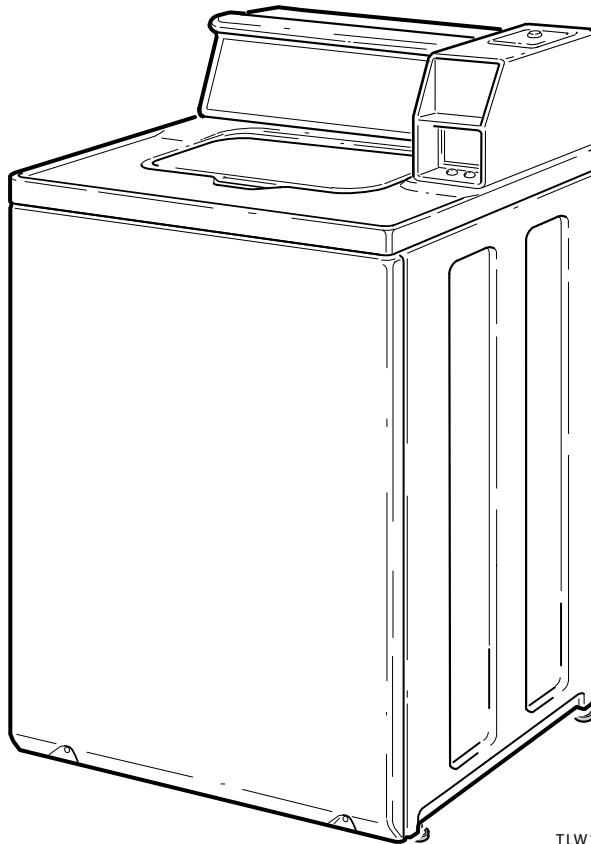


Commercial Topload Washers **SWN 1**

Metered and Nonmetered
Refer to Page 3 for Model Numbers



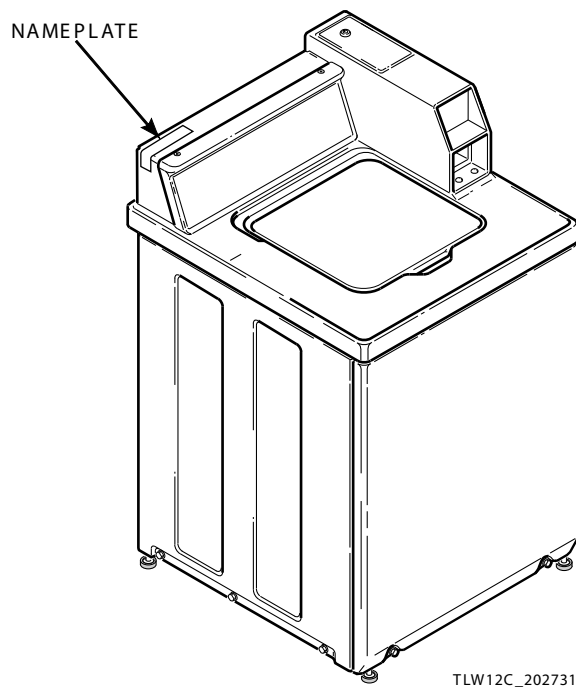
TLW13C_202731

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at for the name and address of the nearest authorized parts distributor.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



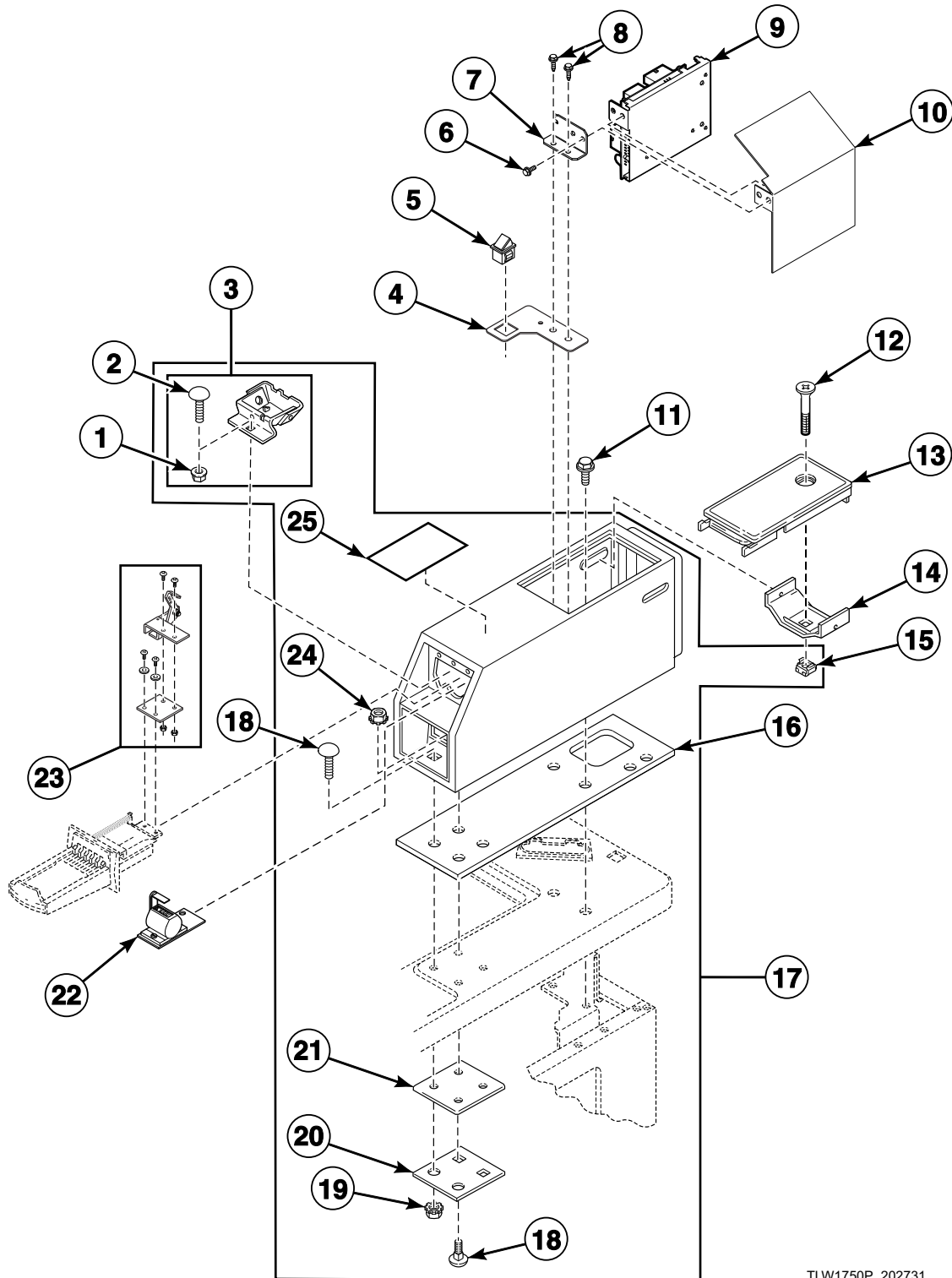
Model Identification

Information in this manual is applicable to these washer models:

BWNBC2PP112TW01	NWNBX2SP302NW22	SWNLY2AP112TW01
BWNBX2PP112TW01	NWNMN1SP542NW22	SWNLY2HP112TW01
BWNBX2PP112TW01	NWNMN2SP302NW22	SWNLY2PP112TW01
BWNMN2PP112CW01	NWNSX2SP302NW22	SWNLY2SP112TW01
BWNSX2PP112CW01	SWNBC2PP112TQ01	SWNLY2SP302NW22
GWNMN1PP302AW01	SWNBC2PP112TW01	SWNLMN1SP302AW01
GWNMN2PP302AW01	SWNBC2PP112TW02	SWNLMN1SP302NW22
GWNMN2PP112TW01	SWNBC2SP112TQ01	SWNLMN1SP302SW01
GWNSX1PP302AW01	SWNBC2SP112TW01	SWNLMN2PP112TW01
GWNSX1PP302EW09	SWNBX1SP122DW01	SWNLMN2SP112TW01
GWNSX2PP112TW01	SWNBX1SP542DW01	SWNLMN2SP112TW08
GWNSX2PP302AW01	SWNBX2PP112TW02	SWNSX1PP112TQ01
HWNBC2PP112TQ01	SWNBX2SP082JW01	SWNSX1PP112TW01
HWNBC2PP112TW01	SWNBX2SP112FW27	SWNSX1PP302AW01
HWNBD2SP112CQ01	SWNBX2SP112TQ01	SWNSX1SP112TQ01
HWNBD2SP112CW01	SWNBX2SP112TW01	SWNSX1SP112TW01
HWNBE2SP112CW01	SWNBX2SP302AW01	SWNSX1SP302AW01
HWNBX1SP122DW01	SWNBX2SP302NQ22	SWNSX1SP302BW01
HWNBX1SP542DW01	SWNBX2SP302NW22	SWNSX1SP302EW09
HWNBX2SP112CW01	SWNBX2PP112TW01	SWNSX1SP302NW22
HWNBX2SP112FW28	SWNBX2SP112TW01	SWNSX1SP302SW01
HWNBX2PP112TW01	SWNLC2AP112TW01	SWNSX1SP302UW01
HWNBX2PP112TW01	SWNLC2AP112TW02	SWNSX1SP542NW22
HWNLE2AP112CW01	SWNLC2HP112TW01	SWNSX2PP112TQ01
HWNLE2HP112CW01	SWNLC2HP112TW02	SWNSX2PP112TW01
HWNLE2SP112CW01	SWNLC2PP112TW01	SWNSX2PP112TW02
HWNLX2HP112CW01	SWNLC2PP112TW02	SWNSX2SP112TQ01
HWNLX2SP112CW01	SWNLC2SP112TQ01	SWNSX2SP112TW01
HWNLY2HP112CW01	SWNLC2SP112TW01	UWNLMN2SP112CW01
HWNLY2SP112CW01	SWNLC2SP112TW02	
HWNLMN2PP112TW01	SWNLX1SP542NW23	
HWNLMN2SP112CW01	SWNLX2AP112TW02	
HWNSX1PP112TQ01	SWNLX2HP112TW01	
HWNSX1PP112TW01	SWNLX2HP112TW02	
HWNSX1SP112CW01	SWNLX2PP112TW02	
HWNSX1SP302UW09	SWNLX2SP112TW01	
HWNSX2PP112TQ01	SWNLX2SP112TW02	
HWNSX2PP112TW01	SWNLX2SP302AW01	
HWNSX2SP112CW01		

Coin Slide Extension, Meter Case and Control

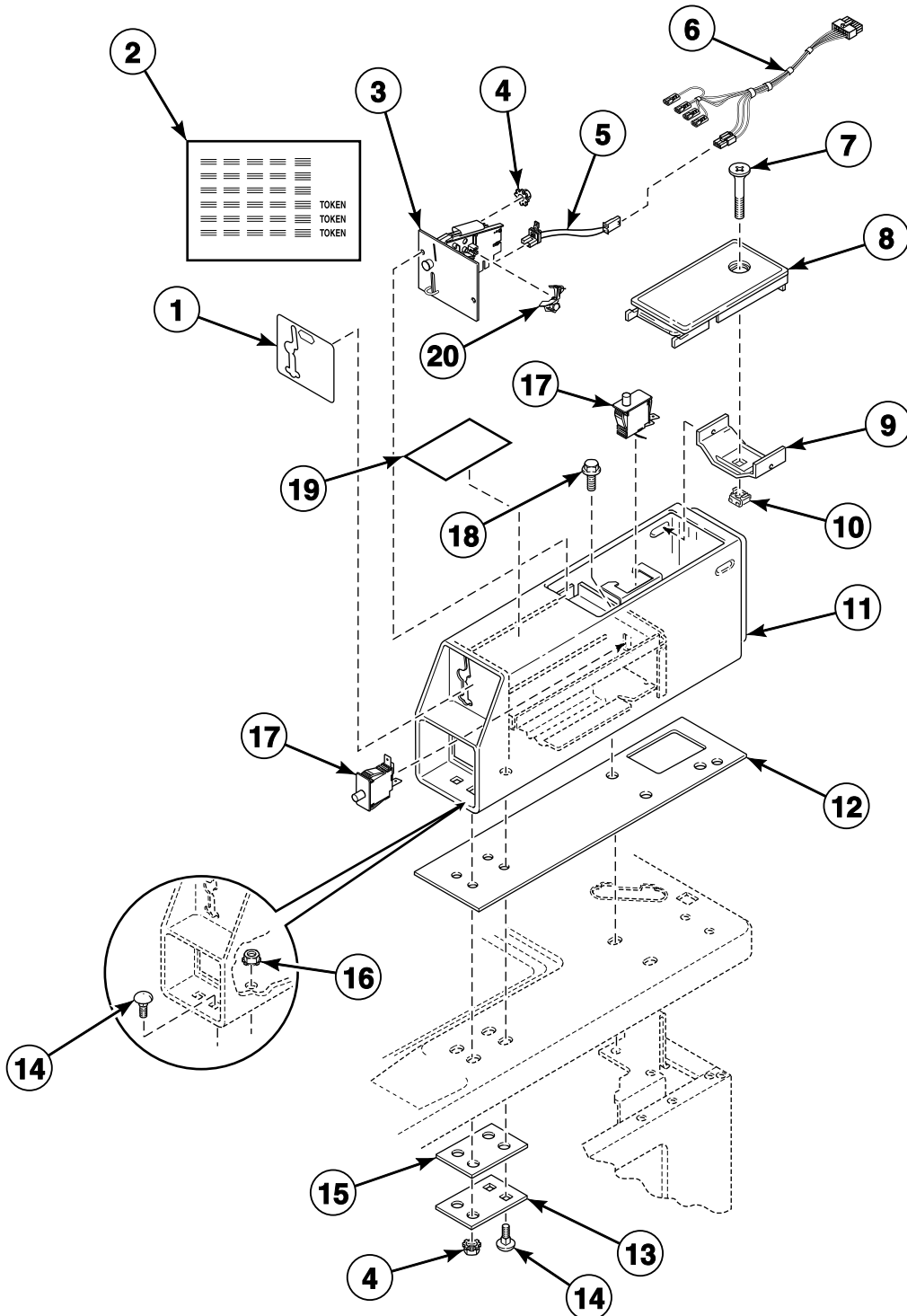
Models BWNSX2PP112CW01, GWNSX1PP302AW01, GWNSX1PP302EW09, GWNSX2PP112TW01, GWNSX2PP302AW01, HWNSX1PP112TQ01, HWNSX1PP112TW01, HWNSX1SP112CW01, HWNSX1SP302UW09, HWNSX2PP112TQ01, HWNSX2PP112TW01, HWNSX2SP112CW01, NWNSX2SP302NW22, SWNSX1PP112TQ01, SWNSX1PP112TW01, SWNSX1PP302AW01, SWNSX1SP112TQ01, SWNSX1SP112TW01, SWNSX1SP302AW01, SWNSX1SP302BW01, SWNSX1SP302EW09, SWNSX1SP302NW22, SWNSX1SP302SW01, SWNSX1SP302UW01, SWNSX1SP542NW22, SWNSX2PP112TQ01, SWNSX2PP112TW01, SWNSX2PP112TW02, SWNSX2SP112TQ01 and SWNSX2SP112TW01



TLW1750P_202731

Non-Electronic Coin Drop and Meter Case

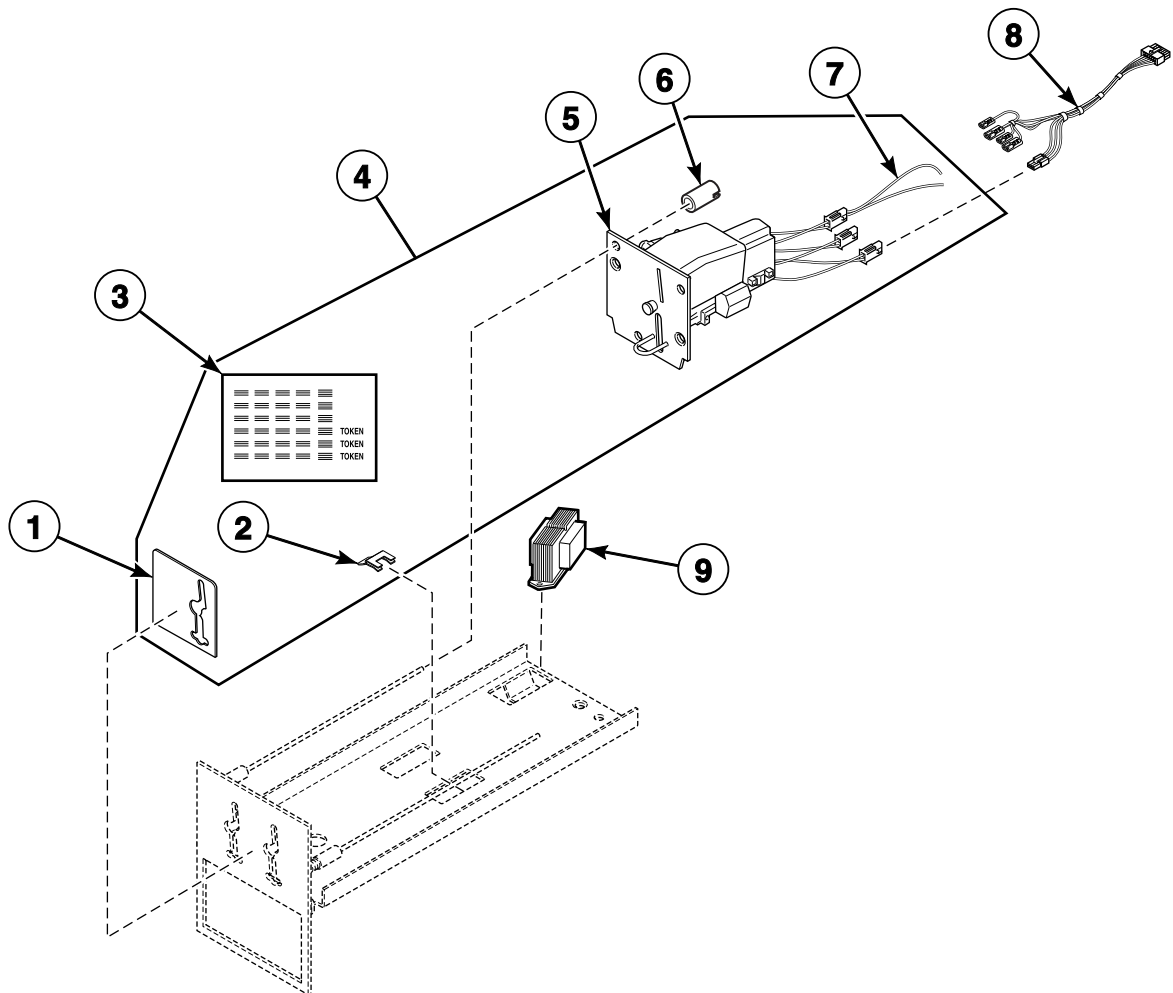
Models BWNBC2PP112TW01, BWNBX2PP112TW01, HWNBC2PP112TQ01, HWNBC2PP112TW01, HWNBD2SP112CQ01, HWNBD2SP112CW01, HWNBE2SP112CW01, HWNBX1SP122DW01, HWNBX1SP542DW01, HWNBX2SP112CW01, HWNBX2SP112FW28, HWNLE2AP112CW01, HWNLE2HP112CW01, HWNLE2SP112CW01, HWNLX2HP112CW01, HWNLX2SP112CW01, NWNBX2SP302NW22, SWNBC2PP112TQ01, SWNBC2PP112TW01, SWNBC2PP112TW02, SWNBC2SP112TQ01, SWNBC2SP112TW01, SWNBX1SP122DW01, SWNBX1SP542DW01, SWNBX2PP112TW02, SWNBX2SP082JW01, SWNBX2SP112FW27, SWNBX2SP112TQ01, SWNBX2SP112TW01, SWNBX2SP302AW01, SWNBX2SP302NQ22, SWNBX2SP302NW22, SWNLC2AP112TW01, SWNLC2AP112TW02, SWNLC2HP112TW01, SWNLC2HP112TW02, SWNLC2PP112TW01, SWNLC2PP112TW02, SWNLC2SP112TQ01, SWNLC2SP112TW01, SWNLC2SP112TW02, SWNLX1SP542NW23, SWNLX2AP112TW02, SWNLX2HP112TW01, SWNLX2HP112TW02, SWNLX2PP112TW02, SWNLX2SP112TW01, SWNLX2SP112TW02 and SWNLX2SP302AW01



