61*N1102	SWFF61*N3050
BWFXE5*N4000	HWFZ61*N1102	HWRYE1*N1102	SWFX61*N1127
HWFB61*N1102	HWFZ63*N1102	HWRZ61*N1102	SWFX61*N3000
HWFF61*N1102	HWR961*N1102	NWFL44*N4000	SWFX61*N3020
HWFR61*N1102	HWR961*N1127	NWFL45*N4000	SWFX61*N3050
HWFT61*N1102	HWR963*N1102	NWFL64*N4000	SWFX61*N3300
HWFT63*N1102	HWRR61*N1102	NWFX64*N4000	SWFX64*N4000
HWFX61*N1102	HWRRE1*N1102	NWFX65*N4000	SWFX64*N98K5
HWFX61*N1127	HWRT61*N1102	SWFA61*N3000	SWFX65*N4000
HWFX64*N4000	HWRTE1*N1102	SWFA61*N3050	SWFY64*N4000
HWFY61*N1102			SWFY65*N4000

* Add Letter To Designate Color. Q - Bisque W - White

Control Panel and Controls

Models BWFXE4*N4000, BWFXE5*N4000, HWFB61*N1102, HWFF61*N1102, HWFR61*N1102, HWFT61*N1102, HWFT63*N1102, HWFX61*N1102, HWFX61*N1127, HWFX64*N4000, HWFY61*N1102, HWFY63*N1102, HWFY64*N4000, HWFY65*N4000, HWFZ61*N1102, HWFZ63*N1102, NWF64*N4000, NWF65*N4000, SWFA61*N3000, SWFA61*N3050, SWFA61*N3069, SWFA61*N3300, SWFF61*N3050, SWFX61*N1127, SWFX61*N3000, SWFX61*N3020, SWFX61*N3050, SWFX61*N3300, SWFX64*N4000, SWFX64*N98K5, SWFX65*N4000, SWFY64*N4000 and SWFY65*N4000

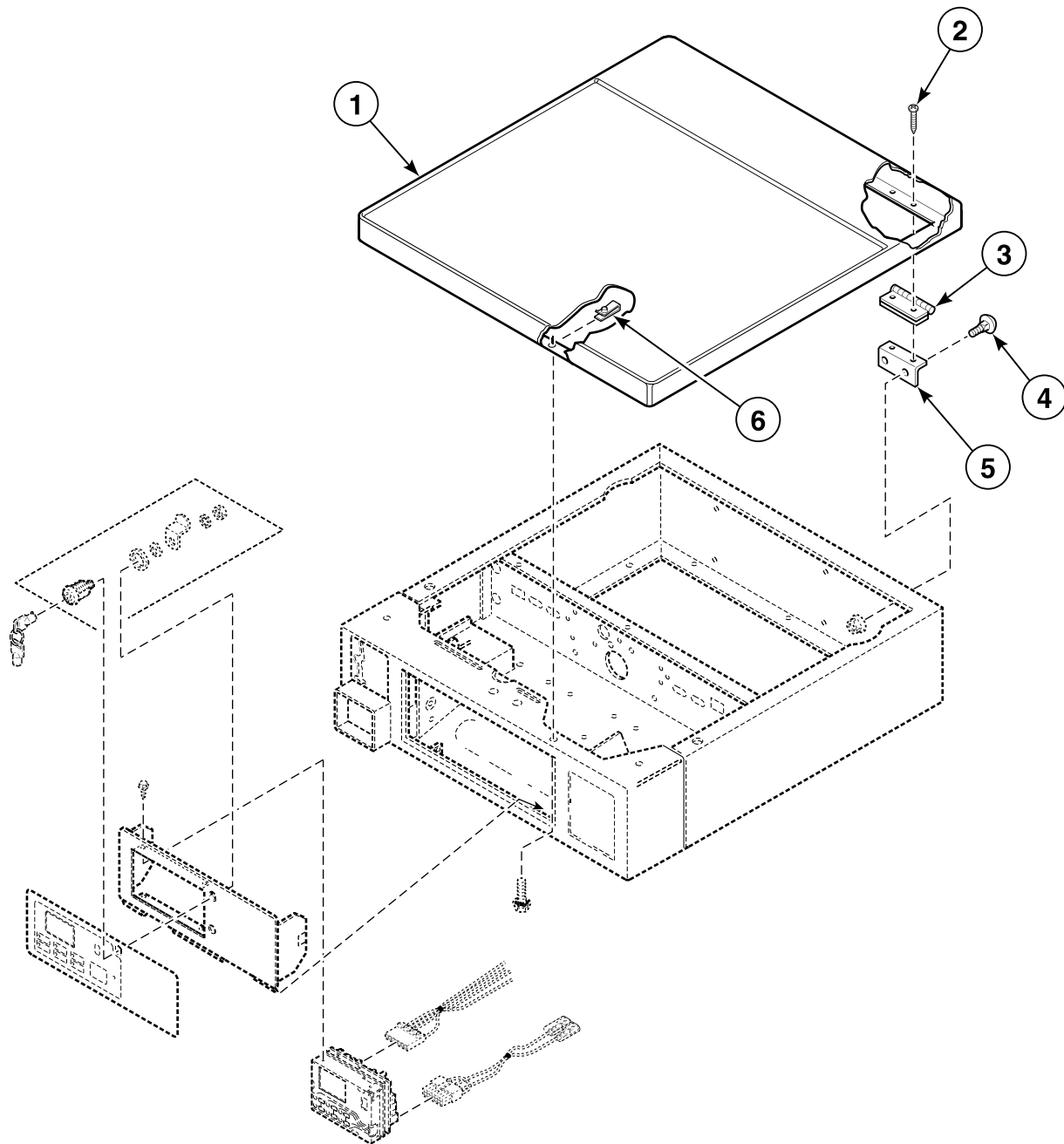


FLW1032P_801682

SWF 2 P1

Top Assembly

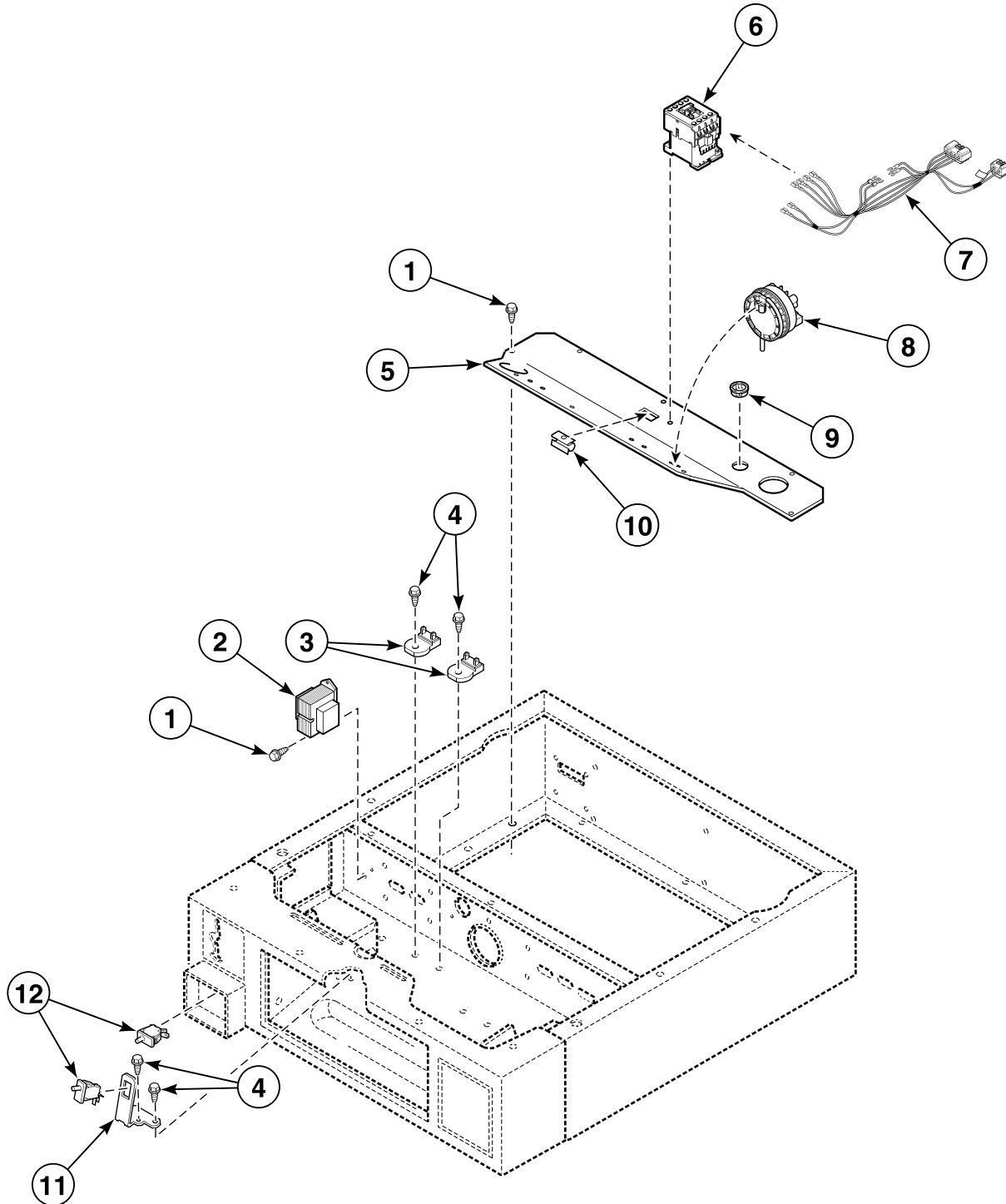
Models BWFXE4*N4000, BWFXE5*N4000, HWFB61*N1102, HWFF61*N1102, HWFR61*N1102, HWFT61*N1102, HWFT63*N1102, HWFX61*N1102, HWFX61*N1127, HWFX64*N4000, HWFY61*N1102, HWFY63*N1102, HWFY64*N4000, HWFY65*N4000, HWFZ61*N1102, HWFZ63*N1102, NWF64*N4000, NWF65*N4000, SWFA61*N3000, SWFA61*N3050, SWFA61*N3069, SWFA61*N3300, SWFF61*N3050, SWFX61*N1127, SWFX61*N3000, SWFX61*N3020, SWFX61*N3050, SWFX61*N3300, SWFX64*N4000, SWFX64*N98K5, SWFX65*N4000, SWFY64*N4000 and SWFY65*N4000



FLW1032PA_801682

Control Cabinet Controls

Models BWFXE4*N4000, BWFXE5*N4000, HWFB61*N1102, HWFF61*N1102, HWFR61*N1102, HWFT61*N1102, HWFT63*N1102, HWFX61*N1102, HWFX61*N1127, HWFX64*N4000, HWFY61*N1102, HWFY63*N1102, HWFY64*N4000, HWFY65*N4000, HWFZ61*N1102, HWFZ63*N1102, NWF64*N4000, NWF65*N4000, SWFA61*N3000, SWFA61*N3050, SWFA61*N3069, SWFA61*N3300, SWFF61*N3050, SWFX61*N1127, SWFX61*N3000, SWFX61*N3020, SWFX61*N3050, SWFX61*N3300, SWFX64*N4000, SWFX64*N98K5, SWFX65*N4000, SWFY64*N4000 and SWFY65*N4000



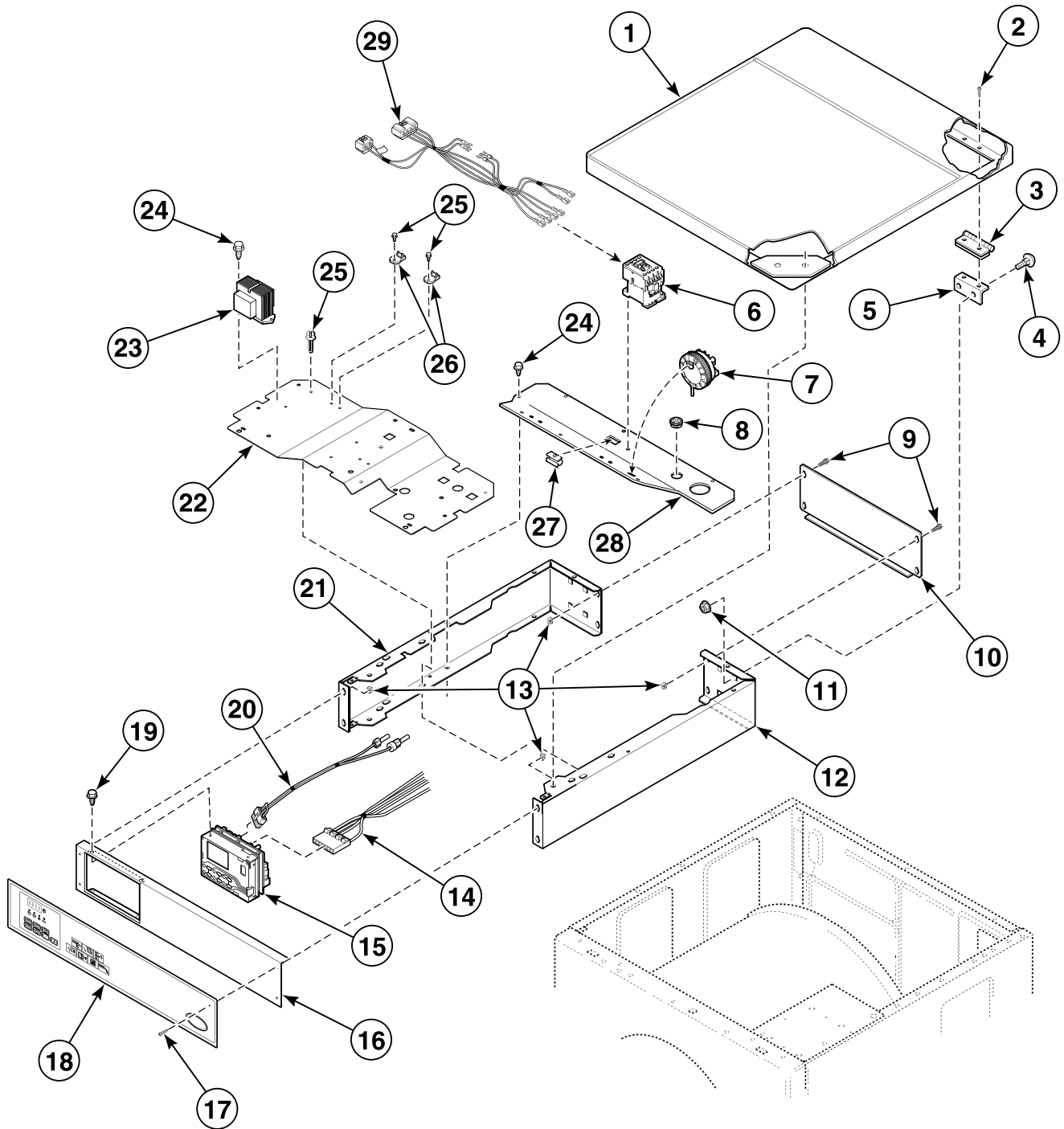
FLW946P_801682

SWF 2 P3

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Control Cabinet and Controls