TLW1741P_202731

Electronic Coin Drop

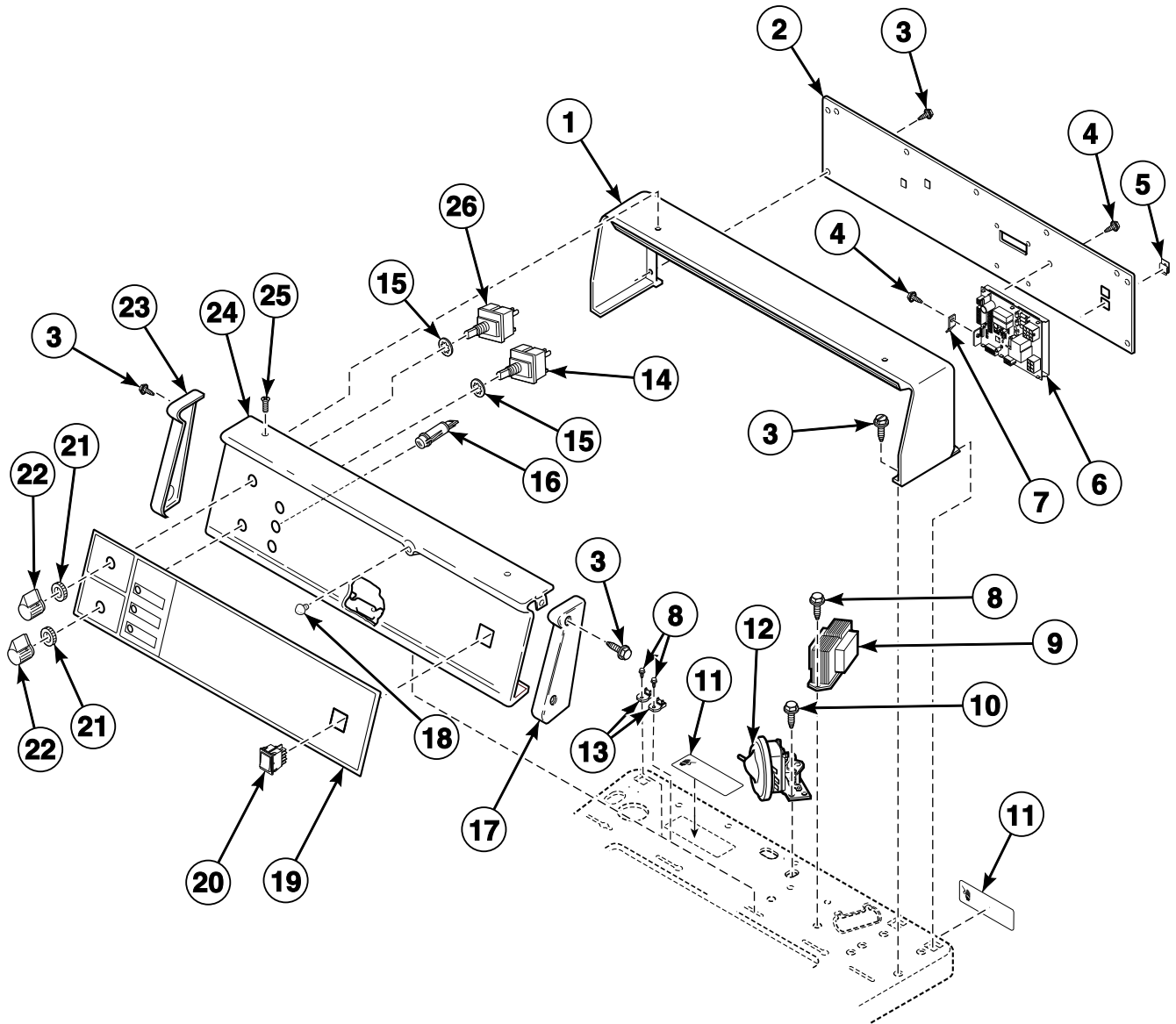
Models BWNBC2PP112TW01, BWNBX2PP112TW01, HWNBC2PP112TQ01, HWNBC2PP112TW01, HWNBD2SP112CQ01, HWNBD2SP112CW01, HWNBE2SP112CW01, HWNBX1SP122DW01, HWNBX1SP542DW01, HWNBX2SP112CW01, HWNBX2SP112FW28, HWNLE2AP112CW01, HWNLE2HP112CW01, HWNLE2SP112CW01, HWNLX2HP112CW01, HWNLX2SP112CW01, NWNBX2SP302NW22, SWNBC2PP112TQ01, SWNBC2PP112TW01, SWNBC2PP112TW02, SWNBC2SP112TQ01, SWNBC2SP112TW01, SWNBX1SP122DW01, SWNBX1SP542DW01, SWNBX2PP112TW02, SWNBX2SP082JW01, SWNBX2SP112FW27, SWNBX2SP112TQ01, SWNBX2SP112TW01, SWNBX2SP302AW01, SWNBX2SP302NQ22, SWNBX2SP302NW22, SWNLC2AP112TW01, SWNLC2AP112TW02, SWNLC2HP112TW01, SWNLC2HP112TW02, SWNLC2PP112TW01, SWNLC2PP112TW02, SWNLC2SP112TQ01, SWNLC2SP112TW01, SWNLC2SP112TW02, SWNLX1SP542NW23, SWNLX2AP112TW02, SWNLX2HP112TW01, SWNLX2HP112TW02, SWNLX2PP112TW02, SWNLX2SP112TW01, SWNLX2SP112TW02 and SWNLX2SP302AW01



TLW1638P_202731

Control Panel, Control Hood and Controls (Drawing 1 of 11)

Models BWNMN2PP112CW01, GWNMN2PP112TW01, HWNMN2PP112TW01, HWNMN2SP112CW01, NWNMN1SP542NW22, NWNMN2SP302NW22, SWNMN1SP302NW22, SWNMN1SP302SW01, SWNMN2PP112TW01, SWNMN2SP112TW01, SWNMN2SP112TW08 and UWNMN2SP112CW01



TLW1736P_202731

Models GWNMN1PP302AW01, GWNMN2PP302AW01 and SWNMN1SP302AW01

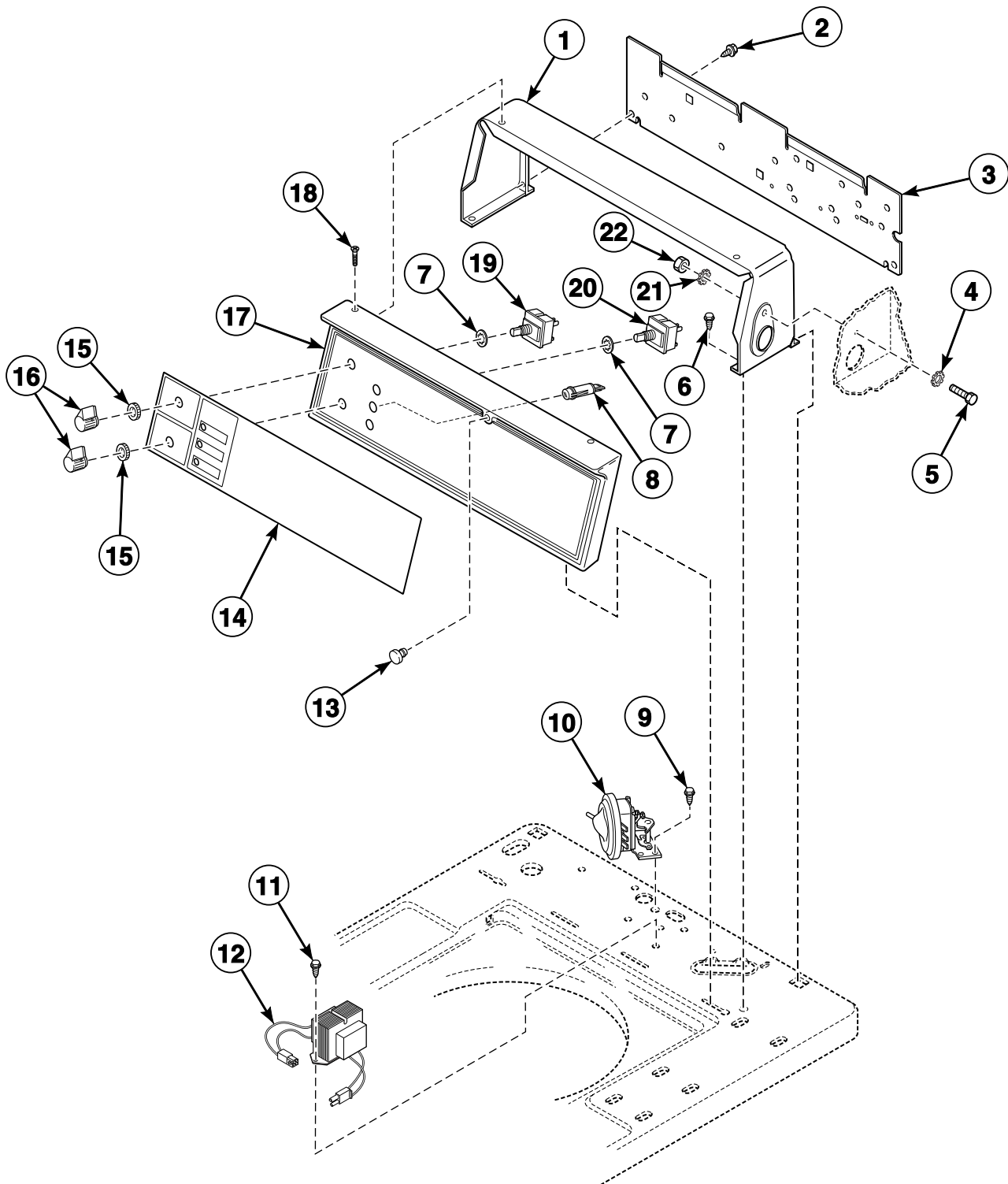
This exploded view diagram illustrates the assembly of a microwave oven. The components are numbered as follows:

- 1**: Main microwave cabinet body.
- 2**: Mounting bracket for the main body.
- 3**: Screws for the mounting bracket.
- 4**: Top panel of the microwave.
- 5**: Screws for the top panel.
- 6**: Side panel of the microwave.
- 7**: Control panel with buttons.
- 8**: Control panel wiring harness.
- 9**: Spring for the control panel.
- 10**: Screws for the control panel.
- 11**: Mounting bracket for the control panel.
- 12**: Control panel display area.
- 13**: Control panel keypad area.
- 14**: Mounting bracket for the control panel.
- 15**: Mounting bracket for the control panel.
- 16**: Mounting bracket for the control panel.
- 17**: Mounting bracket for the control panel.
- 18**: Mounting bracket for the control panel.
- 19**: Mounting bracket for the control panel.
- 20**: Mounting bracket for the control panel.
- 21**: Mounting bracket for the control panel.
- 22**: Mounting bracket for the control panel.
- 23**: Mounting bracket for the control panel.
- 24**: Mounting bracket for the control panel.
- 25**: Mounting bracket for the control panel.
- 26**: Mounting bracket for the control panel.
- 27**: Mounting bracket for the control panel.
- 28**: Mounting bracket for the control panel.
- 29**: Mounting bracket for the control panel.
- 30**: Mounting bracket for the control panel.
- 31**: Mounting bracket for the control panel.
- 32**: Mounting bracket for the control panel.
- 33**: Mounting bracket for the control panel.

SWN 1 P5

Control Panel, Control Hood and Controls (Drawing 3 of 11)

Models BWNSX2PP112CW01, GWNSX2PP112TW01, HWNSX1PP112TQ01, HWNSX1PP112TW01, HWNSX1SP112CW01, HWNSX2PP112TQ01, HWNSX2PP112TW01, HWNSX2SP112CW01, SWNSX1PP112TQ01, SWNSX1PP112TW01, SWNSX1SP112TQ01, SWNSX1SP112TW01, SWNSX2PP112TQ01, SWNSX2PP112TW01, SWNSX2PP112TW02, SWNSX2SP112TQ01 and SWNSX2SP112TW01



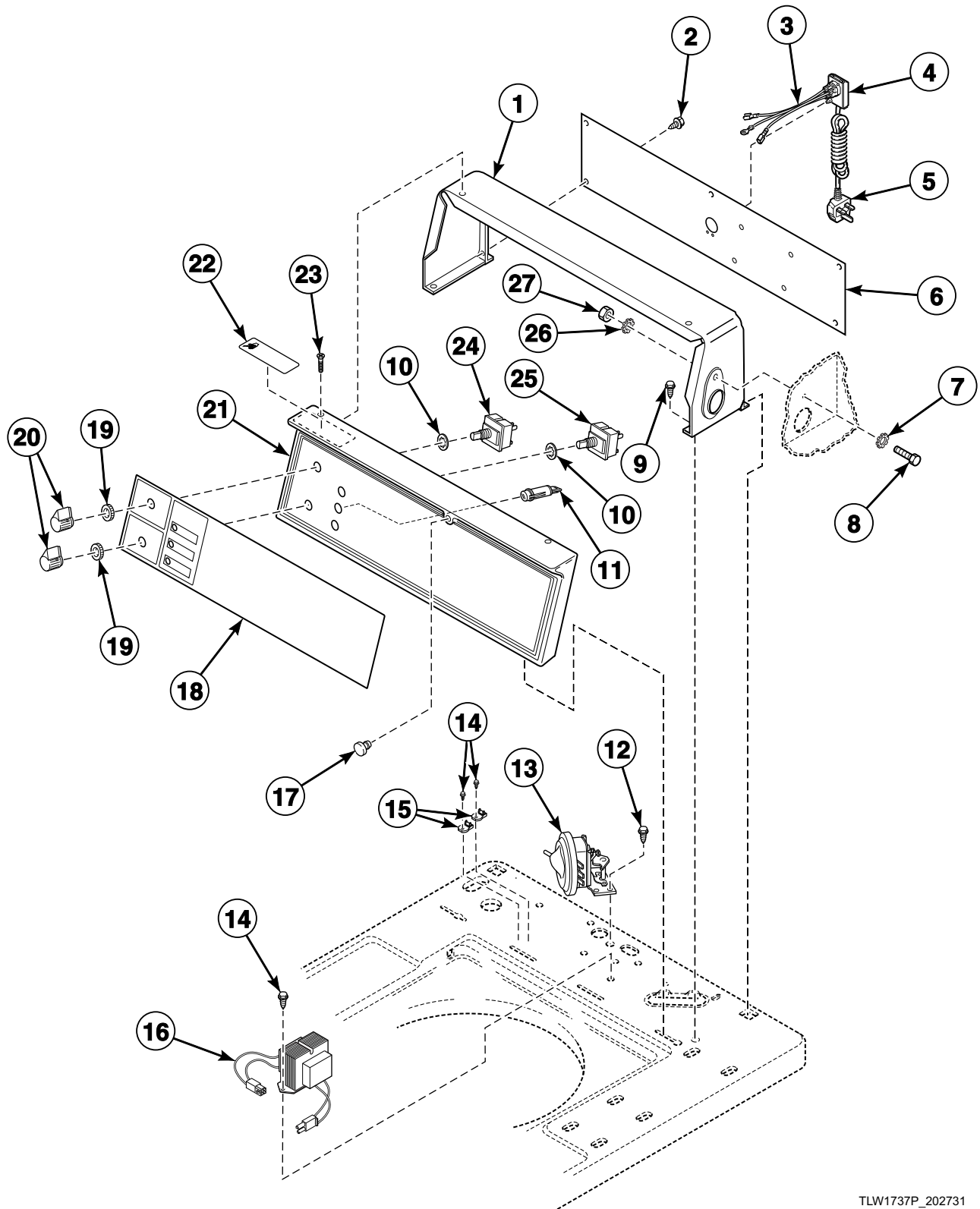
TLW1600P_202731

SWN 1 P6

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Control Panel, Control Hood and Controls (Drawing 4 of 11)

Models GWNSX1PP302AW01, GWNSX2PP302AW01, NWNSX2SP302NW22, SWNSX1PP302AW01, SWNSX1SP302AW01, SWNSX1SP302BW01, SWNSX1SP302NW22, SWNSX1SP302SW01, SWNSX1SP302UW01 and SWNSX1SP542NW22