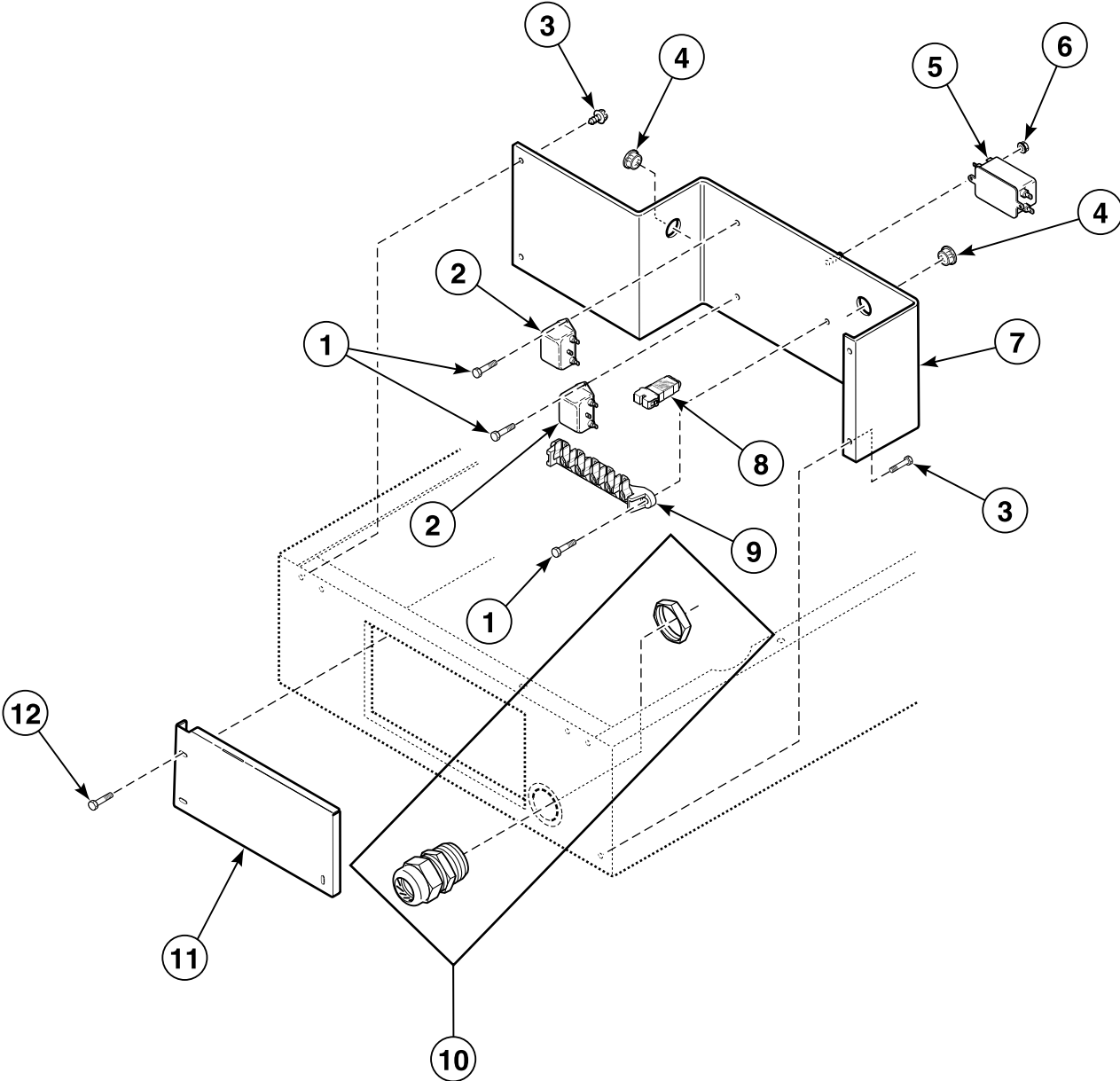
Models BWFL4*N4000, BWFL5*N4000, NWFL44*N4000, NWFL45*N4000 and NWFL64*N4000



FLW1033P_801682

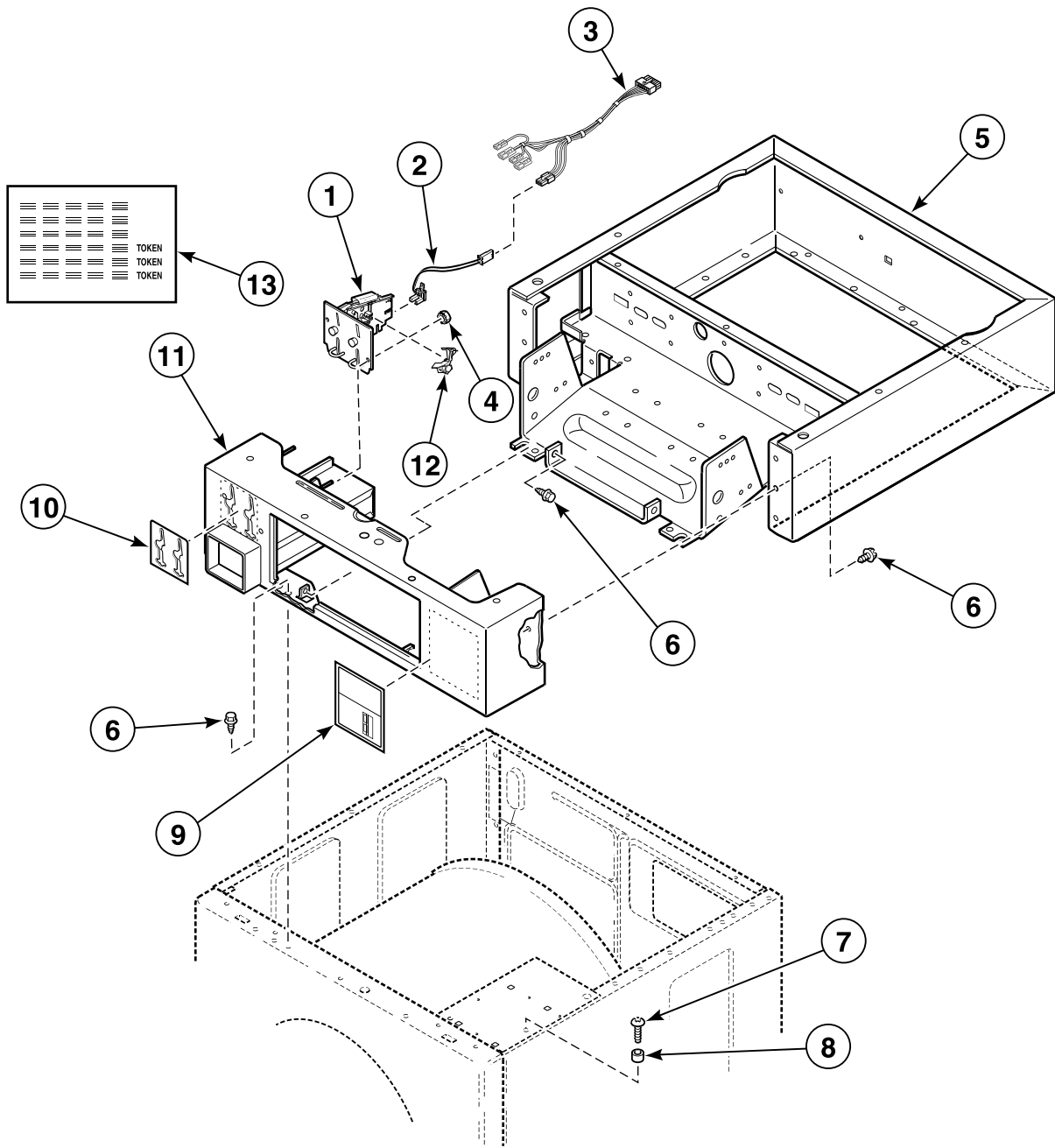
Electrical Access Panel, Filters and Terminal Block

Models BWFL4*N4000, BWFL5*N4000, BWFXE4*N4000, BWFXE5*N4000,
HWFX64*N4000, HWFY64*N4000, HWFY65*N4000, NWFL44*N4000, NWFL45*N4000,
NWFL64*N4000, NWFX64*N4000, NWFX65*N4000, SWFX64*N4000, SWFX64*N98K5,
SWFX65*N4000, SWFY64*N4000 and SWFY65*N4000



FLW861P_801682

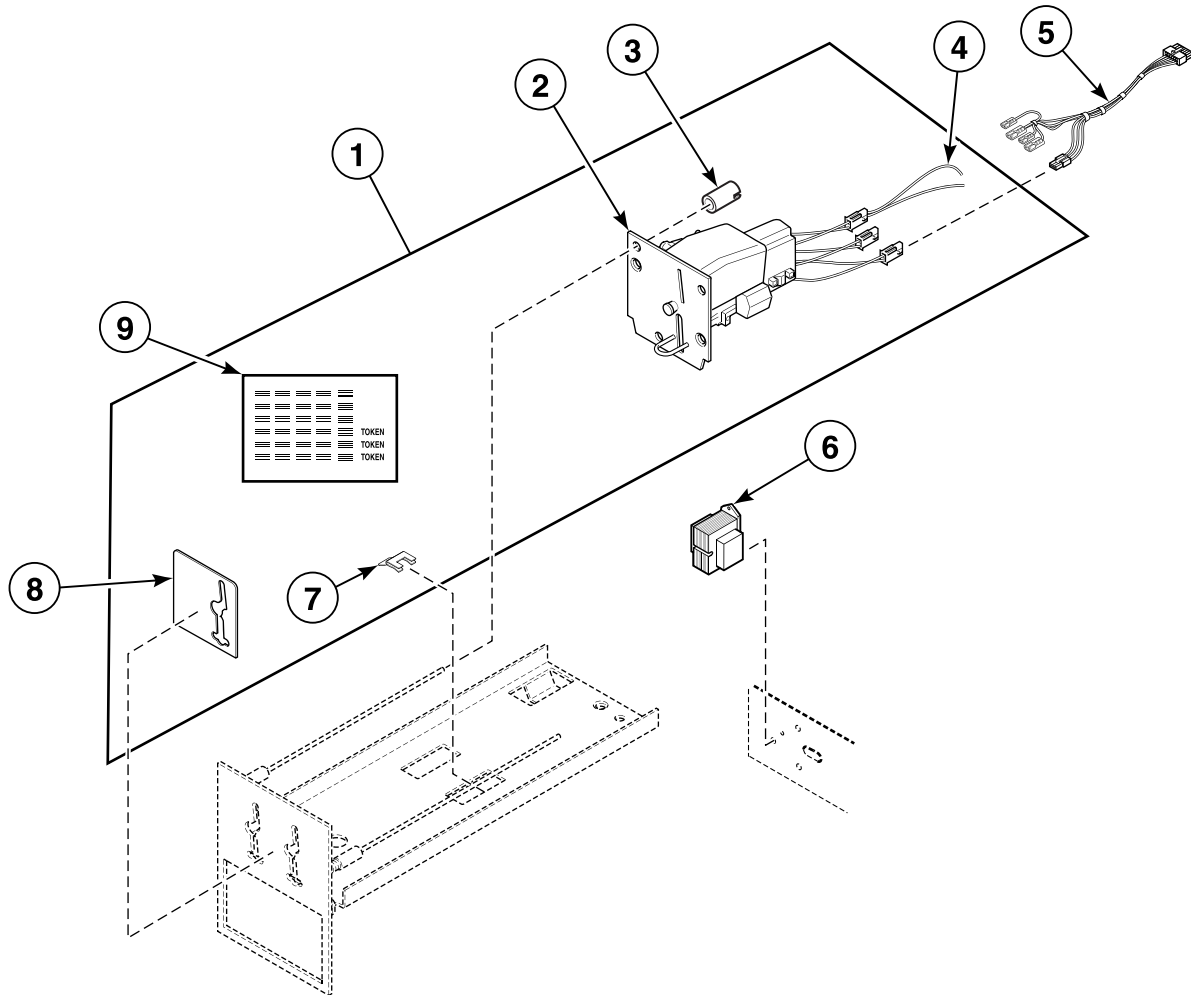
SWF 2 P5



SWF 2 P6

Electronic Coin Drop

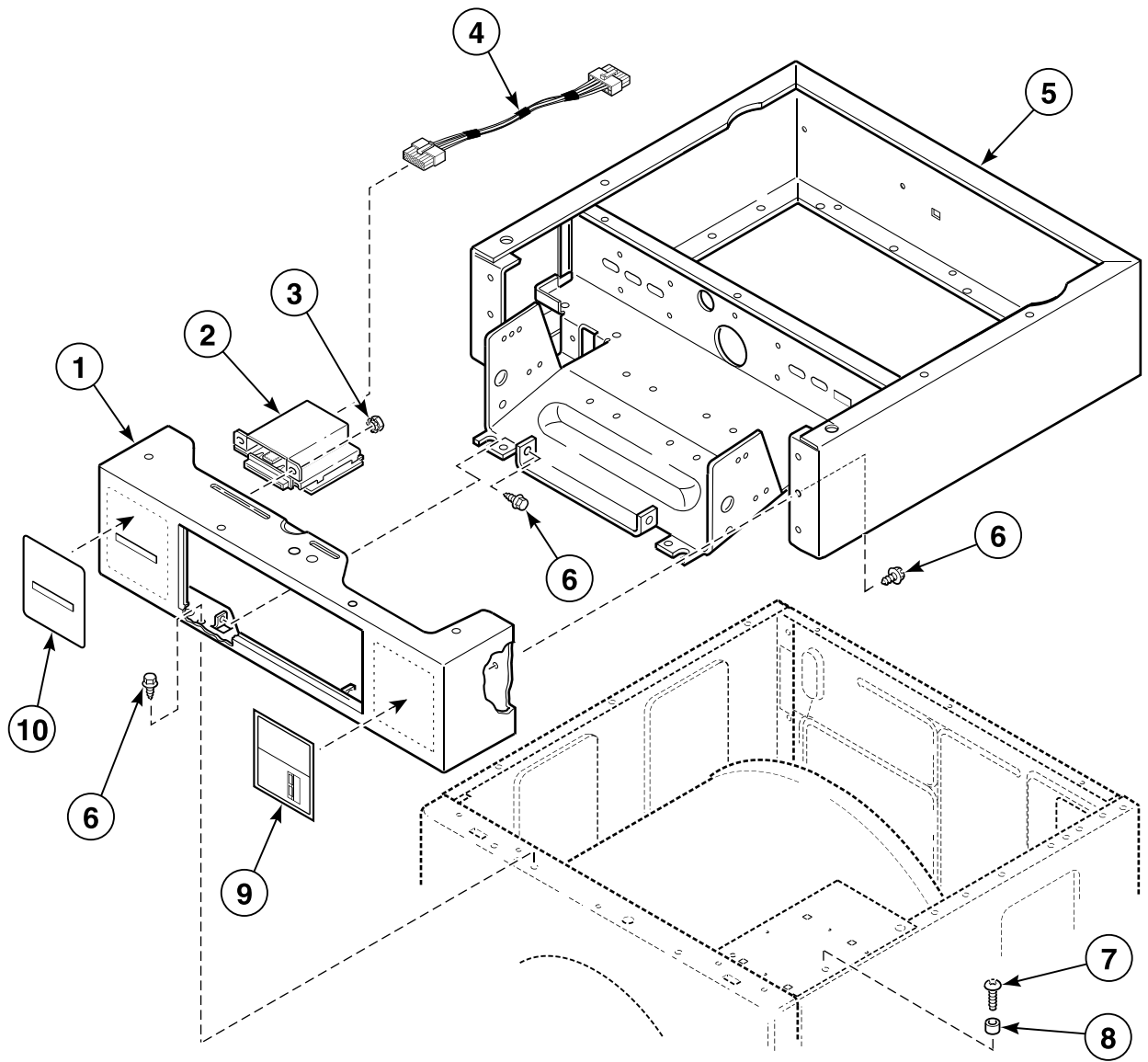
Models BWFxE4*N4000, BWFxE5*N4000, HWFB61*N1102, HWFR61*N1102, HWFT61*N1102, HWFT63*N1102, HWFX61*N1102, HWFX61*N1127, HWFX64*N4000, HWFZ61*N1102, HWFZ63*N1102, HWRR61*N1102, HWRRE1*N1102, HWRT61*N1102, HWRTE1*N1102, HWRX61*N1102, HWRXE1*N1102, HWRZ61*N1102, NWFx64*N4000, NWFx65*N4000, SWFA61*N3000, SWFA61*N3050, SWFA61*N3069, SWFA61*N3300, SWFX61*N1127, SWFX61*N3000, SWFX61*N3020, SWFX61*N3050, SWFX61*N3300, SWFX64*N4000, SWFX64*N98K5 and SWFX65*N4000