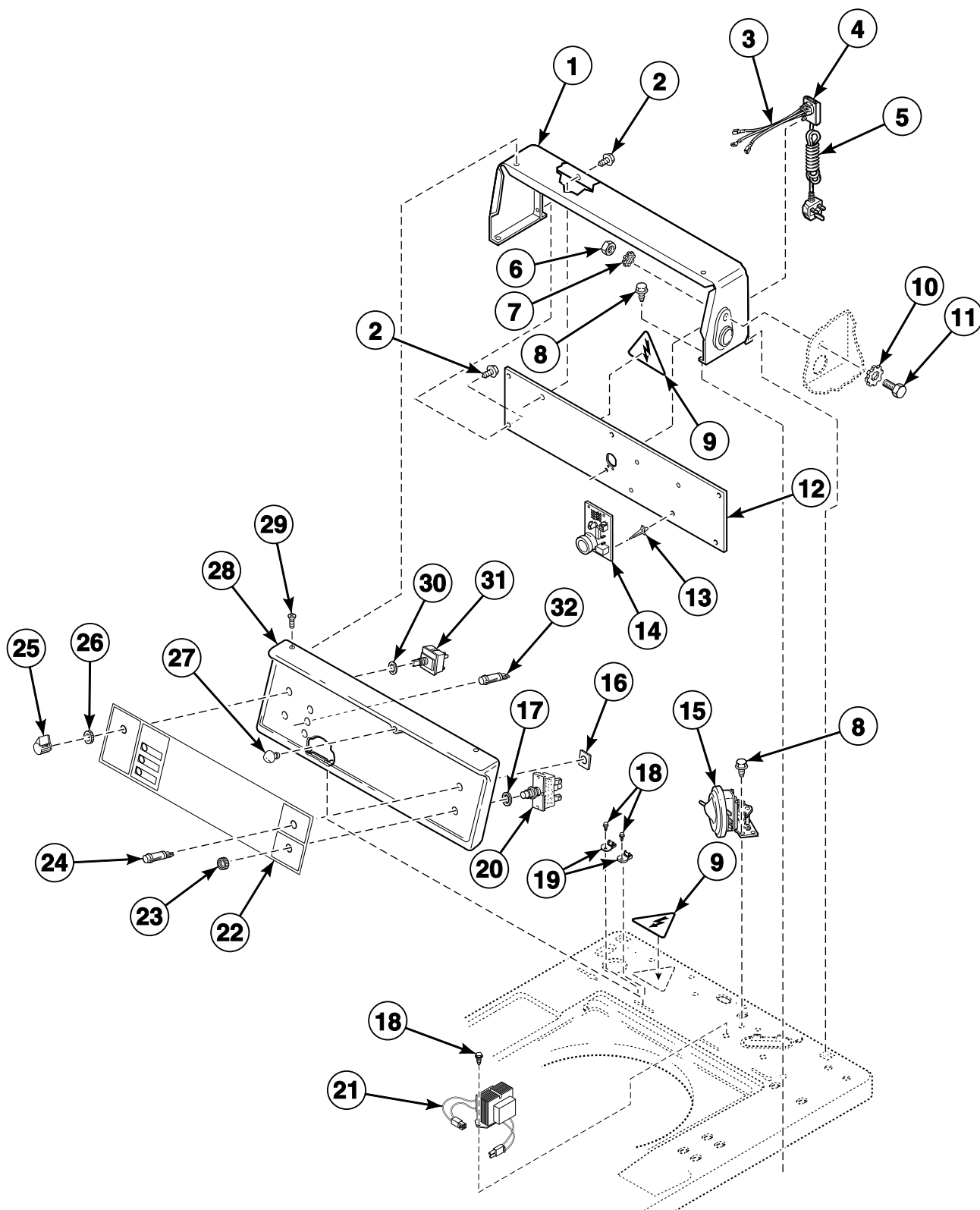


TLW1737P_202731

SWN 1 P7

Control Panel, Control Hood and Controls (Drawing 5 of 11)

Models GWNSX1PP302EW09, HWNSX1SP302UW09 and SWNSX1SP302EW09

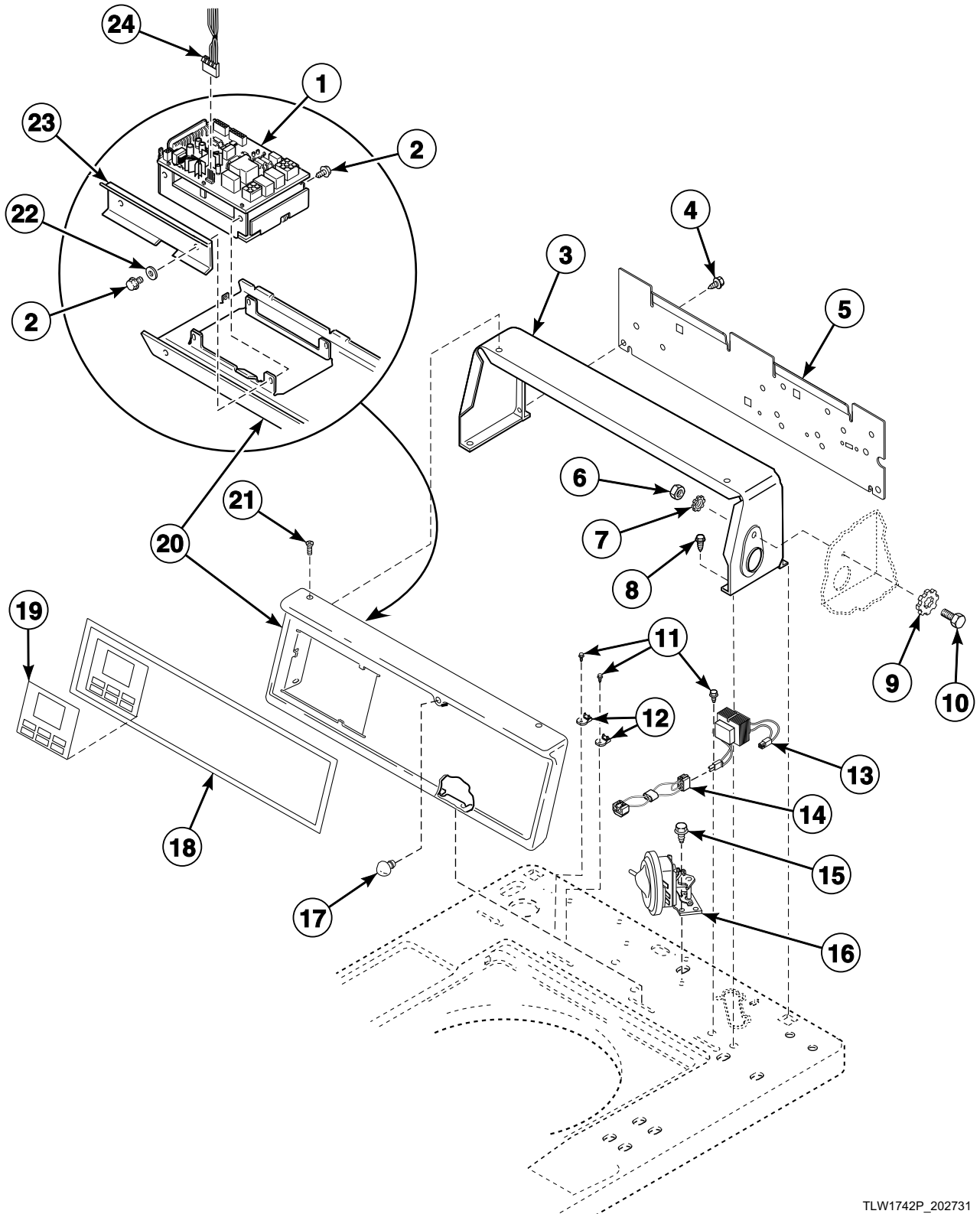


TLW1738P_202731

SWN 1 P8

Control Panel, Control Hood and Controls (Drawing 6 of 11)

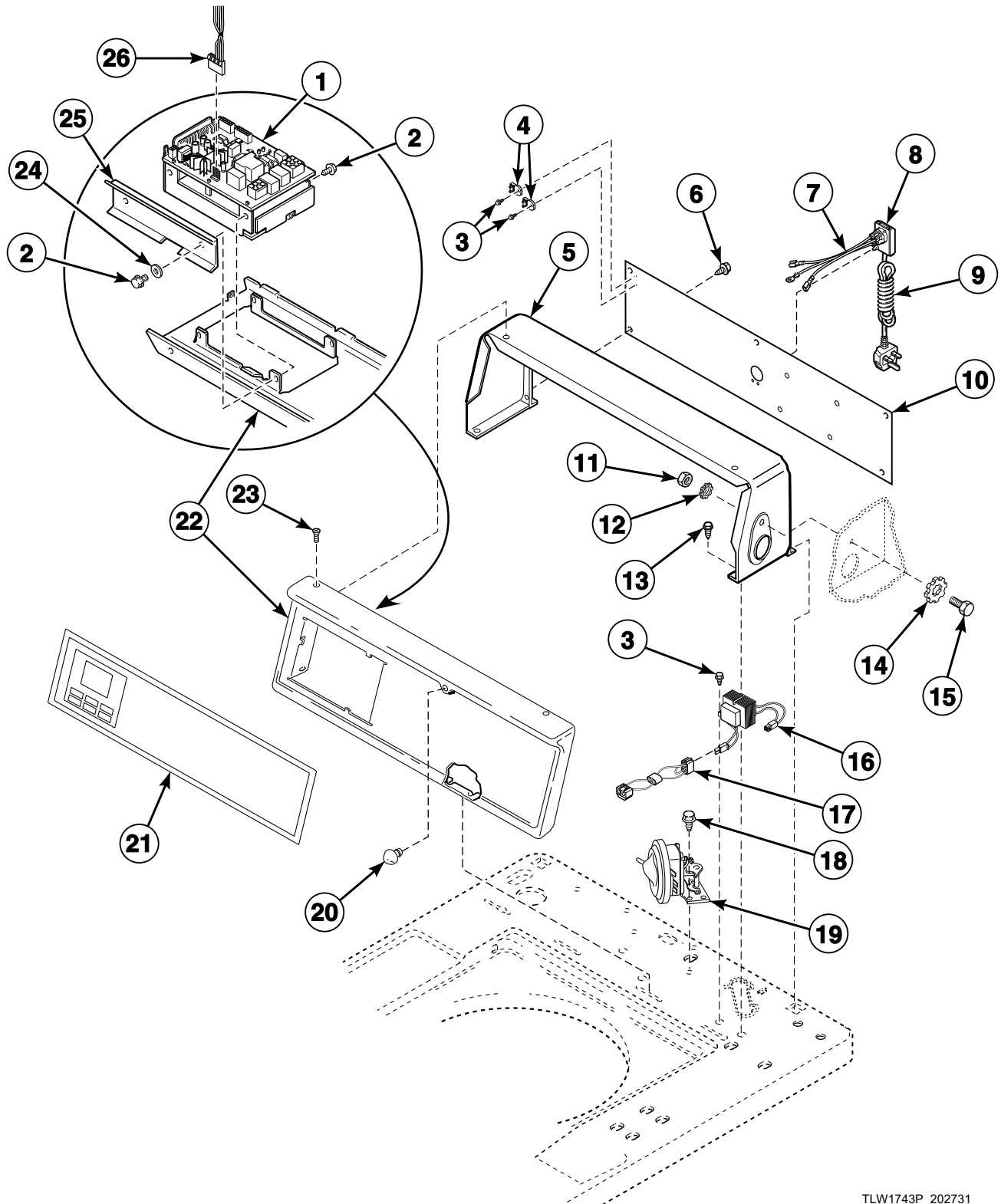
Models BWNBC2PP112TW01, BWNBX2PP112TW01, HWNBC2PP112TQ01, HWNBC2PP112TW01, HWNBD2SP112CQ01, HWNBD2SP112CW01, HWNBE2SP112CW01, HWNBX1SP122DW01, HWNBX2SP112CW01, HWNBX2SP112FW28, NWNBX2SP302NW22, SWNBC2PP112TQ01, SWNBC2PP112TW01, SWNBC2PP112TW02, SWNBC2PP112TQ01, SWNBC2SP112TW01, SWNBX1SP122DW01, SWNBX2PP112TW02, SWNBX2SP082JW01, SWNBX2SP112FW27, SWNBX2SP112TQ01, SWNBX2SP112TW01, SWNBX2SP302NQ22 and SWNBX2SP302NW22



TLW1742P_202731

Control Panel, Control Hood and Controls (Drawing 7 of 11)

Models HWNBX1SP122DW01, HWNBX1SP542DW01, SWNBX1SP122DW01,
SWNBX1SP542DW01 and SWNBX2SP302AW01



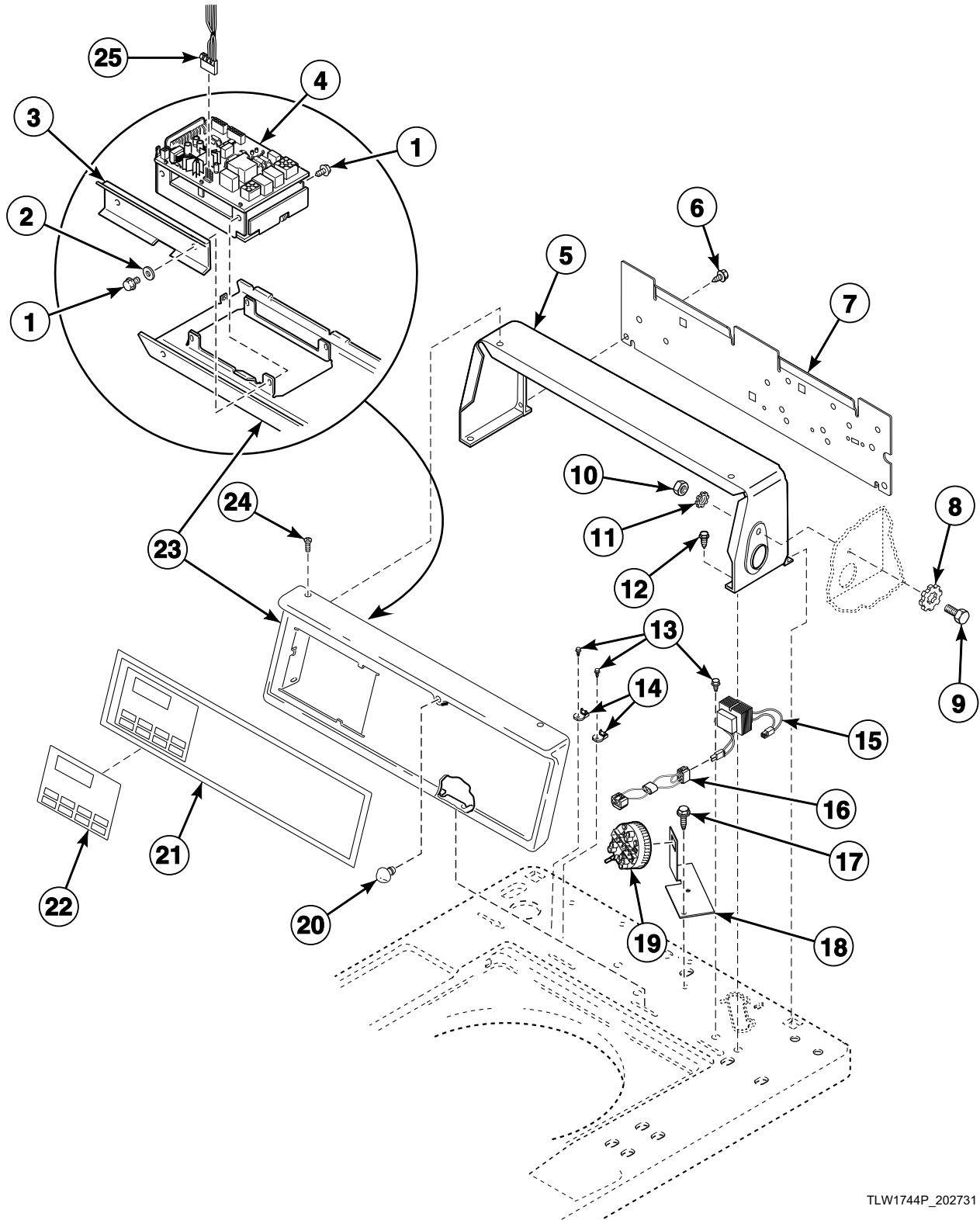
TLW1743P_202731

SWN 1 P10

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Control Panel, Control Hood and Controls (Drawing 8 of 11)

Models HWNLE2AP112CW01, HWNLE2HP112CW01, HWNLE2SP112CW01, HWNLX2HP112CW01, HWNLX2SP112CW01, SWNLC2AP112TW01, SWNLC2AP112TW02, SWNLC2HP112TW01, SWNLC2HP112TW02, SWNLC2PP112TW01, SWNLC2PP112TW02, SWNLC2SP112TQ01, SWNLC2SP112TW01, SWNLC2SP112TW02, SWNLX1SP542NW23, SWNLX2AP112TW02, SWNLX2HP112TW01, SWNLX2HP112TW02, SWNLX2PP112TW02, SWNLX2SP112TW01 and SWNLX2SP112TW02

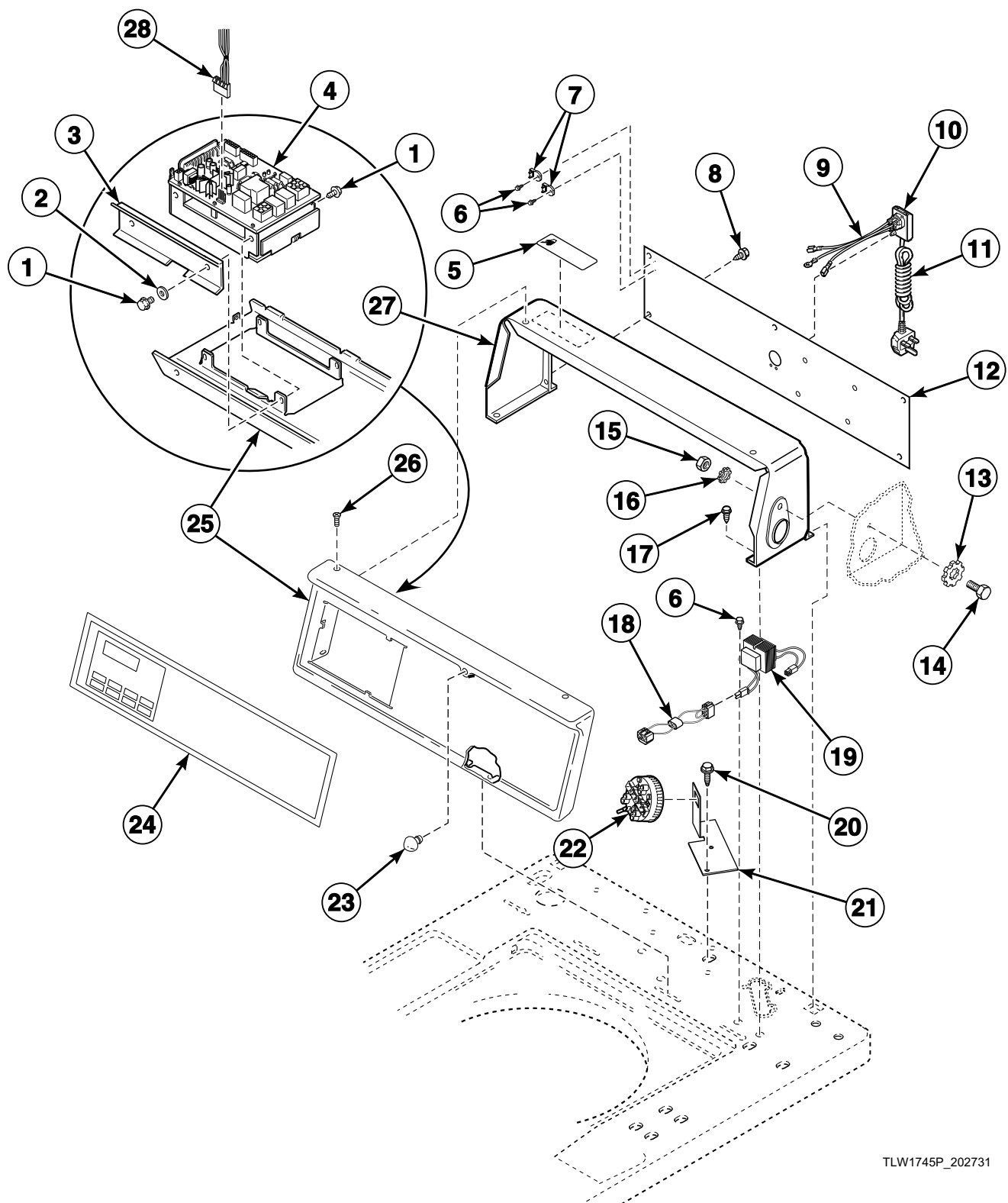


TLW1744P_202731

SWN 1 P11

Control Panel, Control Hood and Controls (Drawing 9 of 11)

Model SWNLX2SP302AW01



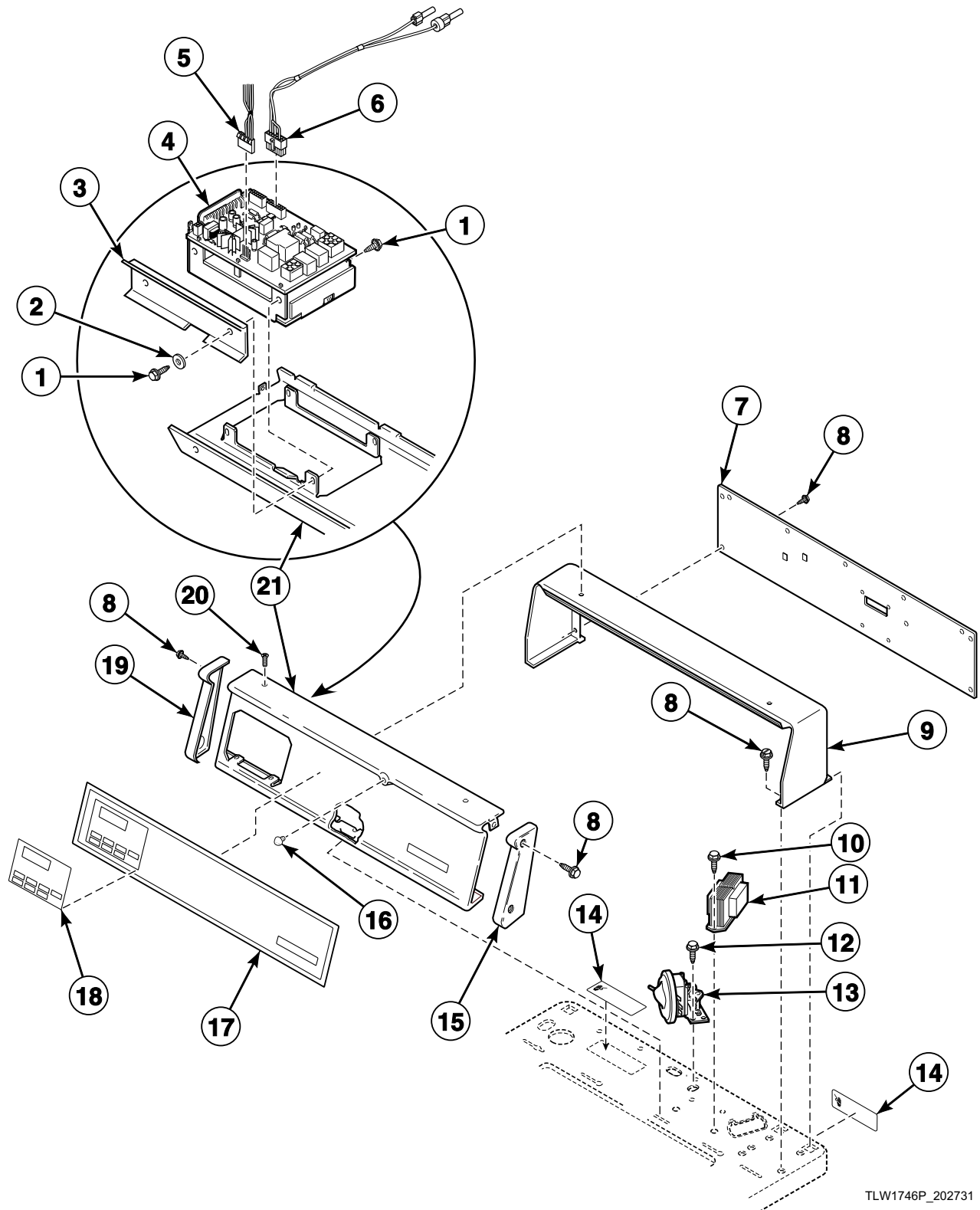
TLW1745P_202731

SWN 1 P12

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Control Panel, Control Hood and Controls (Drawing 10 of 11)

Models BWNBY2PP112TW01, HWNBY2PP112TW01, HWNBY2SP112CW01,
SWNBY2PP112TW01 and SWNBY2SP112TW01

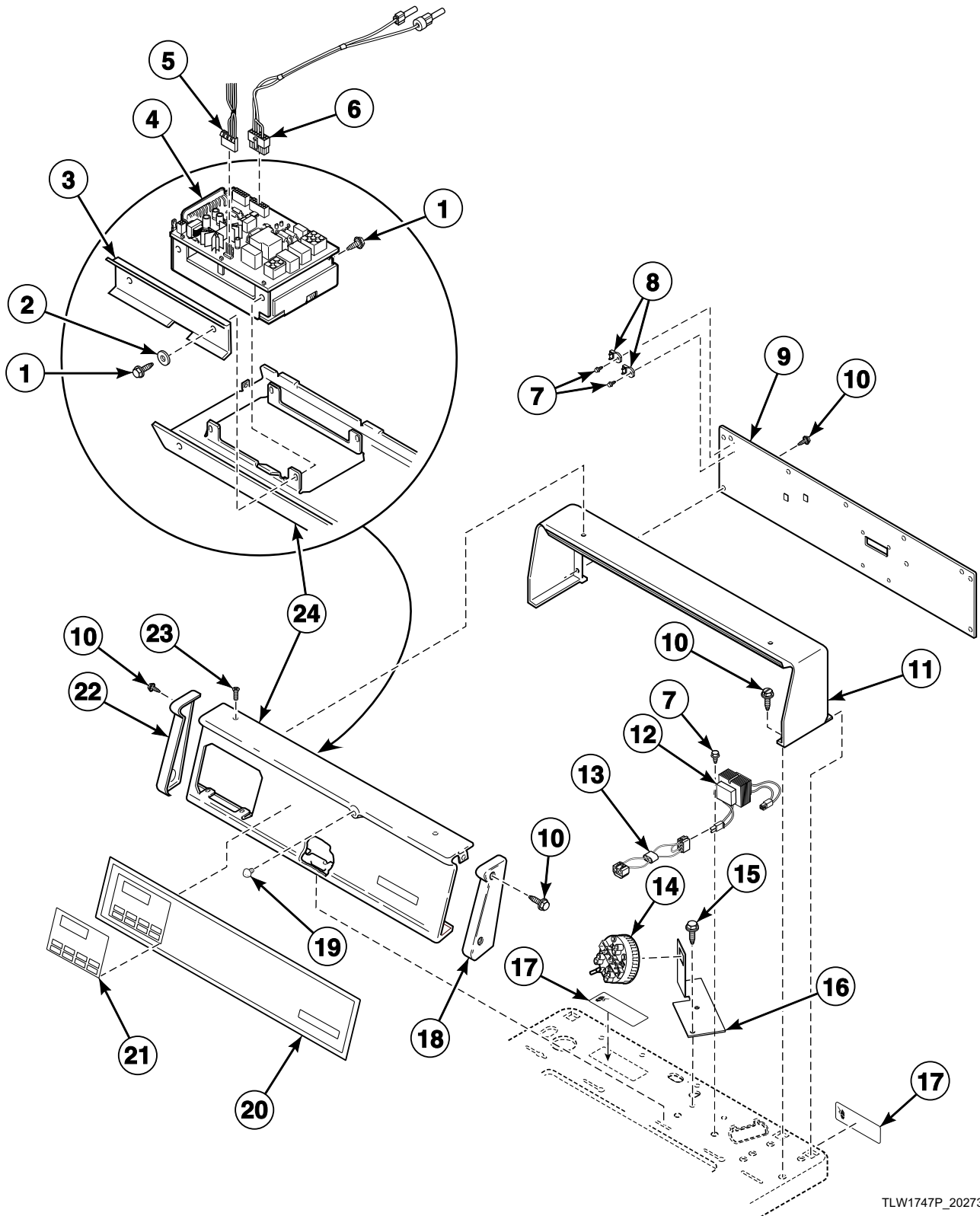


TLW1746P_202731

SWN 1 P13

Control Panel, Control Hood and Controls (Drawing 11 of 11)

Models HWNLY2HP112CW01, HWNLY2SP112CW01, SWNLY2AP112TW01, SWNLY2HP112TW01, SWNLY2PP112TW01, SWNLY2SP112TW01 and SWNLY2SP302NW22

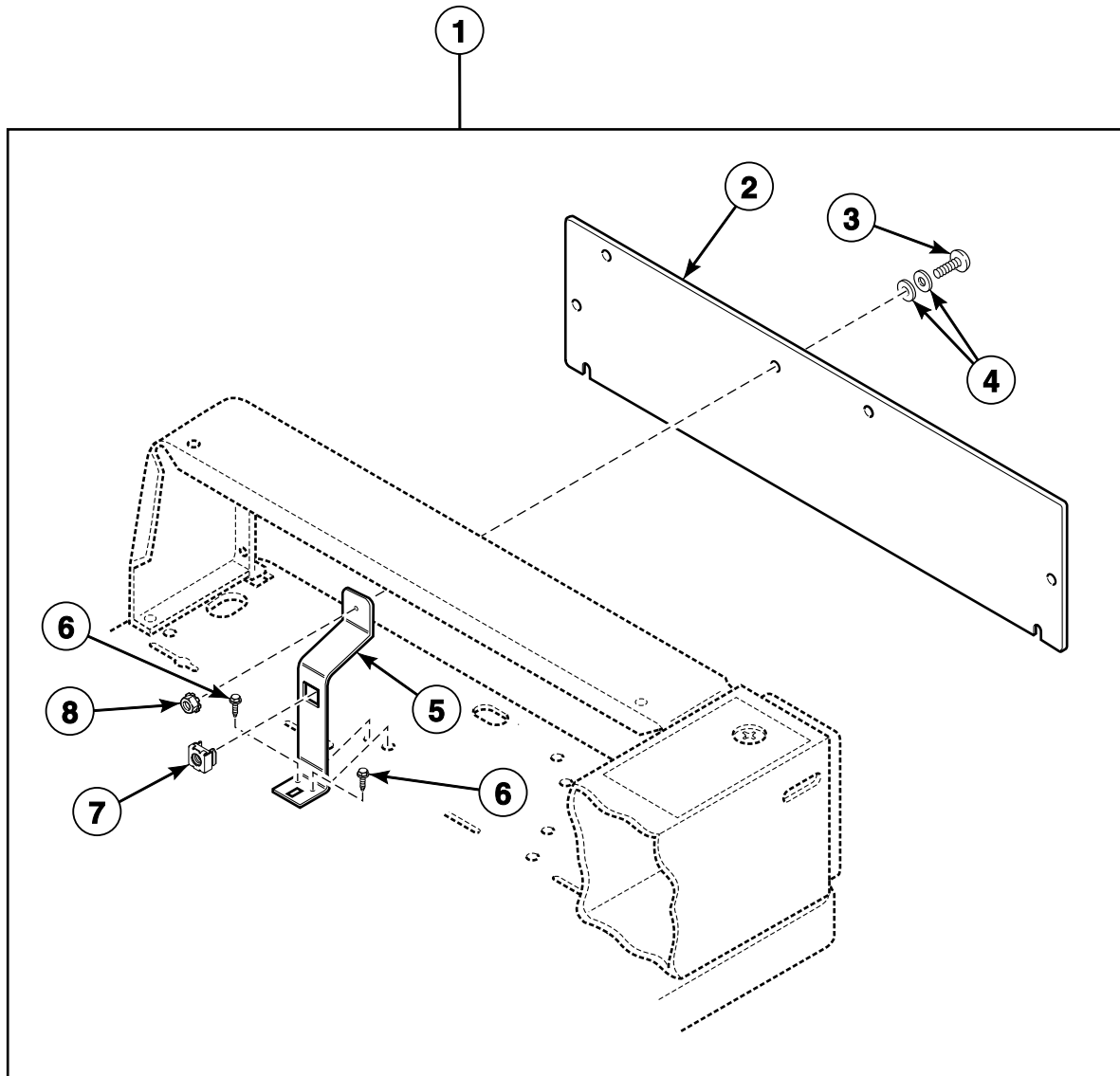


TLW1747P_202731

SWN 1 P14

Control Hood Security Kit

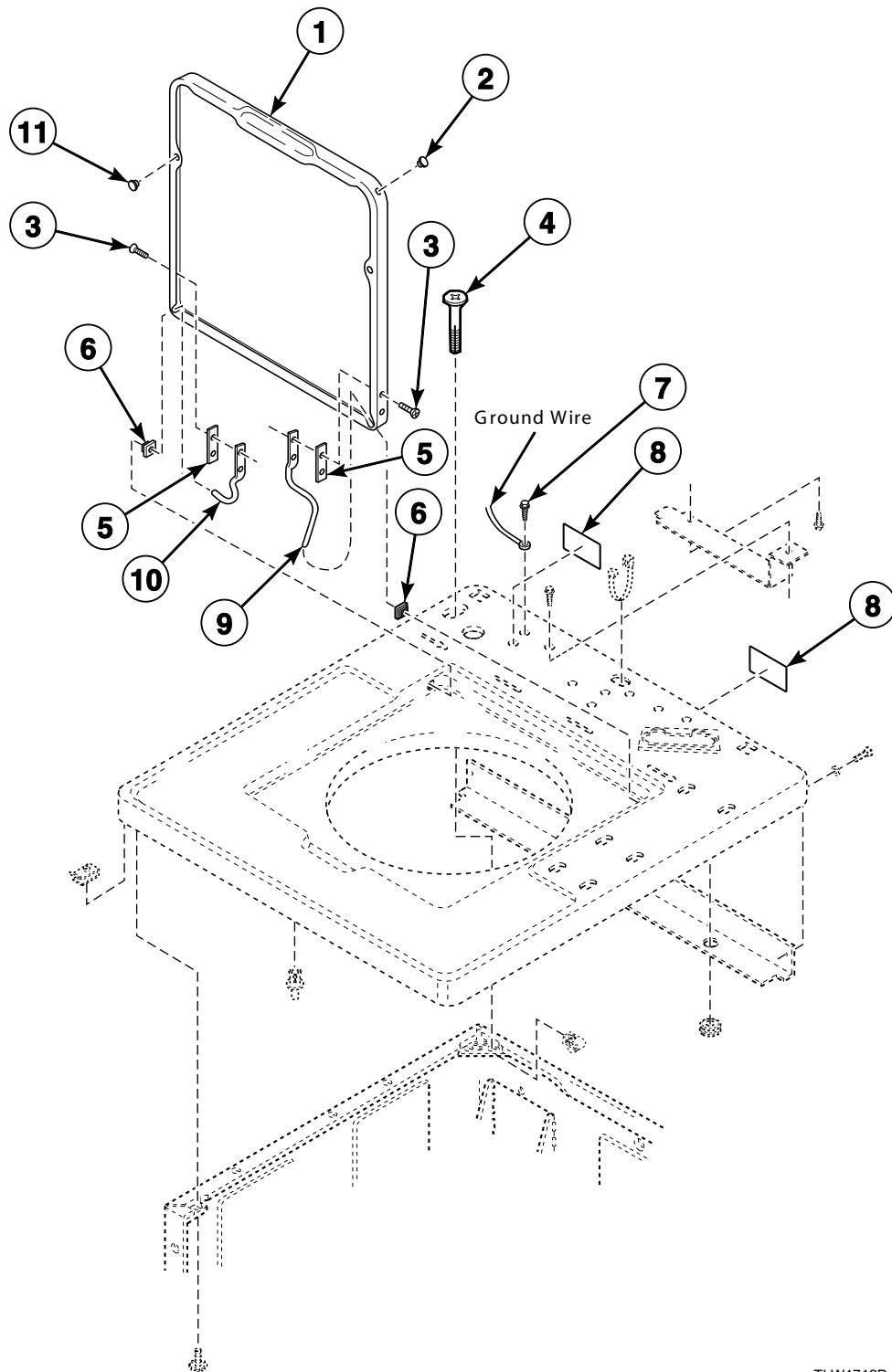
Models BWNBC2PP112TW01, BWNBX2PP112TW01, HWNBC2PP112TQ01, HWNBC2PP112TW01, HWNBD2SP112CQ01, HWNBD2SP112CW01, HWNBE2SP112CW01, HWNBX1SP122DW01, HWNBX1SP542DW01, HWNBX2SP112CW01, HWNBX2SP112FW28, HWNLE2AP112CW01, HWNLE2HP112CW01, HWNLE2SP112CW01, HWNLX2HP112CW01, HWNLX2SP112CW01, NWNBX2SP302NW22, SWNBC2PP112TQ01, SWNBC2PP112TW01, SWNBC2PP112TW02, SWNBC2SP112TQ01, SWNBC2SP112TW01, SWNBX1SP122DW01, SWNBX1SP542DW01, SWNBX2PP112TW02, SWNBX2SP082JW01, SWNBX2SP112FW27, SWNBX2SP112TQ01, SWNBX2SP112TW01, SWNBX2SP302AW01, SWNBX2SP302NQ22, SWNBX2SP302NW22, SWNLC2AP112TW01, SWNLC2AP112TW02, SWNLC2HP112TW01, SWNLC2HP112TW02, SWNLC2PP112TW01, SWNLC2PP112TW02, SWNLC2SP112TQ01, SWNLC2SP112TW01, SWNLC2SP112TW02, SWNLX1SP542NW23, SWNLX2AP112TW02, SWNLX2HP112TW01, SWNLX2HP112TW02, SWNLX2PP112TW02, SWNLX2SP112TW01, SWNLX2SP112TW02 and SWNLX2SP302AW01