FLW1005P_801682

SWF 2 P7

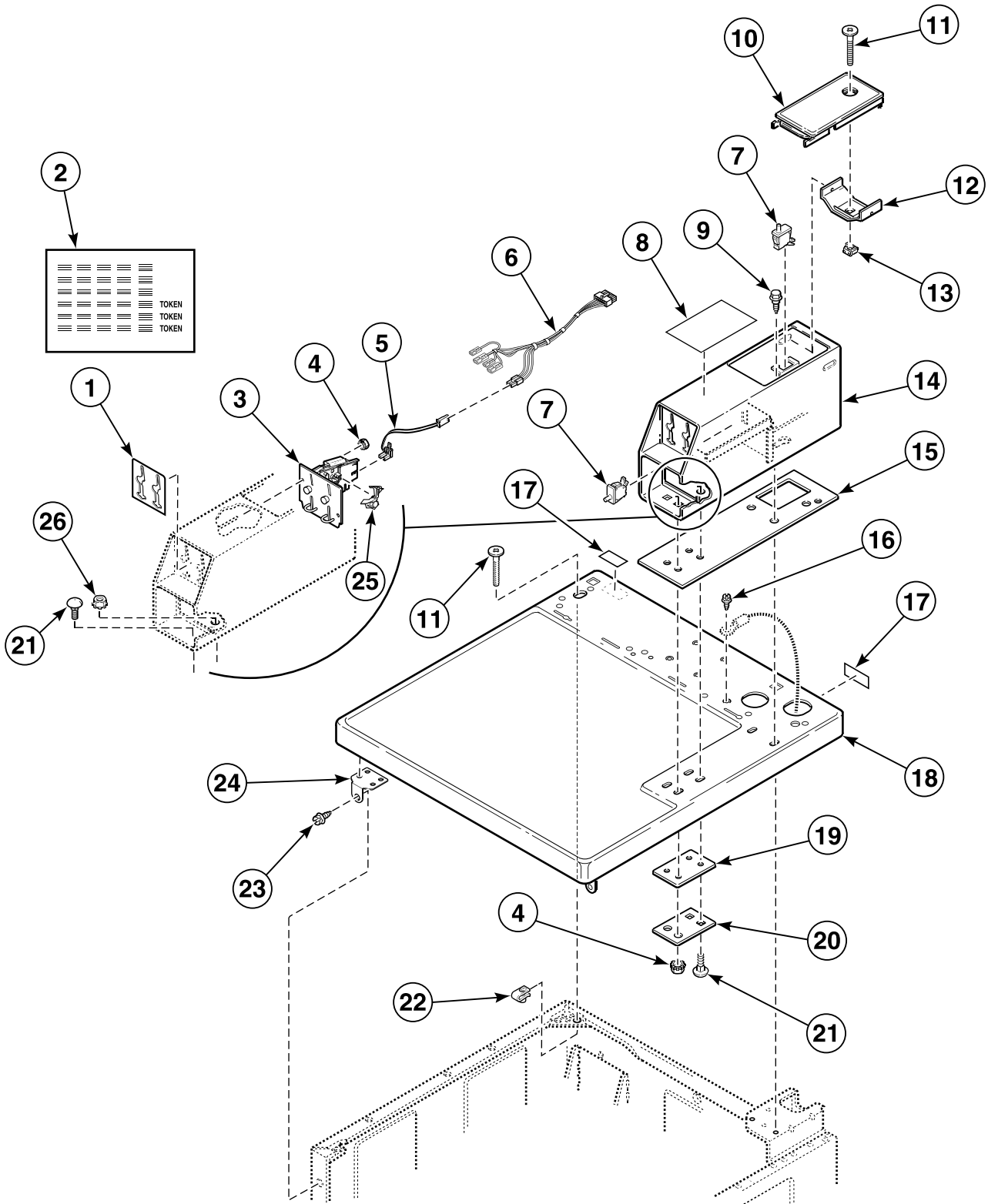
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SWF 2 P8

Coin Drop, Meter Case, Service Door and Cabinet Top

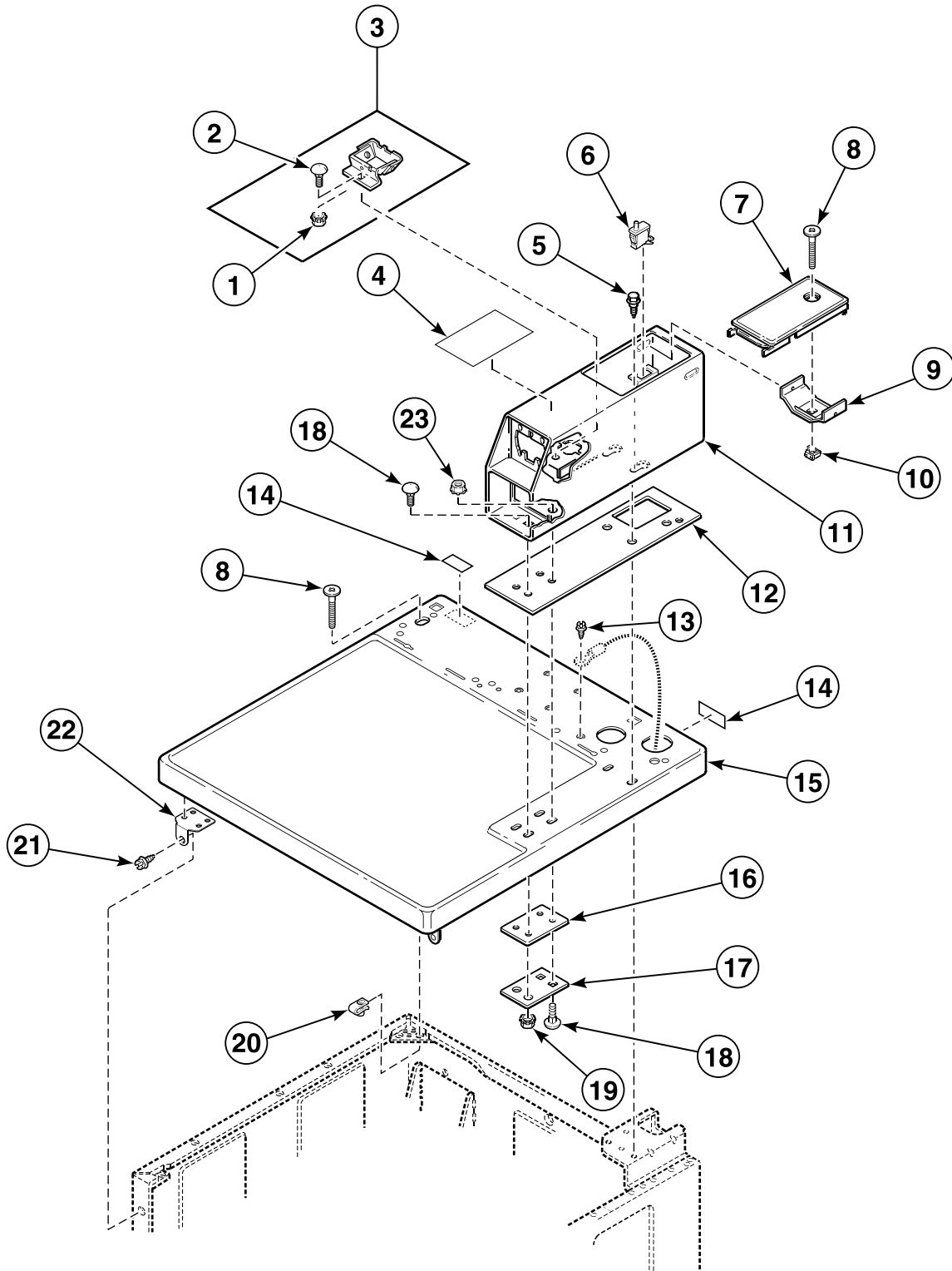
Models HWRR61*N1102, HWRRE1*N1102, HWRT61*N1102, HWRTE1*N1102,
HWRX61*N1102, HWRXE1*N1102 and HWRZ61*N1102



FLW992P_801682

Meter Case, Service Door and Cabinet Top

Models HWR961*N1102, HWR961*N1127 and HWR963*N1102



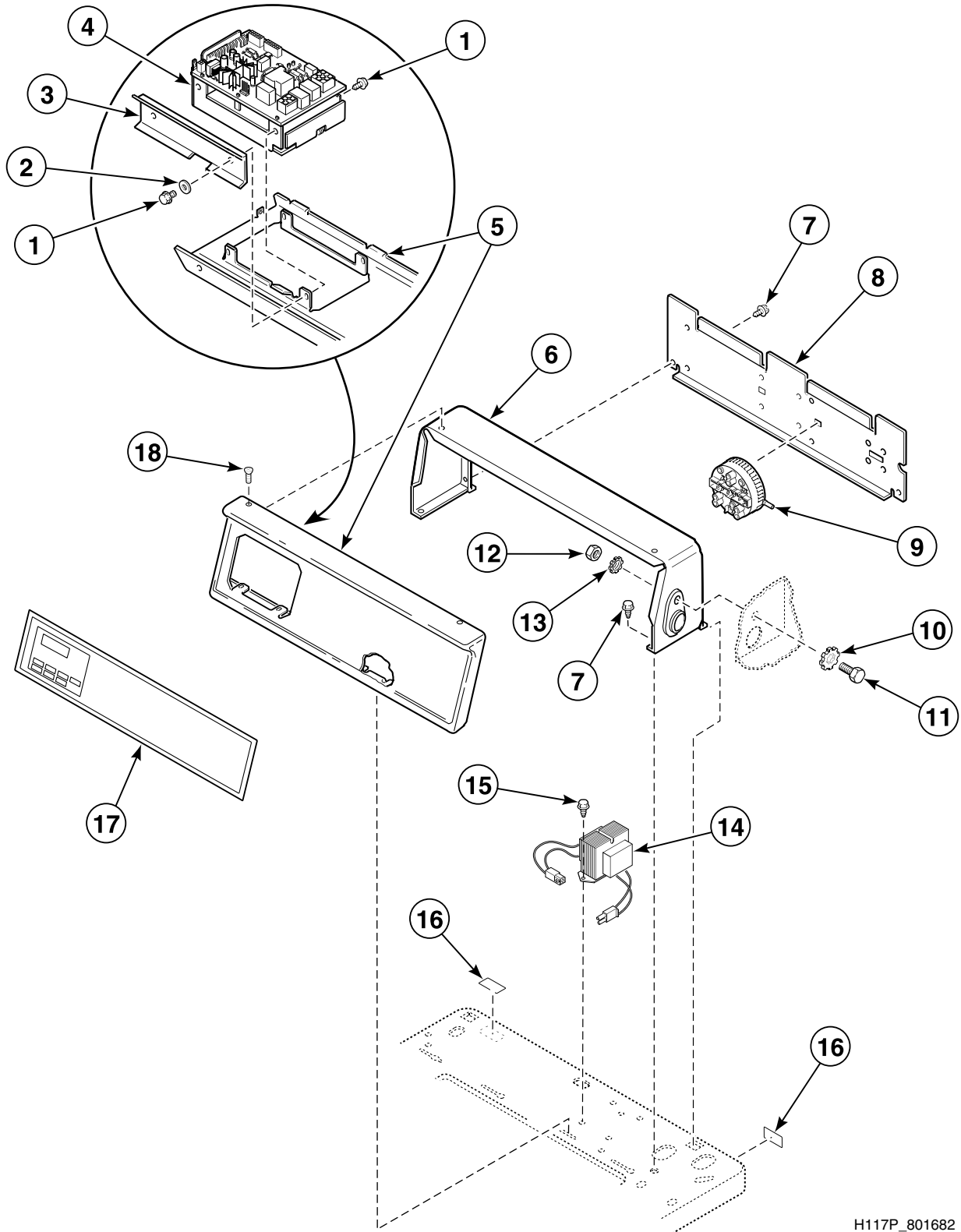
FLW812P_801682

SWF 2 P10

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Control Panel, Control Hood and Controls (Drawing 1 of 3)

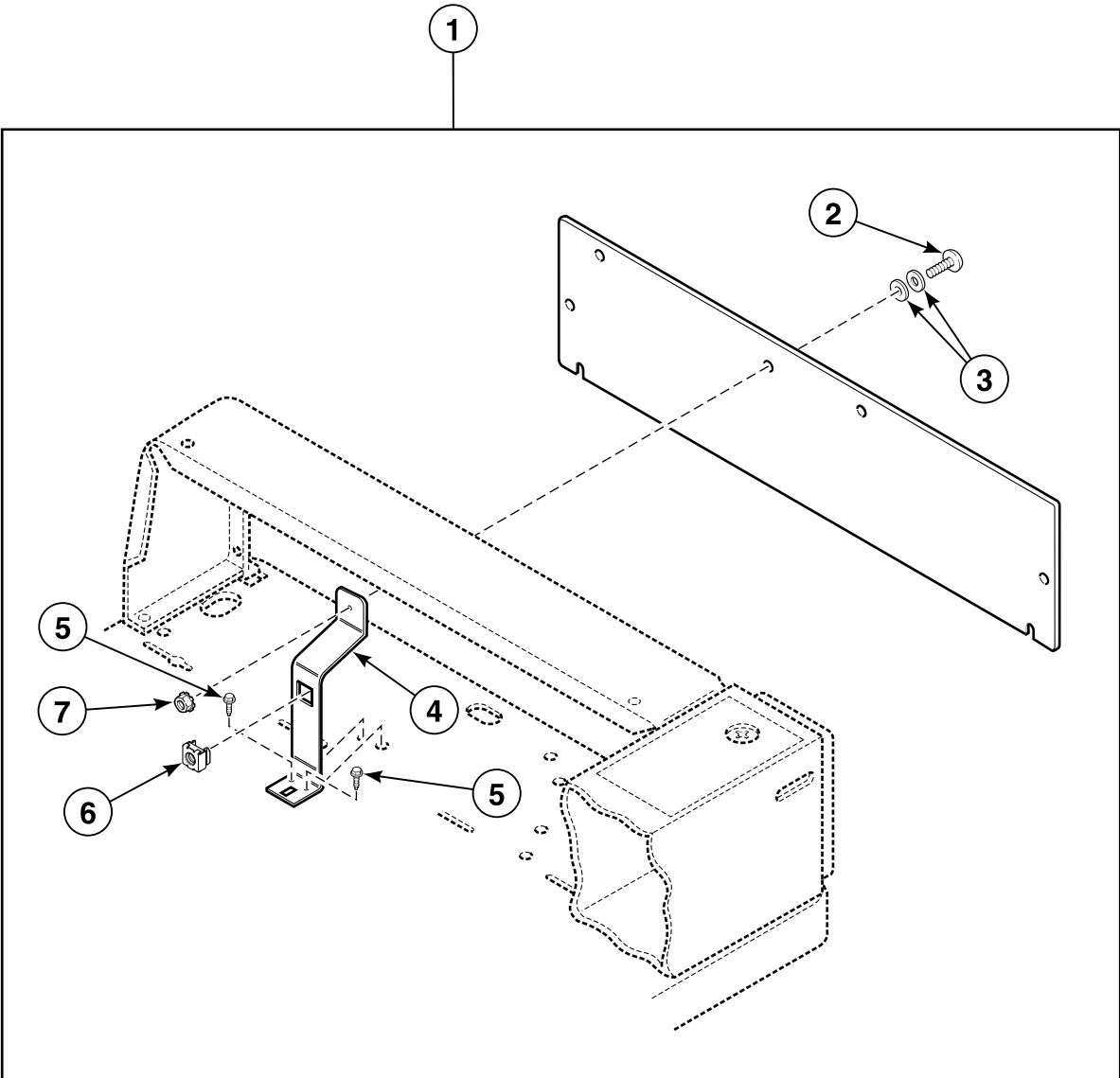
Models HWRR61*N1102, HWRRE1*N1102, HWRT61*N1102, HWRTE1*N1102,
HWRX61*N1102, HWRXE1*N1102 and HWRZ61*N1102



H117P_801682

Control Hood Security Kit

Models HWRR61*N1102, HWRRE1*N1102, HWRT61*N1102, HWRTE1*N1102,
HWRX61*N1102, HWRXE1*N1102 and HWRZ61*N1102



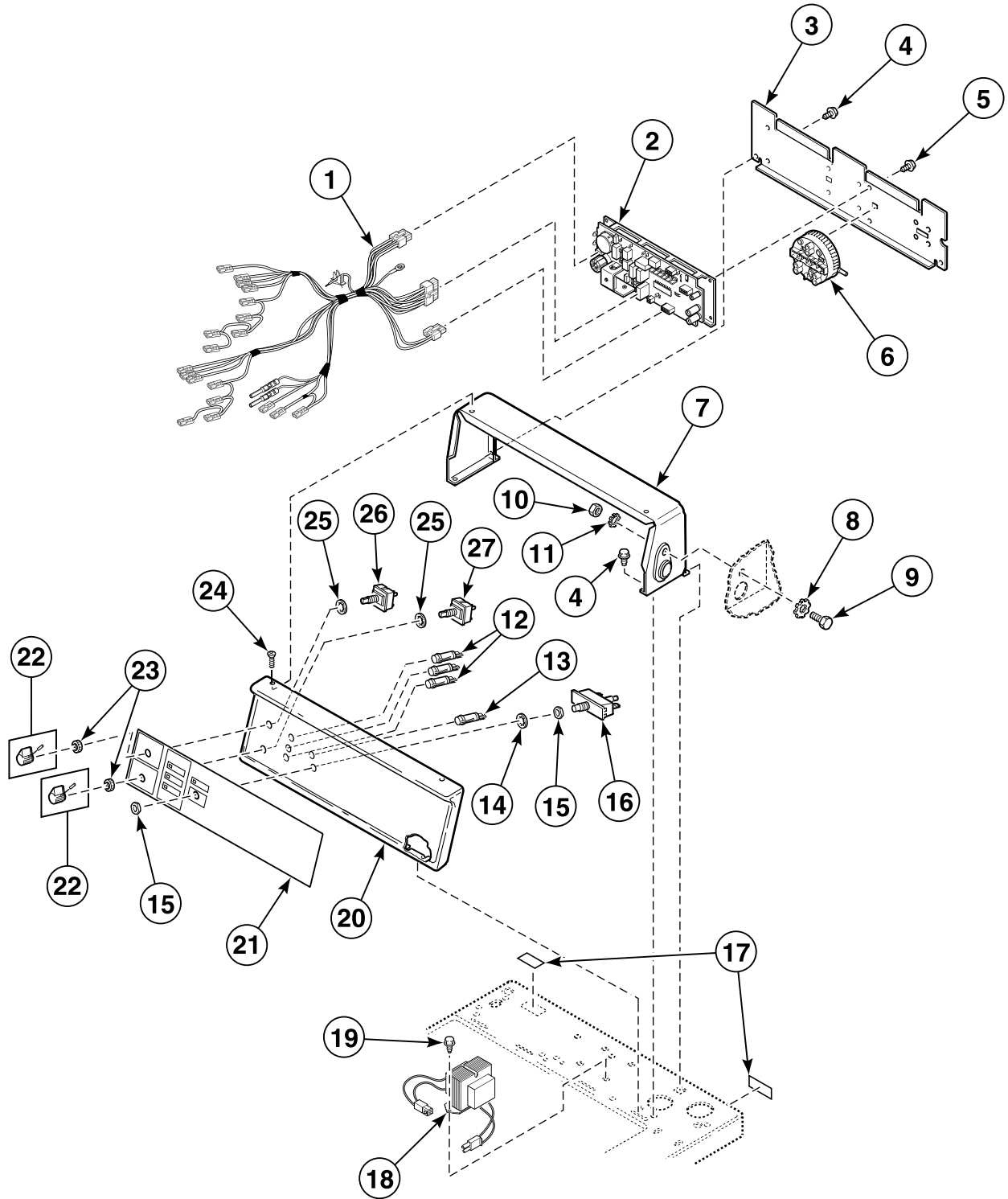
FLW963P_801682

SWF 2 P12

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Control Panel, Control Hood and Controls (Drawing 2 of 3)

Models HWR961*N1102, HWR961*N1127 and HWR963*N1102



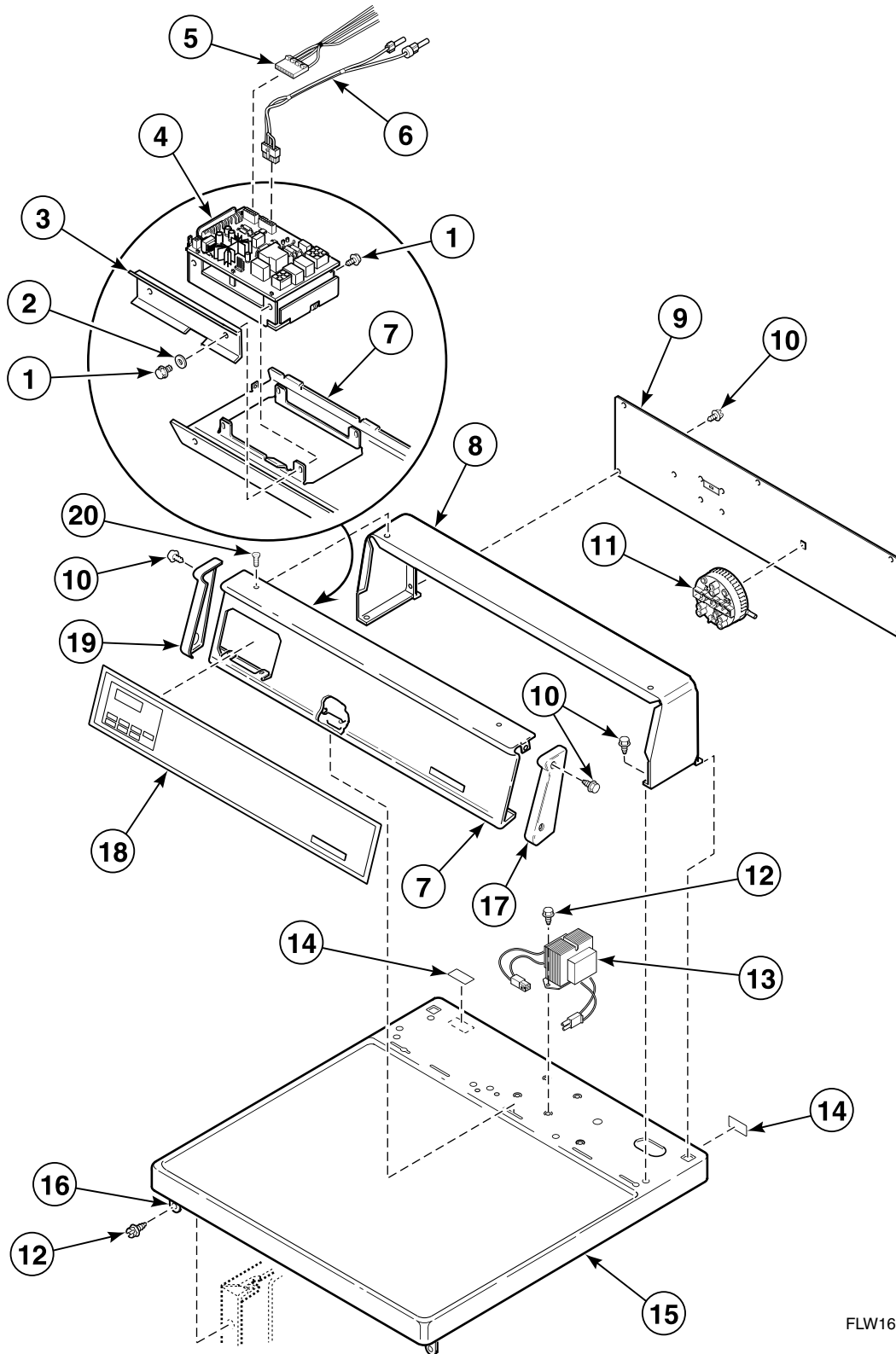
FLW900P_801682

SWF 2 P13

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Control Panel, Control Hood and Controls (Drawing 3 of 3)

Models HWRY61*N1102 and HWRYE1*N1102



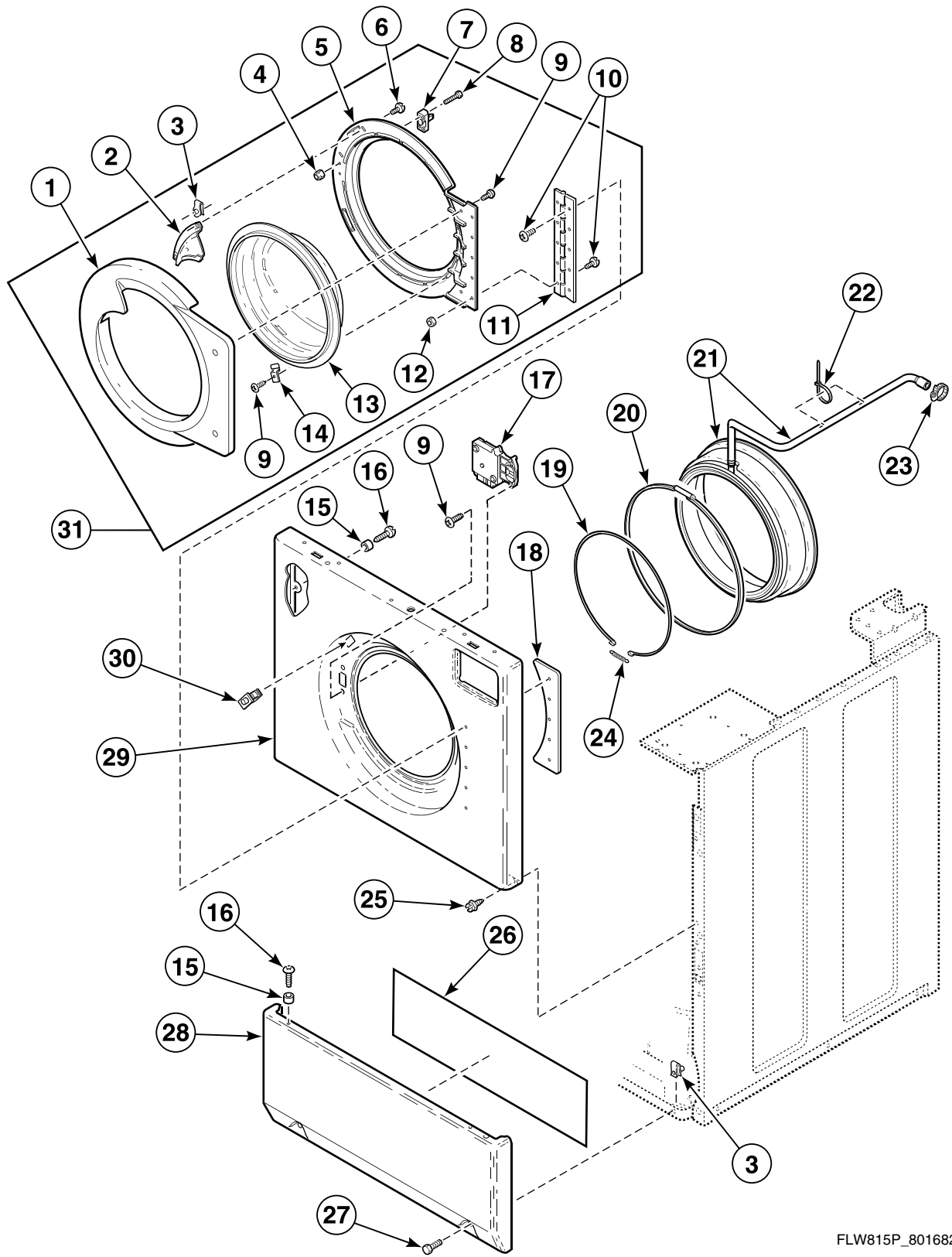
FLW1664P_801682

SWF 2 P14

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Front Panel, Door Assembly and Door Seal (Drawing 1 of 2)