FLW963P_202731

Lid

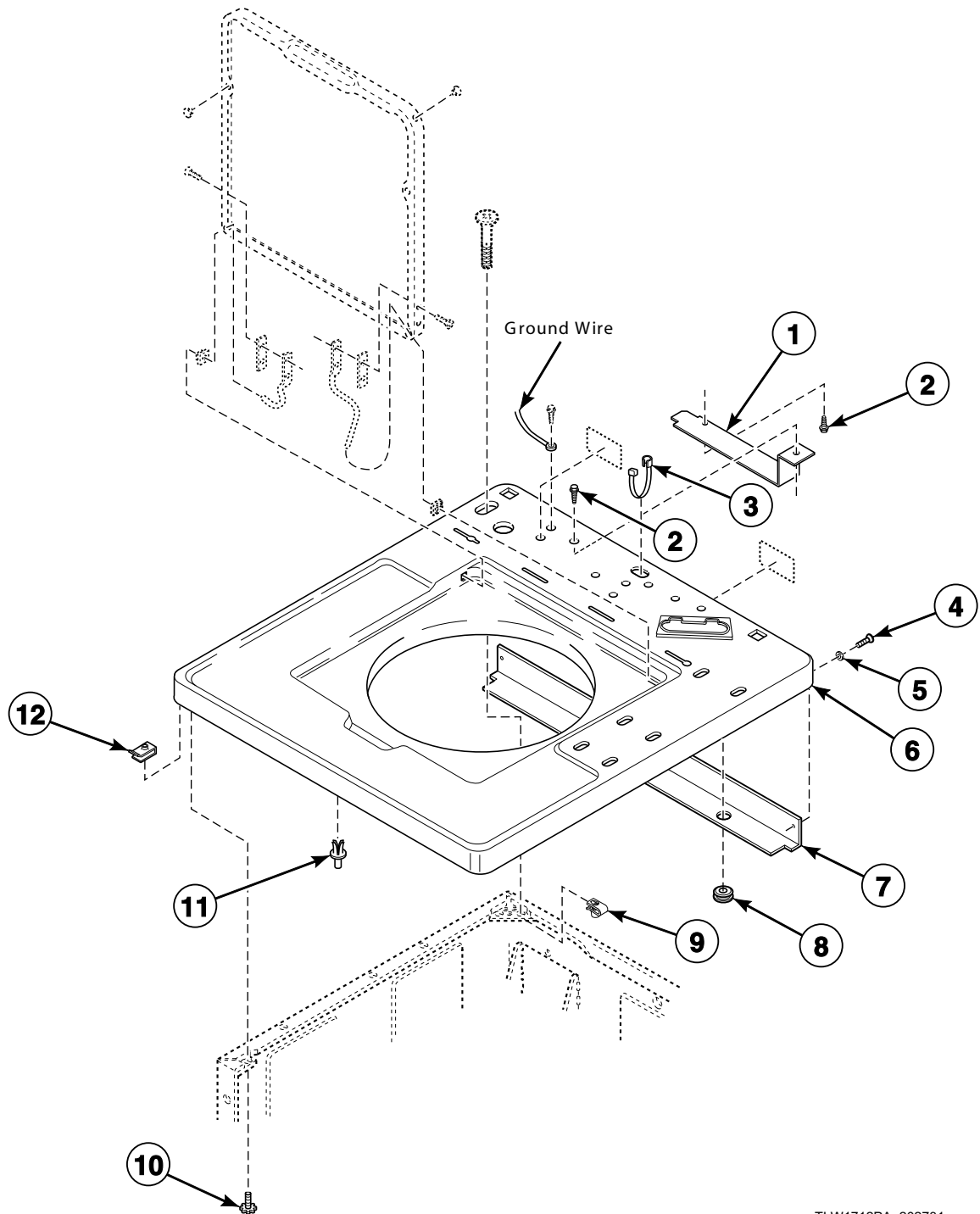
All Models Except GWNSX1PP302EW09, HWNSX1SP302UW09 and SWNSX1SP302EW09



TLW1712P_202731

Cabinet Top

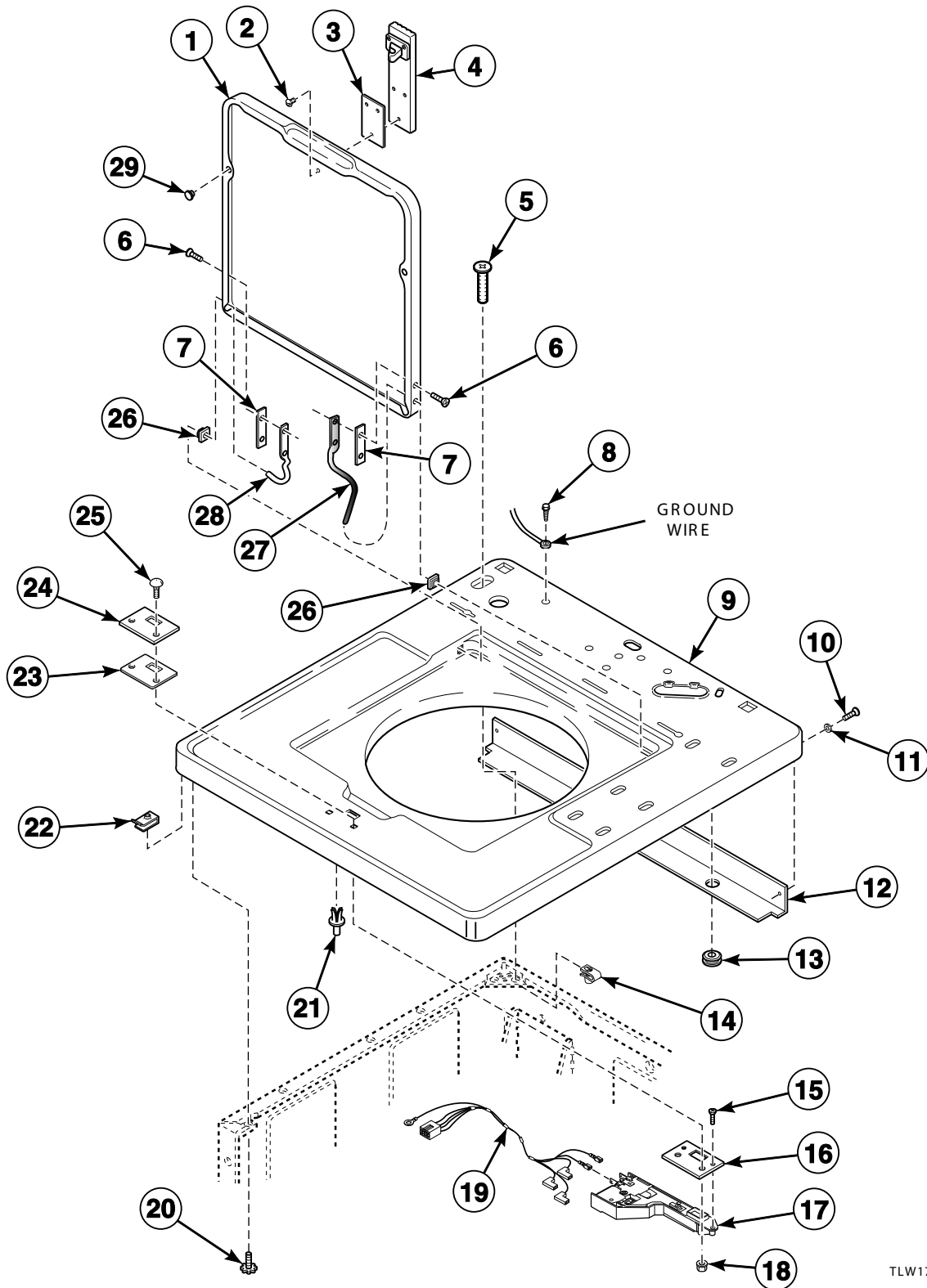
All Models Except GWNSX1PP302EW09, HWNSX1SP302UW09 and SWNSX1SP302EW09



TLW1712PA_202731

Lid, Lid Lock and Cabinet Top

Models GWNSX1PP302EW09, HWNSX1SP302UW09 and SWNSX1SP302EW09

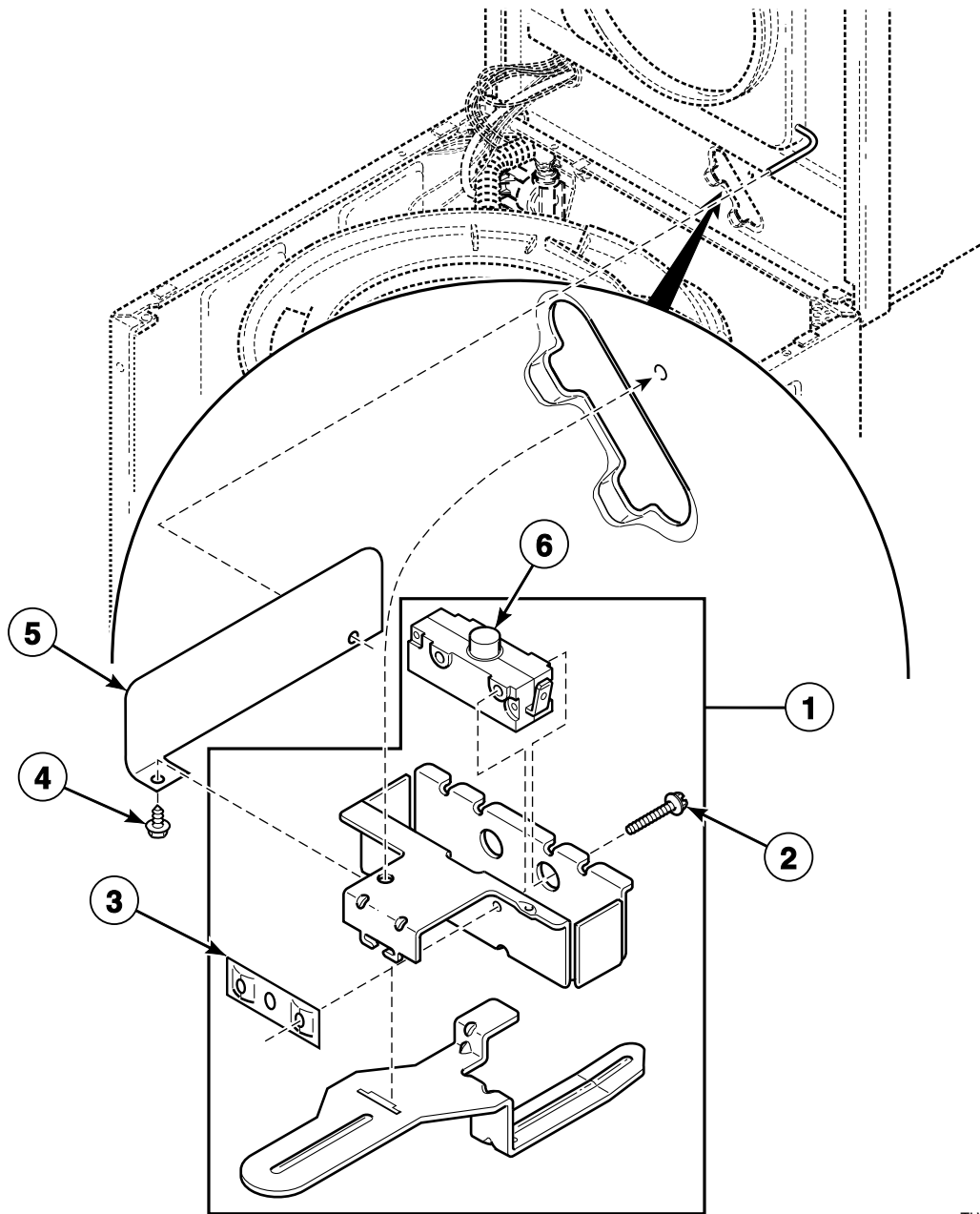


TLW1728P_202731

SWN 1 P18

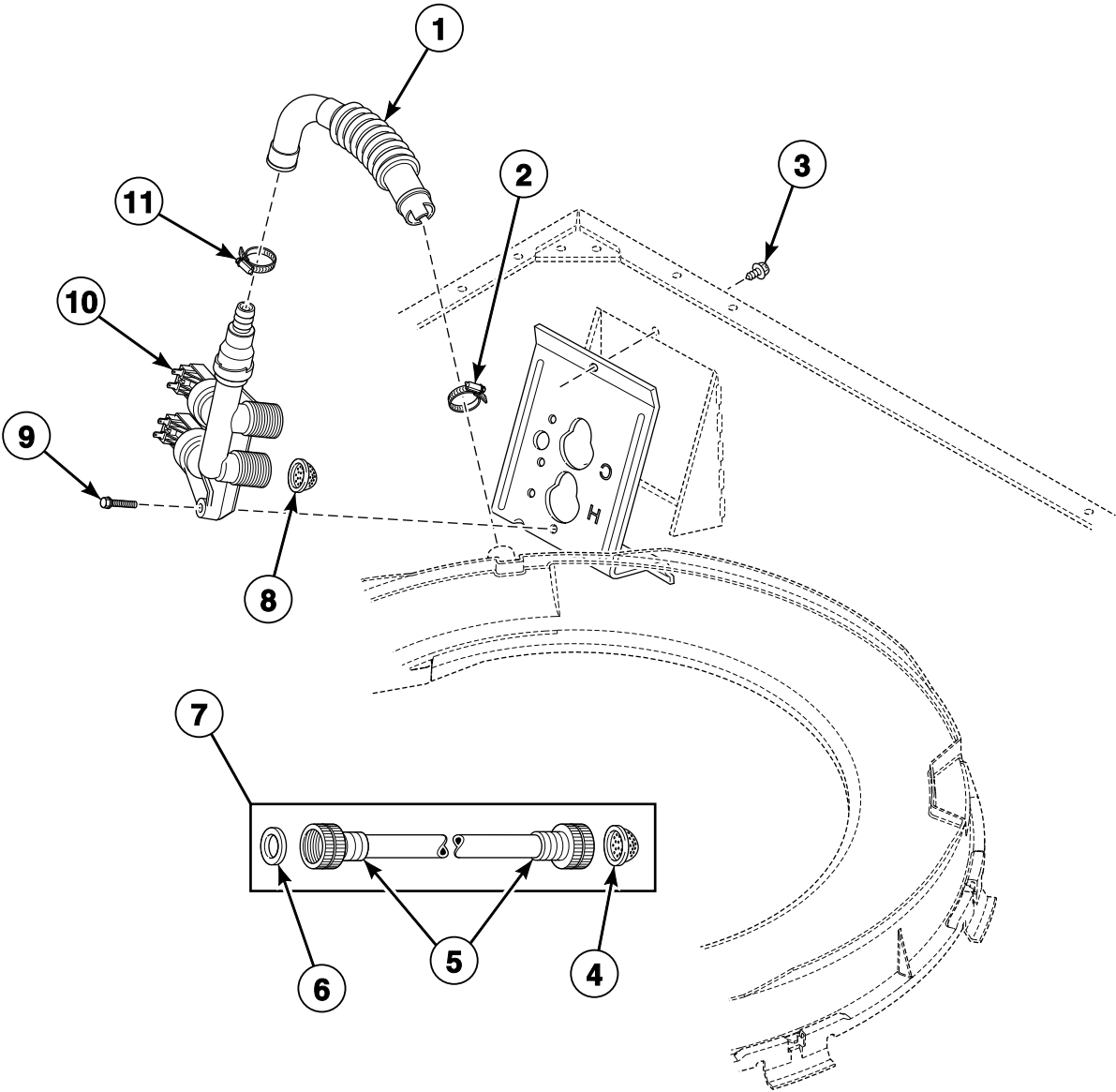
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Lid Switch



TLW1748P_202731

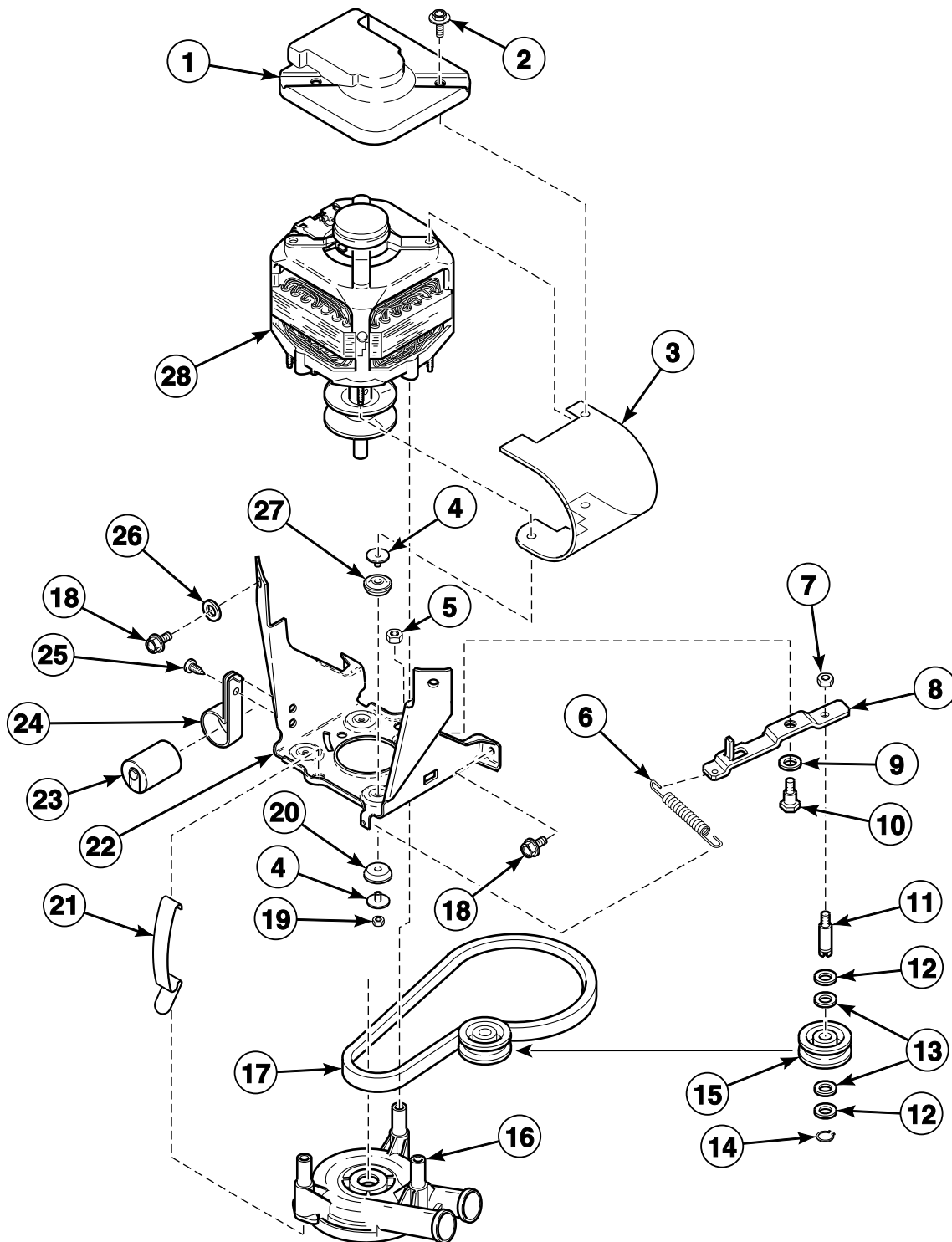
Fill Hose, Mixing Valve-to-Tub Cover Hose and Mixing Valve



TLW1739P_202731

Motor, Belt, Pump and Idler Assembly (Drawing 1 of 3)

Models GWNSX1PP302EW09, HWNSX1SP302UW09, SWNSX1SP302EW09 and SWNSX1SP302UW01

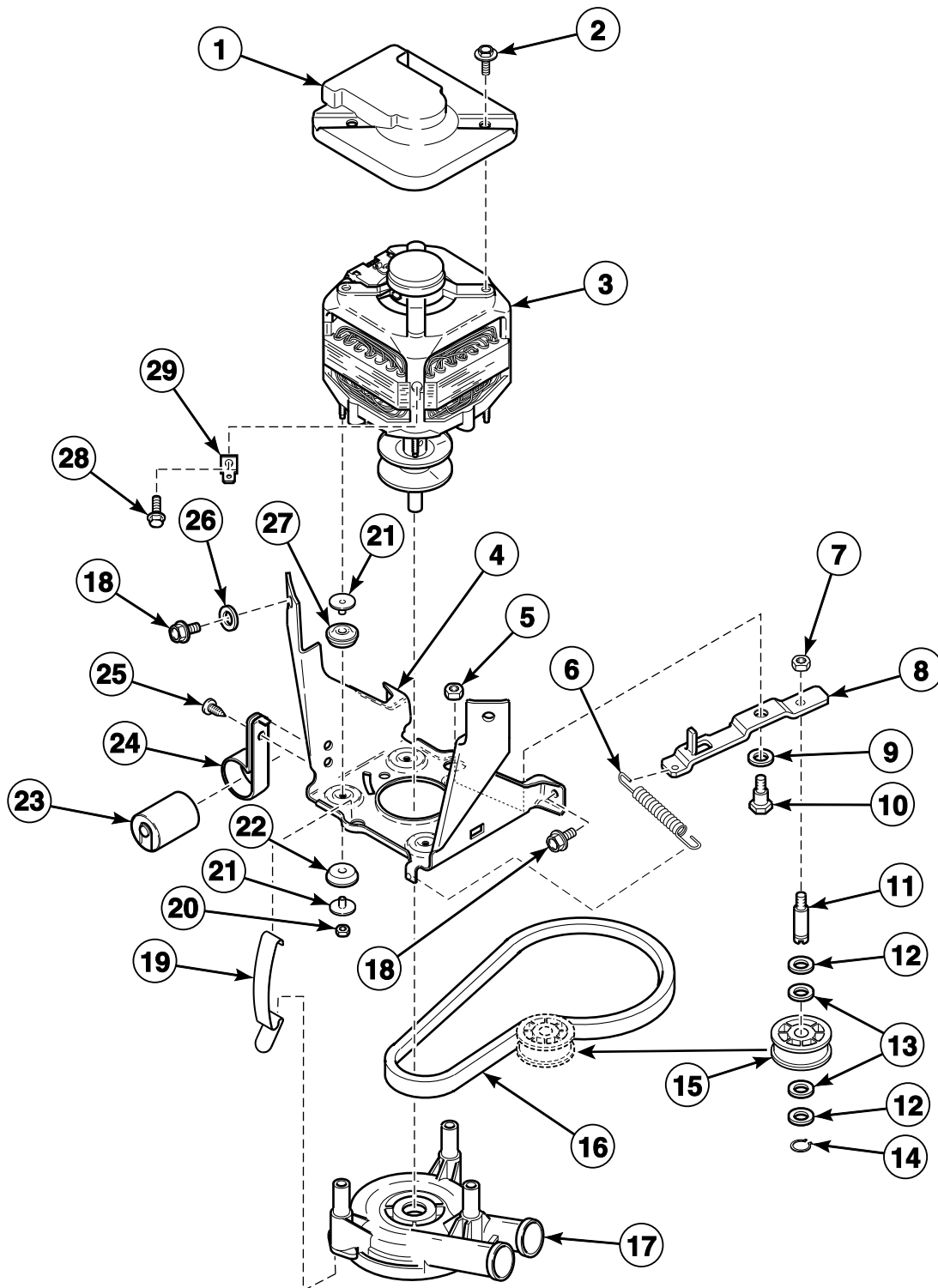


TLW1730P_202731

SWN 1 P21

Motor, Belt, Pump and Idler Assembly (Drawing 2 of 3)

Models GWNMN1PP302AW01, GWNMN2PP302AW01, GWNSX1PP302AW01, GWNSX2PP302AW01, SWNBX2SP302AW01, SWNLX2SP302AW01, SWNLY2SP302NW22, SWNMN1SP302AW01, SWNMN1SP302SW01, SWNSX1PP302AW01, SWNSX1SP302AW01, SWNSX1SP302BW01 and SWNSX1SP302SW01

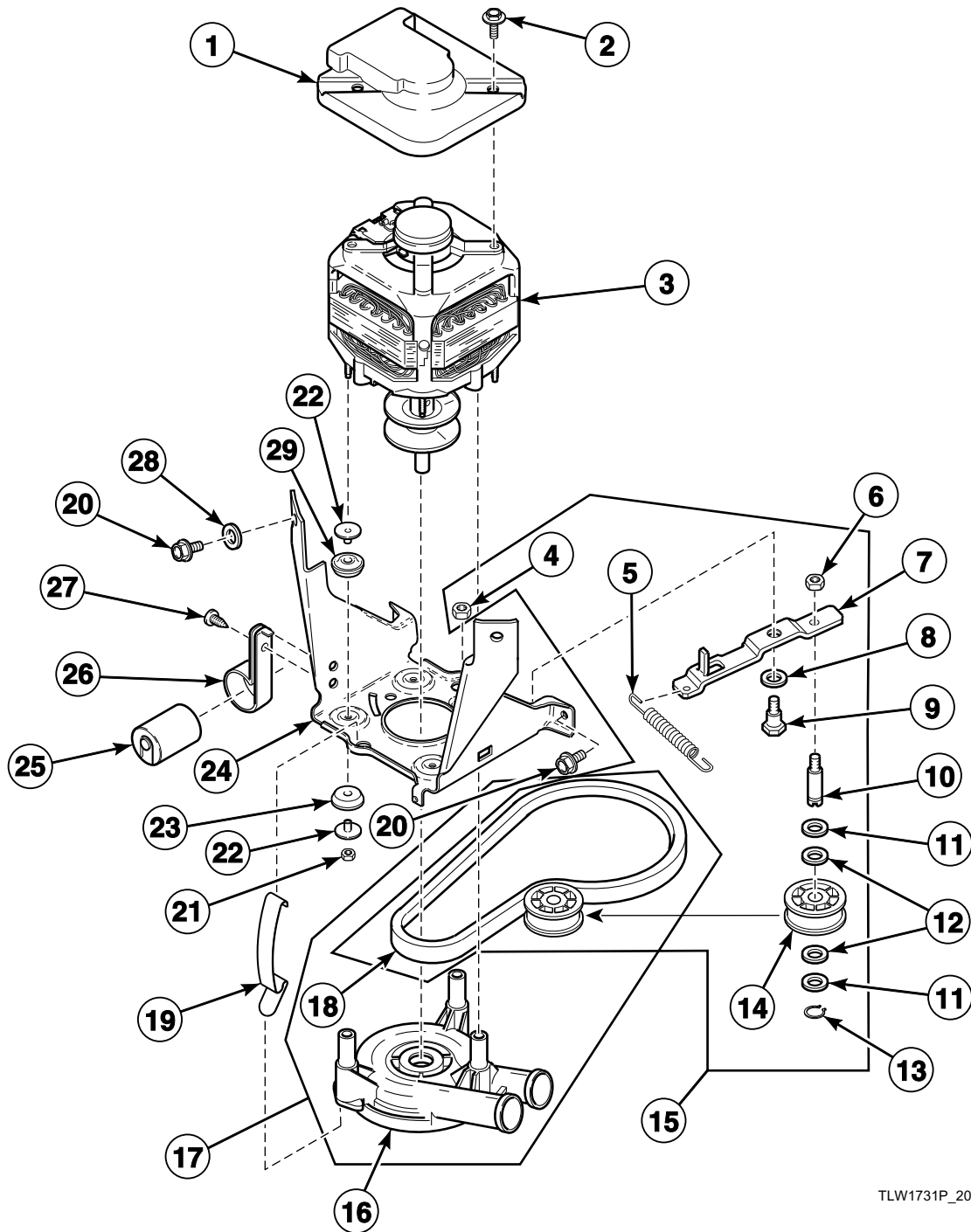


TLW1713P_202731

SWN 1 P22

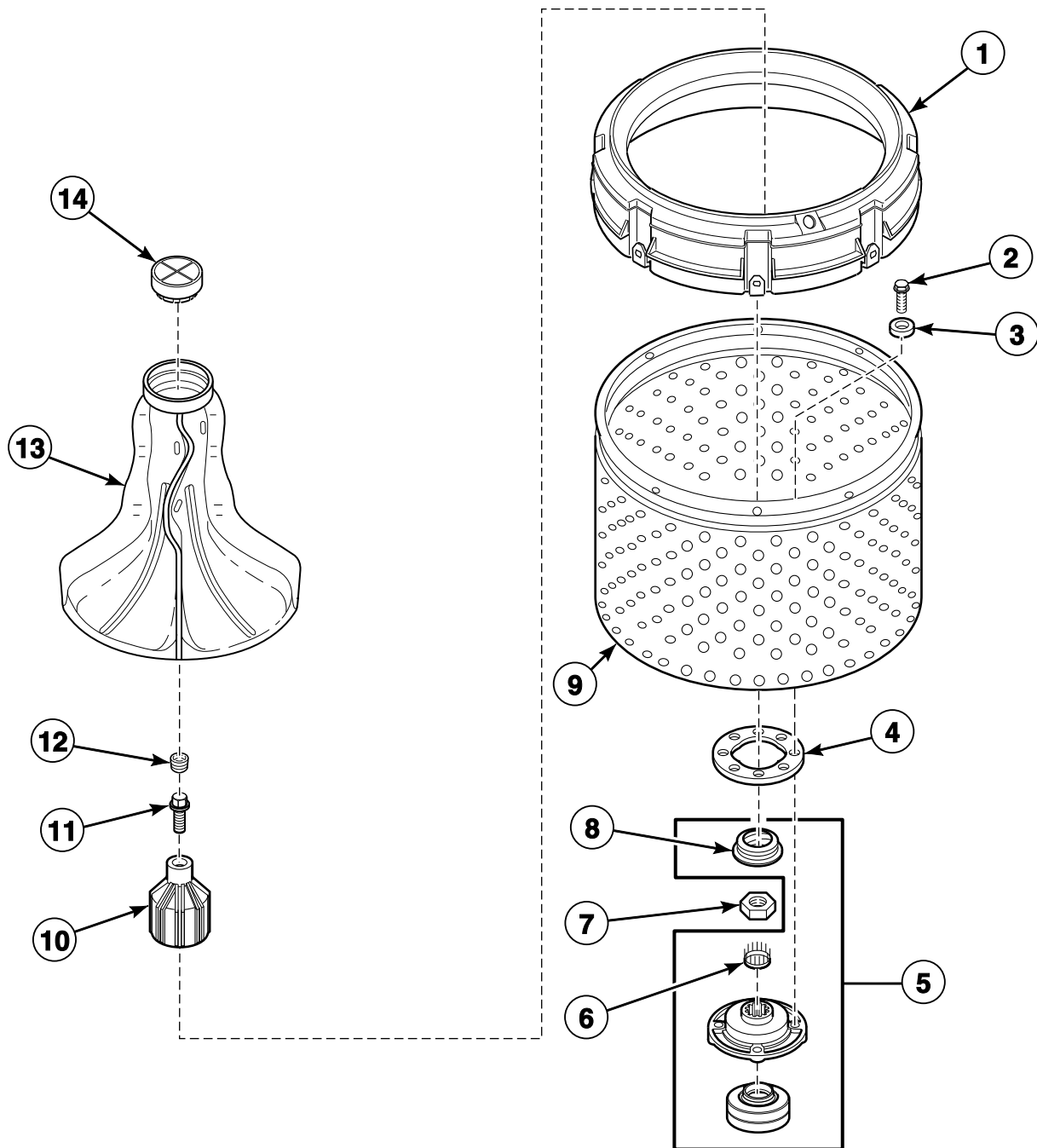
Motor, Belt, Pump and Idler Assembly (Drawing 3 of 3)

All Models Except GWNMN1PP302AW01, GWNMN2PP302AW01, GWNSX1PP302AW01, GWNSX1PP302EW09, GWNSX2PP302AW01, HWNSX1SP302UW09, SWNBX2SP302AW01, SWNLX2SP302AW01, SWNLY2SP302NW22, SWNMN1SP302AW01, SWNMN1SP302SW01, SWNSX1PP302AW01, SWNSX1SP302AW01, SWNSX1SP302BW01, SWNSX1SP302EW09, SWNSX1SP302SW01 and SWNSX1SP302UW01



TLW1731P_202731

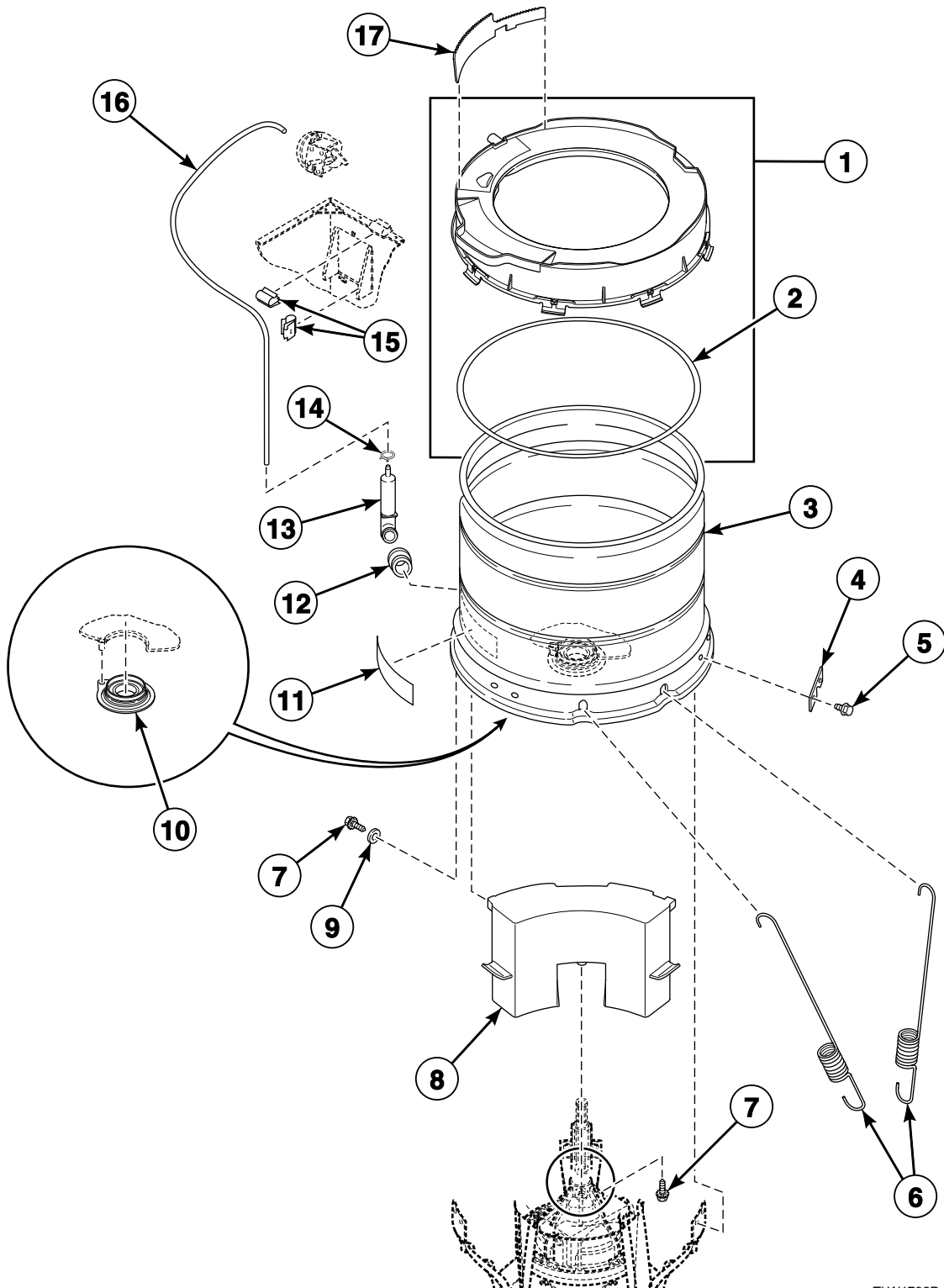
Agitator, Drive Bell, Hub and Lip Seal Kit and Washtub