Models BWFL4*N4000, BWFL5*N4000, BWFXE4*N4000, BWFXE5*N4000
and All Other Models through Serial No. 0411000565



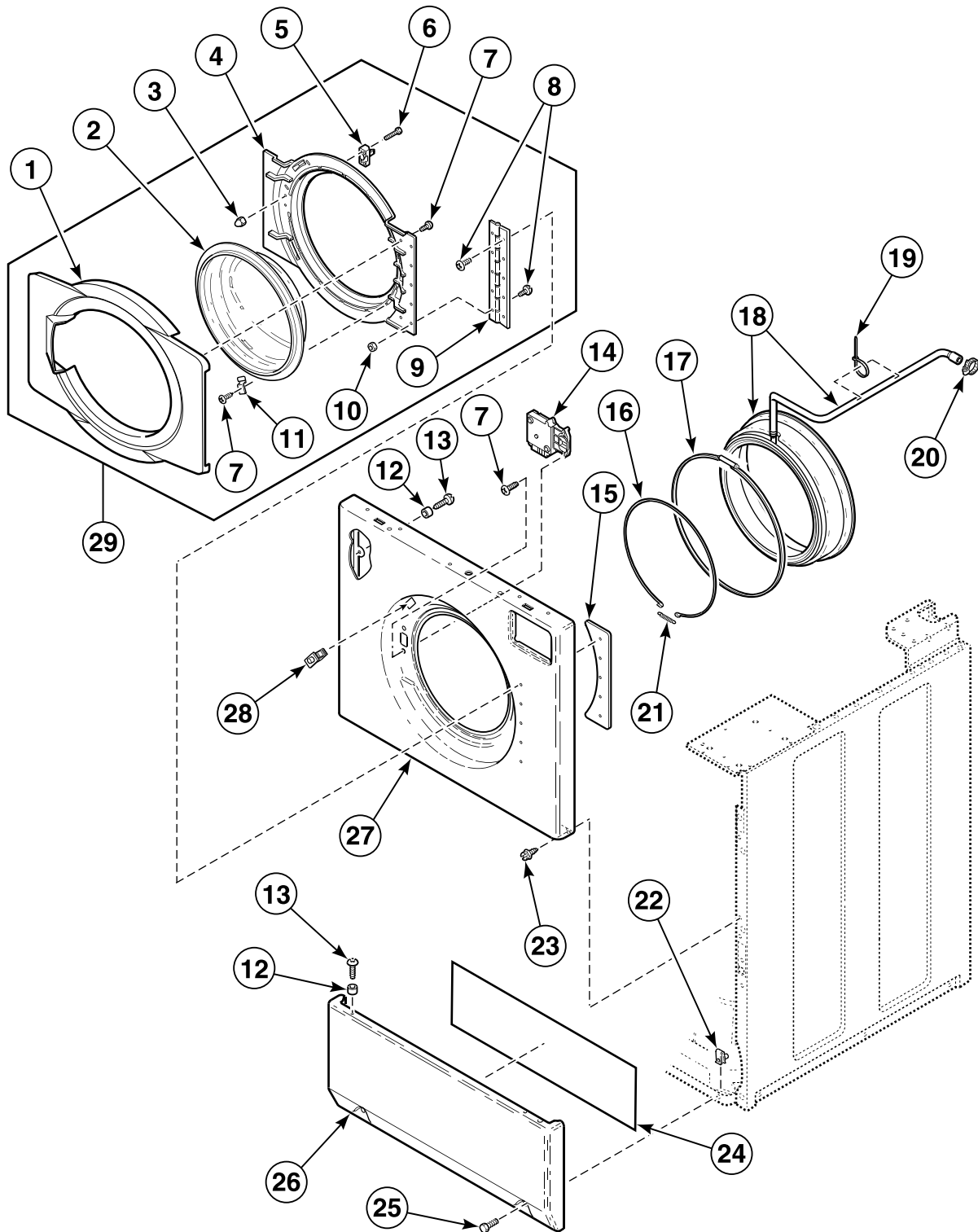
FLW815P_801682

SWF 2 P15

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Front Panel, Door Assembly and Door Seal (Drawing 2 of 2)

Models Starting Serial No. 0411000566 Except BWFLE4*N4000, BWFLE5*N4000, BWFXE4*N4000 and BWFXE5*N4000

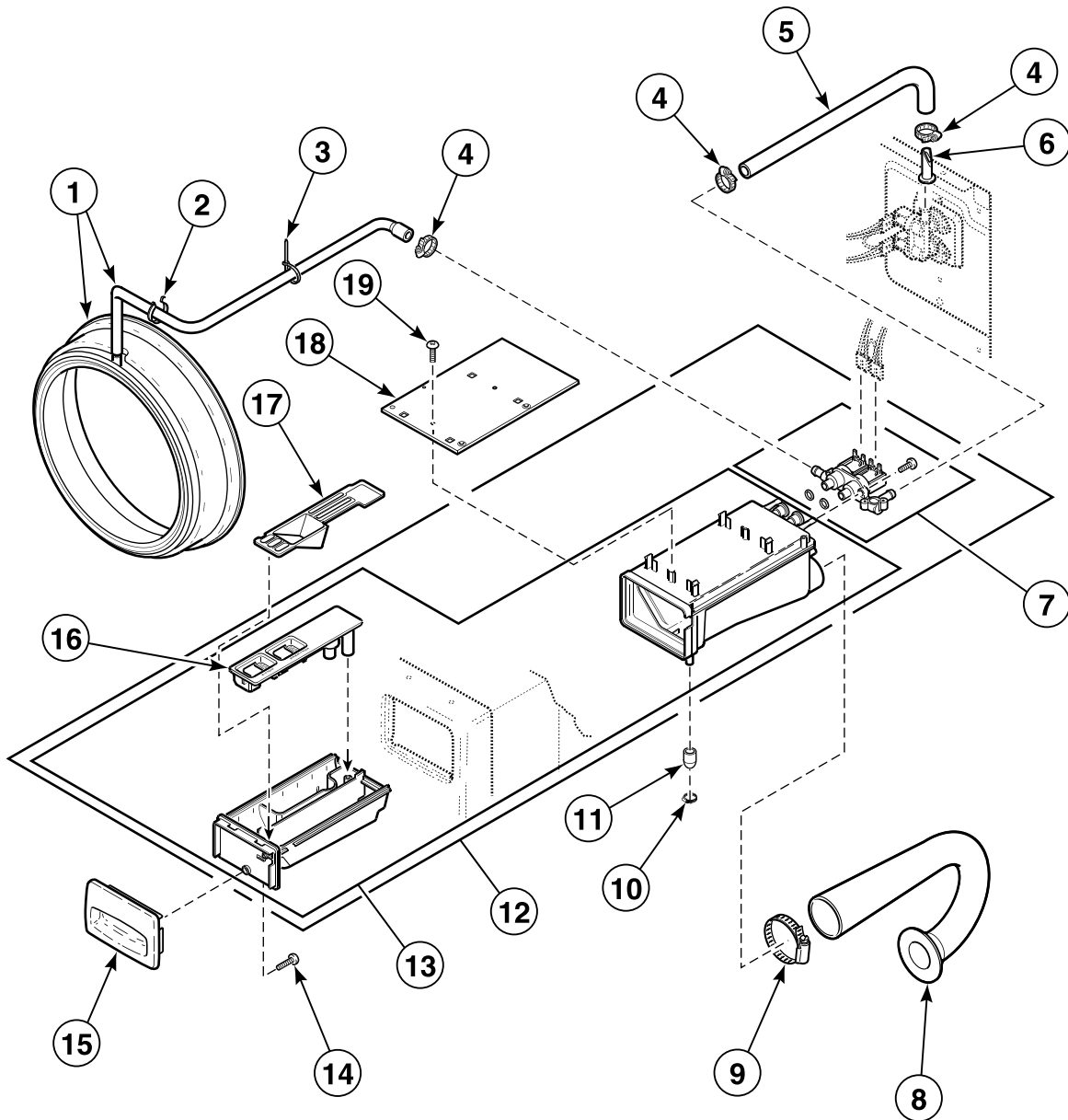


FLW886P_801682

SWF 2 P16

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Dispenser Assembly

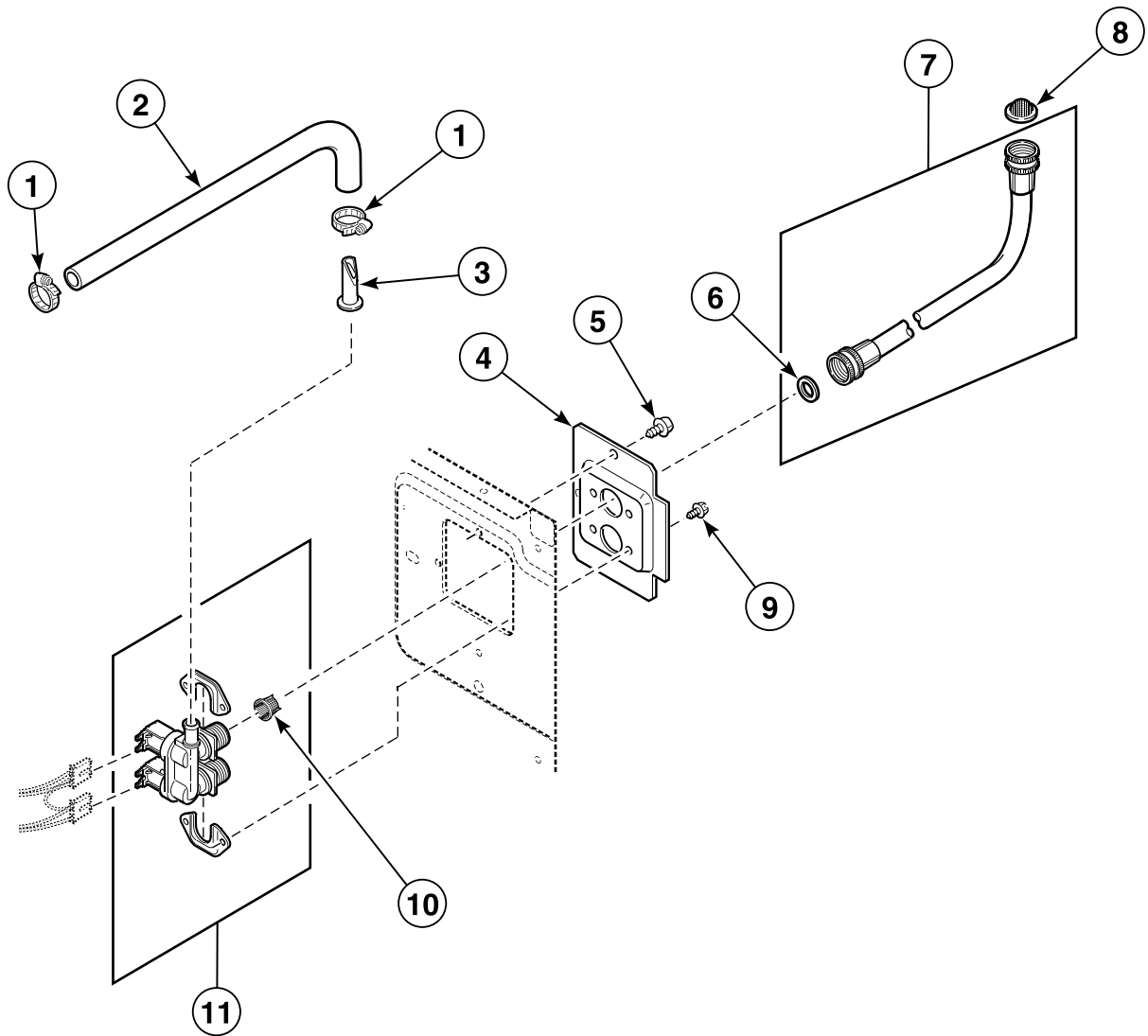


FLW820P_801682

SWF 2 P17

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Mixing Valve, Inlet Hose and Dispenser Hose

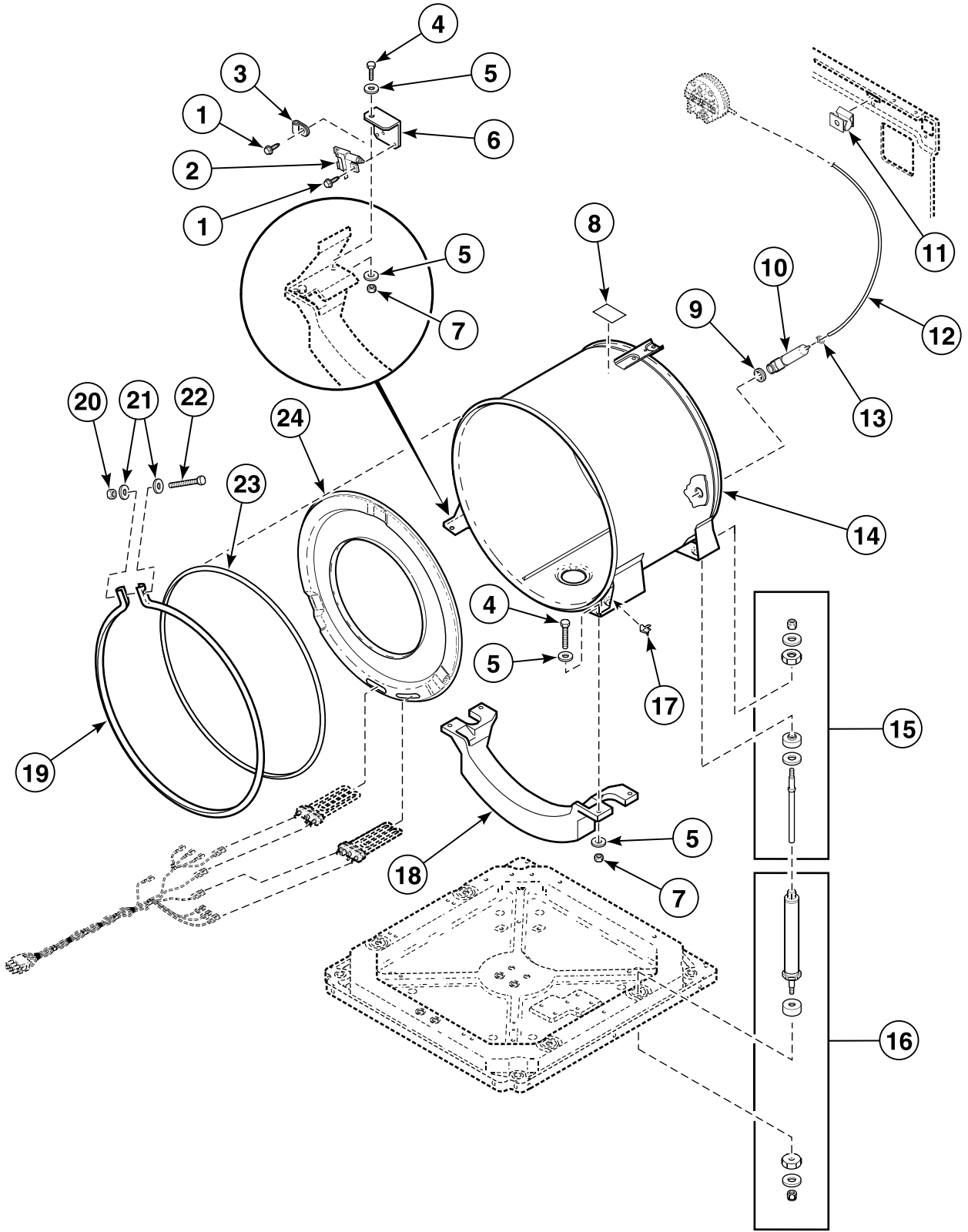


FLW881P_801682

SWF 2 P18

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Outer Tub, Front and Clamp Ring