TLW1483P_202731

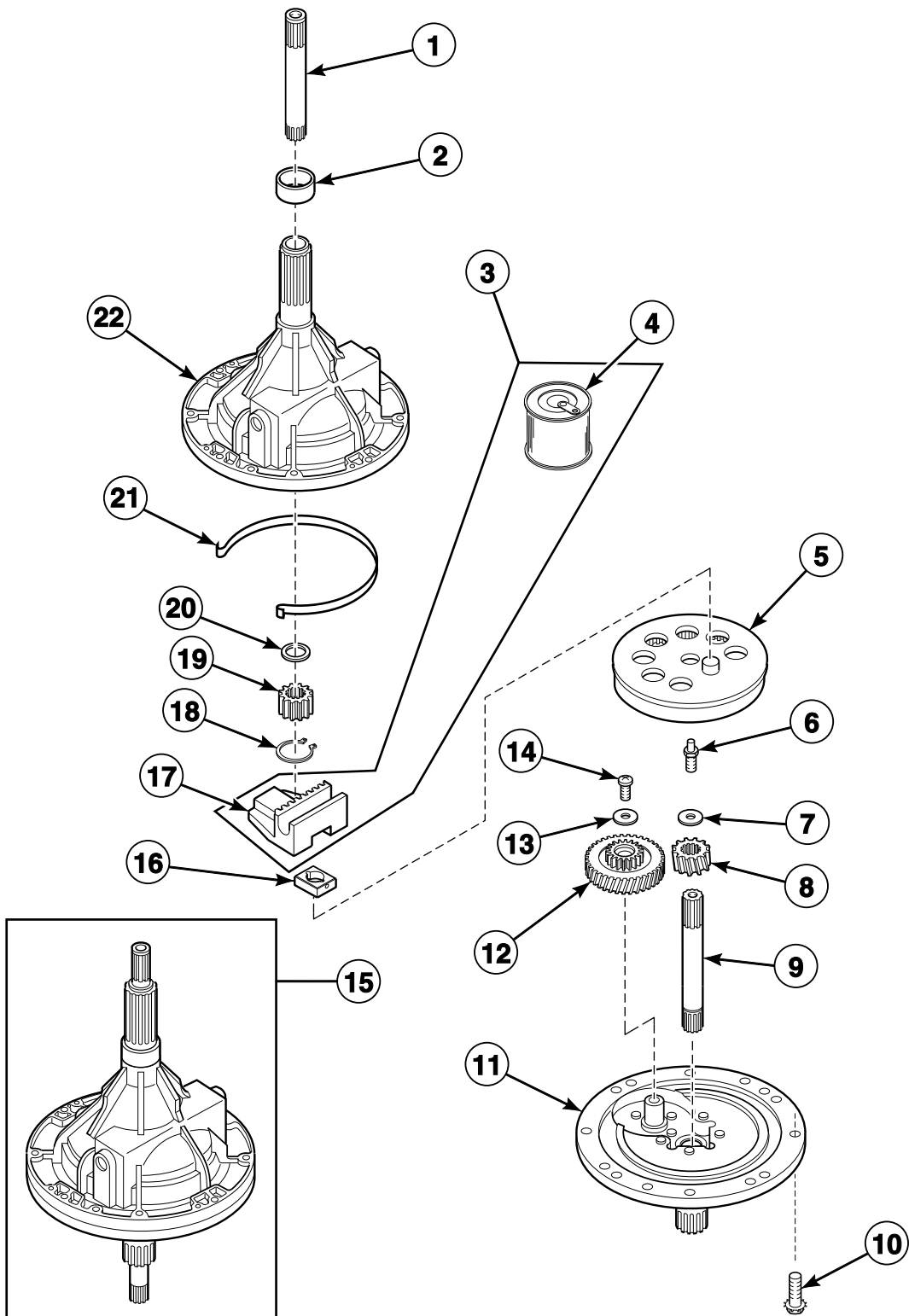
SWN 1 P24

Outer Tub, Cover, Bearing and Seal Housing, Pressure Hose and Counterweight



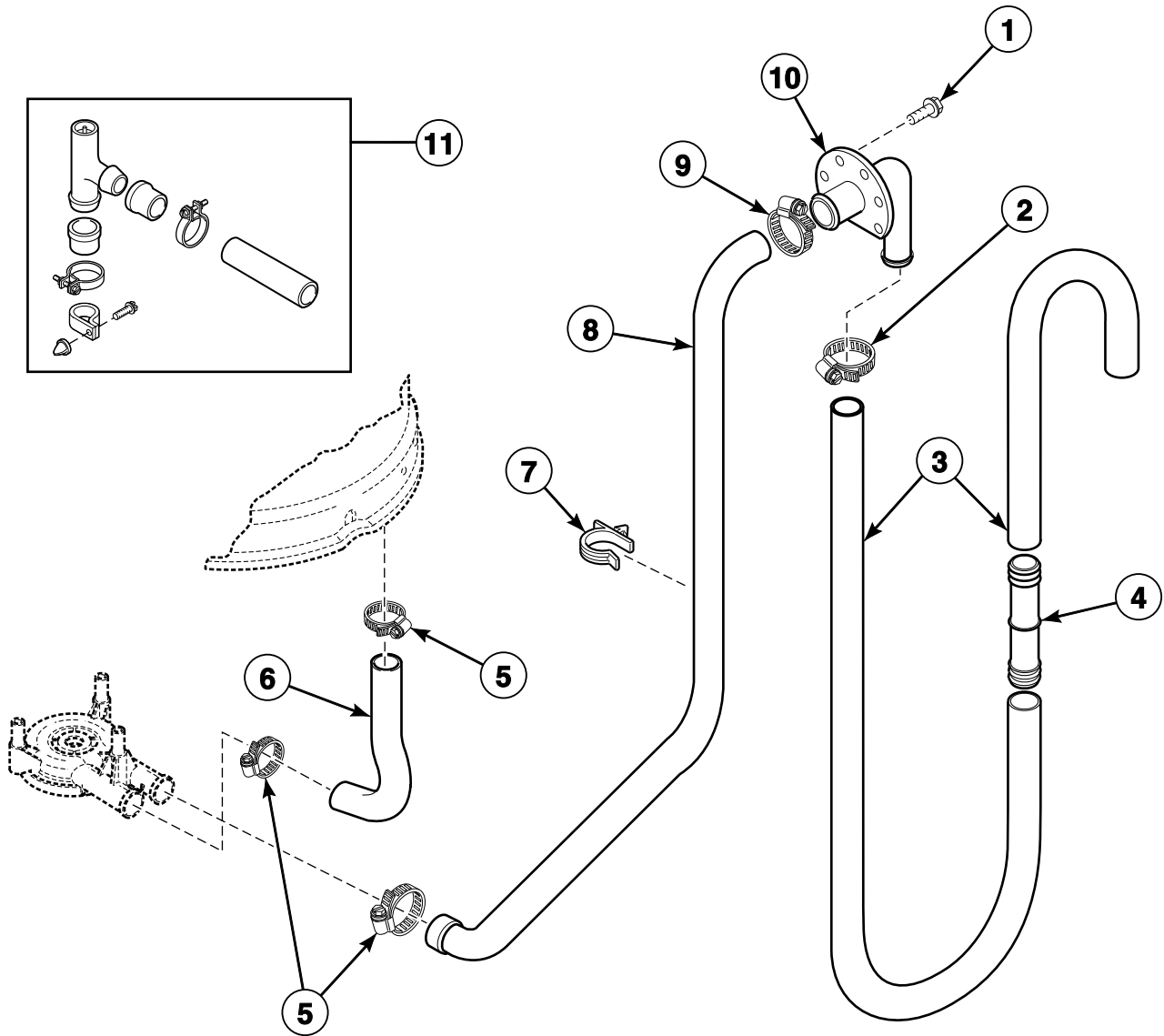
TLW1732P_202731

Transmission Assembly



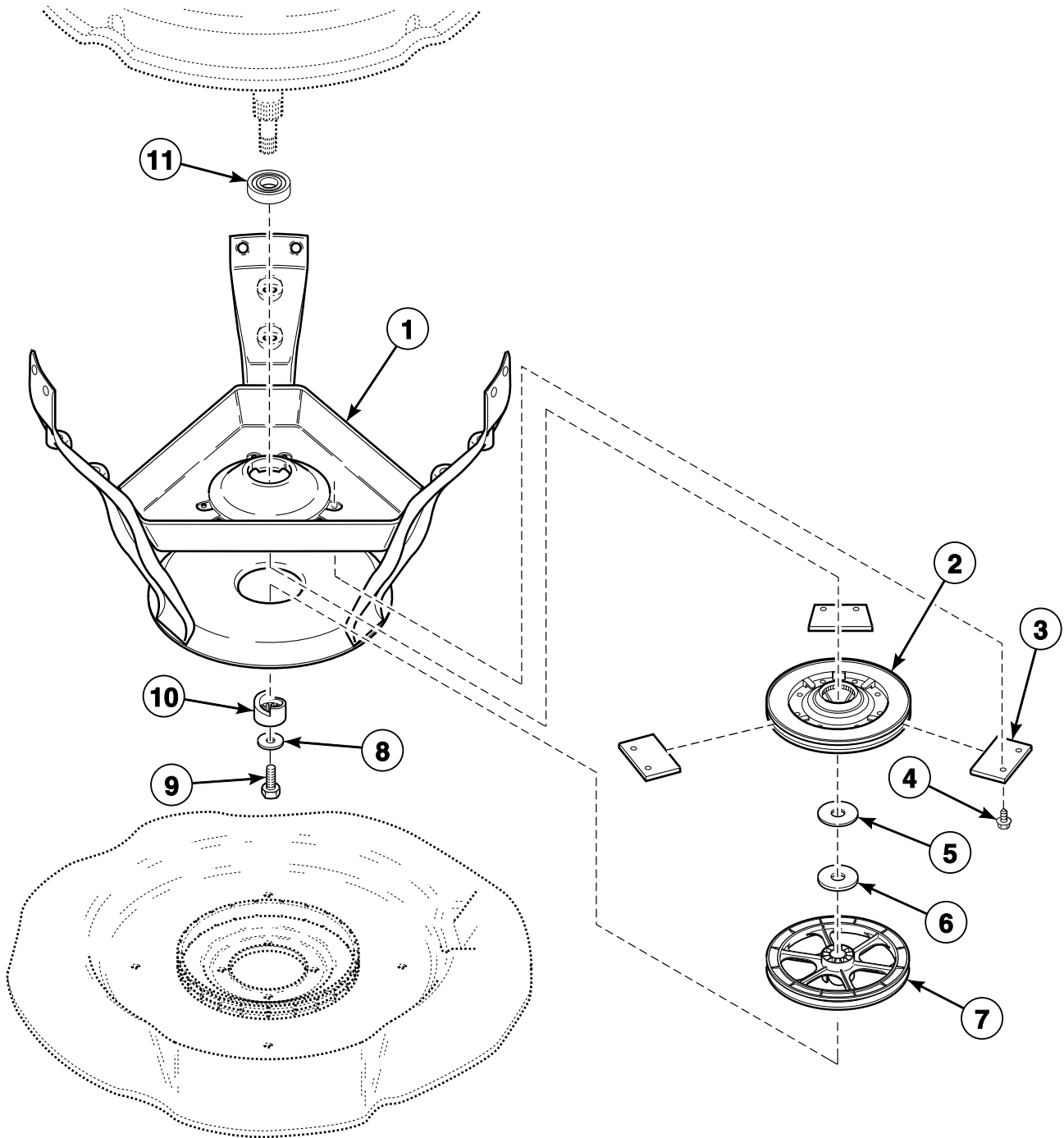
TLW1720P_202731

Drain Hoses and Siphon Break Kit

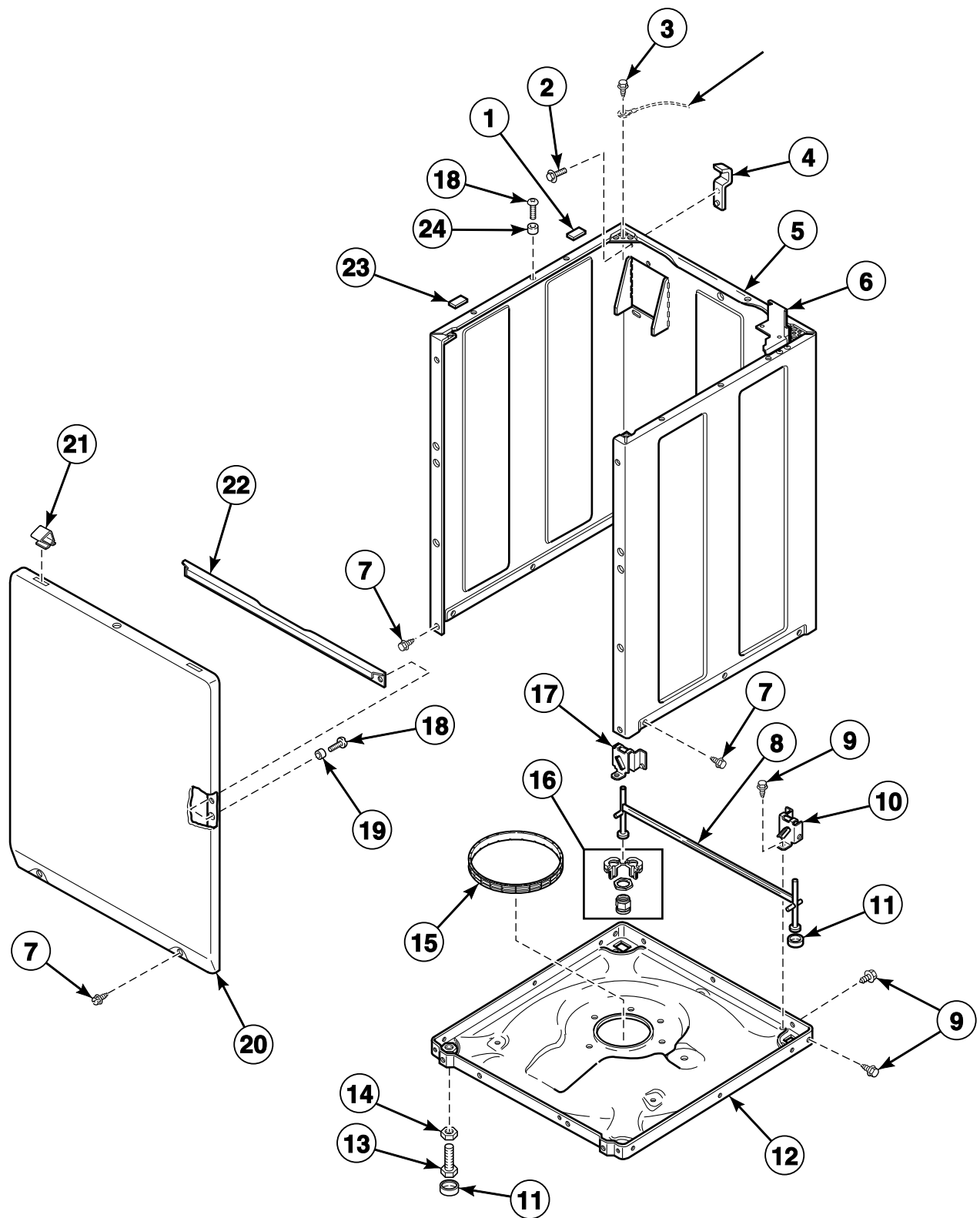


W354P_202731

Weldment and Bearing Assembly, Brake and Pulley

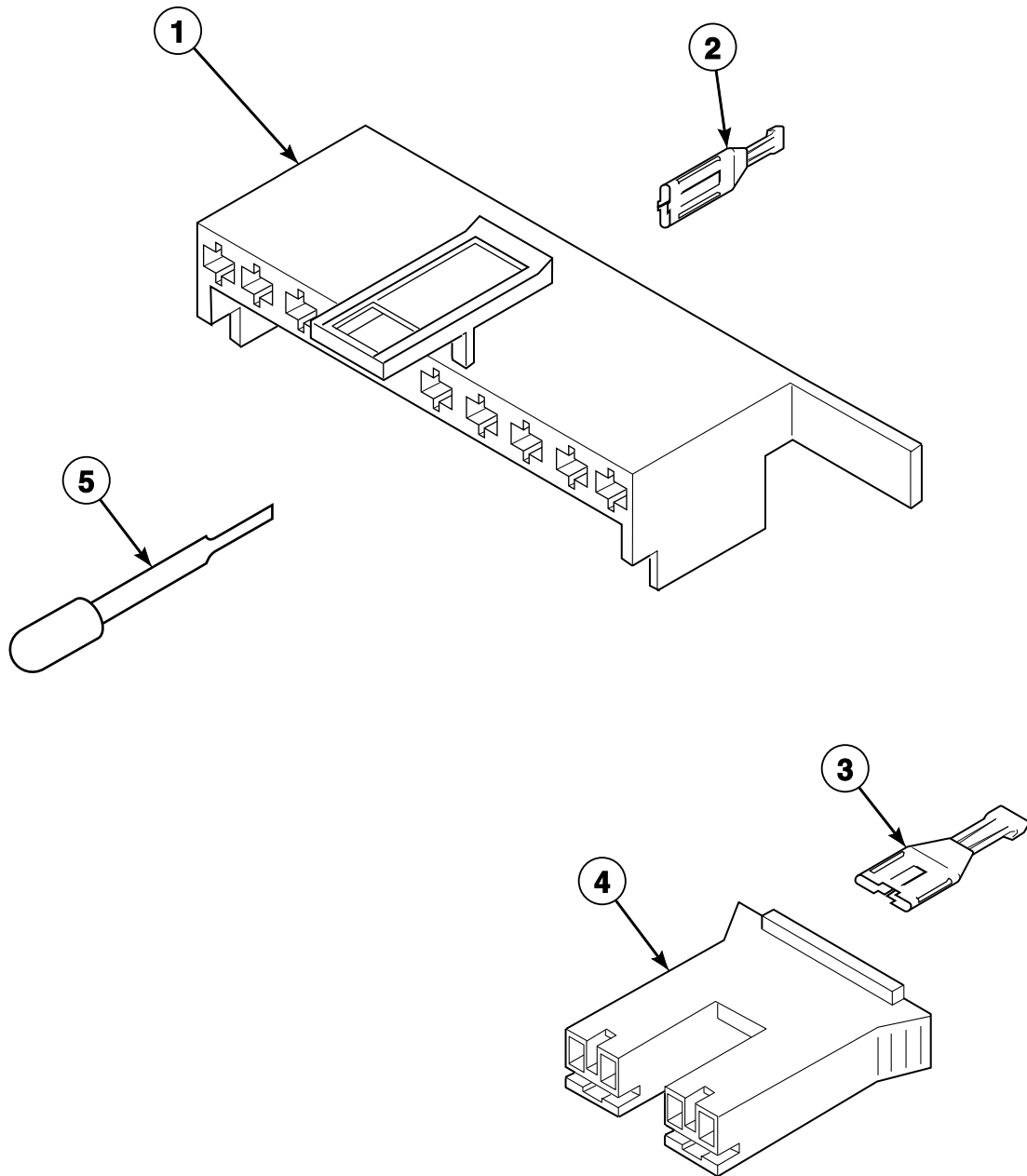


W333P_202731



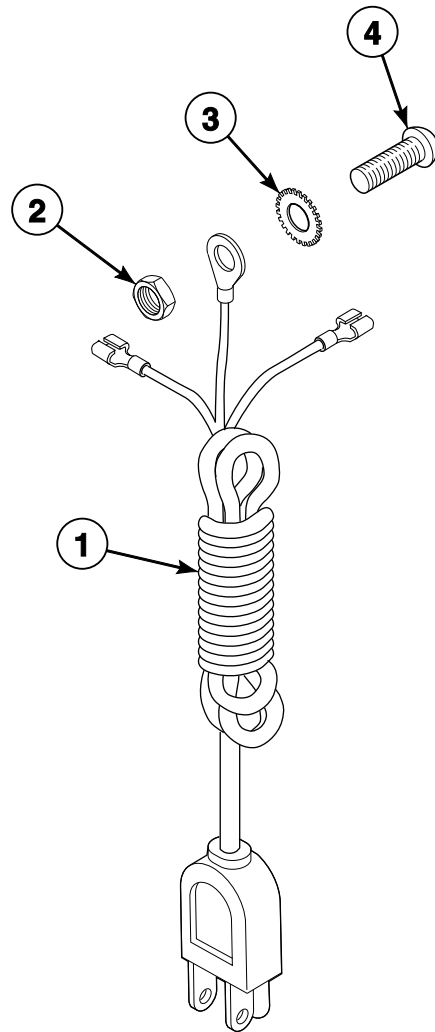
SWN 1 P29

Mixing Valve and Motor Disconnect Blocks, Terminals and Terminal Extractor Tool



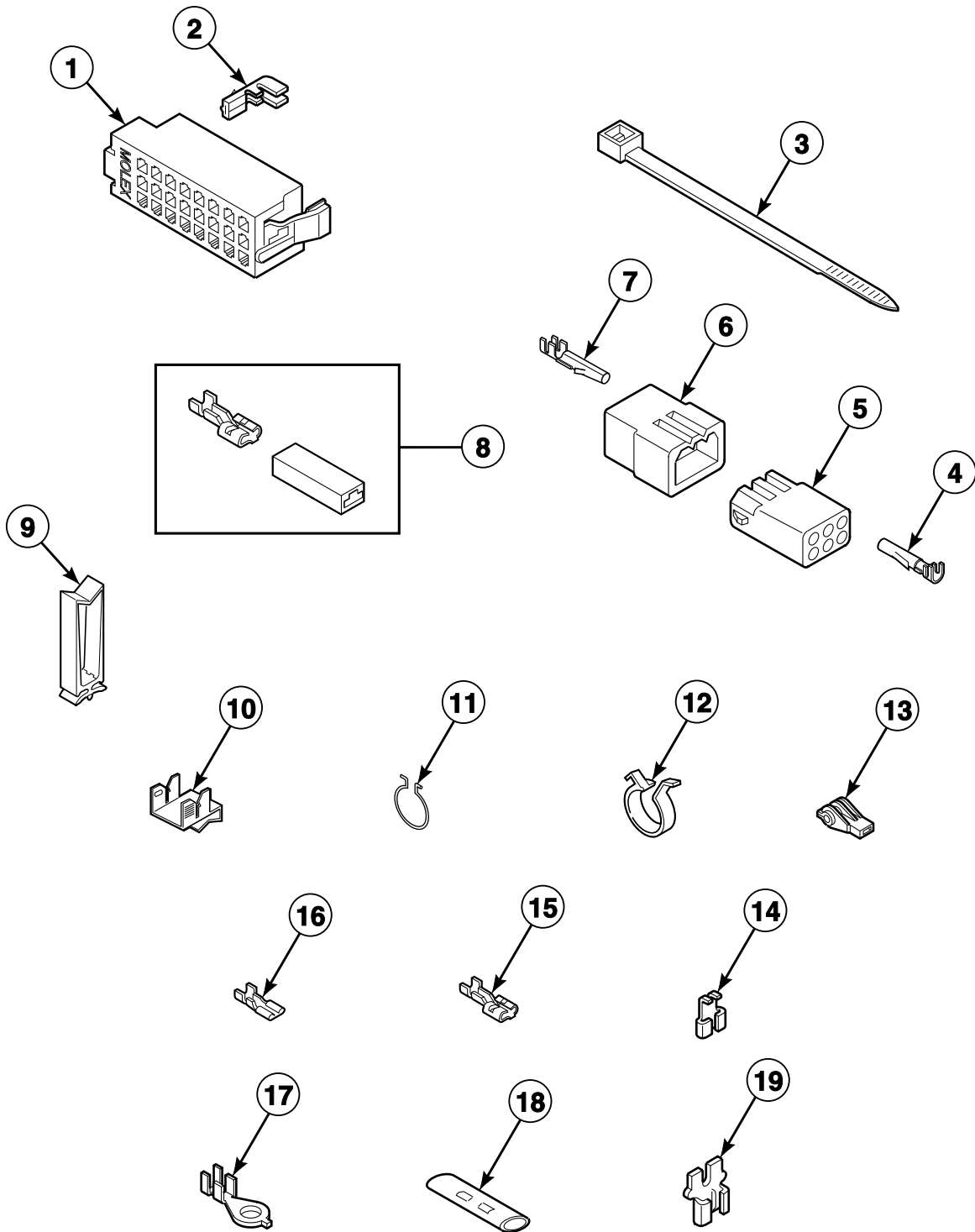
W134P Z3A_202731

Lead-In Cord



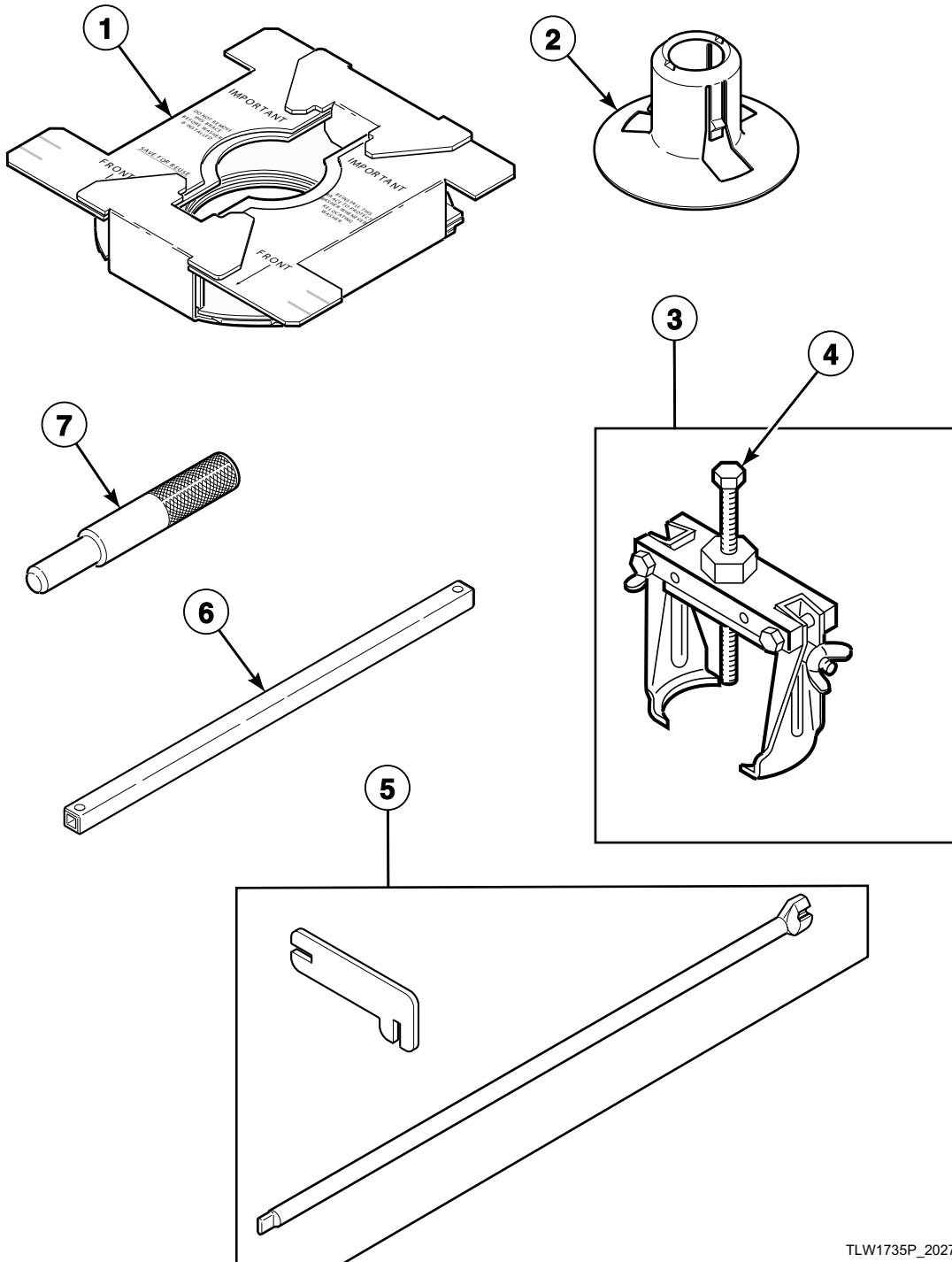
TLW1089P_202731

Terminals



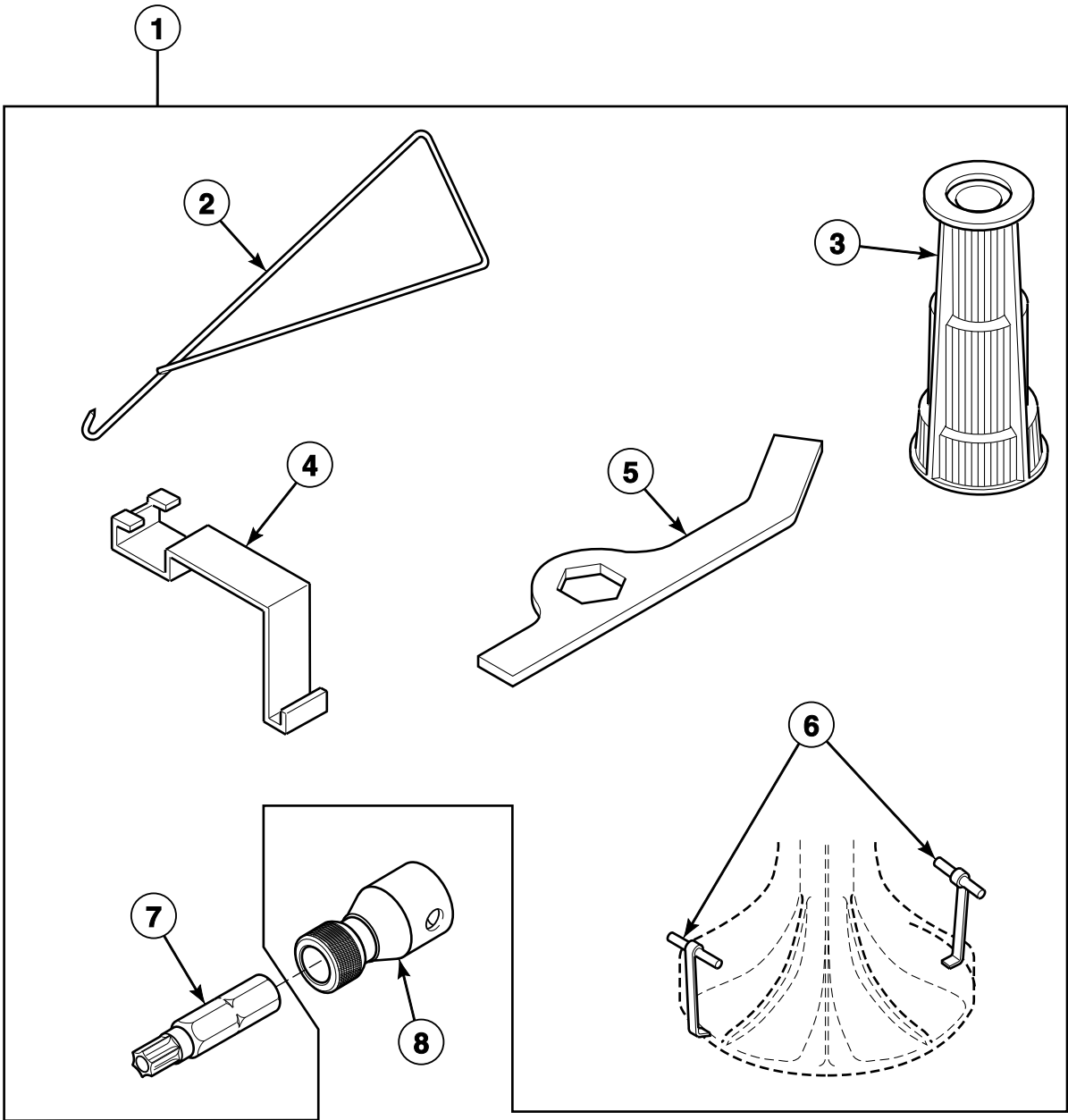
TLW1645P_202731

Shipping Materials and Special Tools



TLW1735P_202731

Special Tools

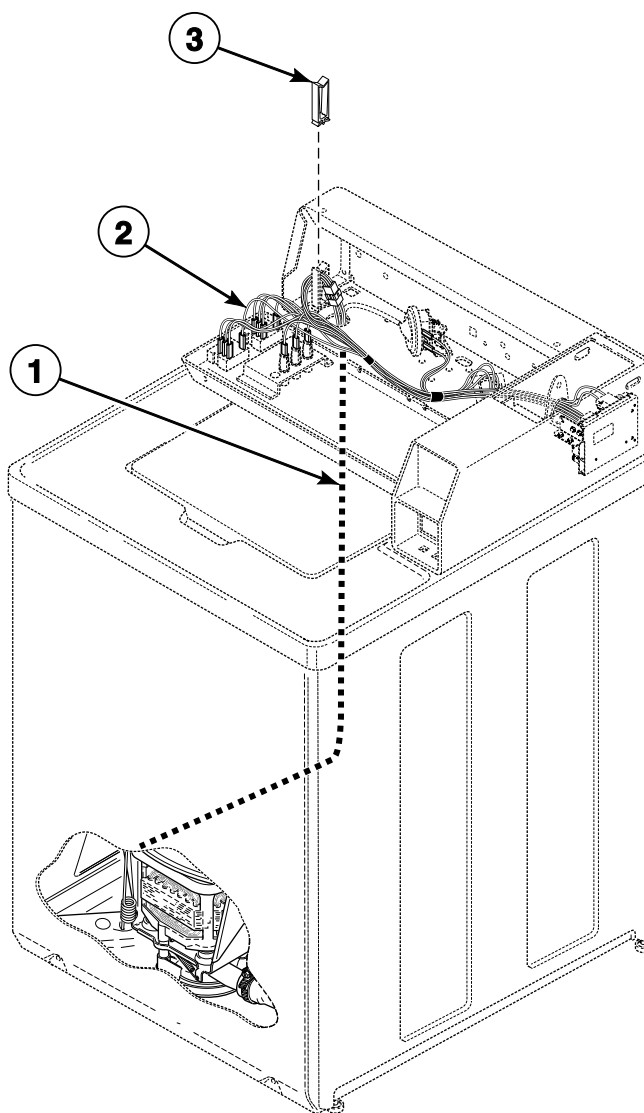


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SWN 1 P34

Wire Harnesses and Wires (Drawing 1 of 2)

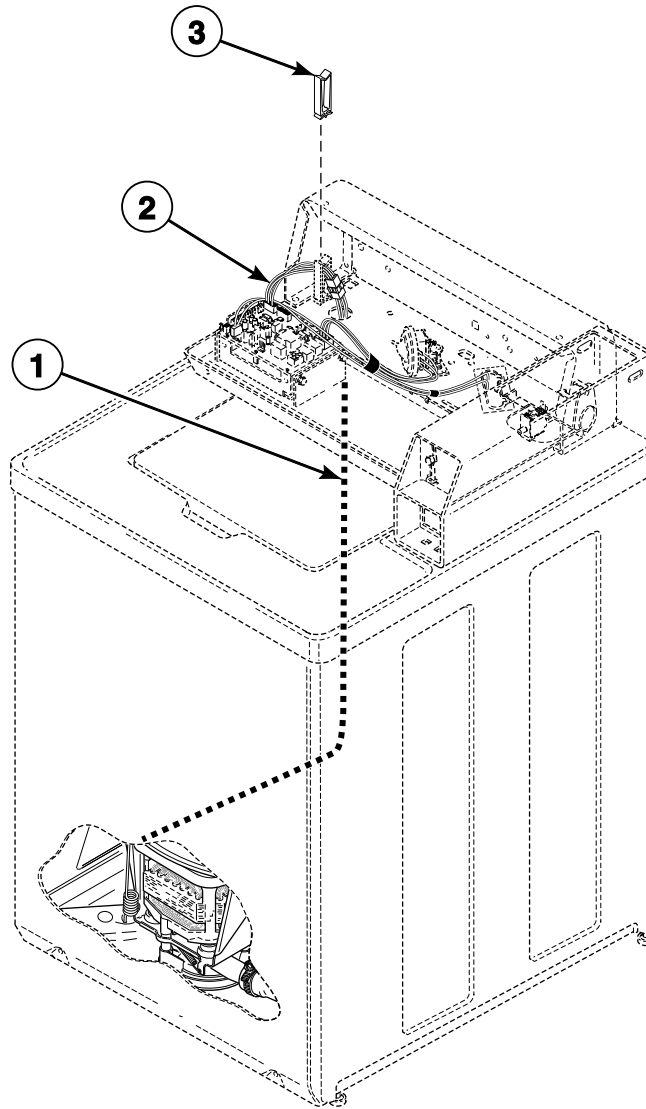
Models BWNMN2PP112CW01, BWNSX2PP112CW01, GWNMN1PP302AW01, GWNMN2PP302AW01, GWNMN2PP112TW01, GWNSX1PP302AW01, GWNSX1PP302EW09, GWNSX2PP112TW01, GWNSX2PP302AW01, HWNMN2PP112TW01, HWNMN2SP112CW01, HWNSX1PP112TQ01, HWNSX1PP112TW01, HWNSX1SP112CW01, HWNSX1SP302UW09, HWNSX2PP112TQ01, HWNSX2PP112TW01, HWNSX2SP112CW01, NWNMN1SP542NW22, NWNMN2SP302NW22, NWNSX2SP302NW22, SWNMN1SP302AW01, SWNMN1SP302NW22, SWNMN1SP