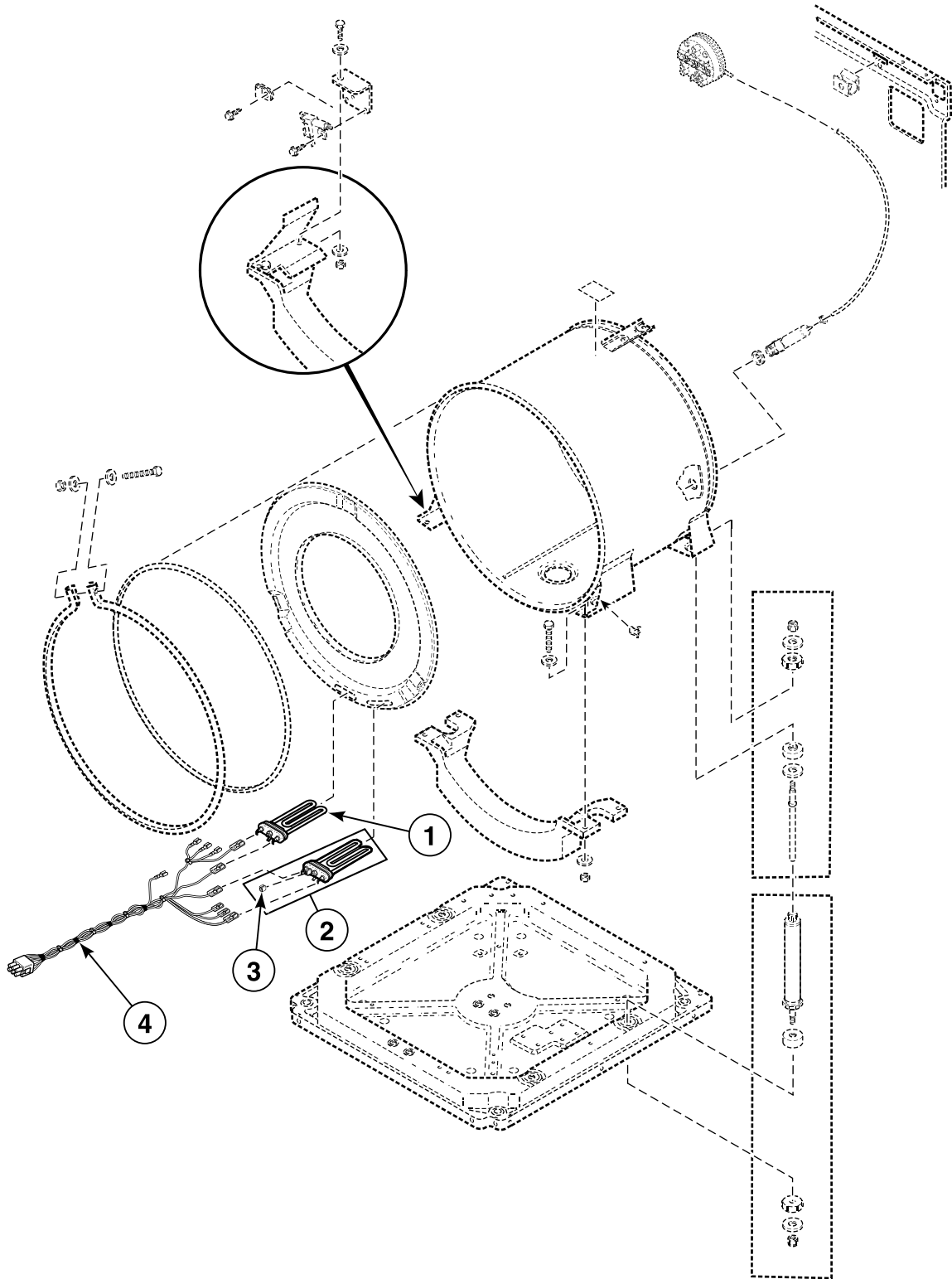
FLW913P_801682

SWF 2 P19

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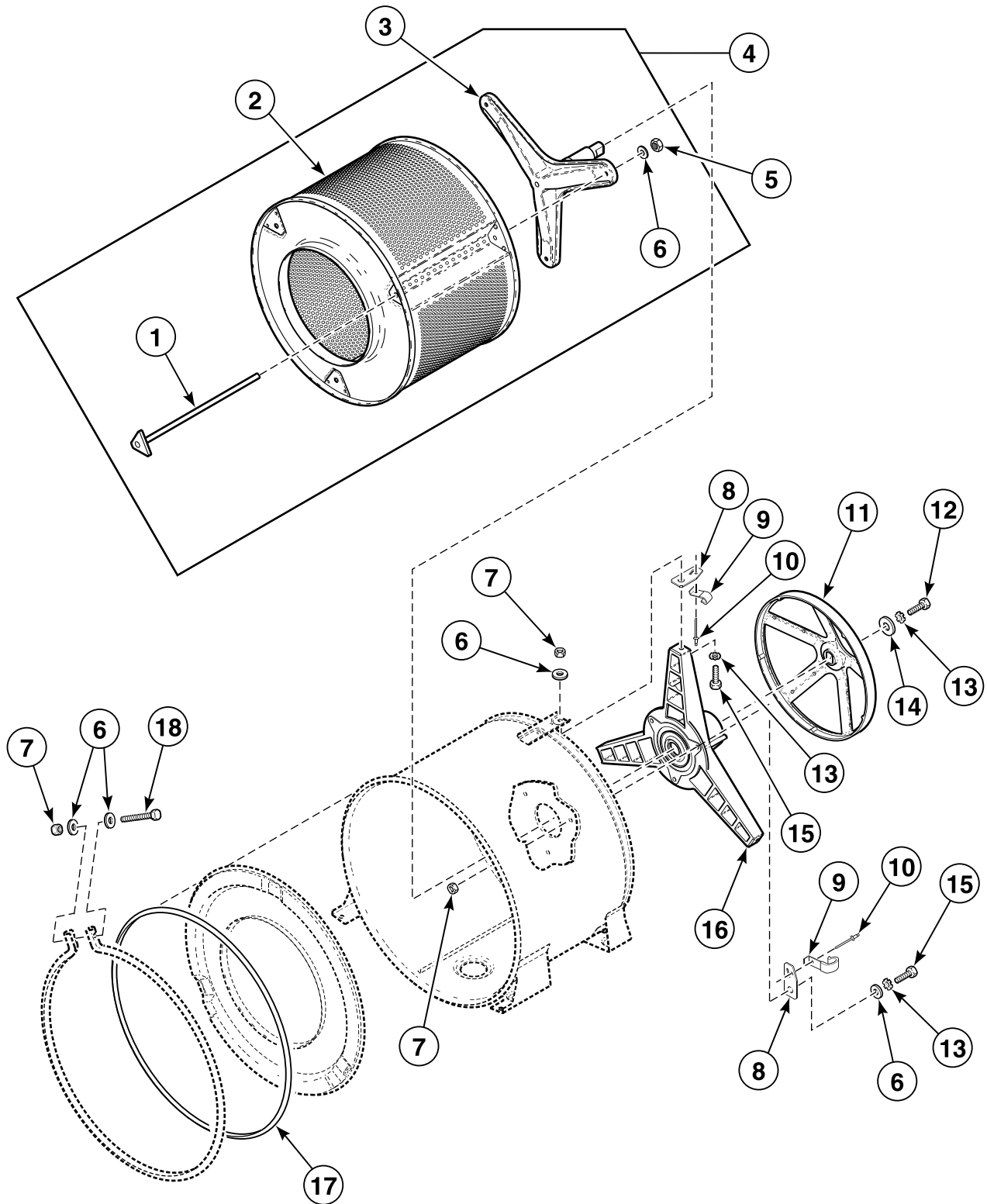
Heating Element

Models BWFLE4*N4000, BWFLE5*N4000, BWFXE4*N4000, BWFXE5*N4000, HWFX64*N4000, HWFY64*N4000, HWFY65*N4000, NWFL44*N4000, NWFL45*N4000, NWFL64*N4000, NWFX64*N4000, NWFX65*N4000, SWFX64*N4000, SWFX64*N98K5, SWFX65*N4000, SWFY64*N4000 and SWFY65*N4000



FLW1026P_801682

Inner Basket, Trunnion, Bearing Housing and Pulley

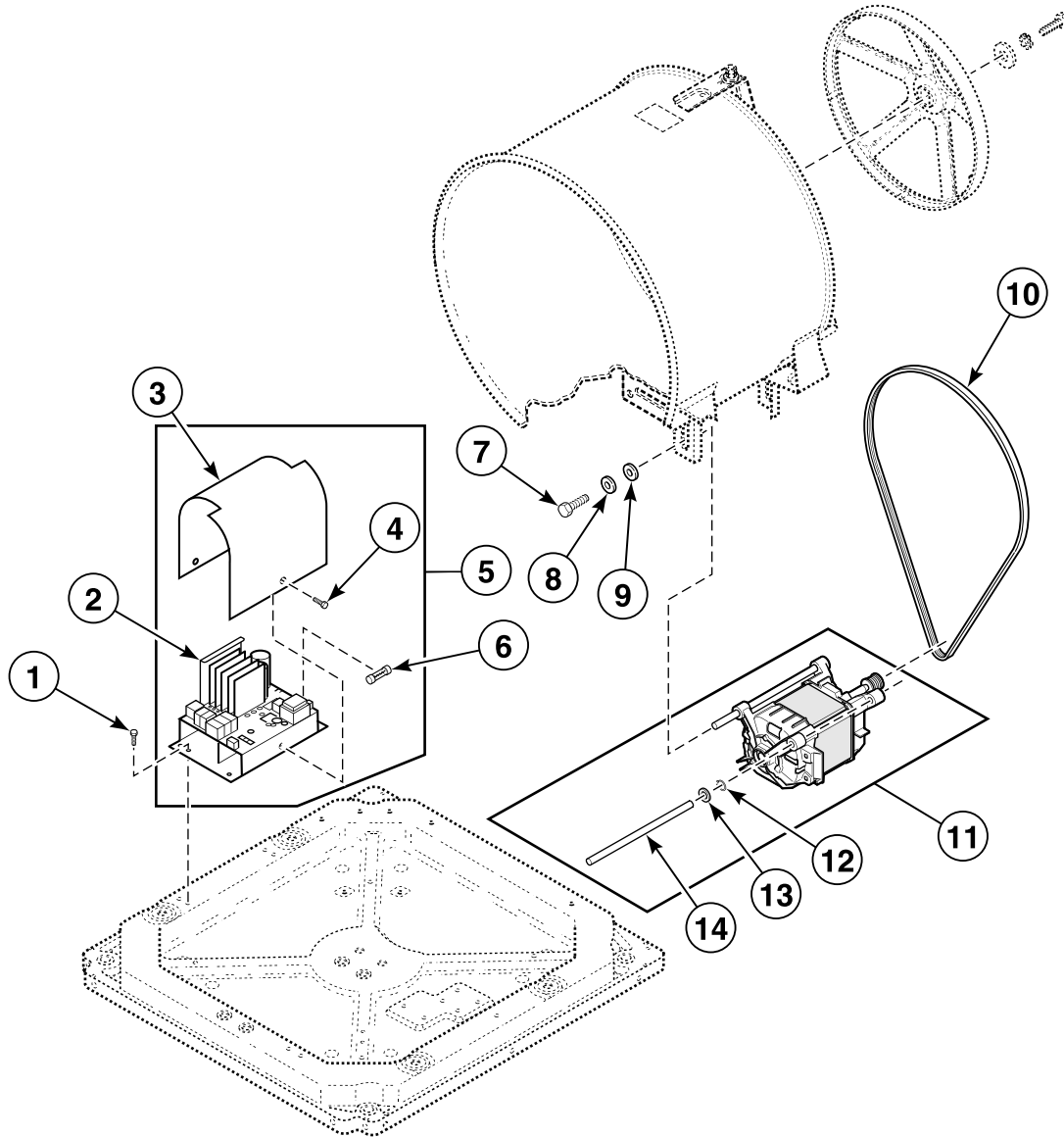


FLW865P_801682

SWF 2 P21

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Motor and Belt



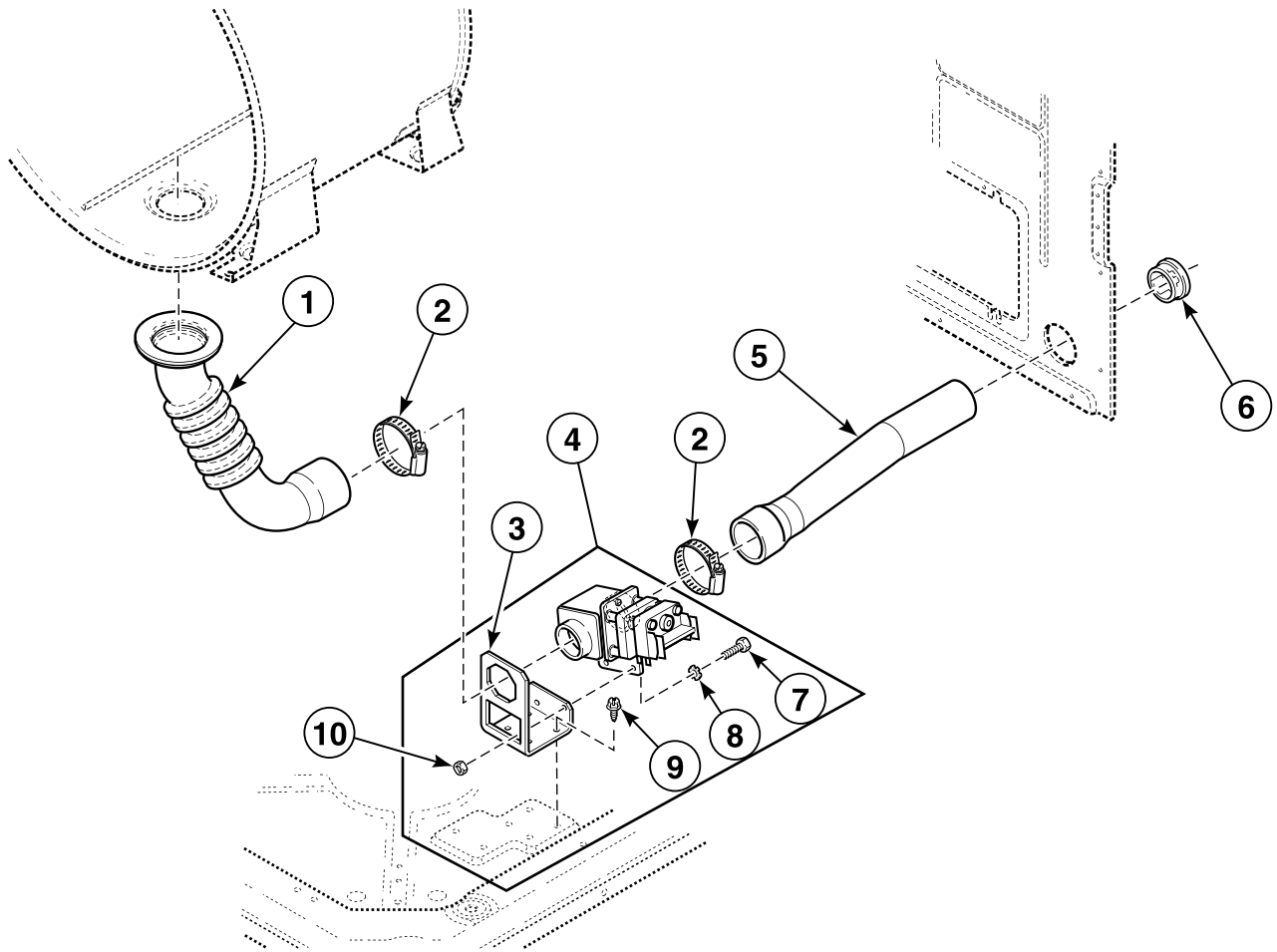
FLW967P_801682

SWF 2 P22

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Drain Hoses and Valve

Models BWFLE5*N4000, BWFXE5*N4000, HWFT63*N1102, HWFY63*N1102, HWFY65*N4000,
HWFZ63*N1102, HWR963*N1102, NWFL45*N4000, NWF65*N4000, SWFX65*N4000 and
SWFY65*N4000



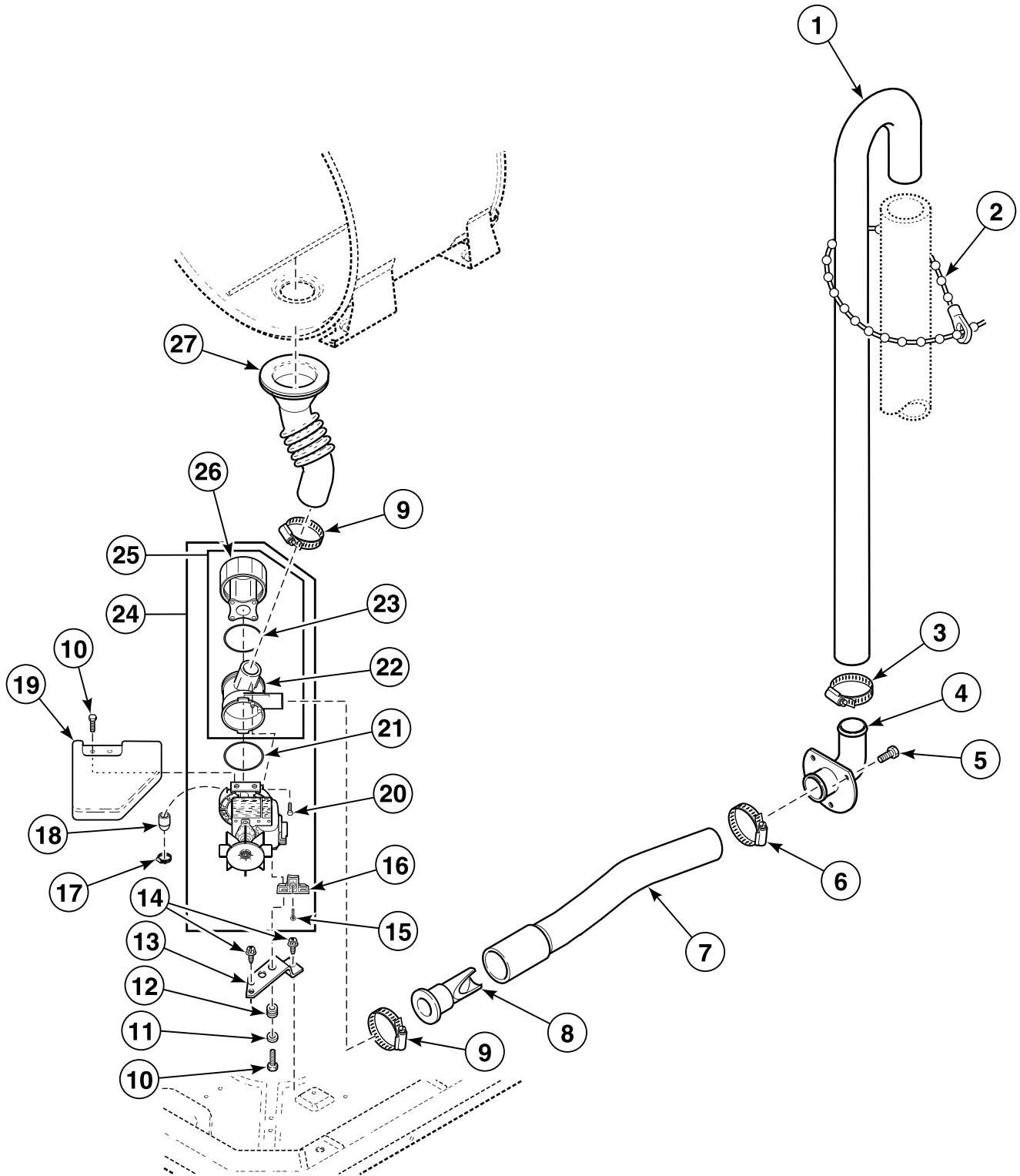
FLW888P_801682

SWF 2 P23

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Hoses and Pump

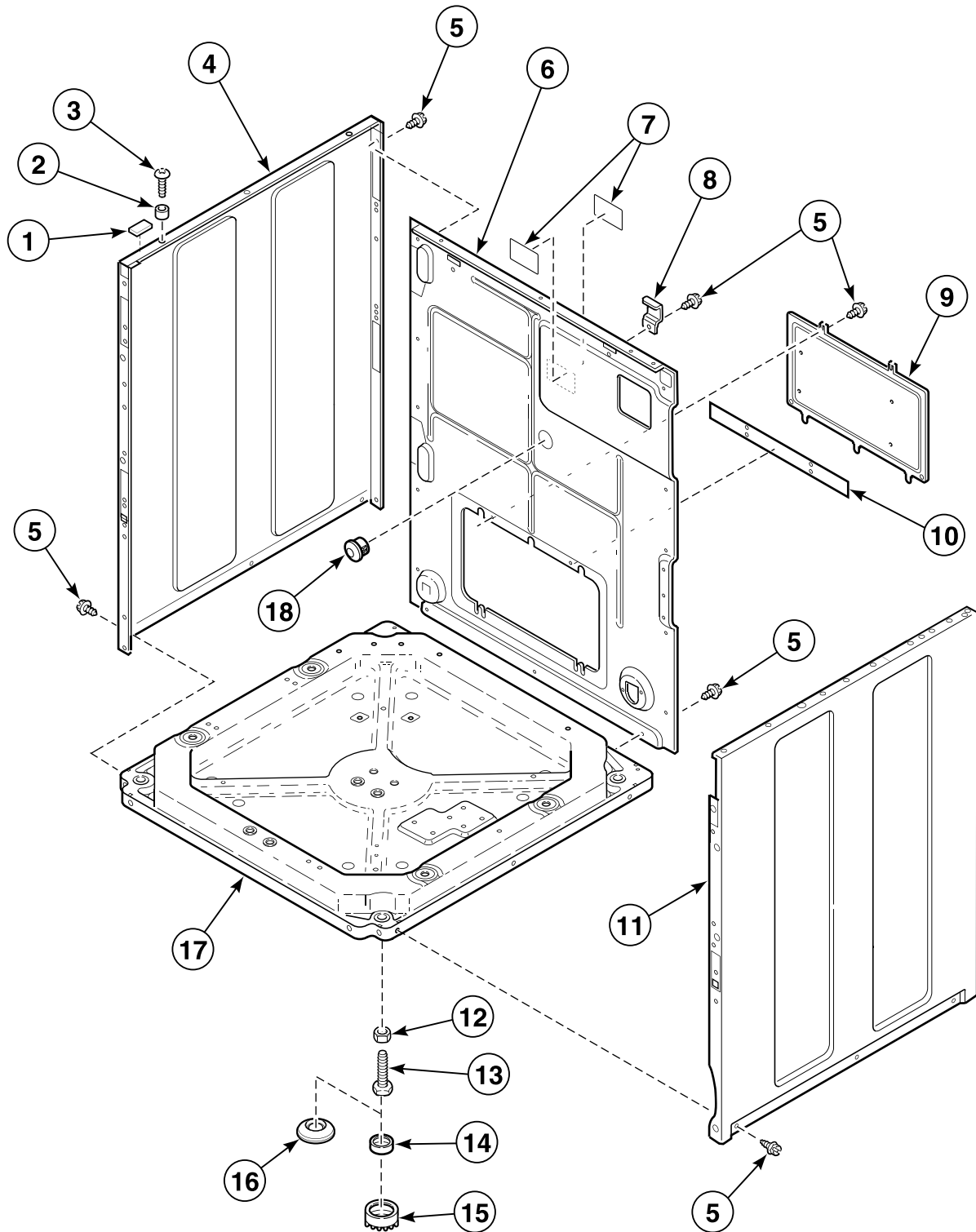
All Models Except BWFLE5*N4000, BWFXE5*N4000, HWFT63*N1102, HWFY63*N1102, HWFY65*N4000, HWFZ63*N1102, HWR963*N1102, NWFL45*N4000, NWF65*N4000 and SWFX65*N4000