302SW01, SWNMN2PP112TW01, SWNMN2SP112TW01, SWNMN2SP112TW08, SWNSX1PP112TQ01, SWNSX1PP112TW01, SWNSX1PP302AW01, SWNSX1SP112TQ01, SWNSX1SP112TW01, SWNSX1SP302AW01, SWNSX1SP302BW01, SWNSX1SP302EW09, SWNSX1SP302NW22, SWNSX1SP302SW01, SWNSX1SP302UW01, SWNSX1SP542NW22, SWNSX2PP112TQ01, SWNSX2PP112TW01, SWNSX2PP112TW02, SWNSX2SP112TQ01, SWNSX2SP112TW01 and UWNMN2SP112CW01



TLW1733P_202731

Wire Harnesses and Wires (Drawing 2 of 2)

Models BWNBC2PP112TW01, BWNBX2PP112TW01, BWNBY2PP112TW01, HWNBC2PP112TQ01, HWNBC2PP112TW01, HWNBD2SP112CQ01, HWNBD2SP112CW01, HWNBE2SP112CW01, HWNBX1SP122DW01, HWNBX1SP542DW01, HWNBX2SP112CW01, HWNBX2SP112FW28, HWNBY2PP112TW01, HWNBY2SP112CW01, HWNLE2AP112CW01, HWNLE2HP112CW01, HWNLE2SP112CW01, HWNLX2HP112CW01, HWNLX2SP112CW01, HWNLY2HP112CW01, HWNLY2SP112CW01, NWNBX2SP302NW22, SWNBC2PP112TQ01, SWNBC2PP112TW01, SWNBC2PP112TW02, SWNBC2SP112TQ01, SWNBC2SP112TW01, SWNBX1SP122DW01, SWNBX1SP542DW01, SWNBX2PP112TW02, SWNBX2SP082JW01, SWNBX2SP112FW27, SWNBX2SP112TQ01, SWNBX2SP112TW01, SWNBX2SP302AW01, SWNBX2SP302NQ22, SWNBX2SP302NW22, SWNBY2PP112TW01, SWNBY2SP112TW01, SWNLC2AP112TW01, SWNLC2AP112TW02, SWNLC2HP112TW01, SWNLC2HP112TW02, SWNLC2PP112TW01, SWNLC2PP112TW02, SWNLC2SP112TQ01, SWNLC2SP112TW01, SWNLC2SP112TW02, SWNLX1SP542NW23, SWNLX2AP112TW02, SWNLX2HP112TW01, SWNLX2HP112TW02, SWNLX2PP112TW02, SWNLX2SP112TW01, SWNLX2SP112TW02, SWNLX2SP302AW01, SWNLY2AP112TW01, SWNLY2HP112TW01, SWNLY2PP112TW01, SWNLY2SP112TW01 and SWNLY2SP302NW22



TLW1734P_202731