FLW917P_801682

SWF 2 P24

Base, Side Panels and Rear Panel



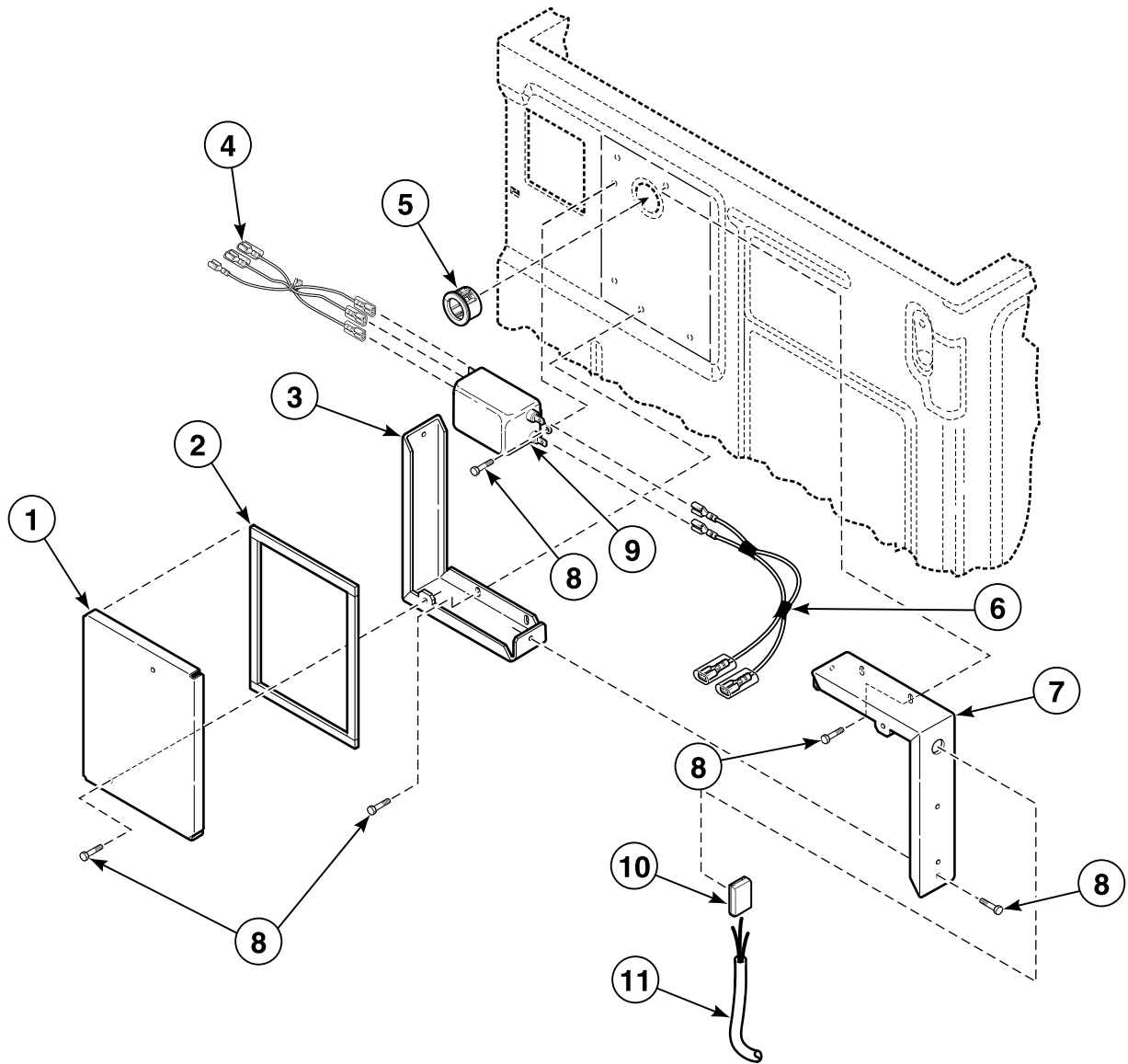
FLW987P_801682

SWF 2 P25

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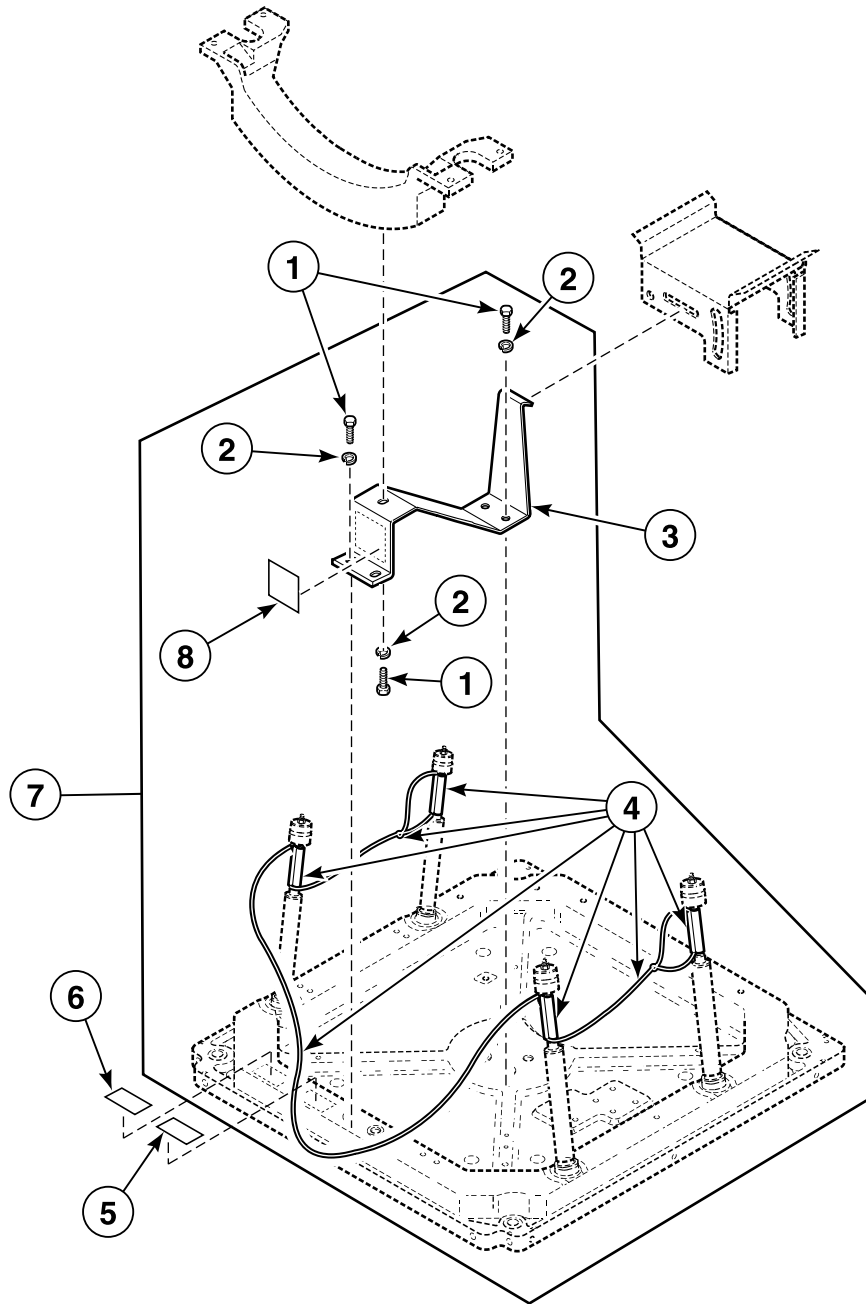
Junction Box

Models HWFX61*N1127, HWR961*N1127, SWFA61*N3000, SWFA61*N3050, SWFA61*N3069, SWFA61*N3300, SWFF61*N3050, SWFX61*N1127, SWFX61*N3000, SWFX61*N3020, SWFX61*N3050 and SWFX61*N3300



SWD1213P_801682

Shipping Materials

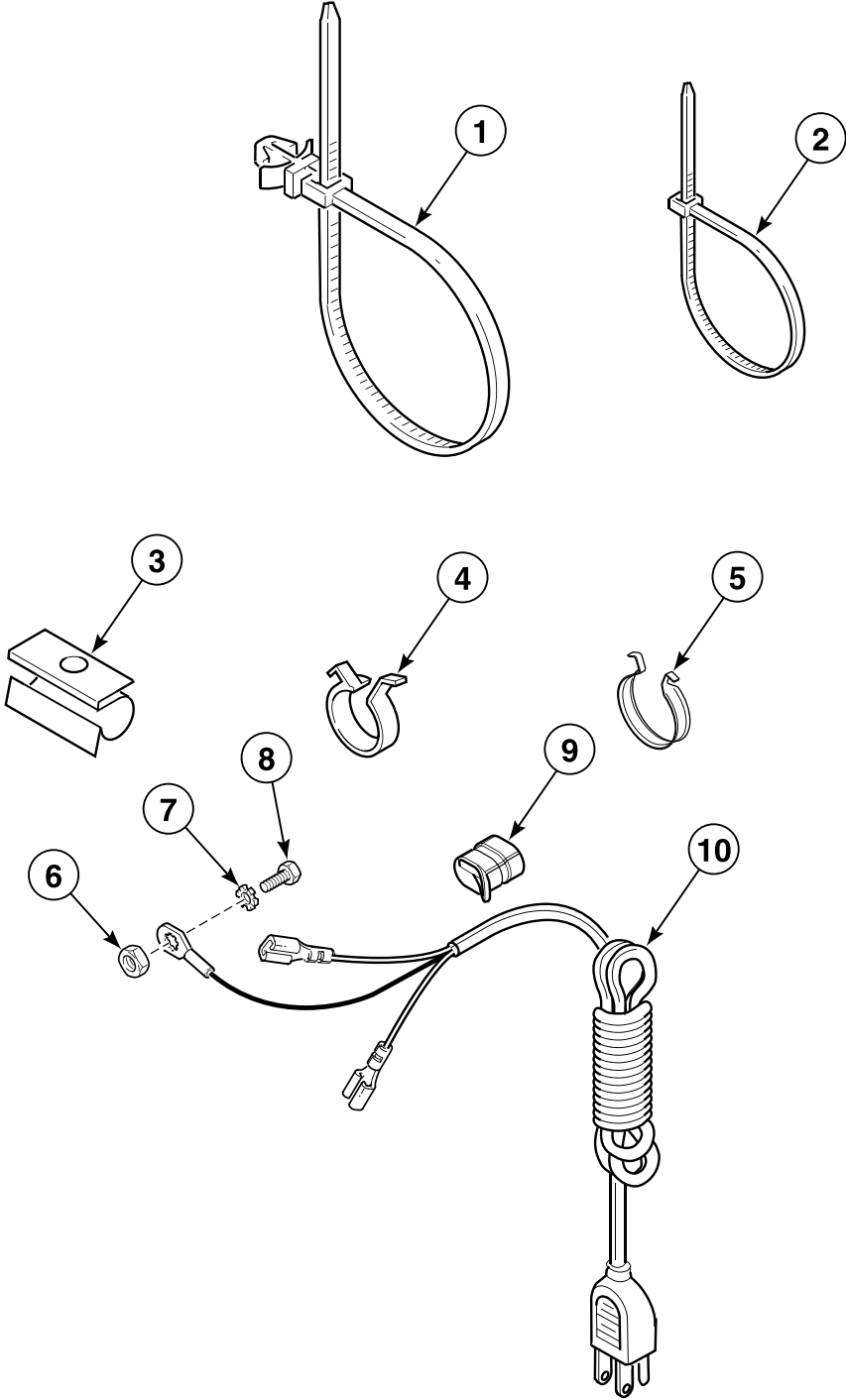


FLW845P_801682

SWF 2 P27

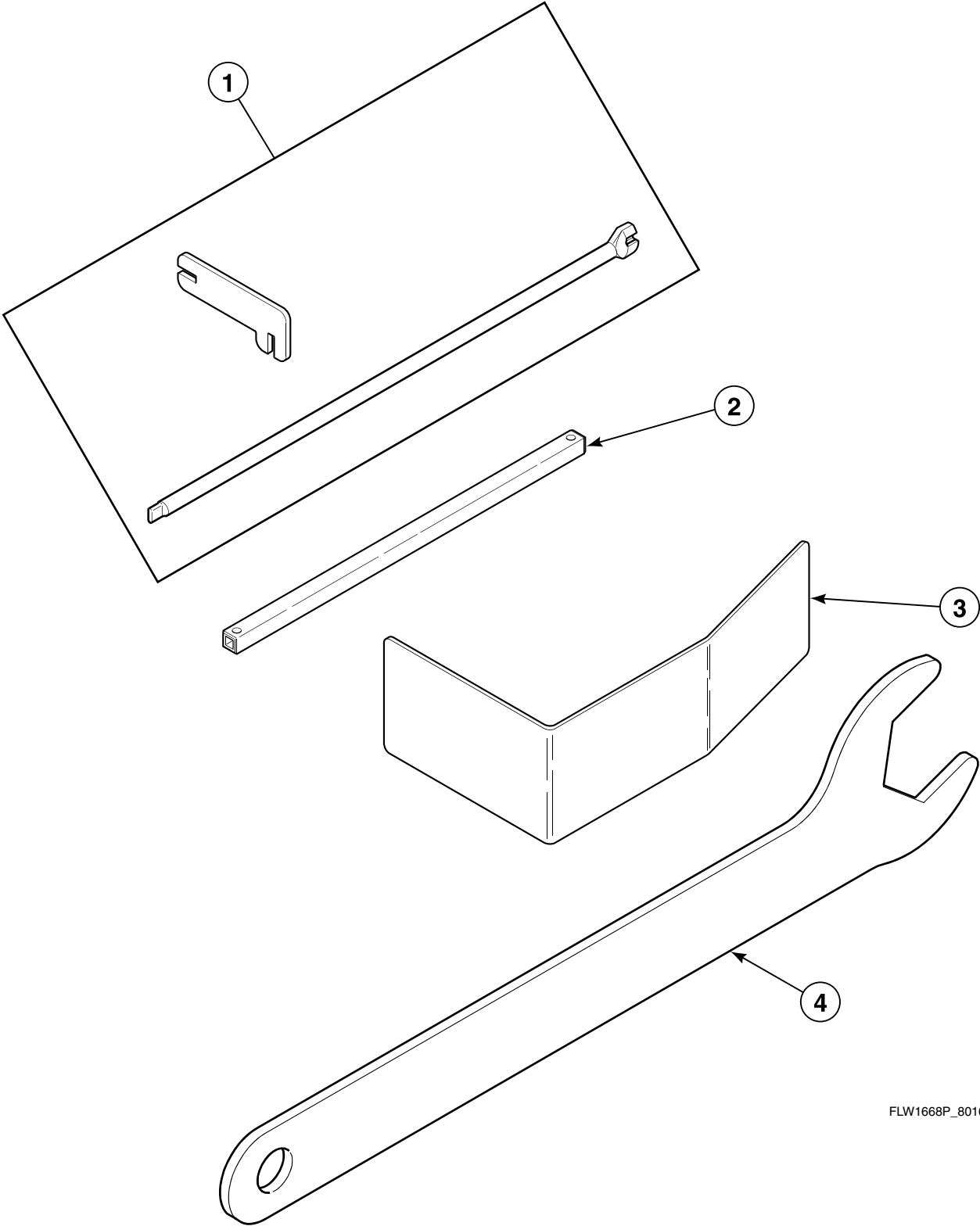
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Wire Ties, Harness Clips and Lead-In Cord



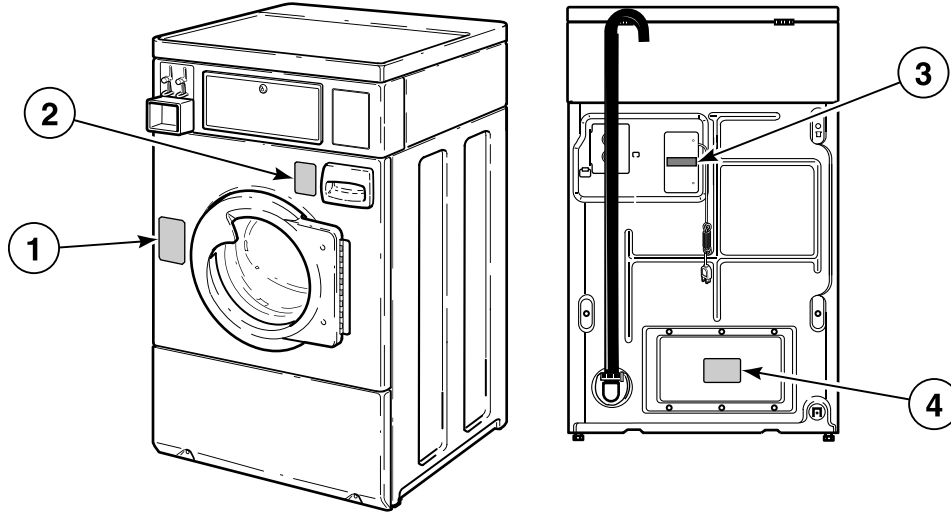
FLW823P_801682

Special Tools

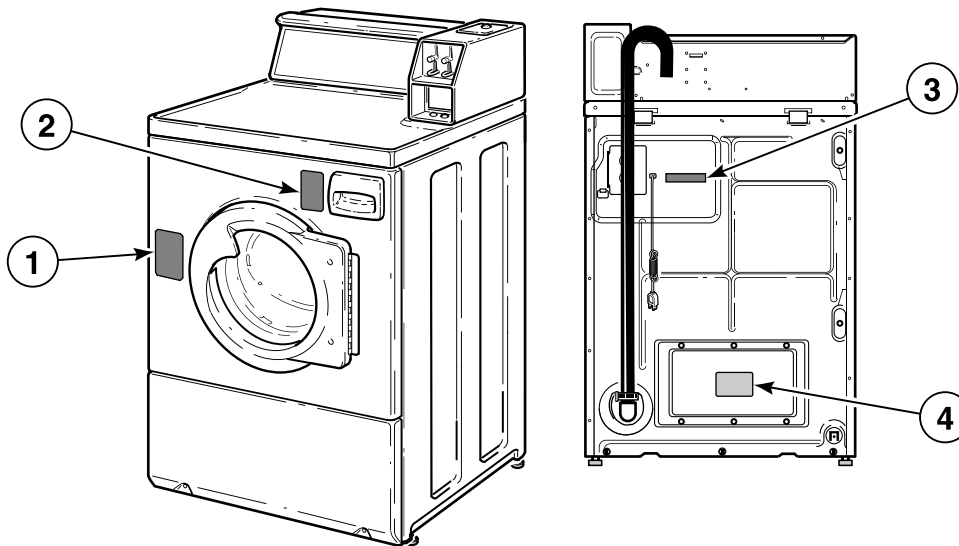


FLW1668P_801682

Labels



Front Control Washers



Rear Control Washers

FLW848P_801682

SWF 2 P30

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Wire Harnesses and Wires

